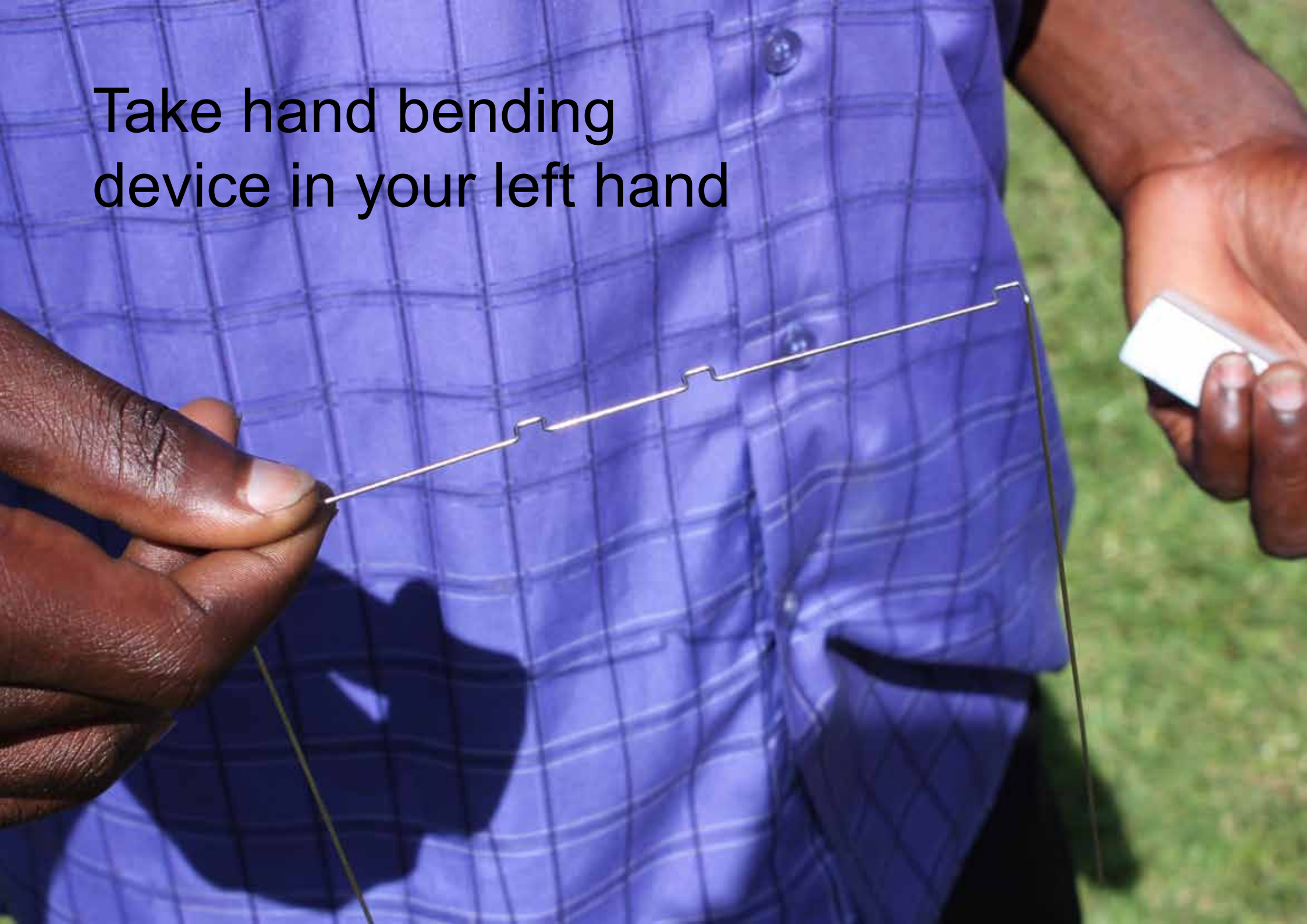




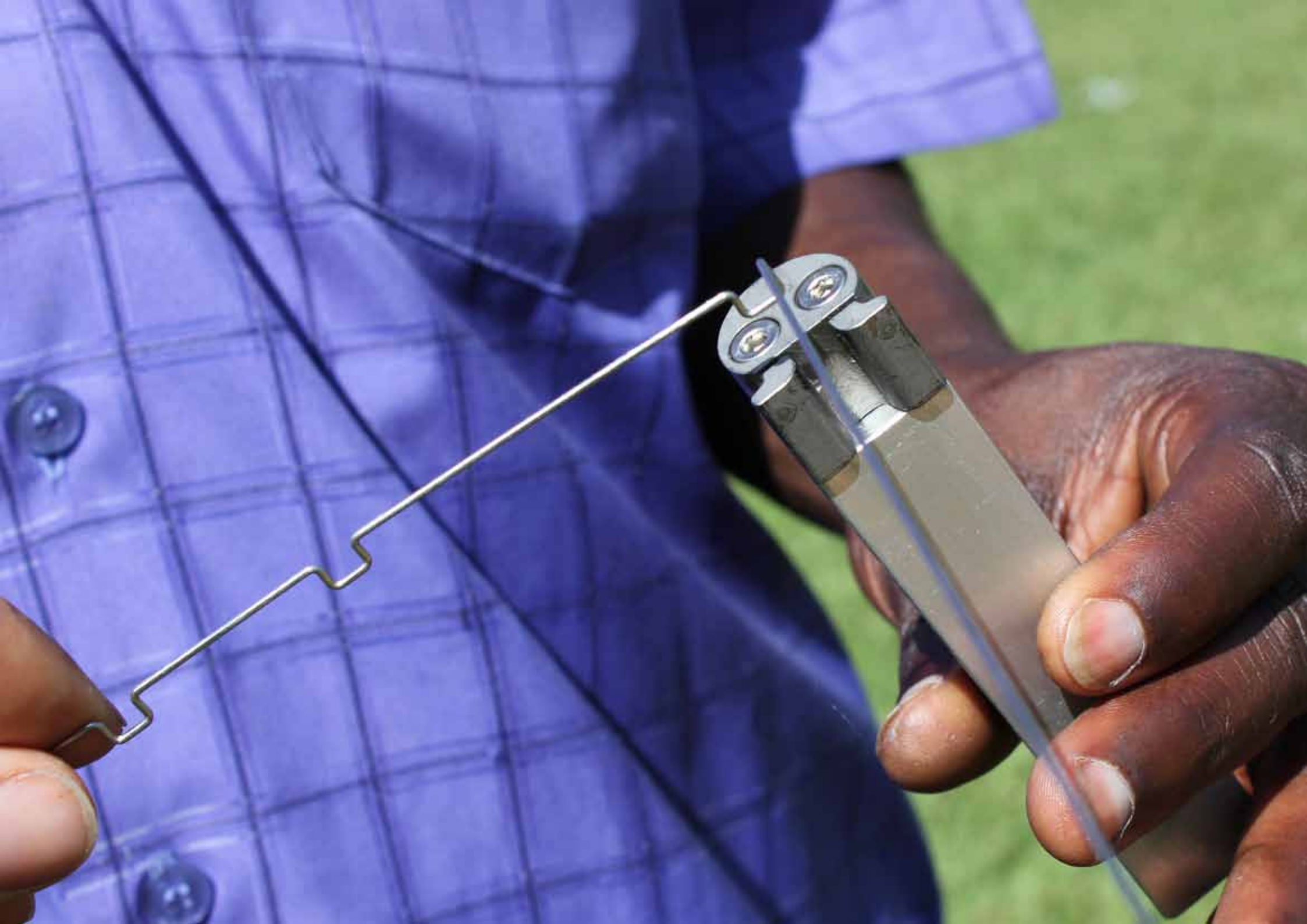
# OneDollarGlasses

## Bending Manual - Part 2

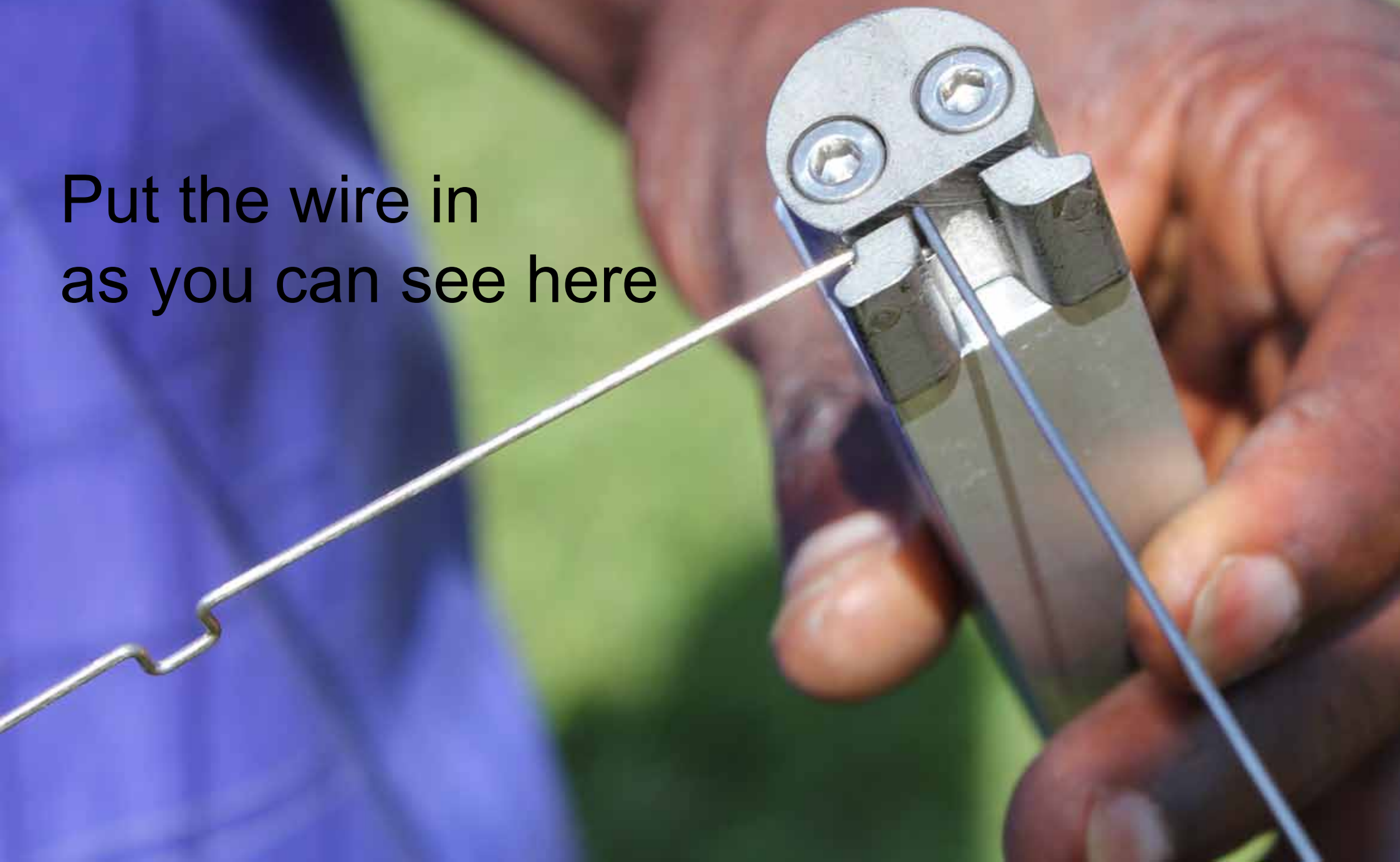
Take hand bending  
device in your left hand







Put the wire in  
as you can see here



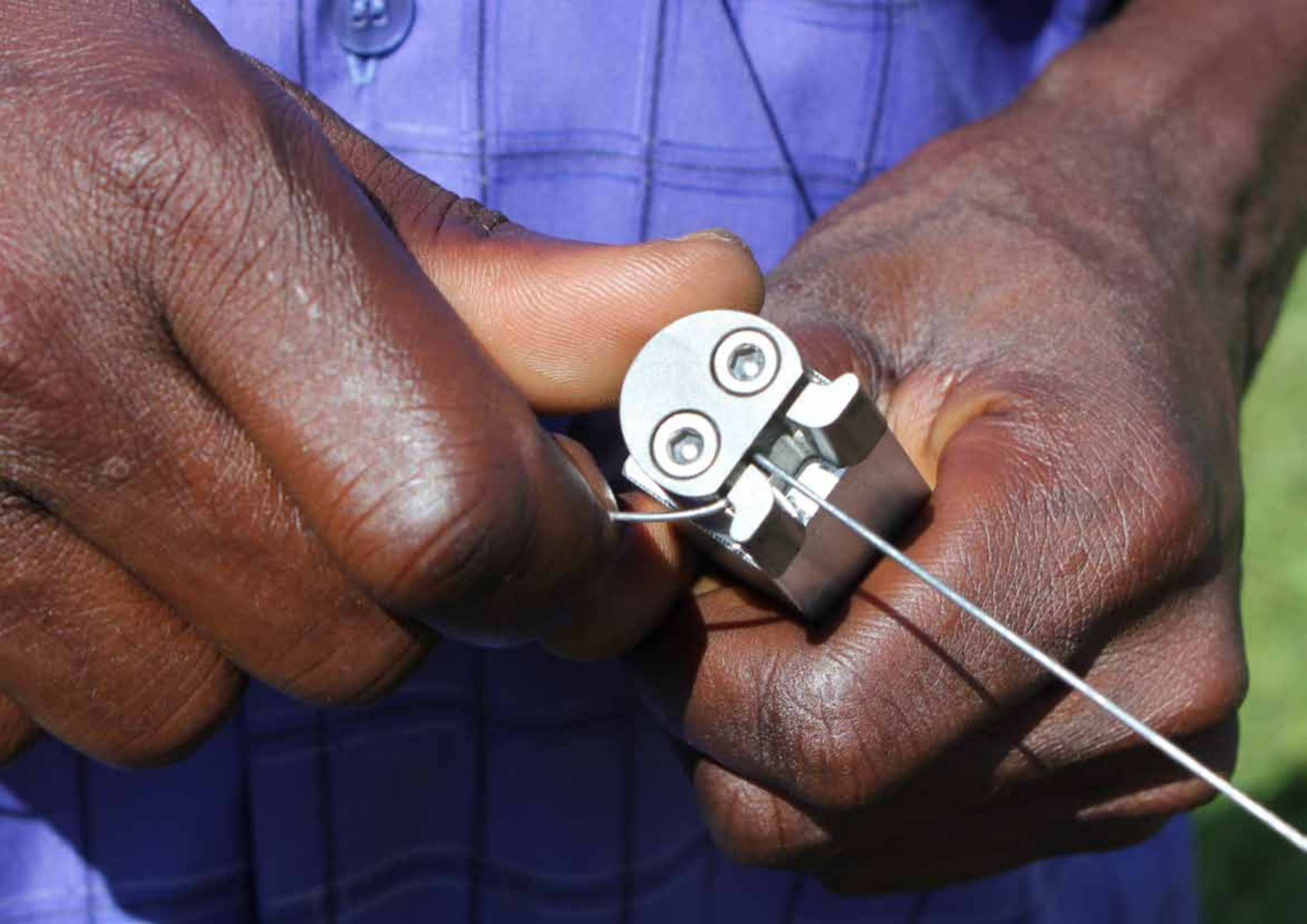


**ATTENTION!**

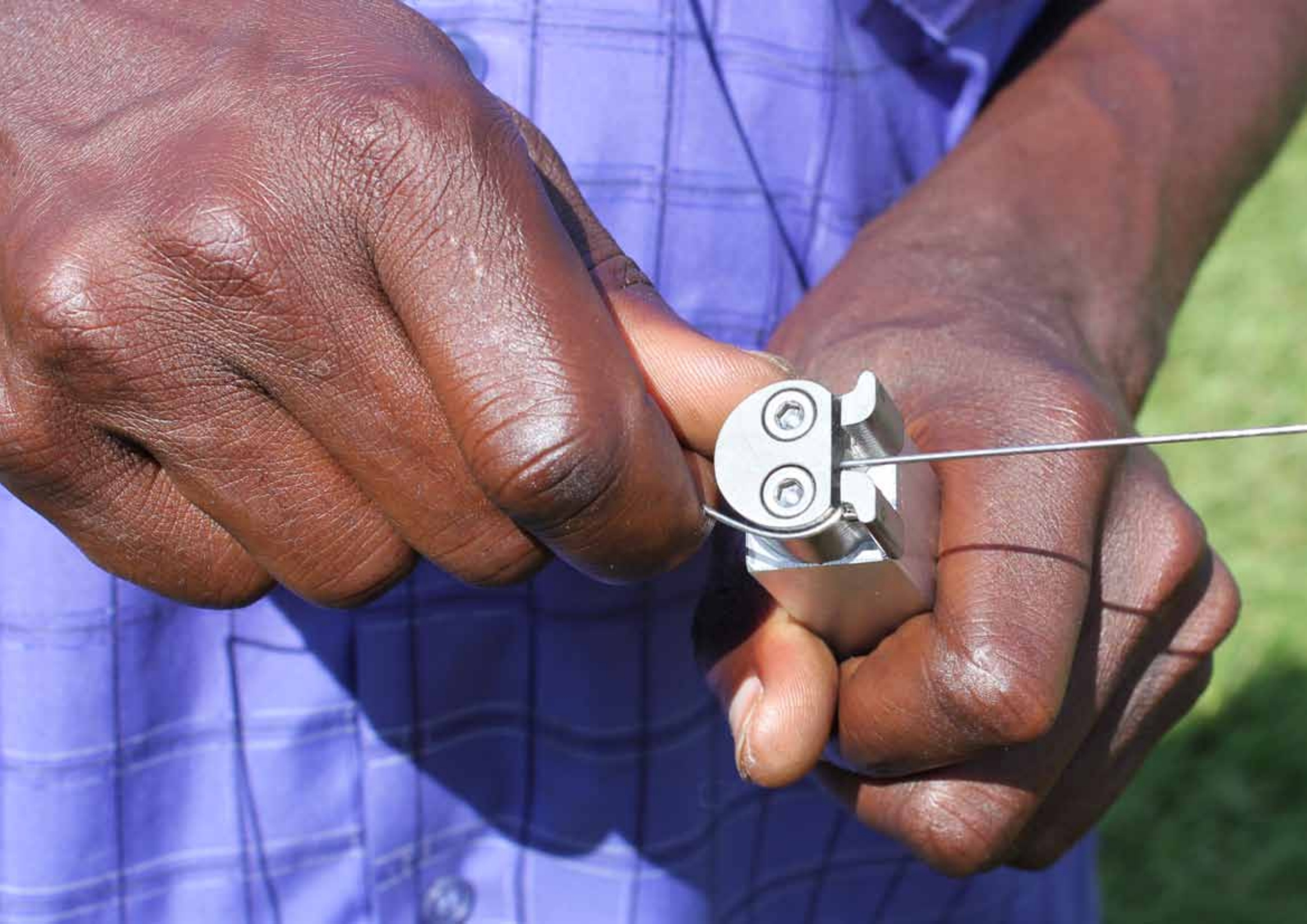
Pull wire before bending!













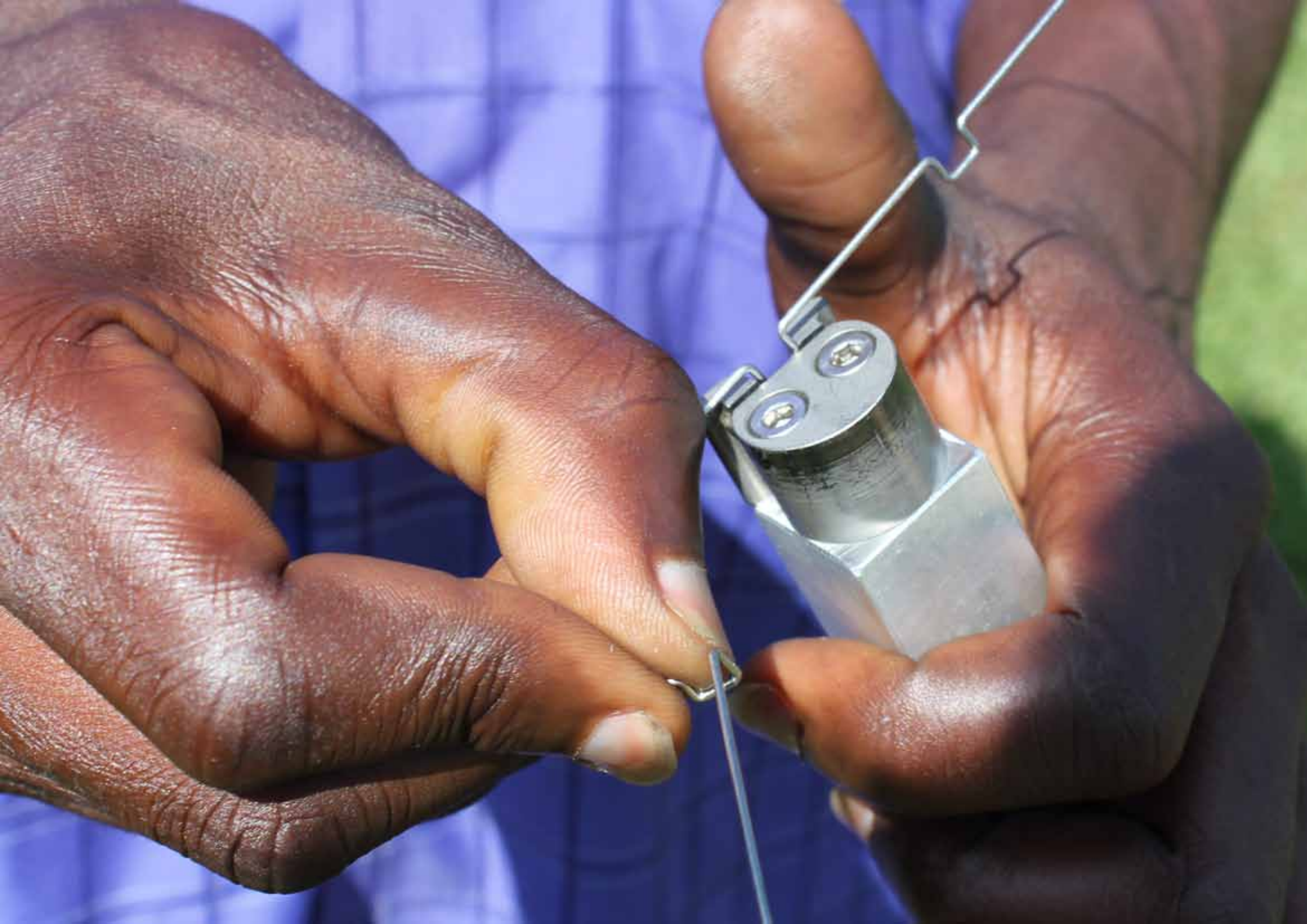




Change position









**ATTENTION!**

**Pull wire before bending!**















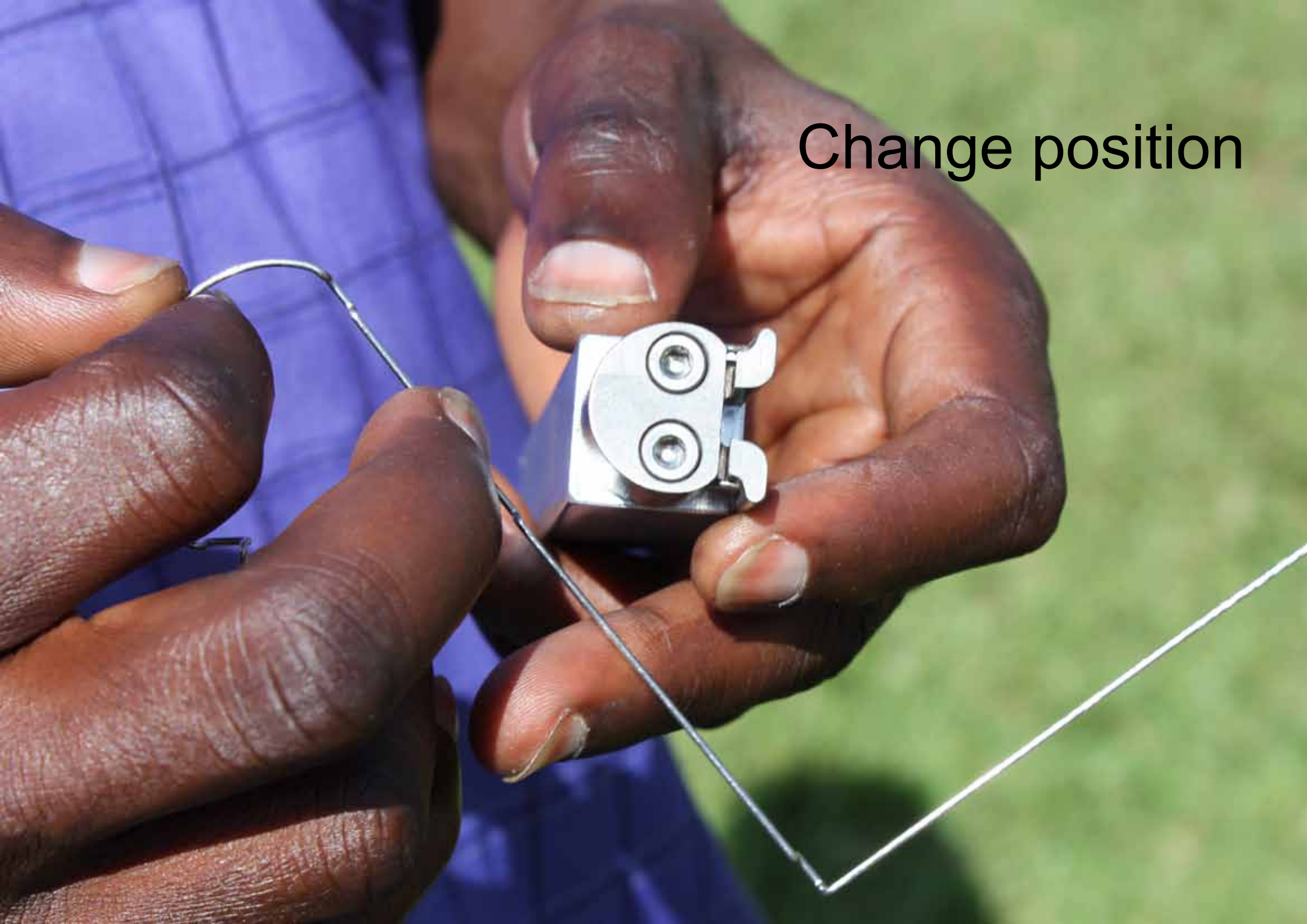








Change position







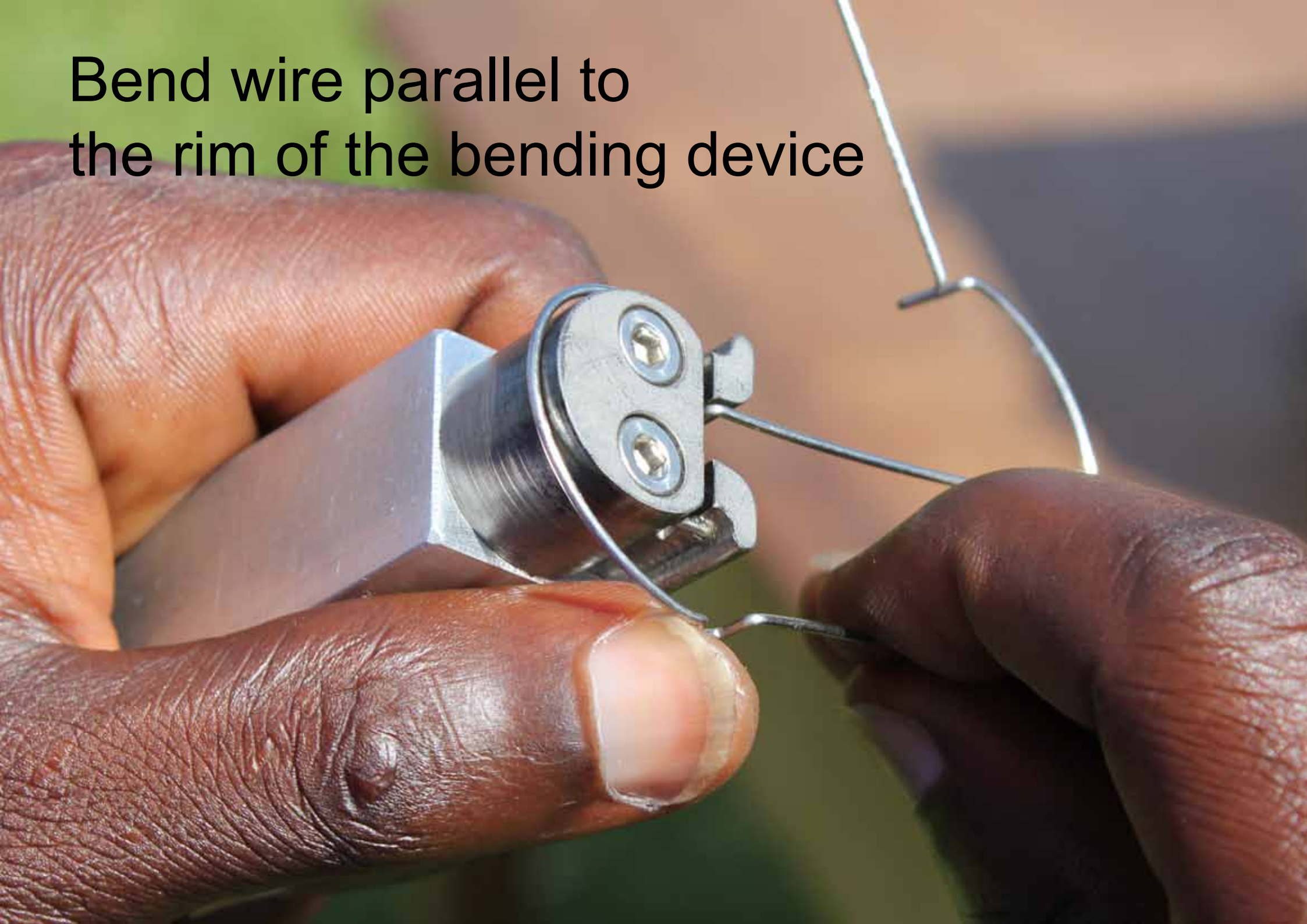


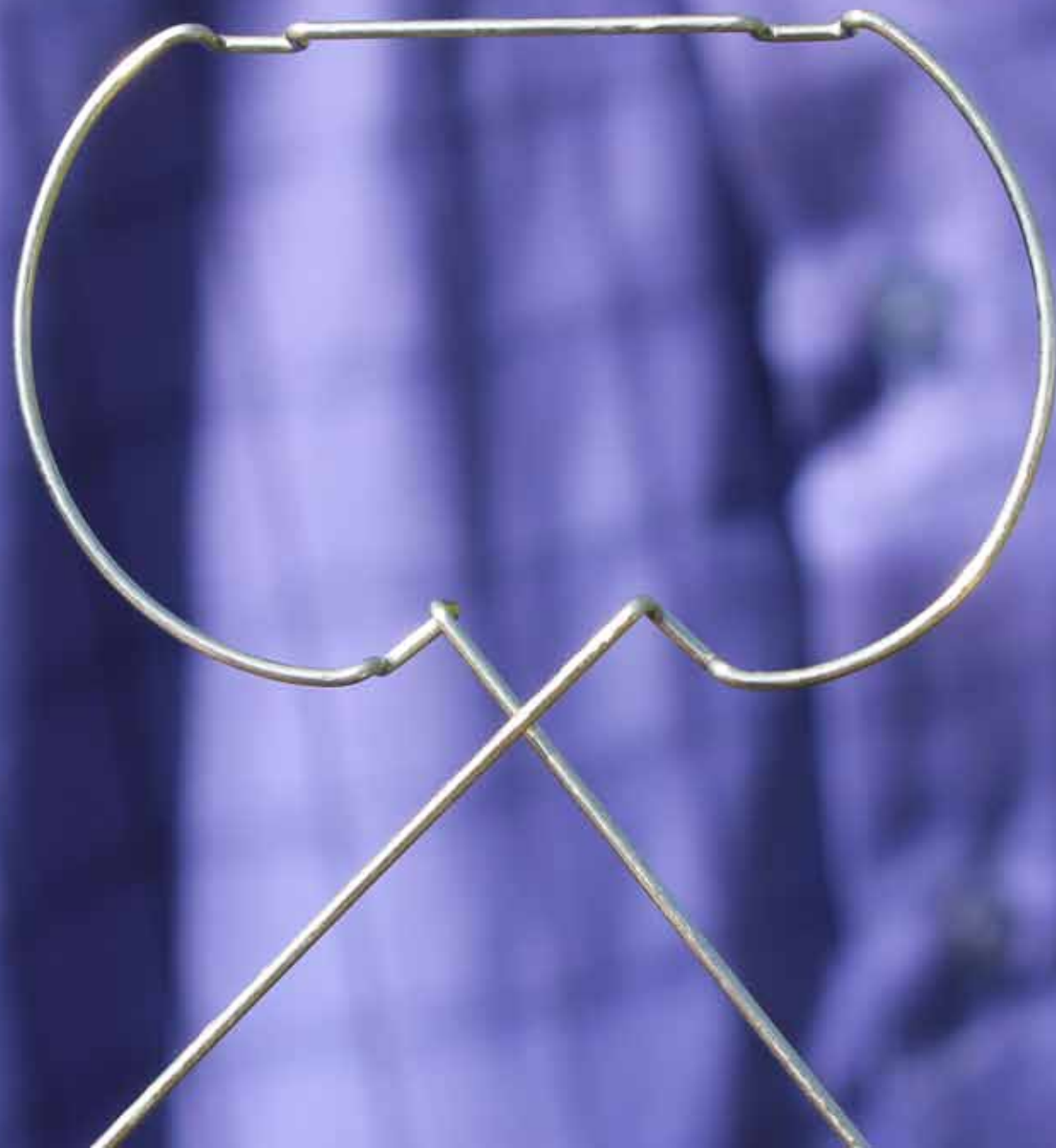






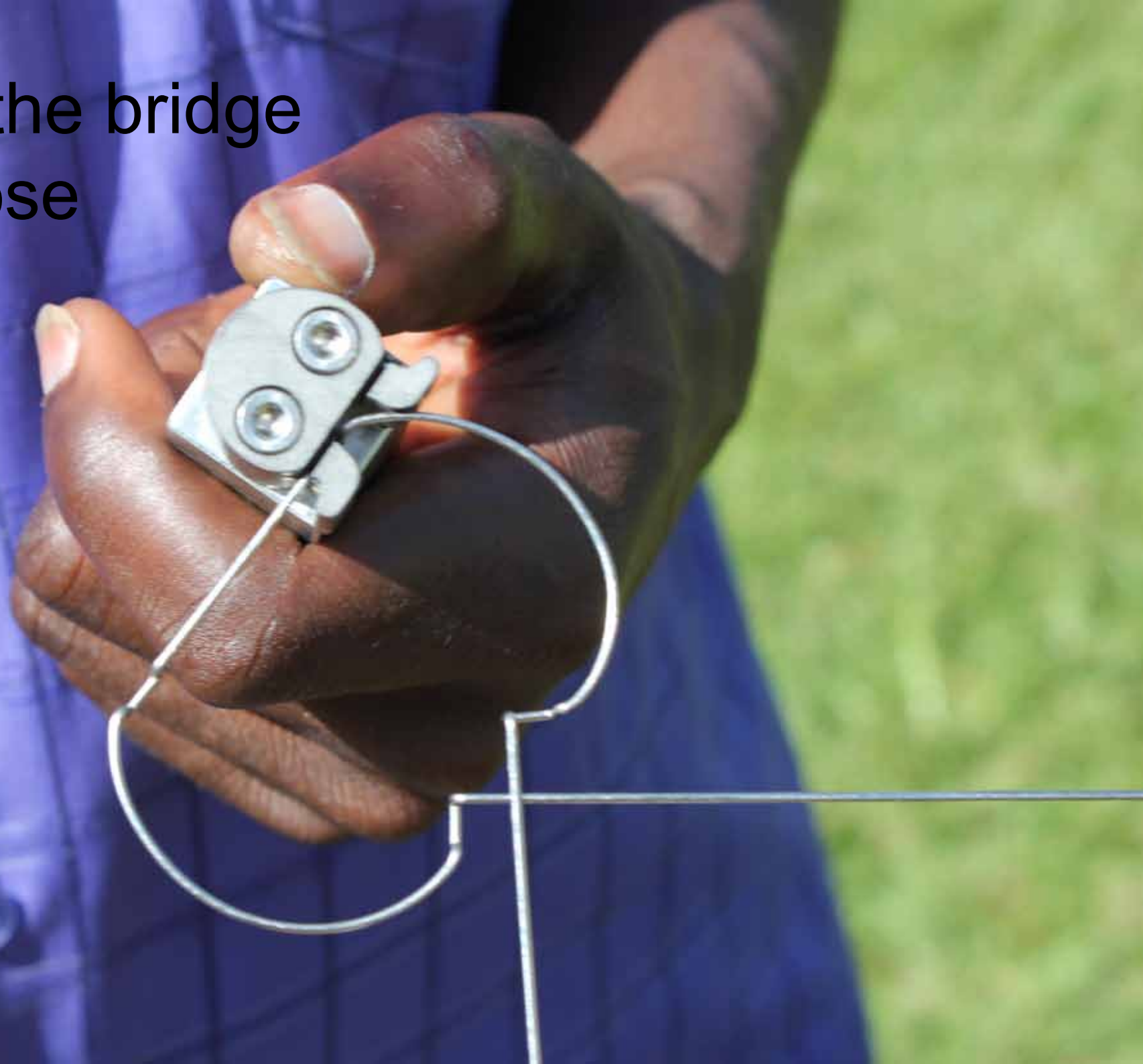
Bend wire parallel to  
the rim of the bending device







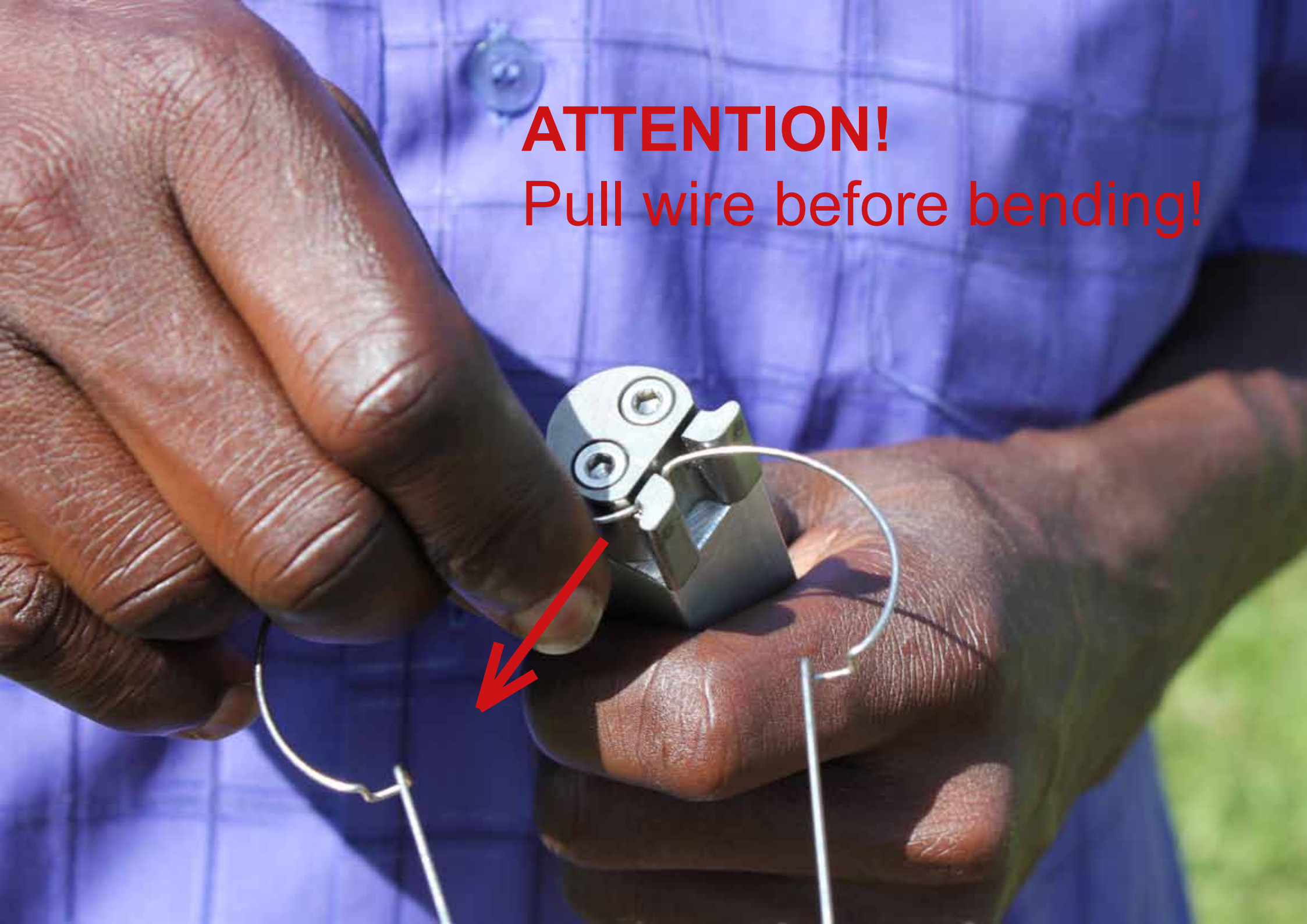
Bending the bridge  
for the nose





**ATTENTION!**

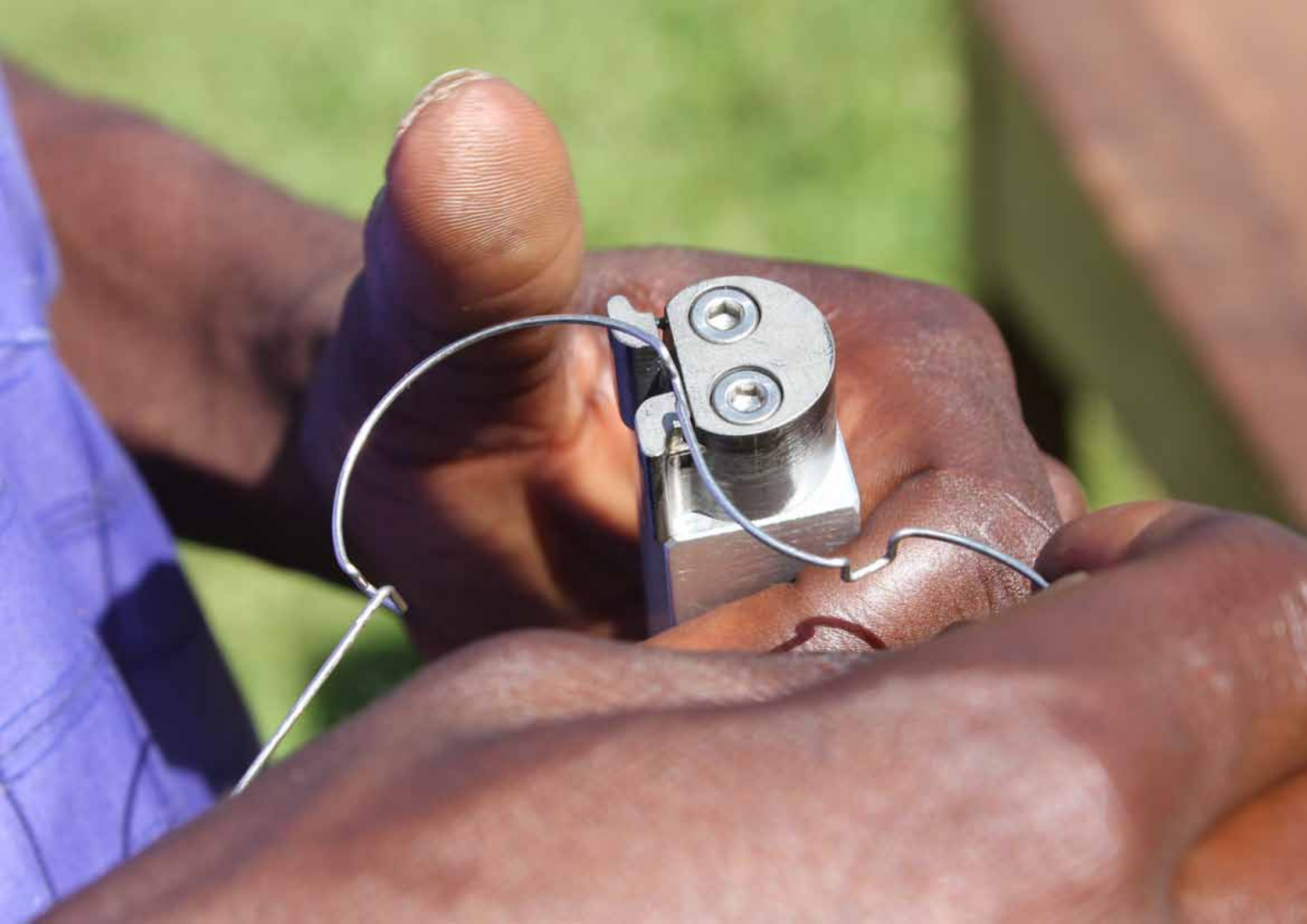
**Pull wire before bending!**











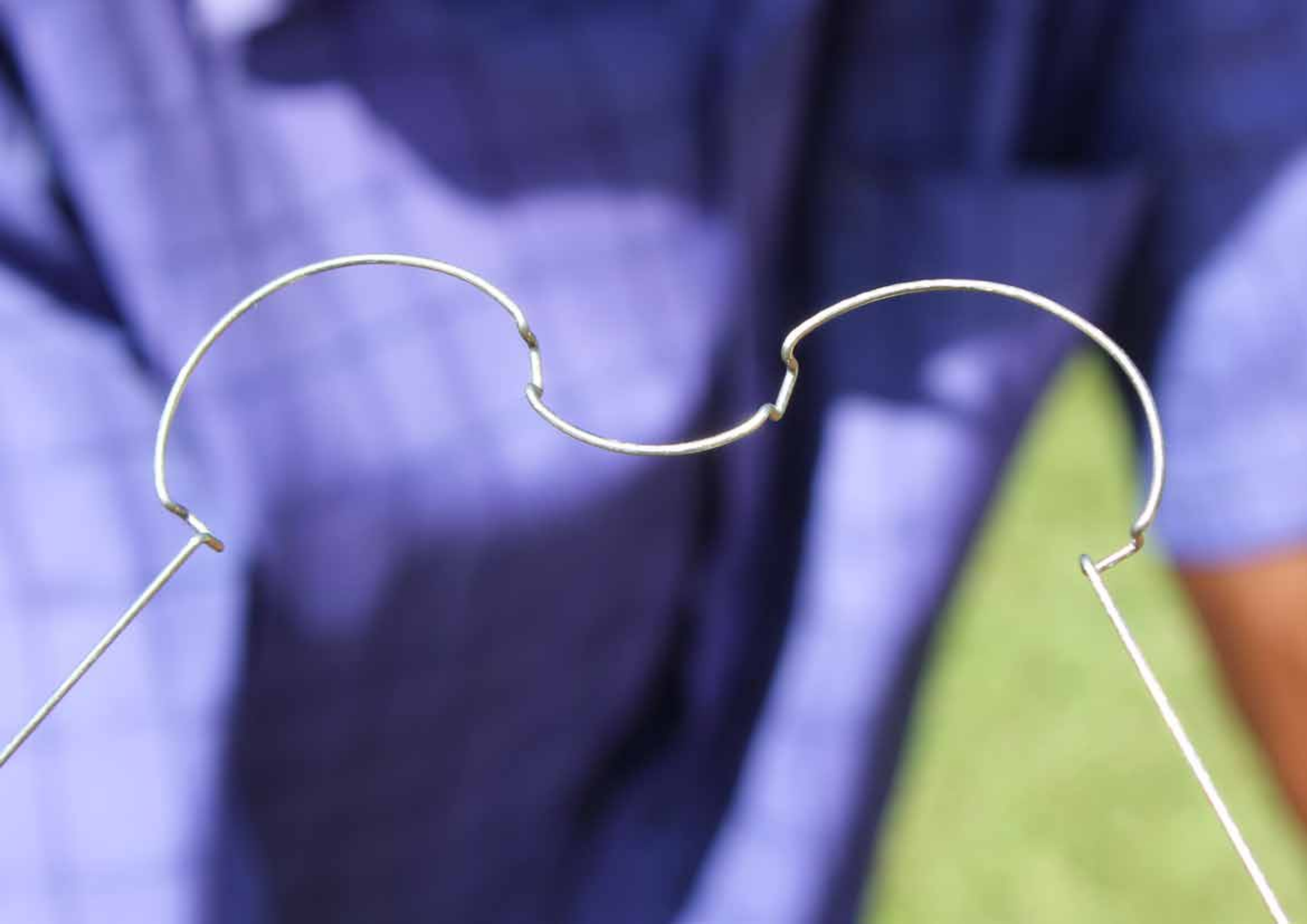




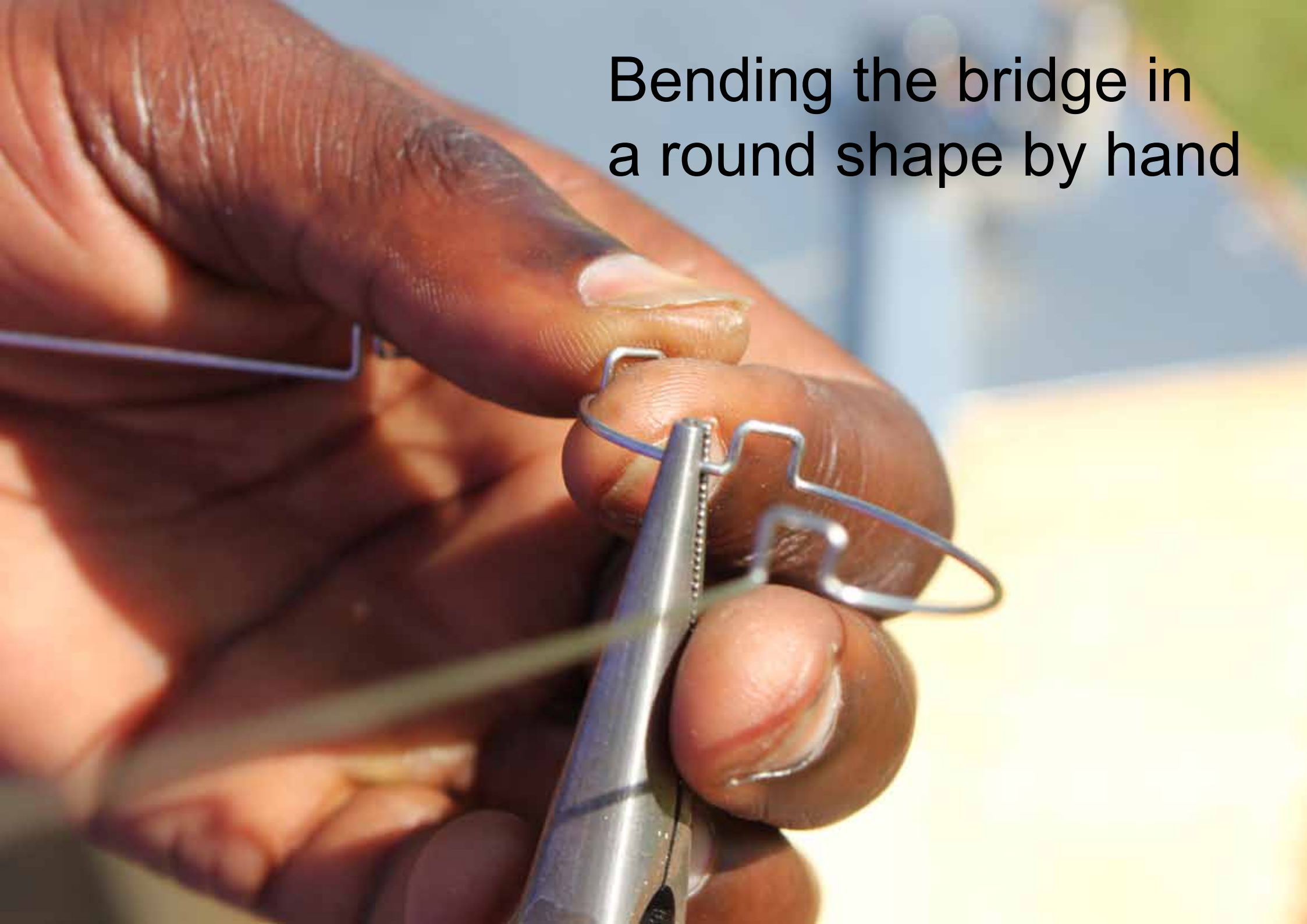






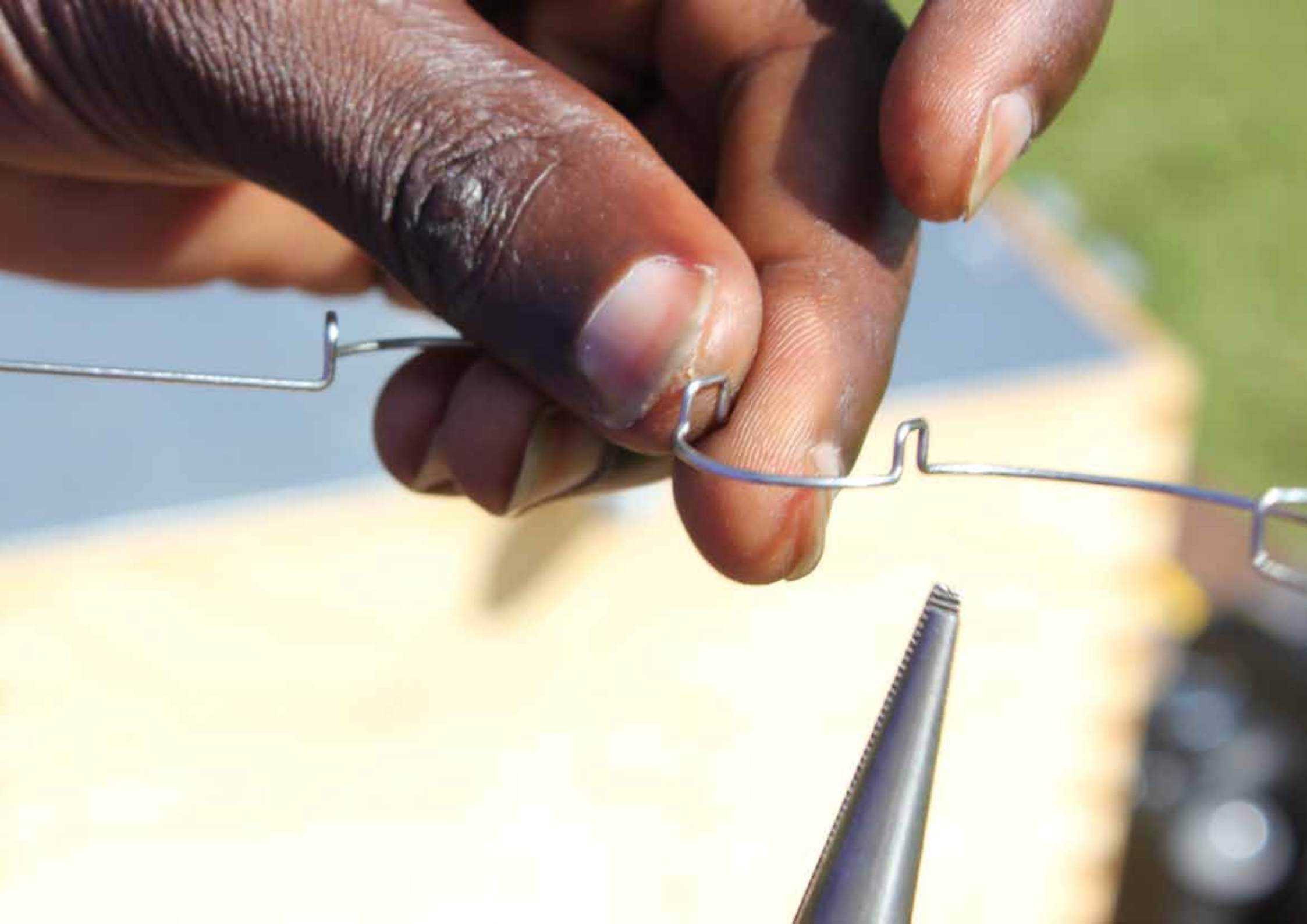


Bending the bridge in  
a round shape by hand

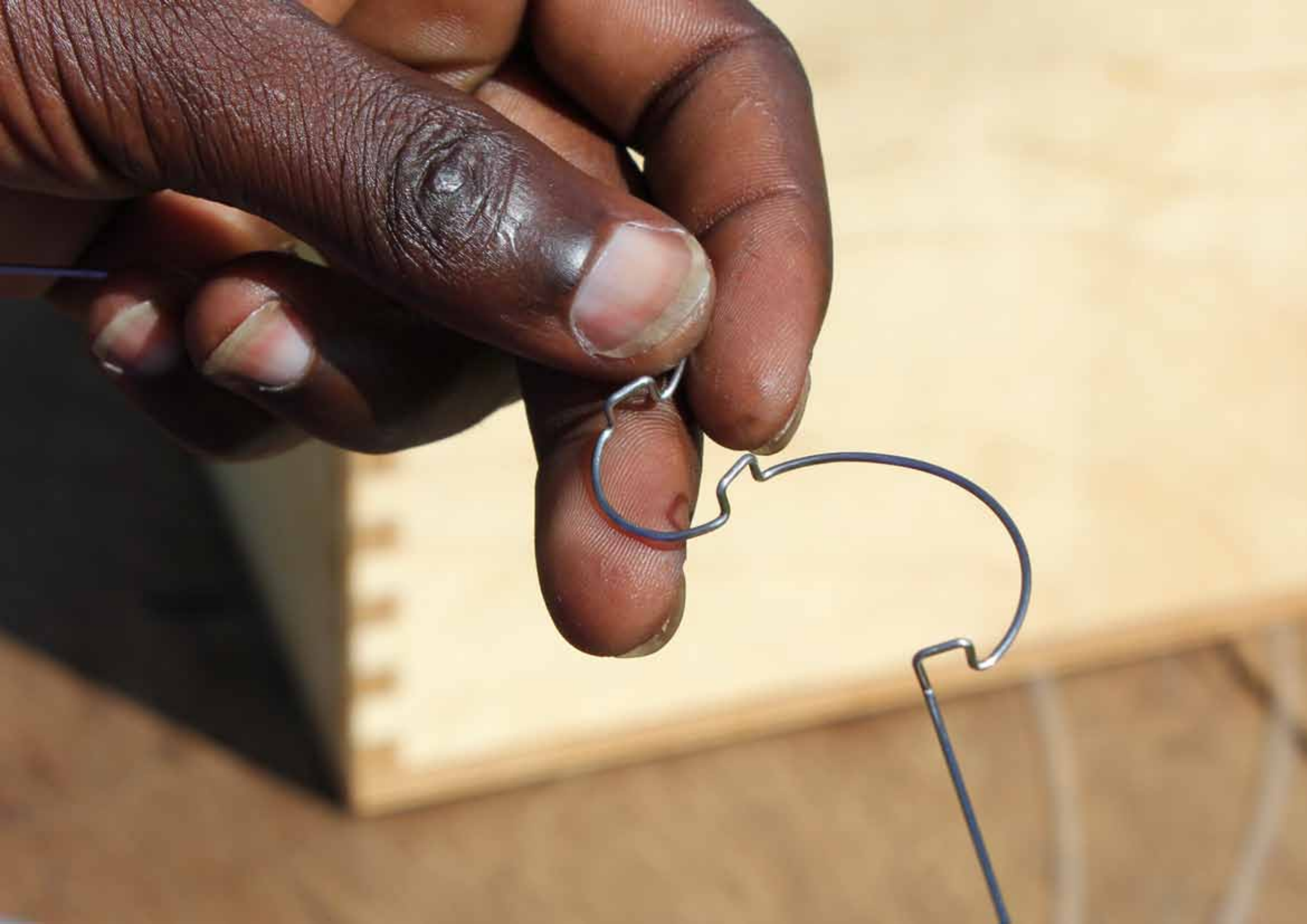








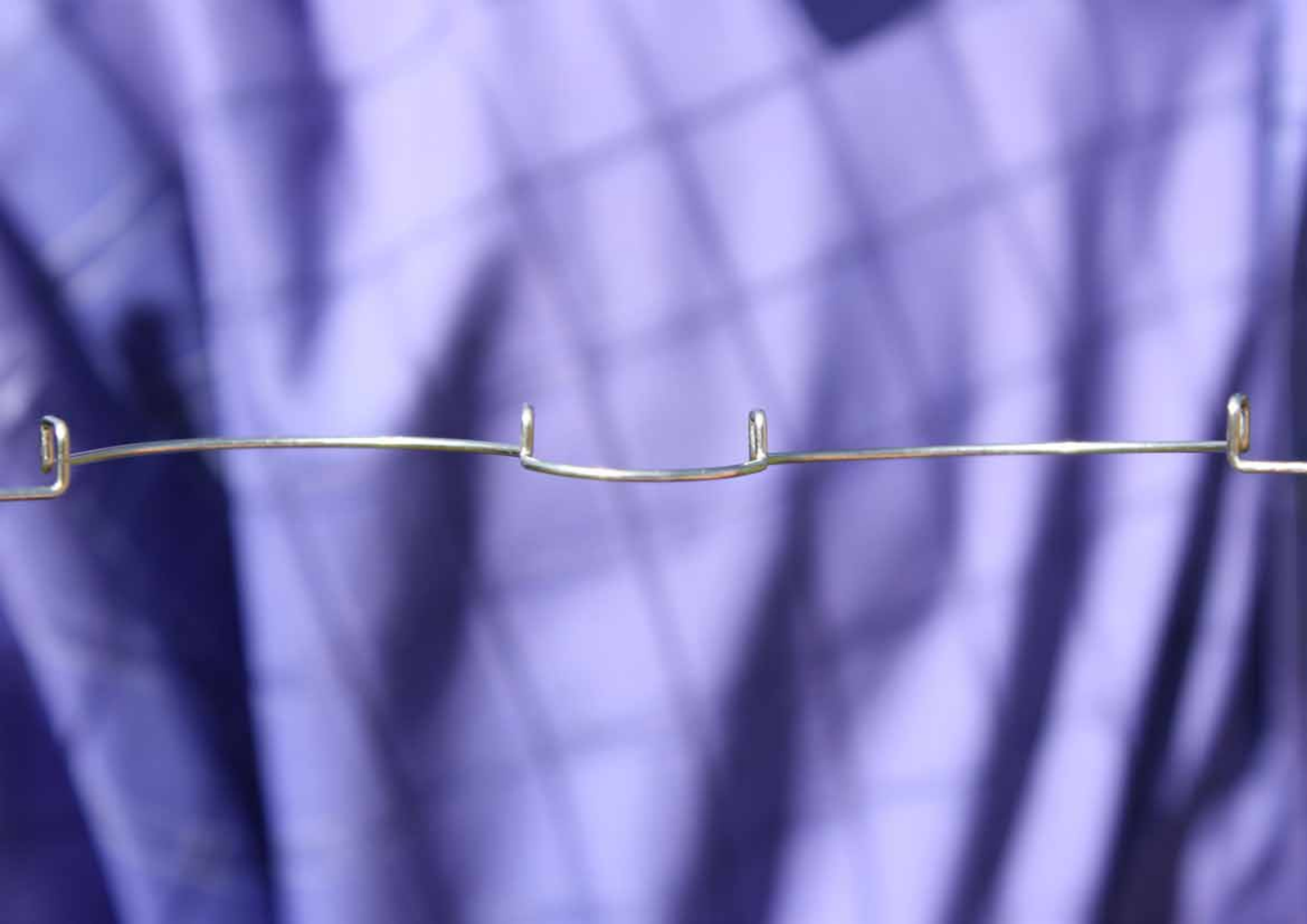




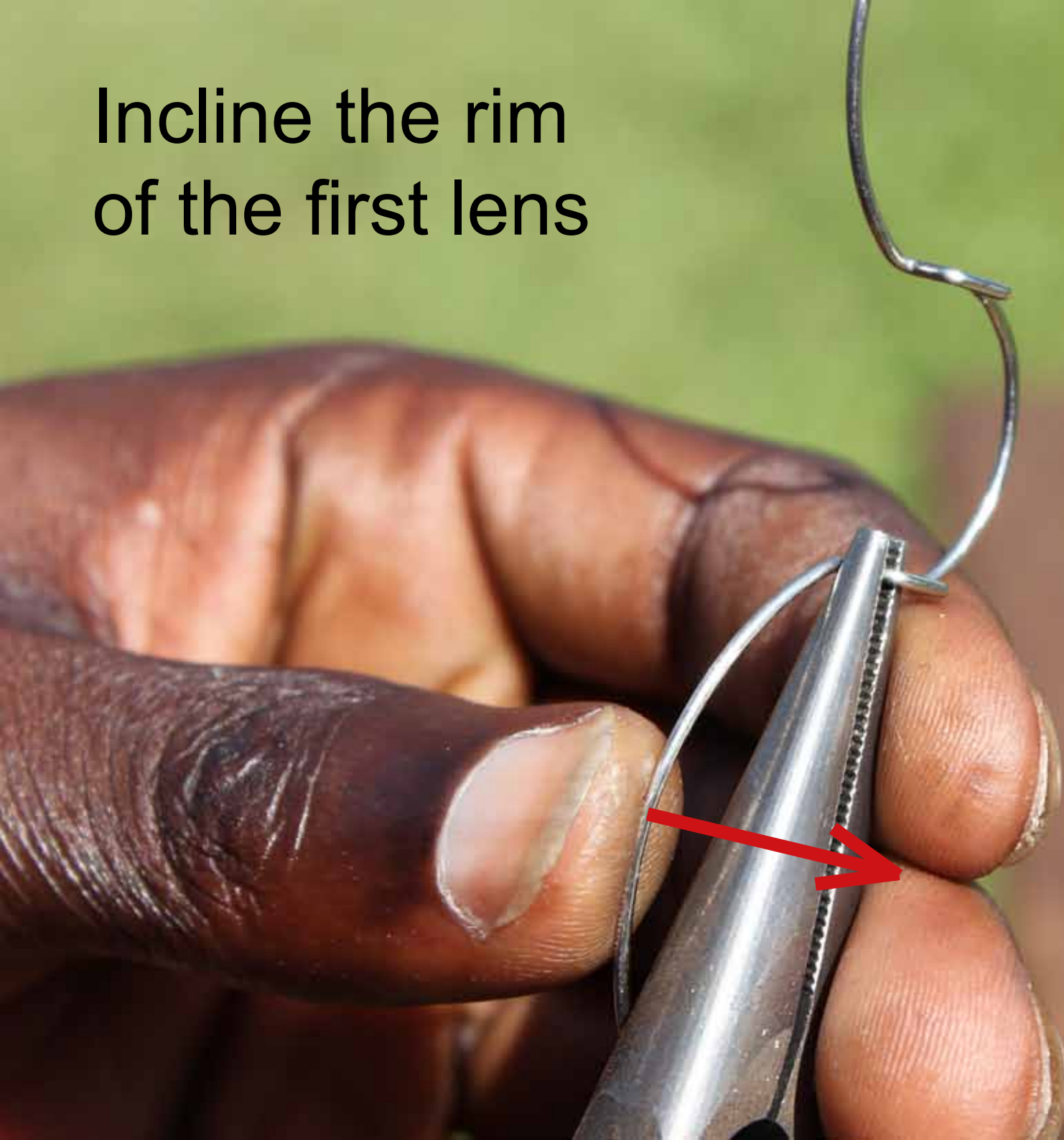


These parts  
must be parallel!





Incline the rim  
of the first lens







Take wire exactly  
at this point!



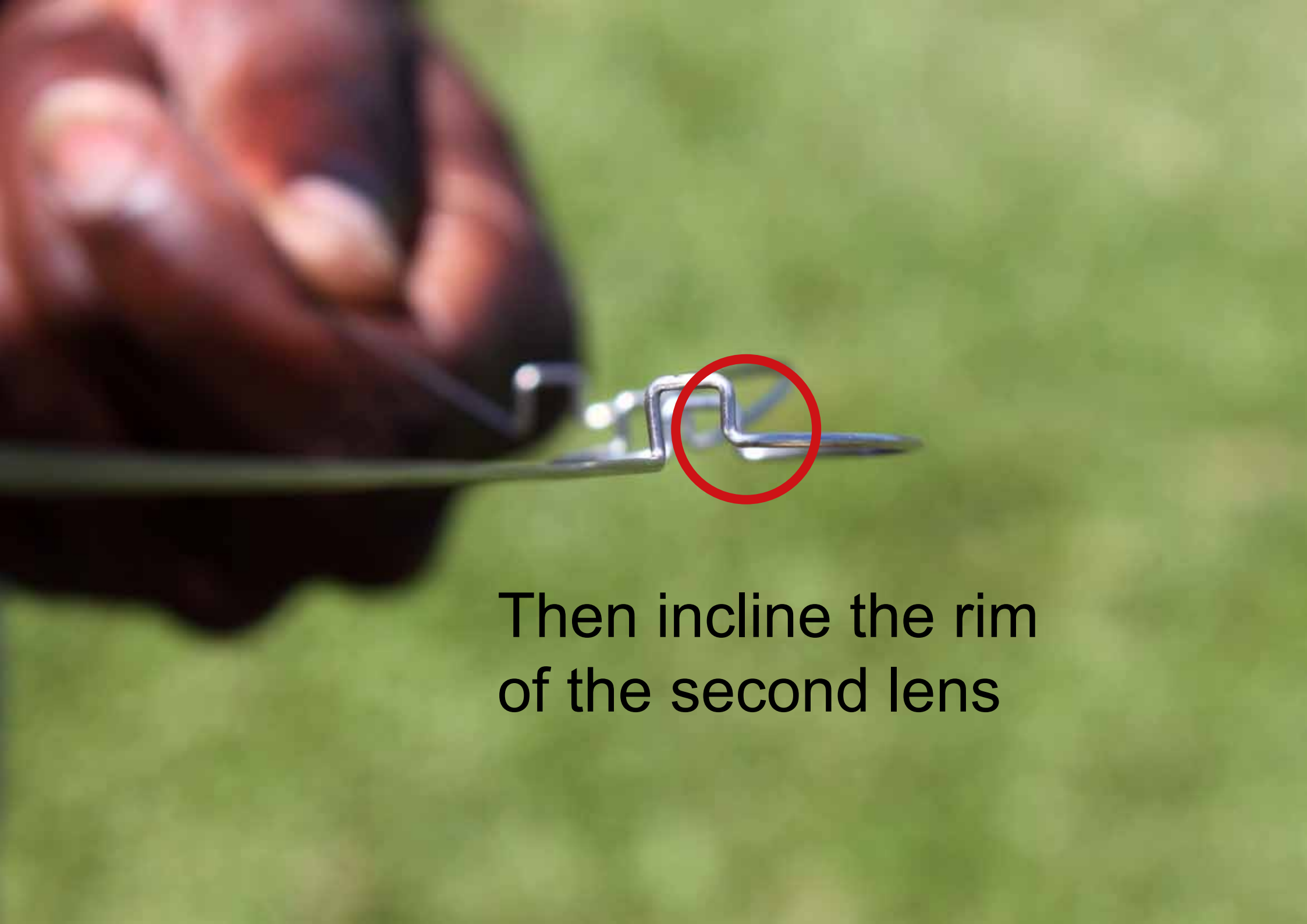




Inclination of the rim







Then incline the rim  
of the second lens

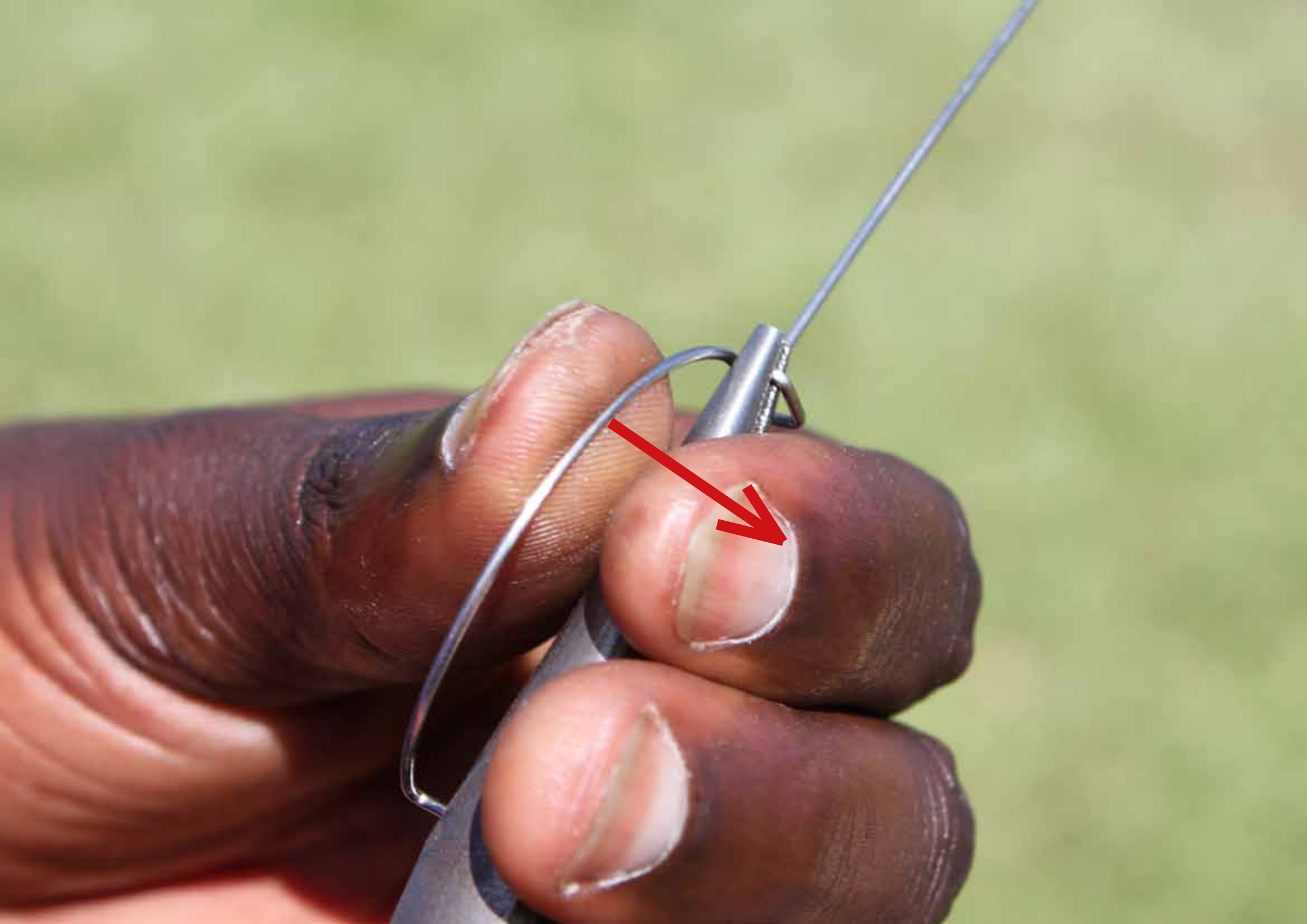










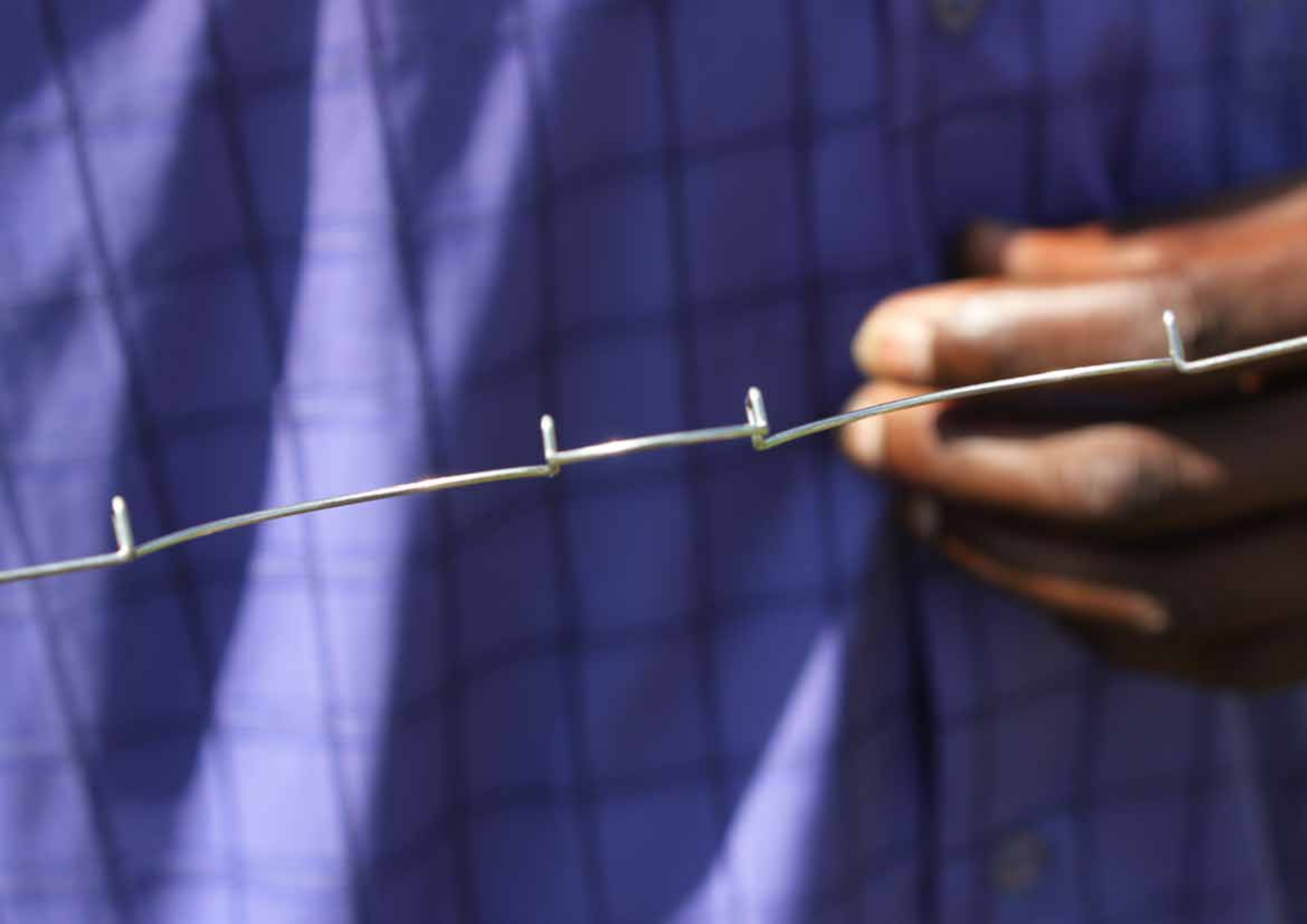




Inclination of the rim







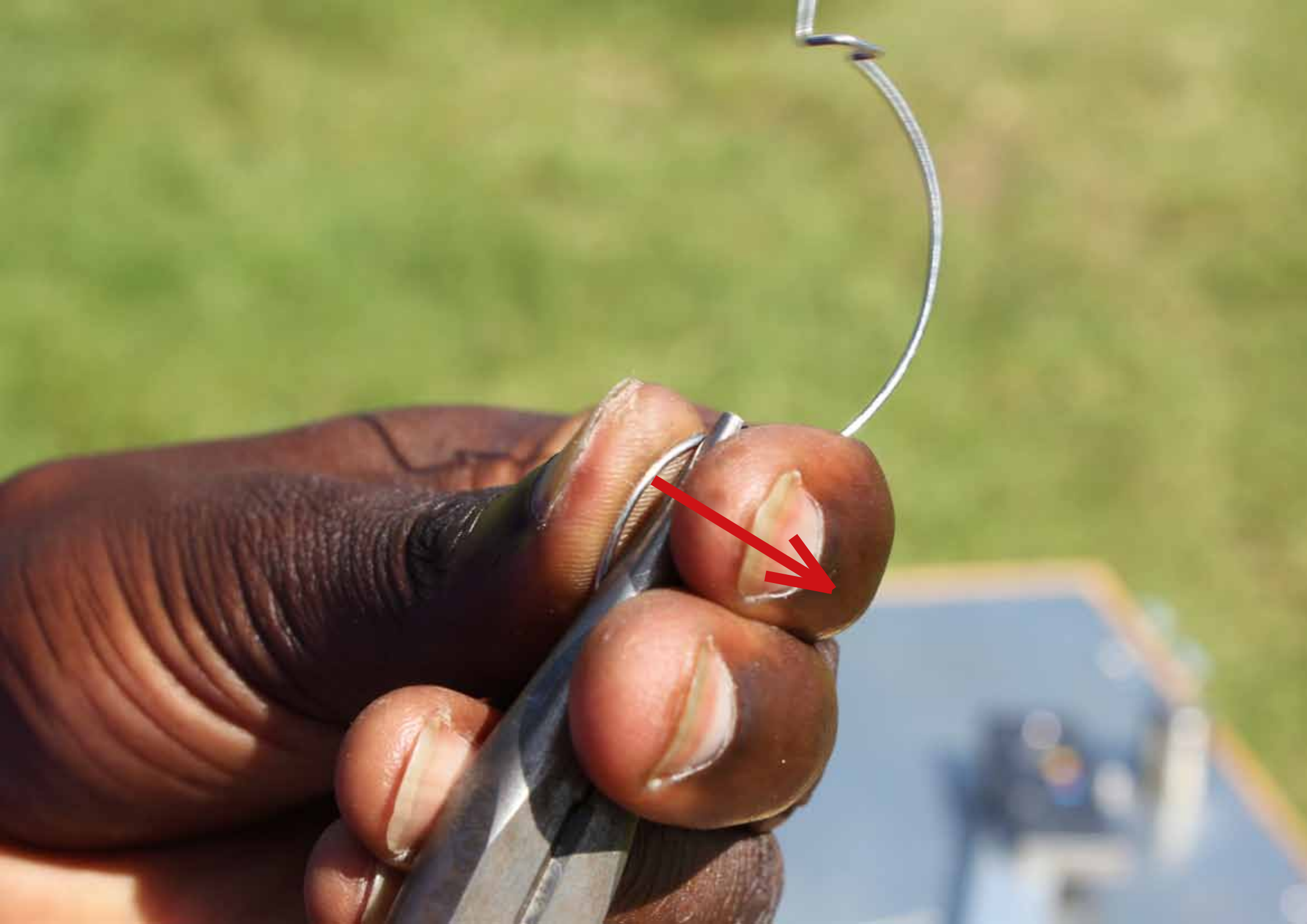


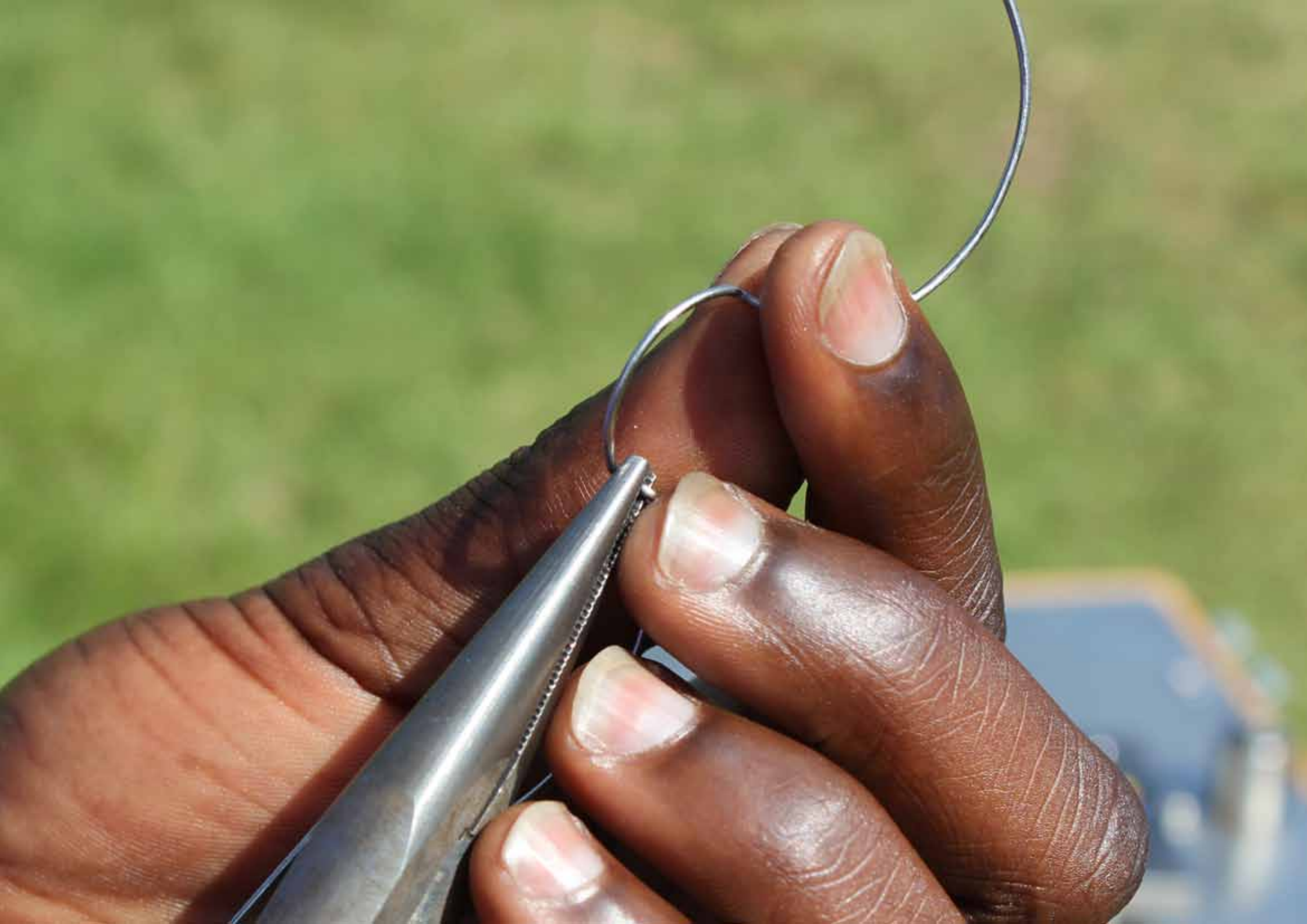
Then incline the bridge  
for the nose



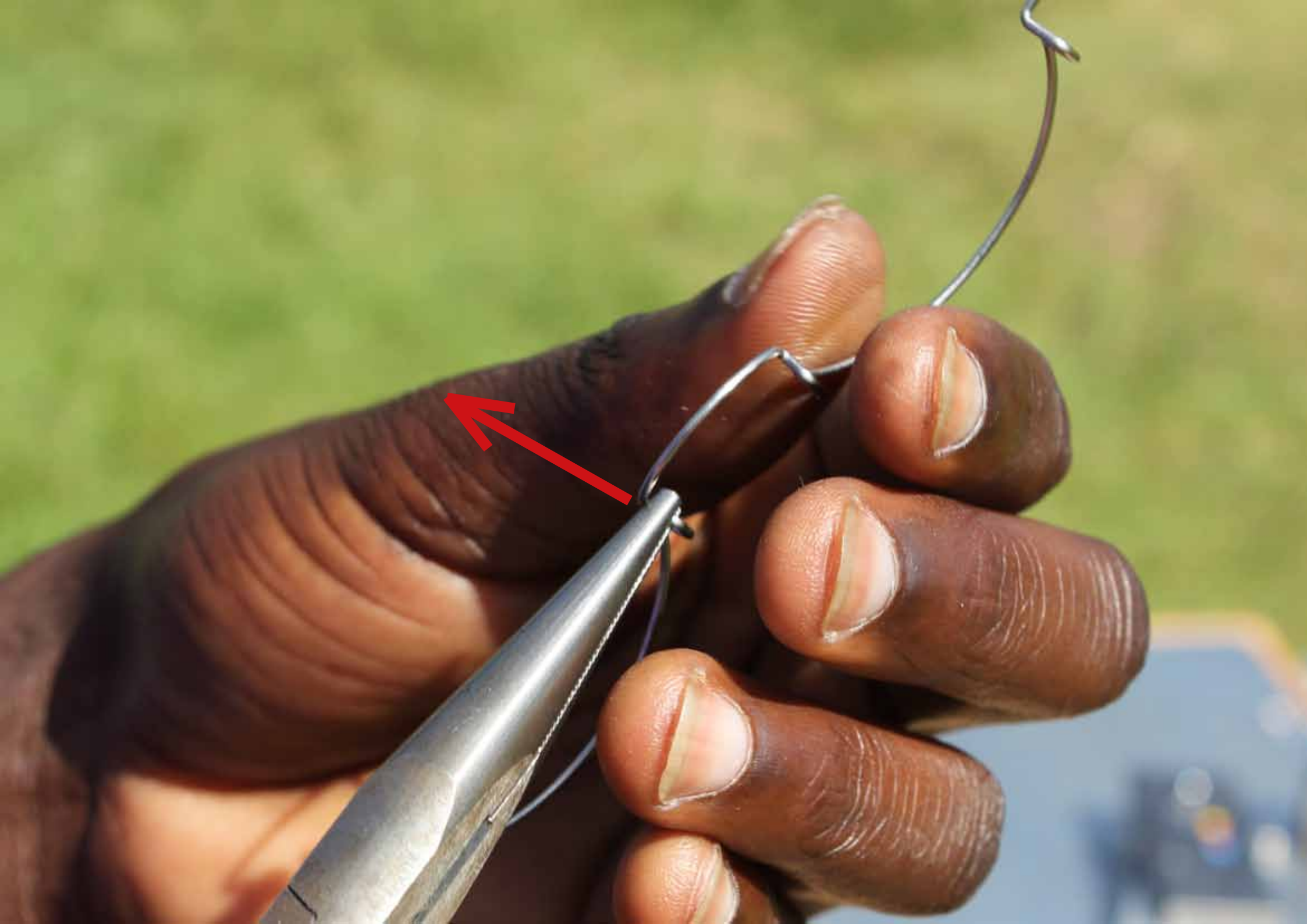










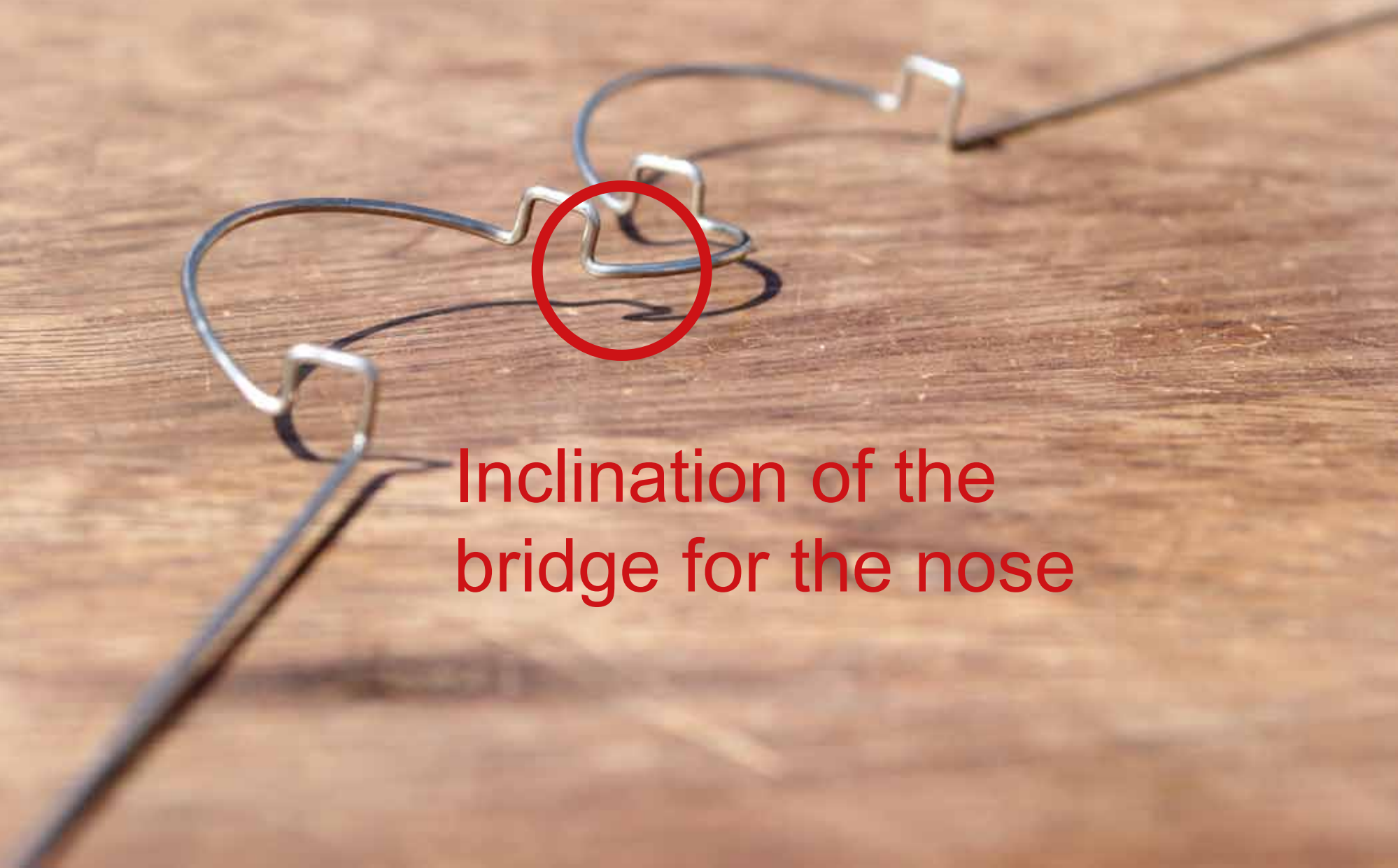








Bending out

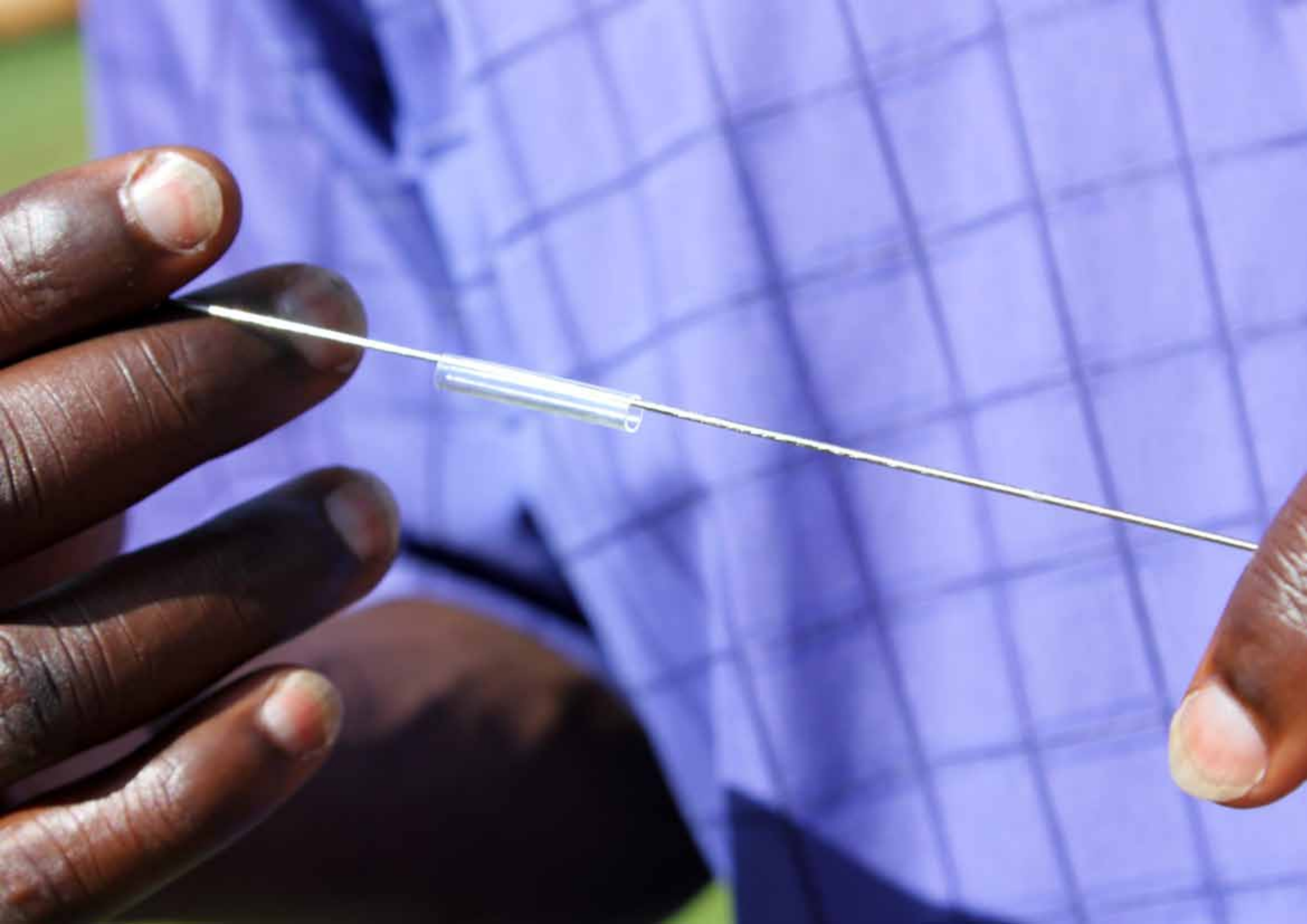


Inclination of the  
bridge for the nose

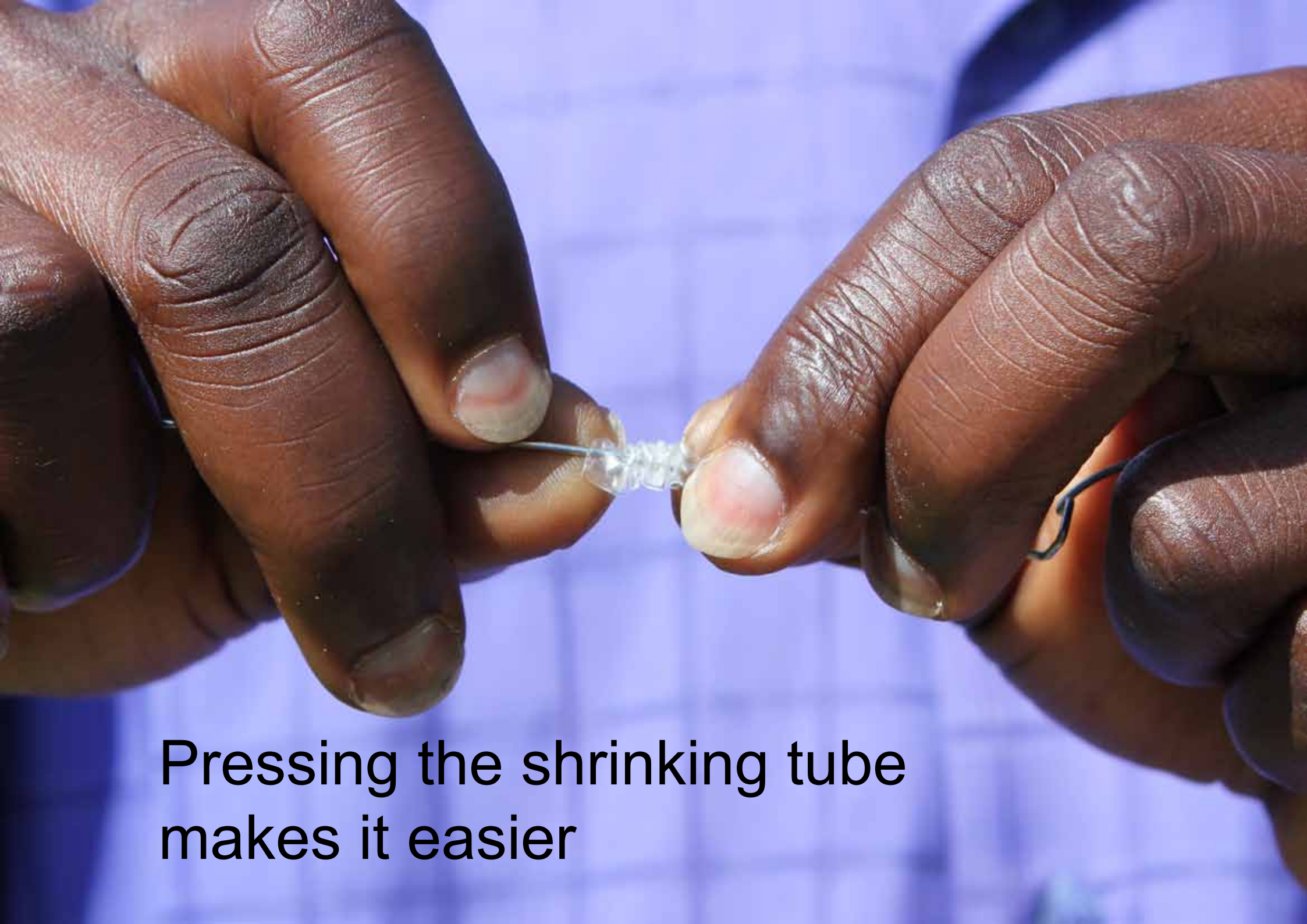


Shrinking tube for the bridge









Pressing the shrinking tube  
makes it easier

























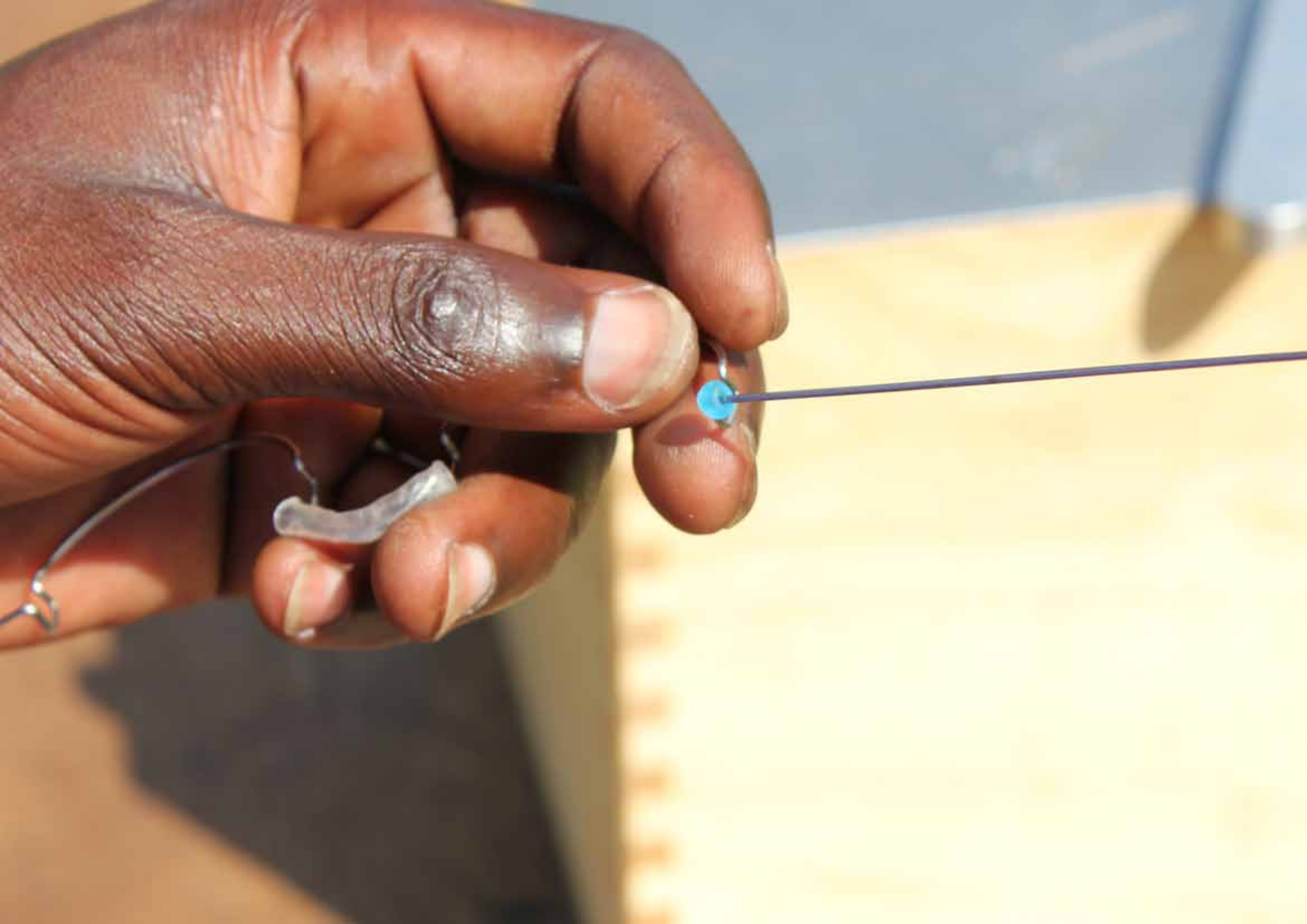




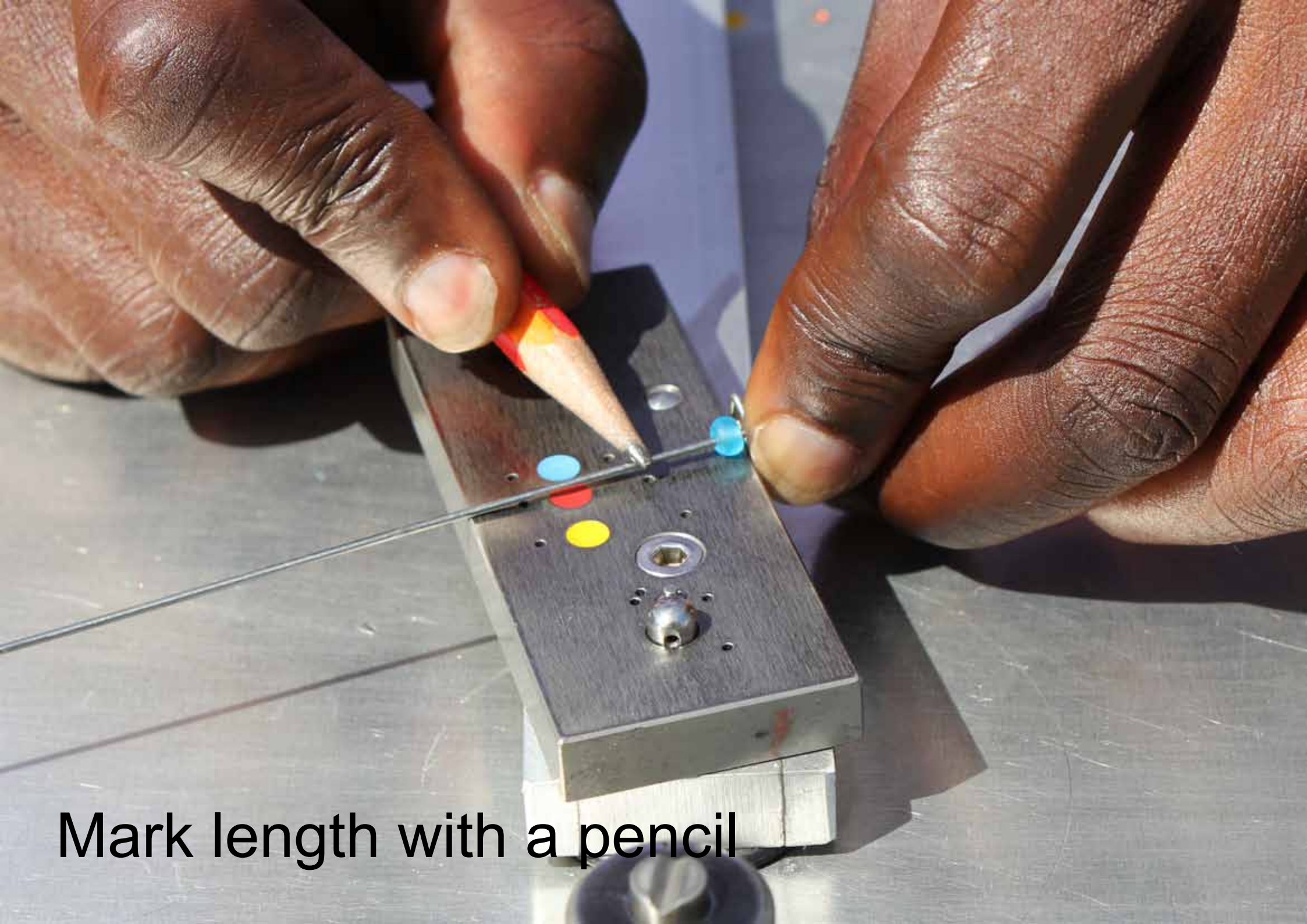


Colourful beads for the temples

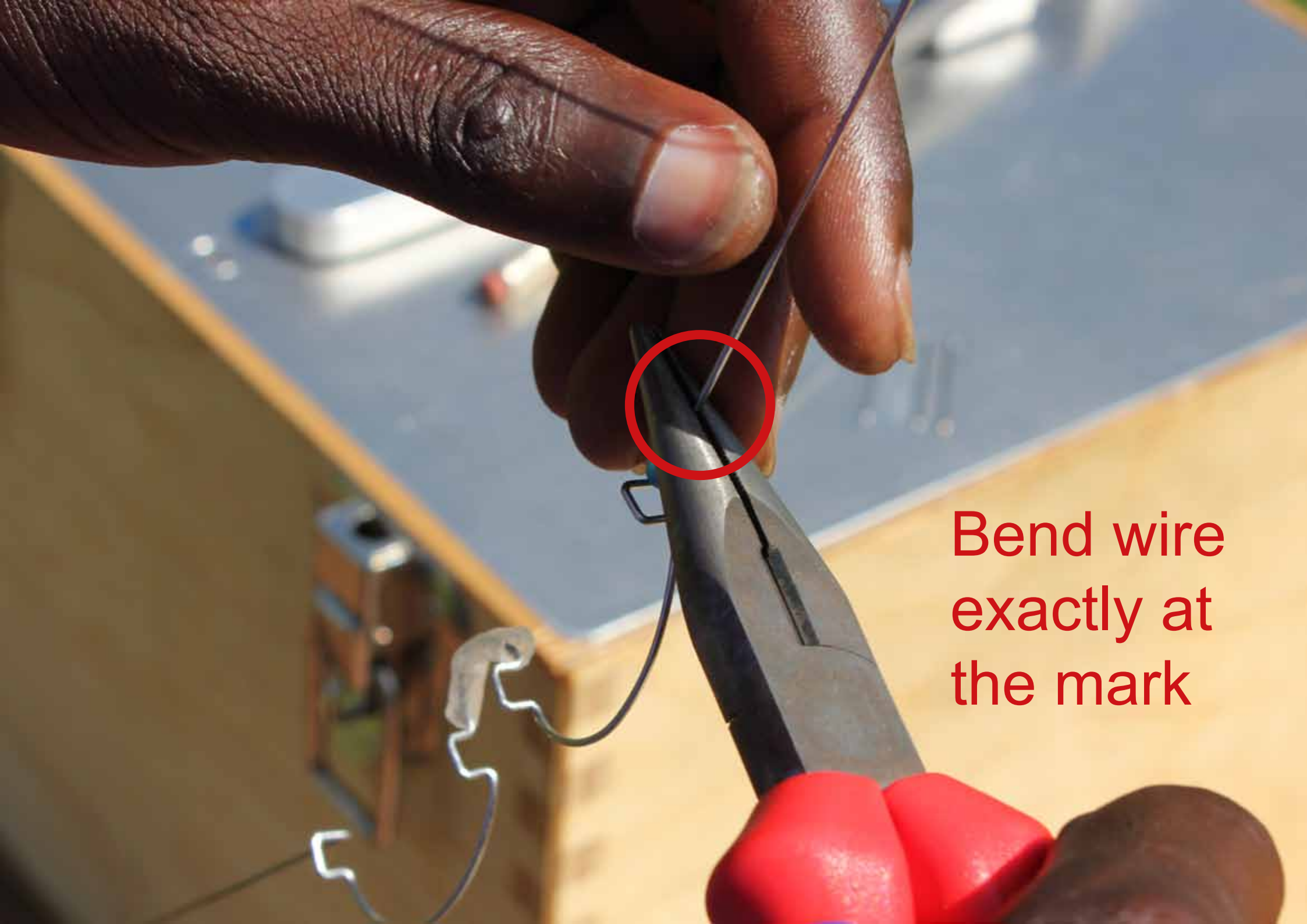








Mark length with a pencil



Bend wire  
exactly at  
the mark







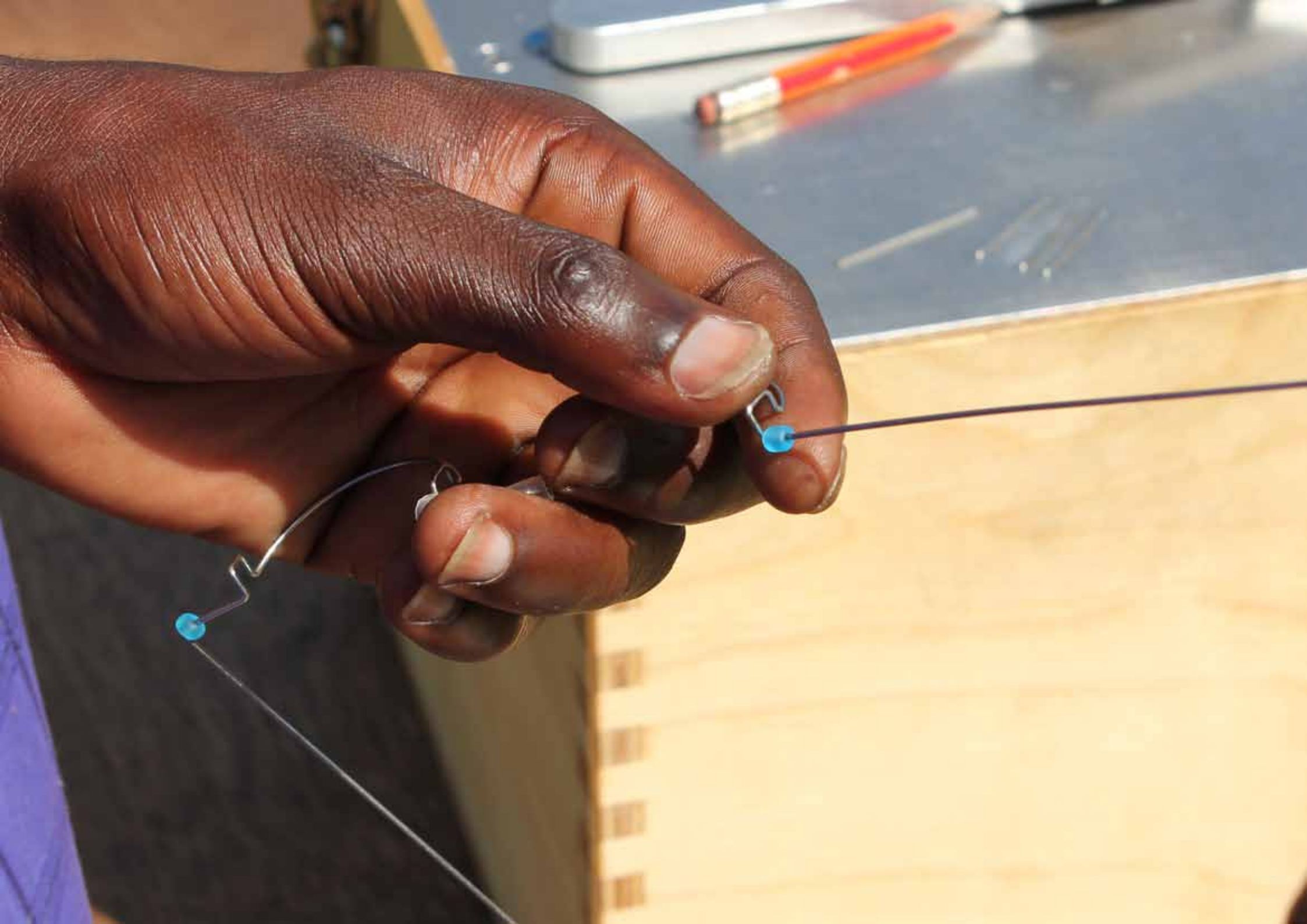




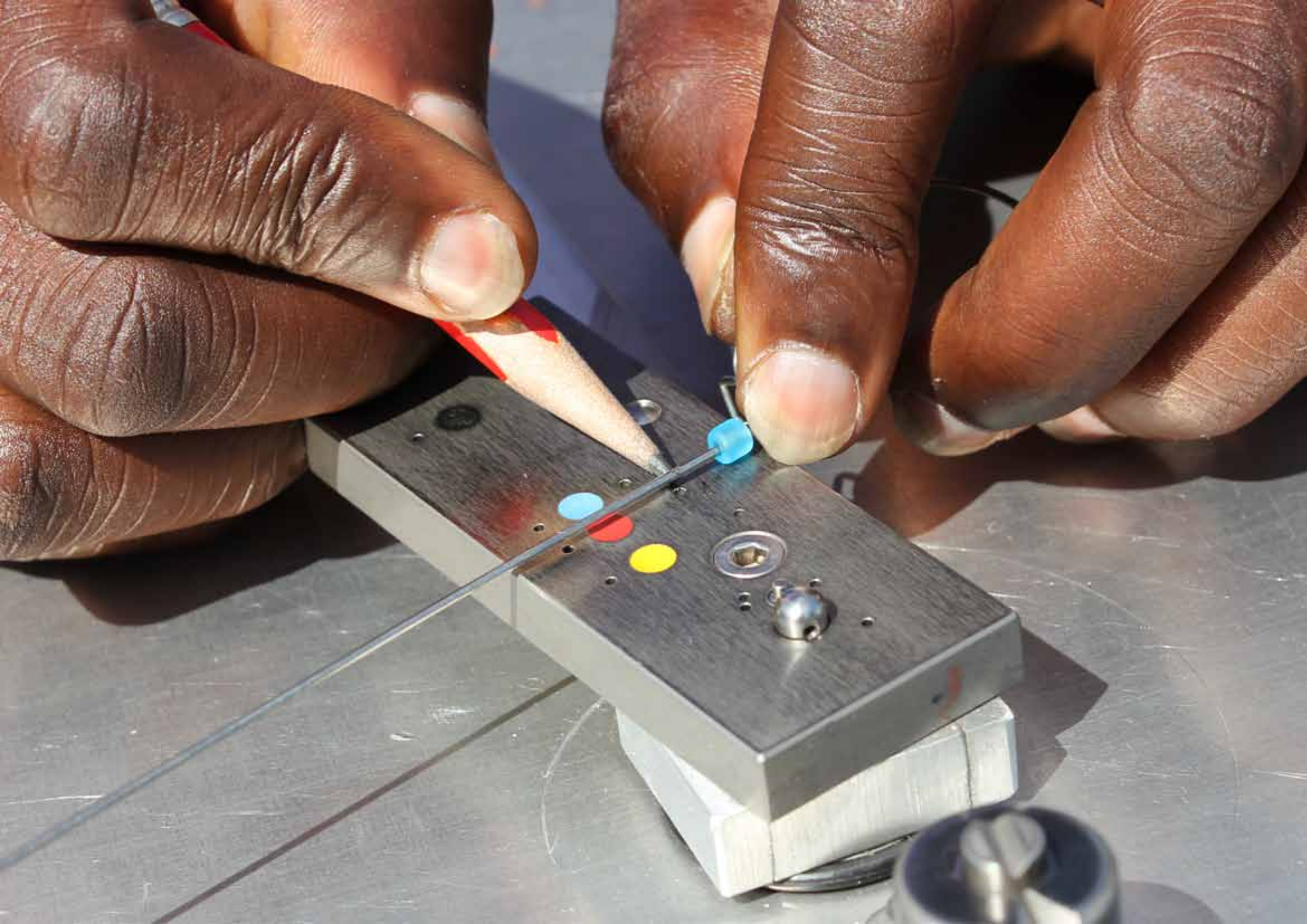




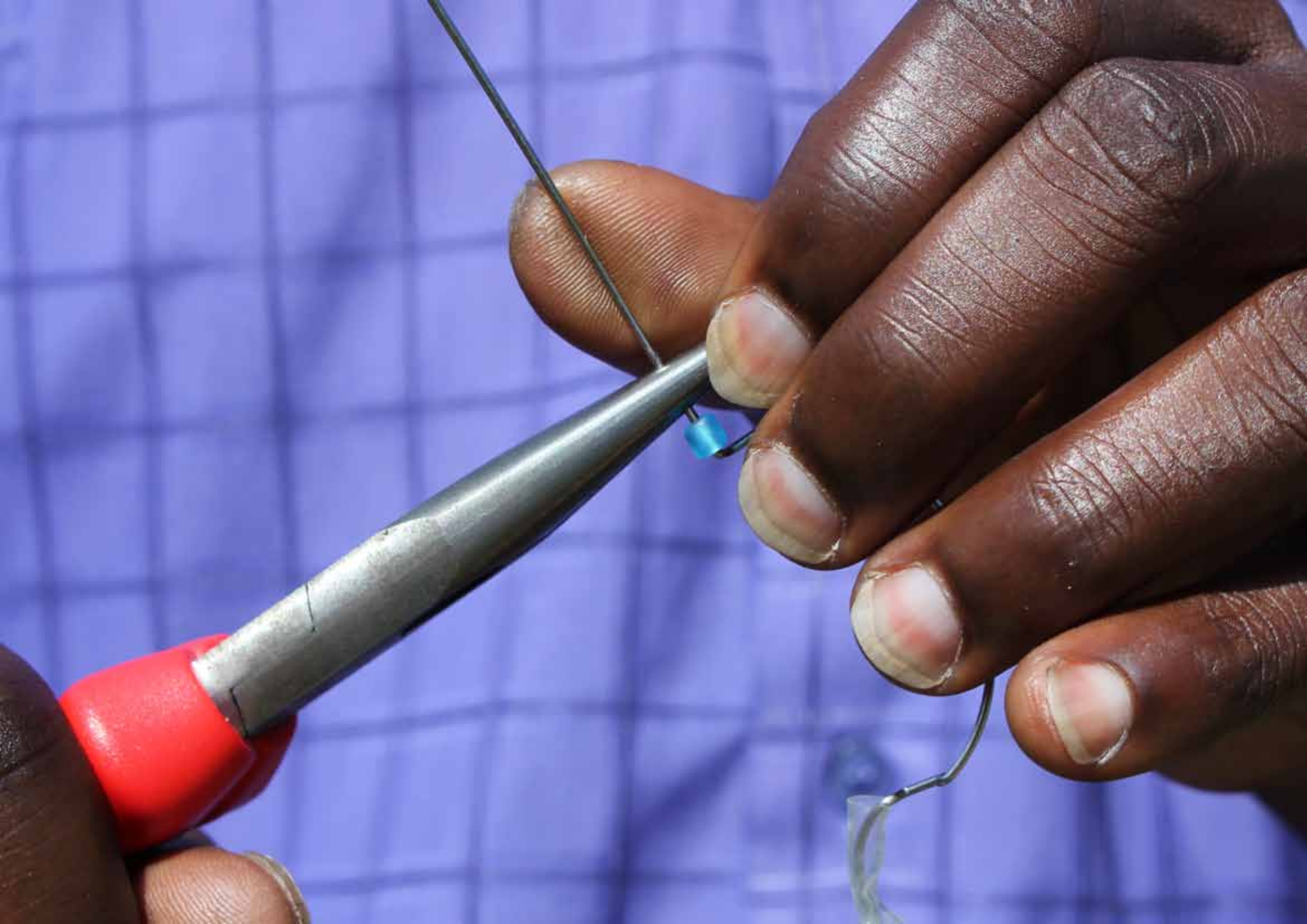






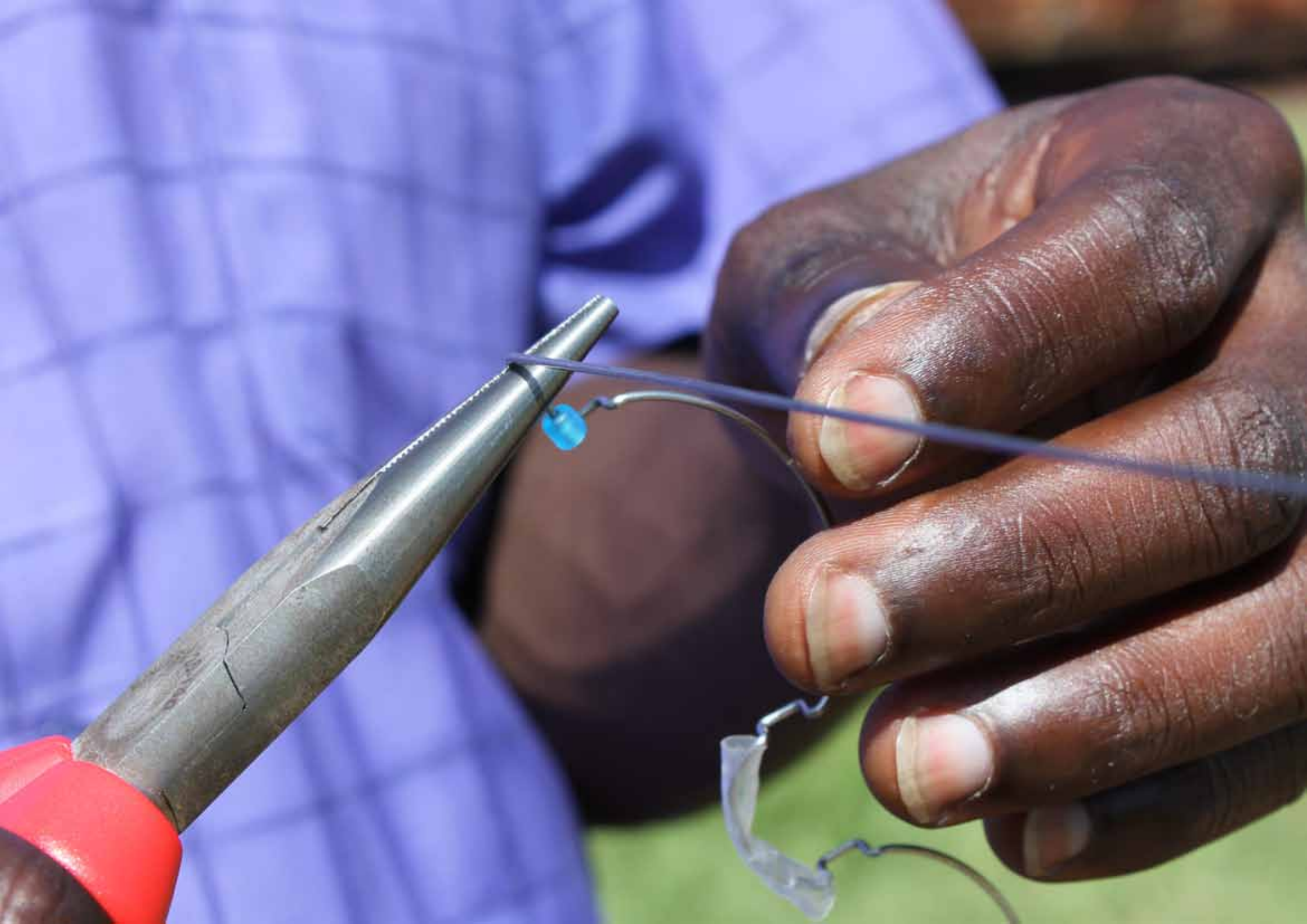




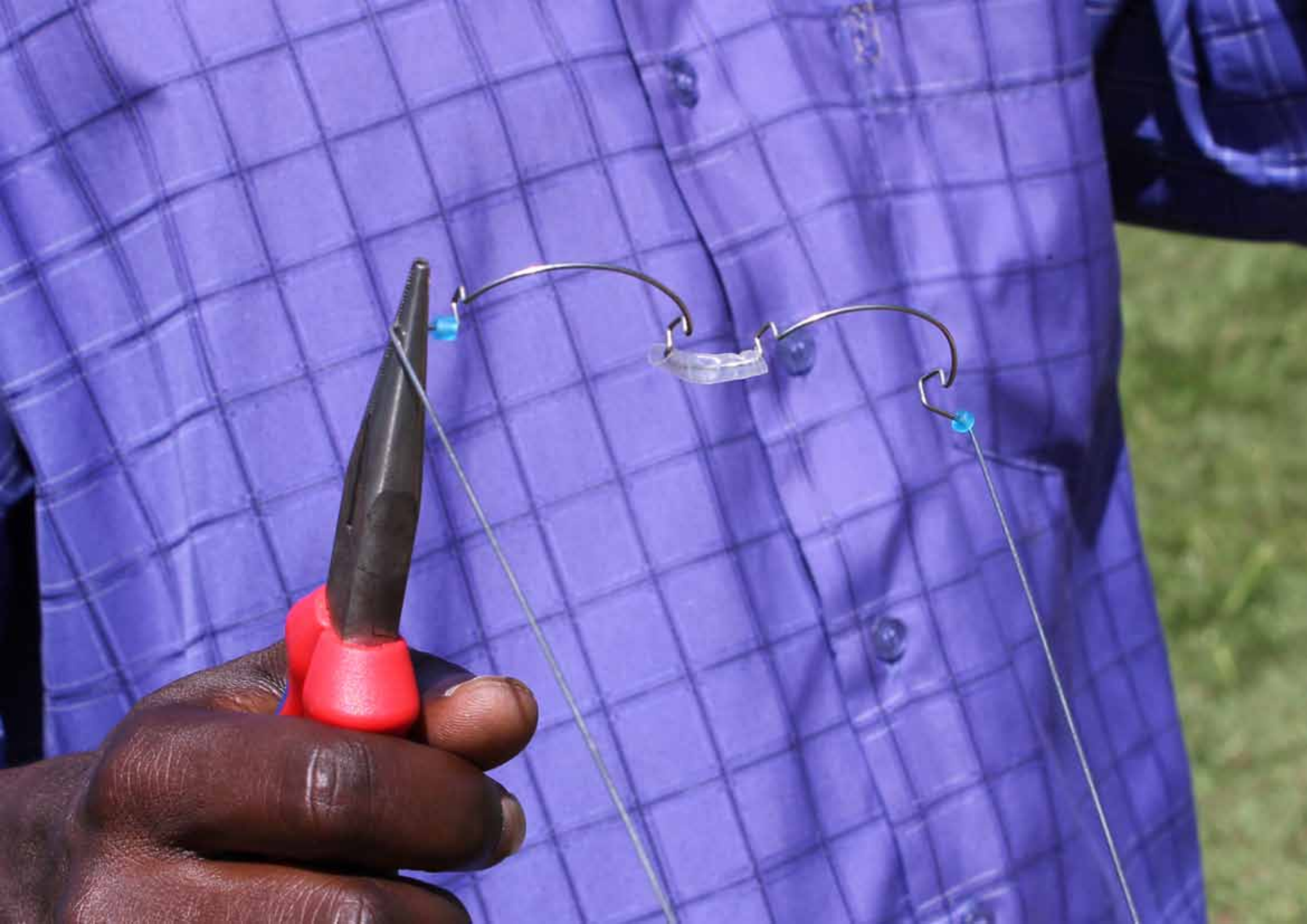










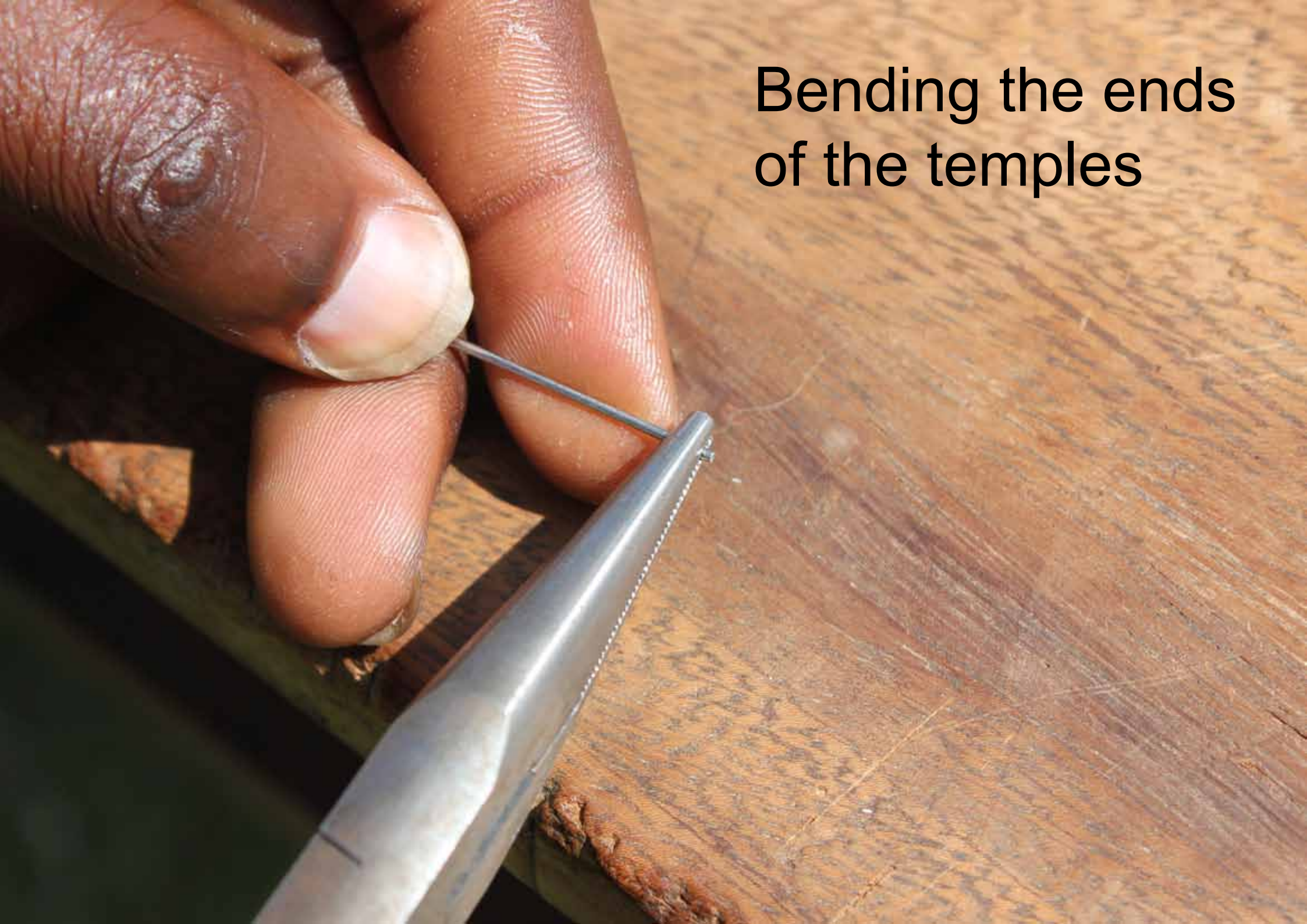








Bending the ends  
of the temples



















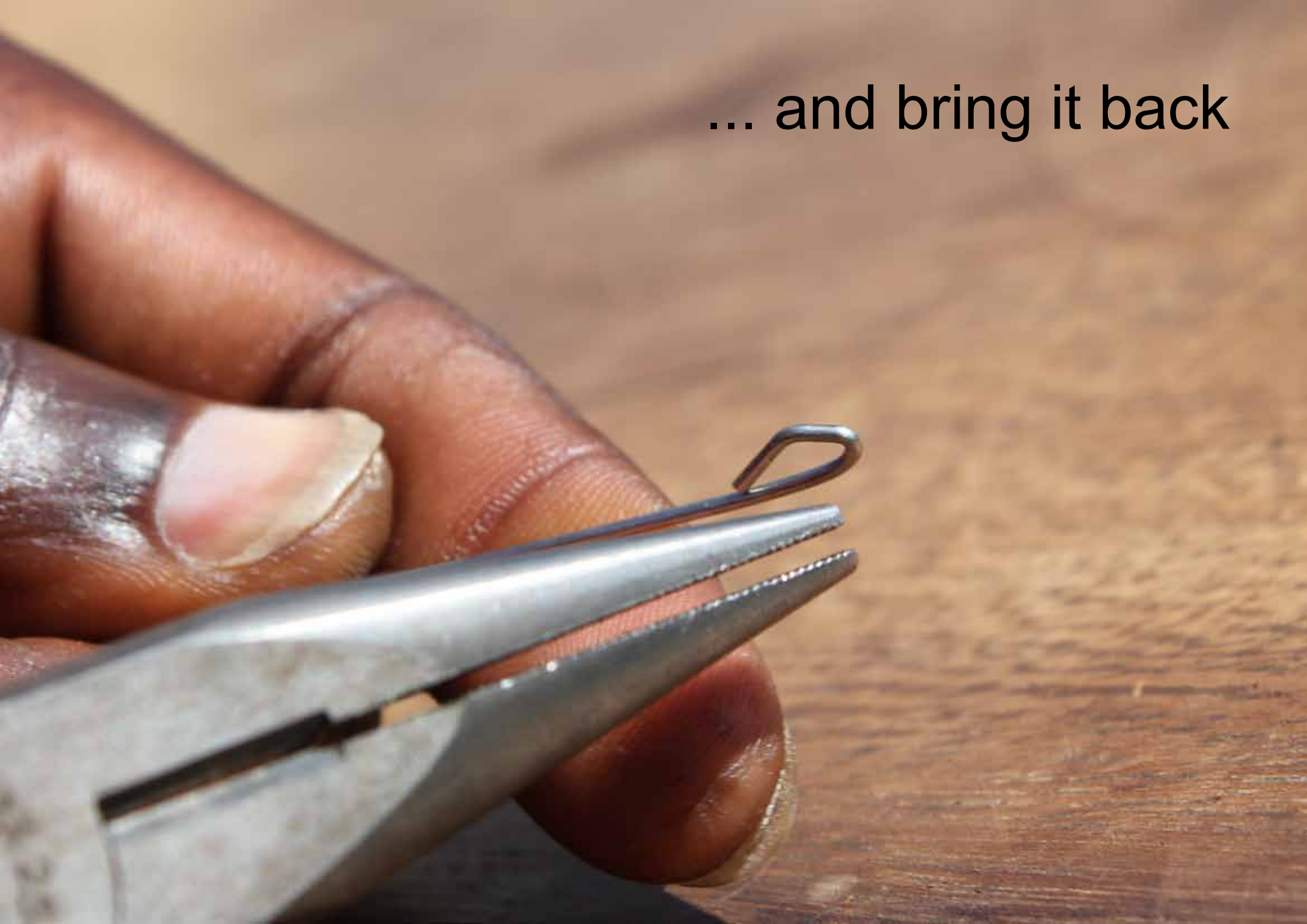


Overbend it ...





... and bring it back







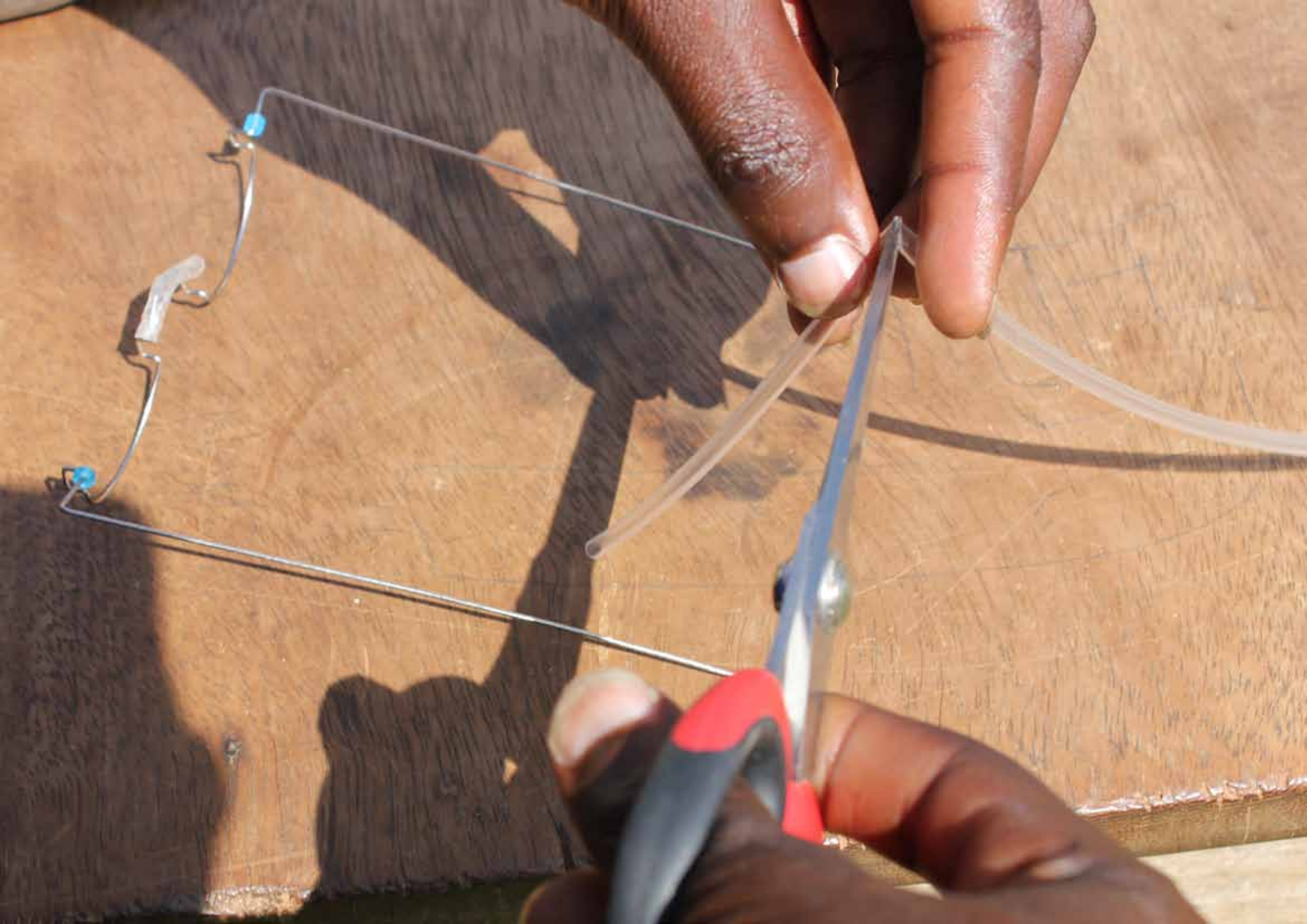




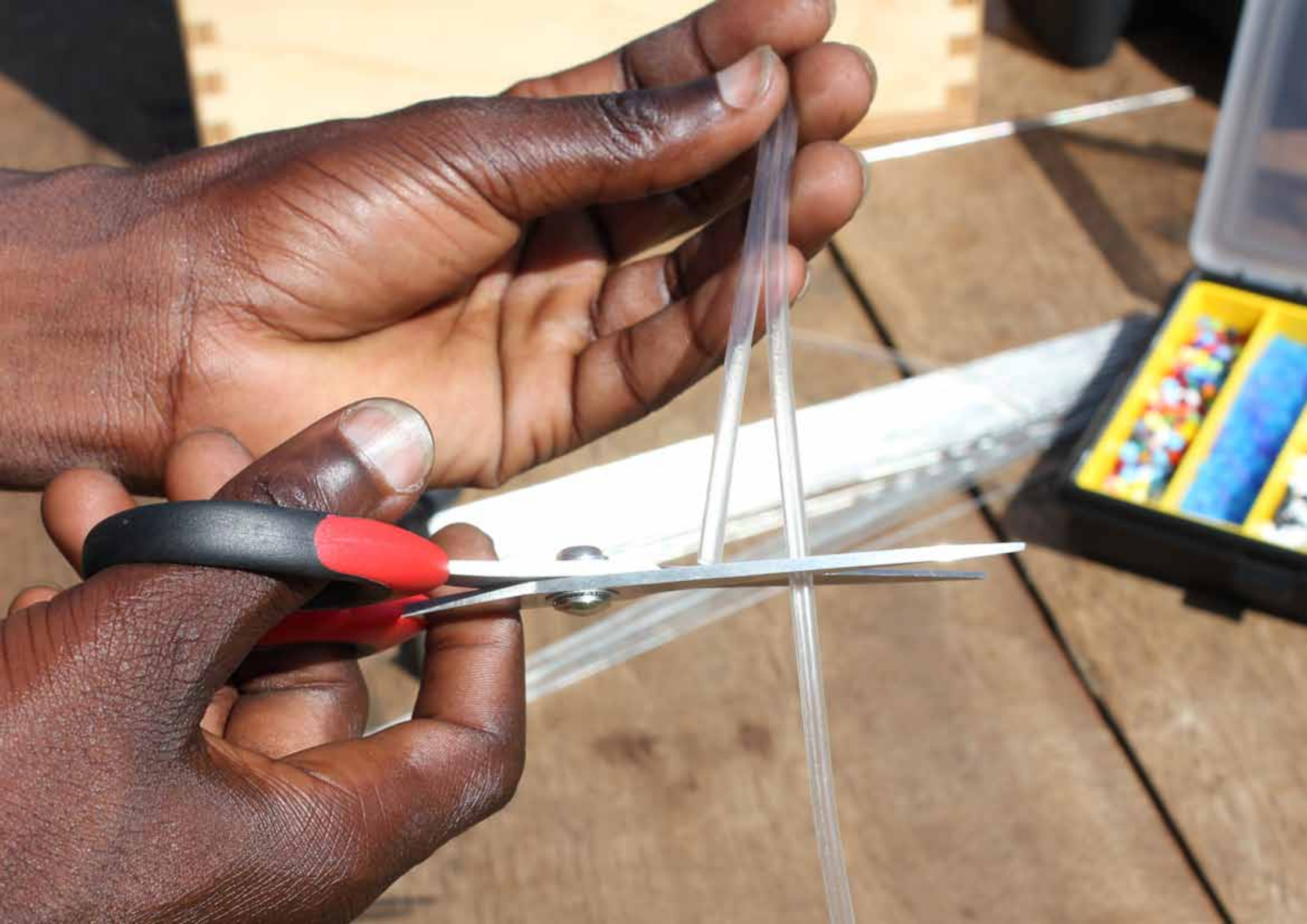
Cutting the  
shrinking tube  
for the temples



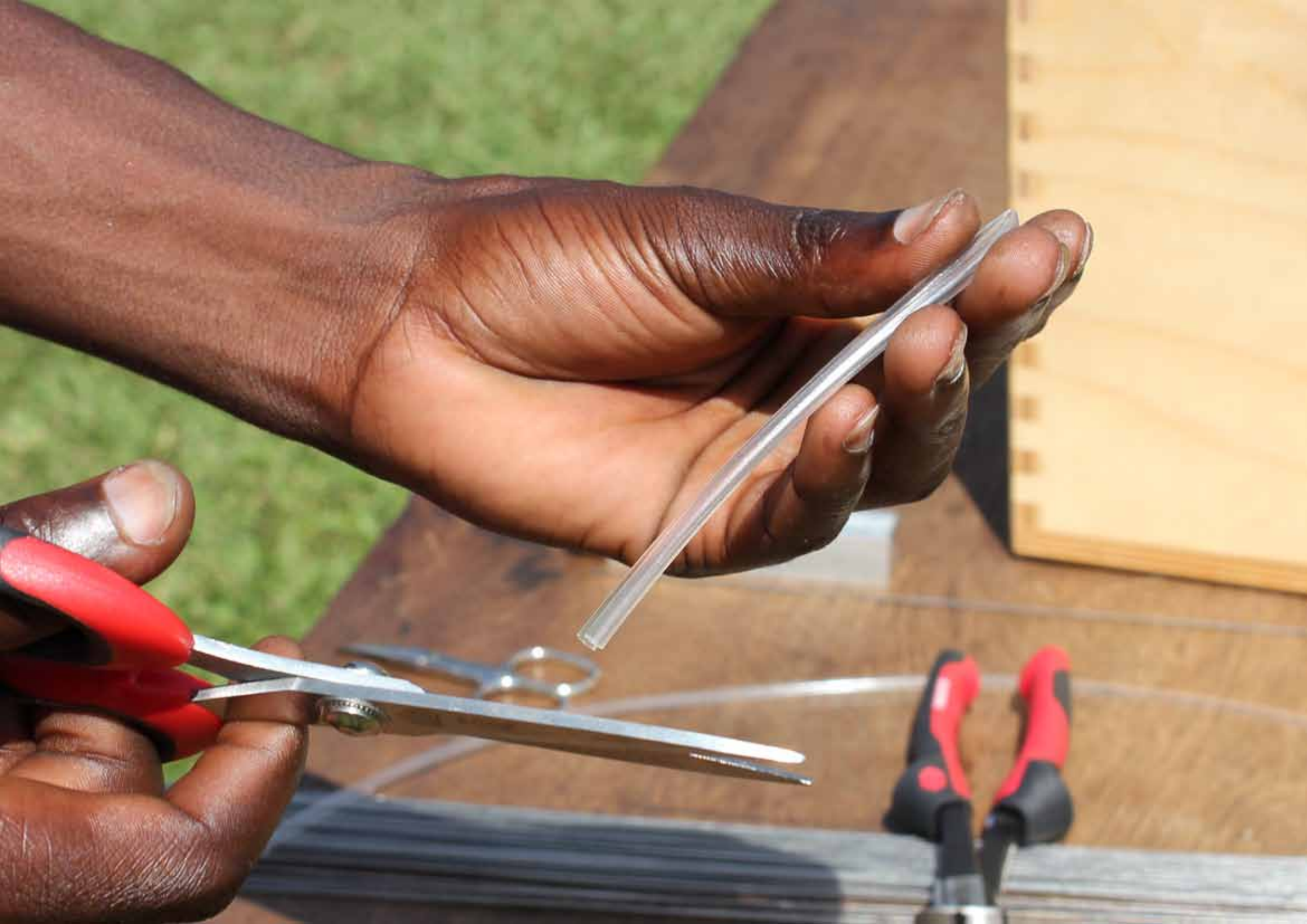








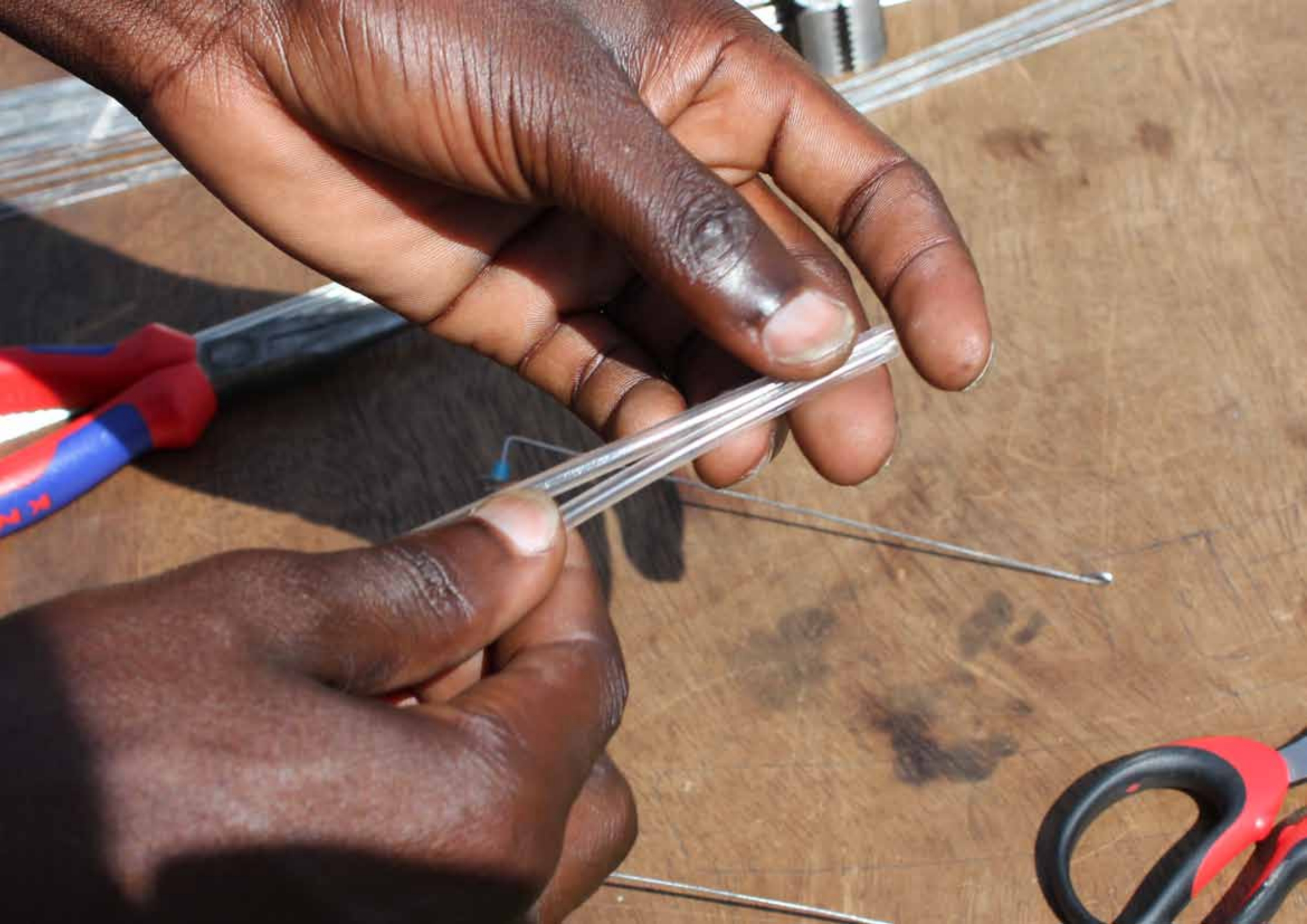










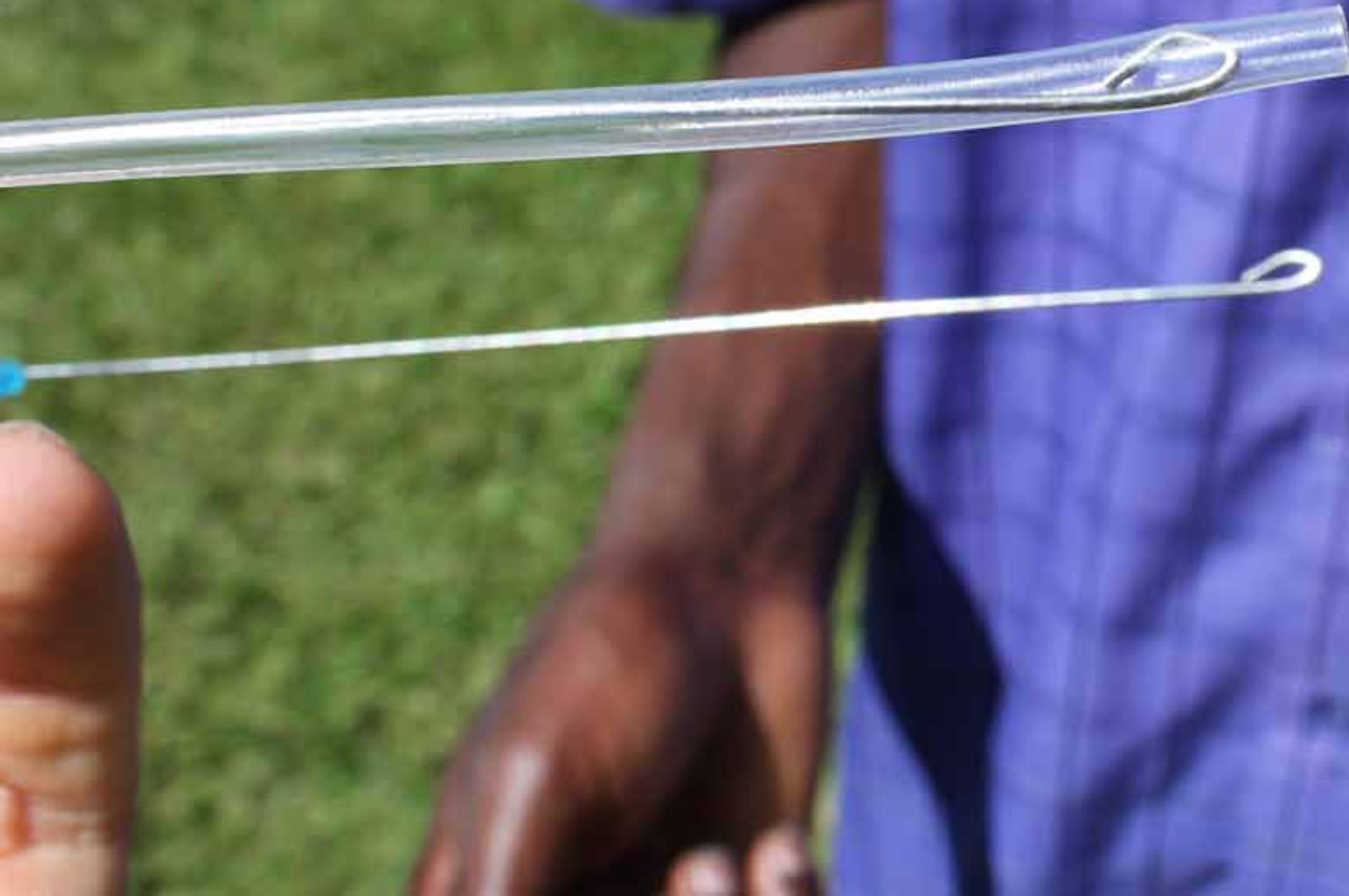






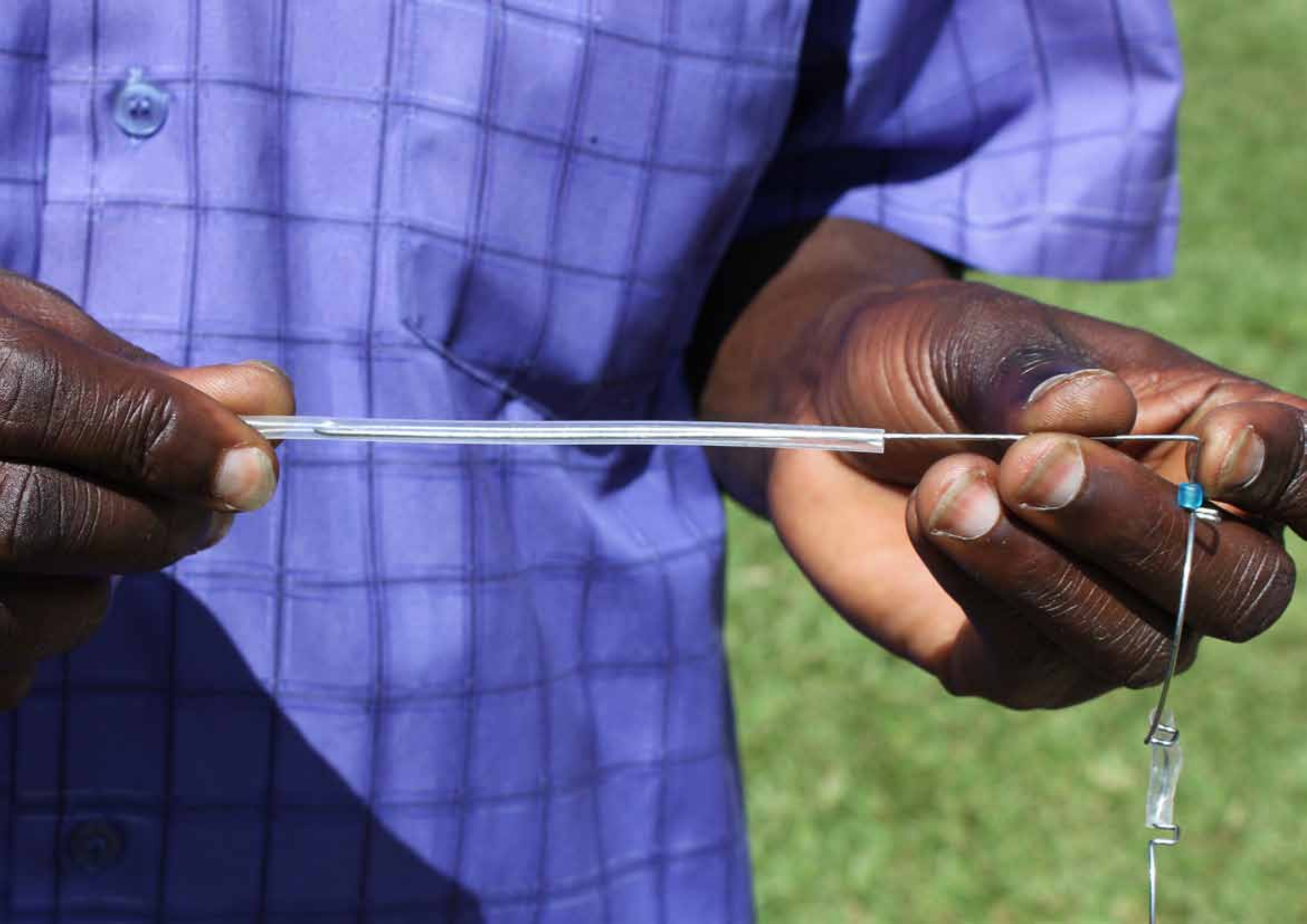


The tube ends behind  
the temple



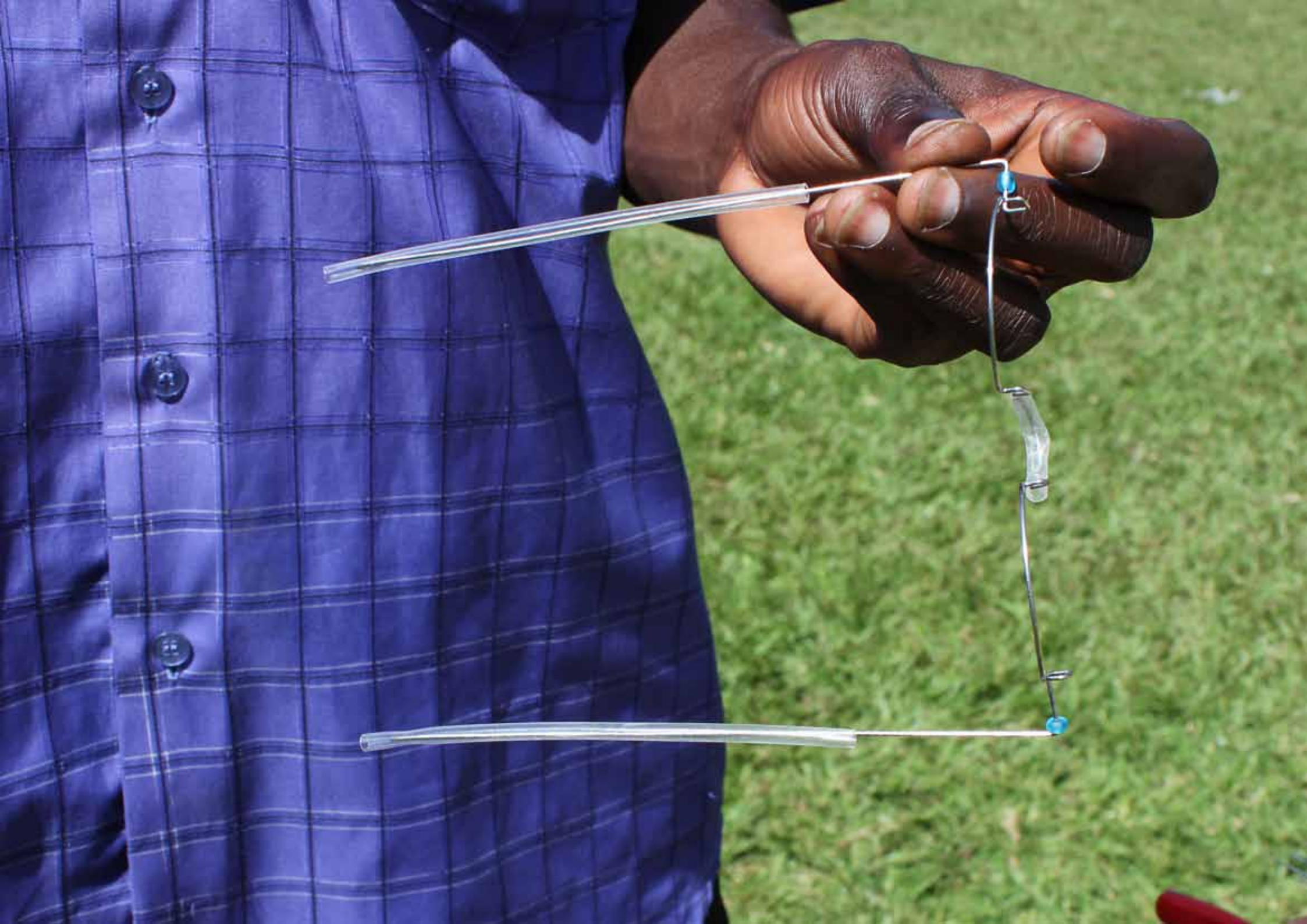
















Heating the shrinking tube



A close-up photograph showing a person's hands holding a metal rod over a fire. The fire is contained within a shallow, circular metal pan and consists of glowing charcoal and some unburnt wood. The person is using a pair of long-handled tongs to hold the rod. The background is a grassy area. The text 'ATTENTION!' is overlaid in red at the bottom left.

**ATTENTION!**

Don't heat to much,  
turn around while heating!



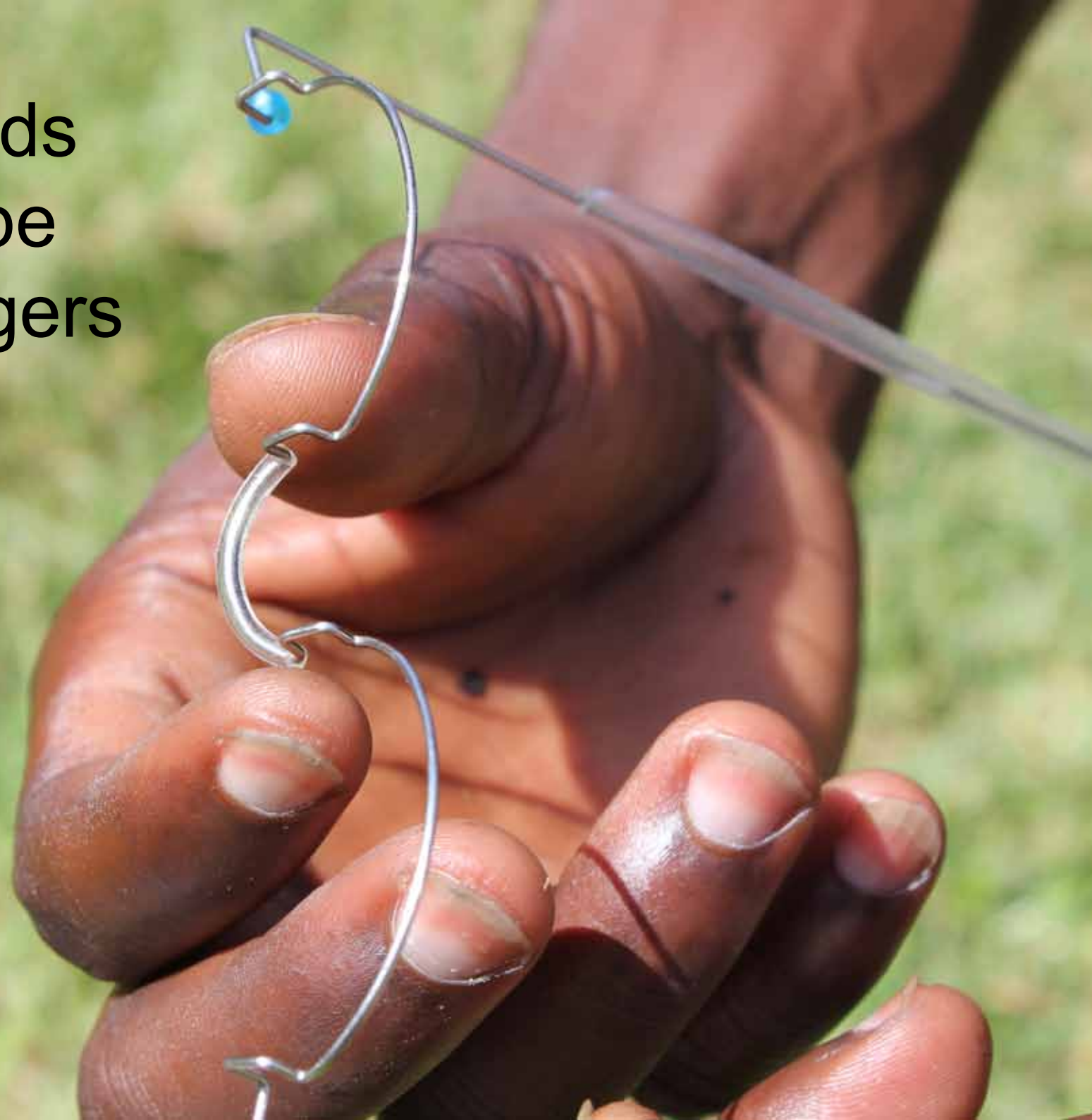








Press the ends  
of the hot tube  
with your fingers





















Press the hot shrinking  
tube with the pliers





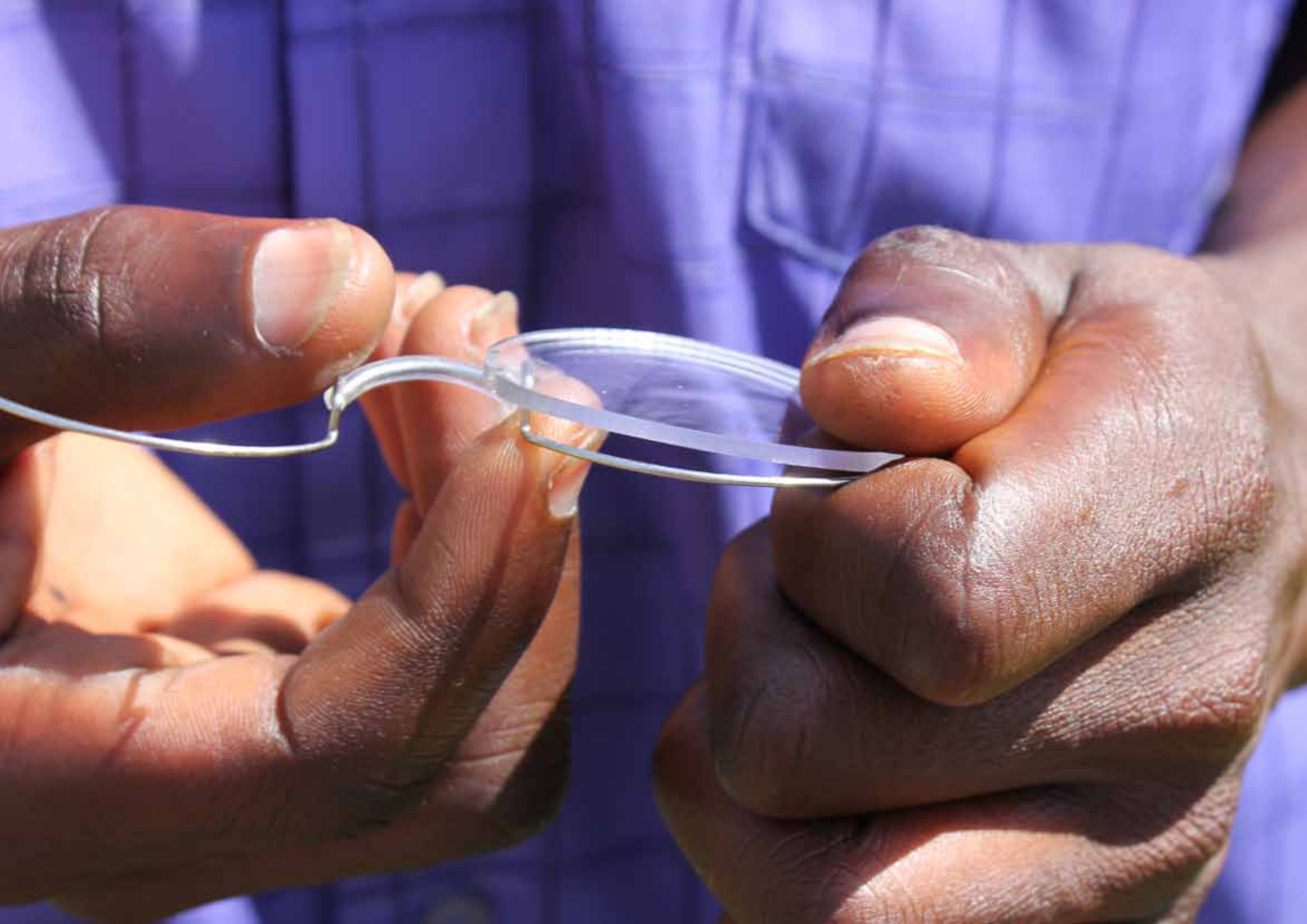


Cut the end with  
round scissors



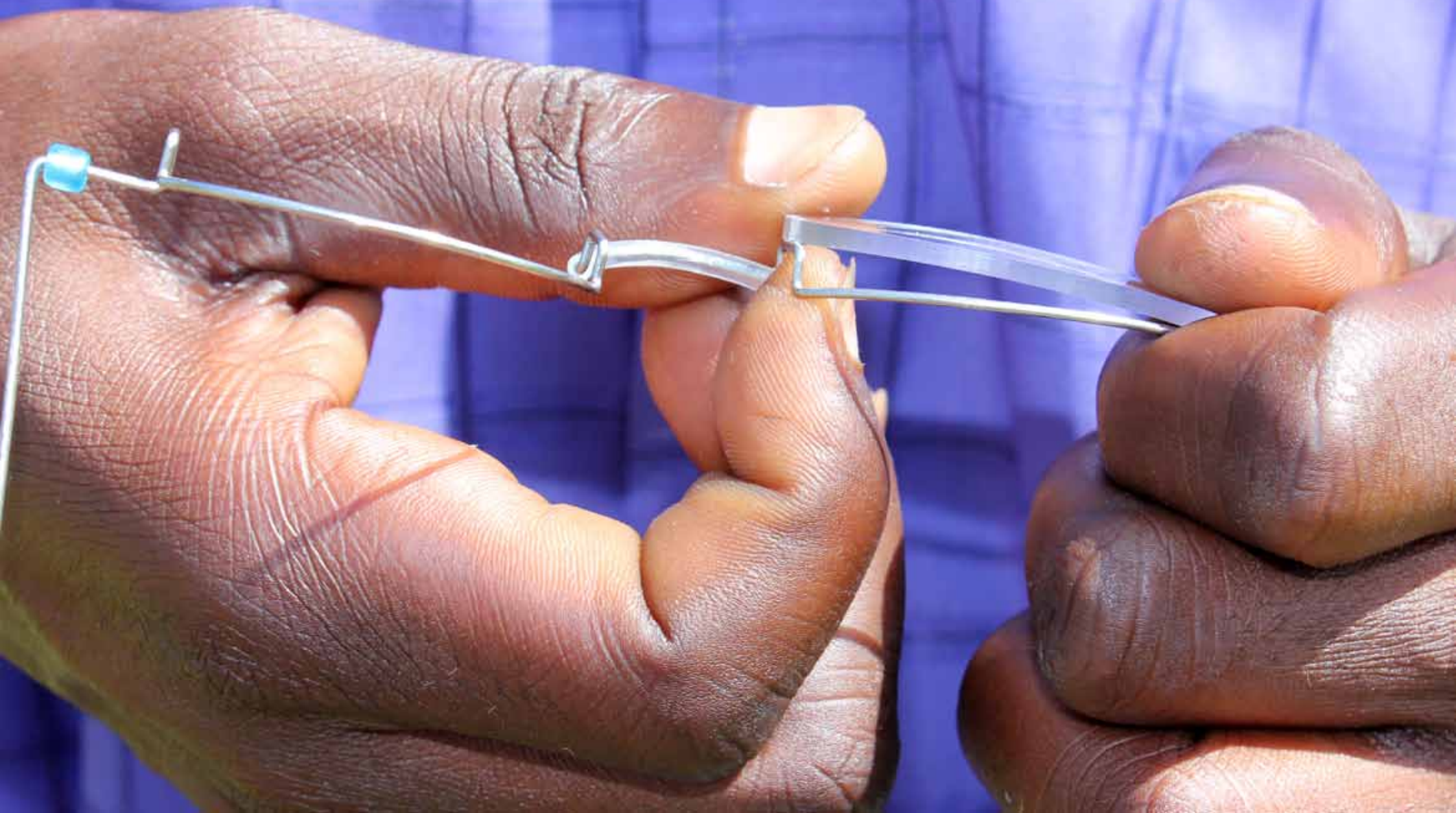






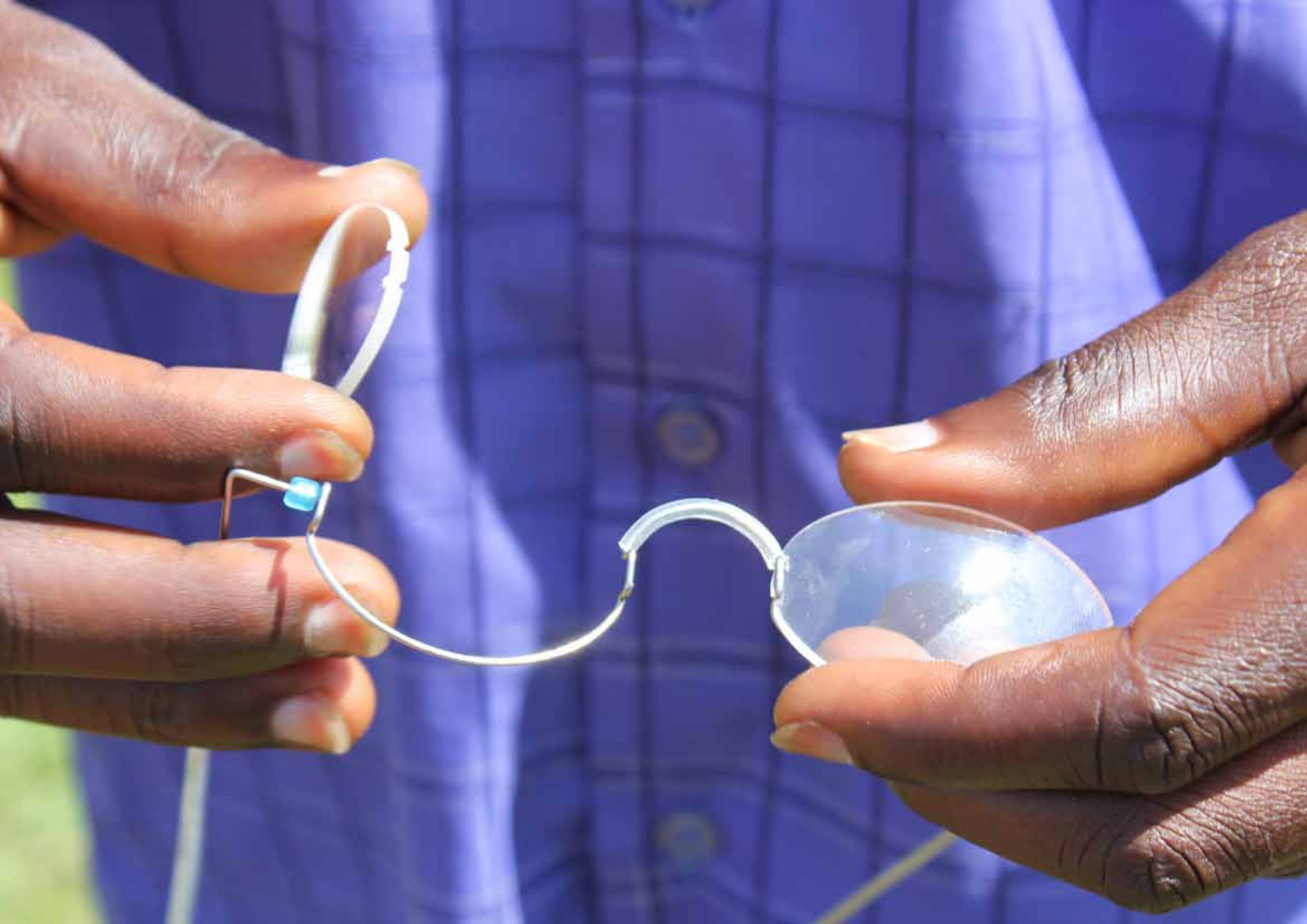


Click the lens in from above

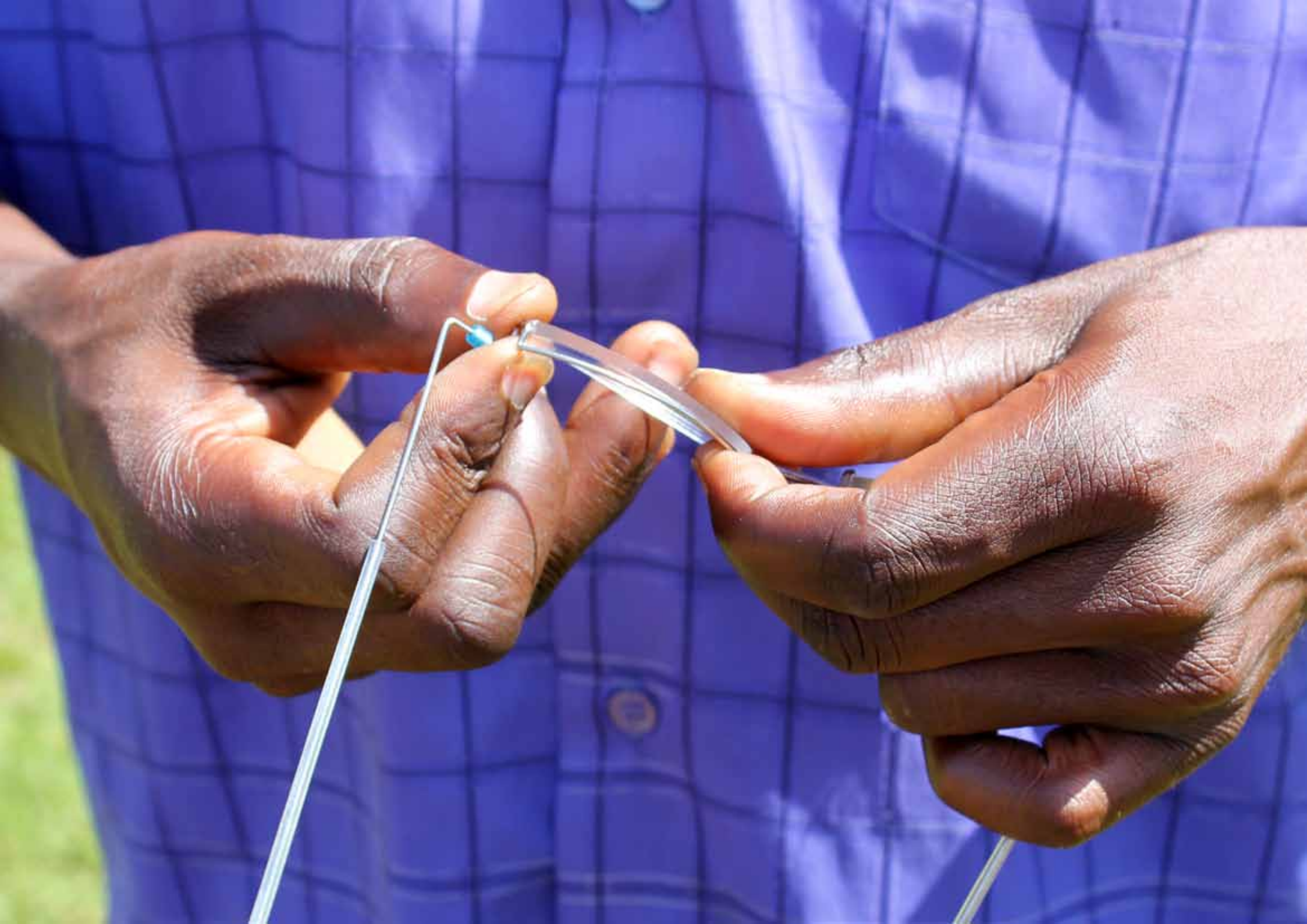




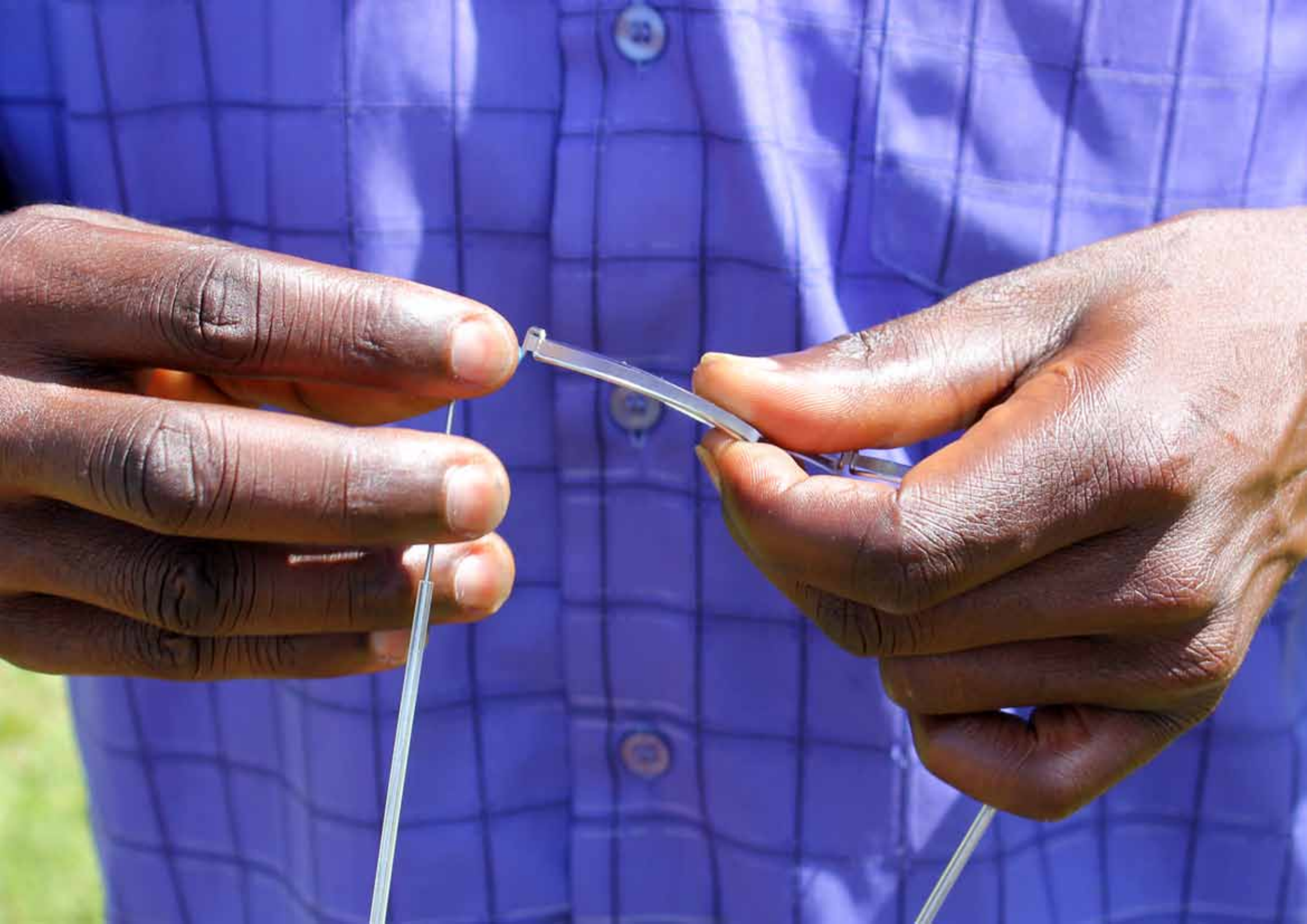








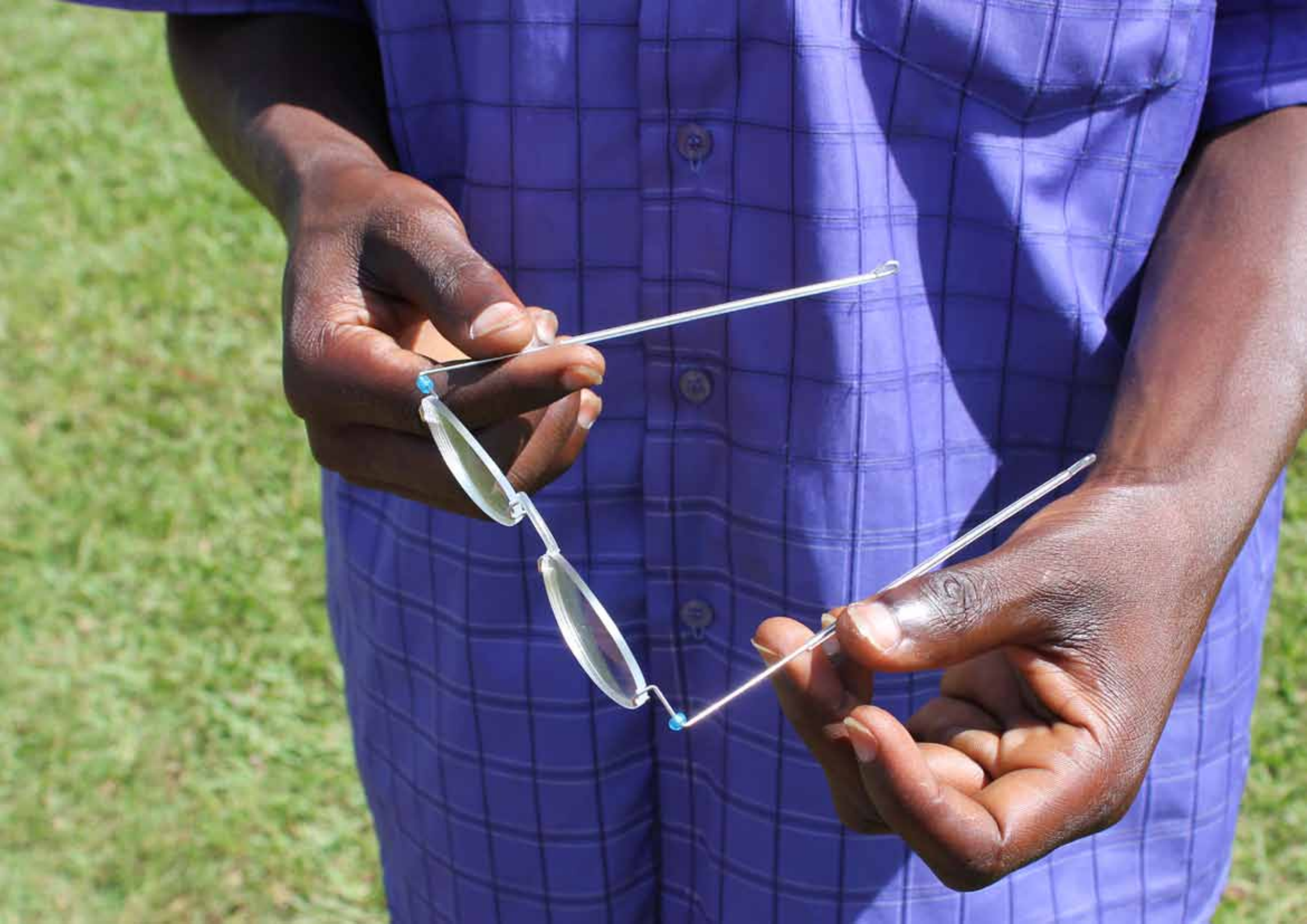












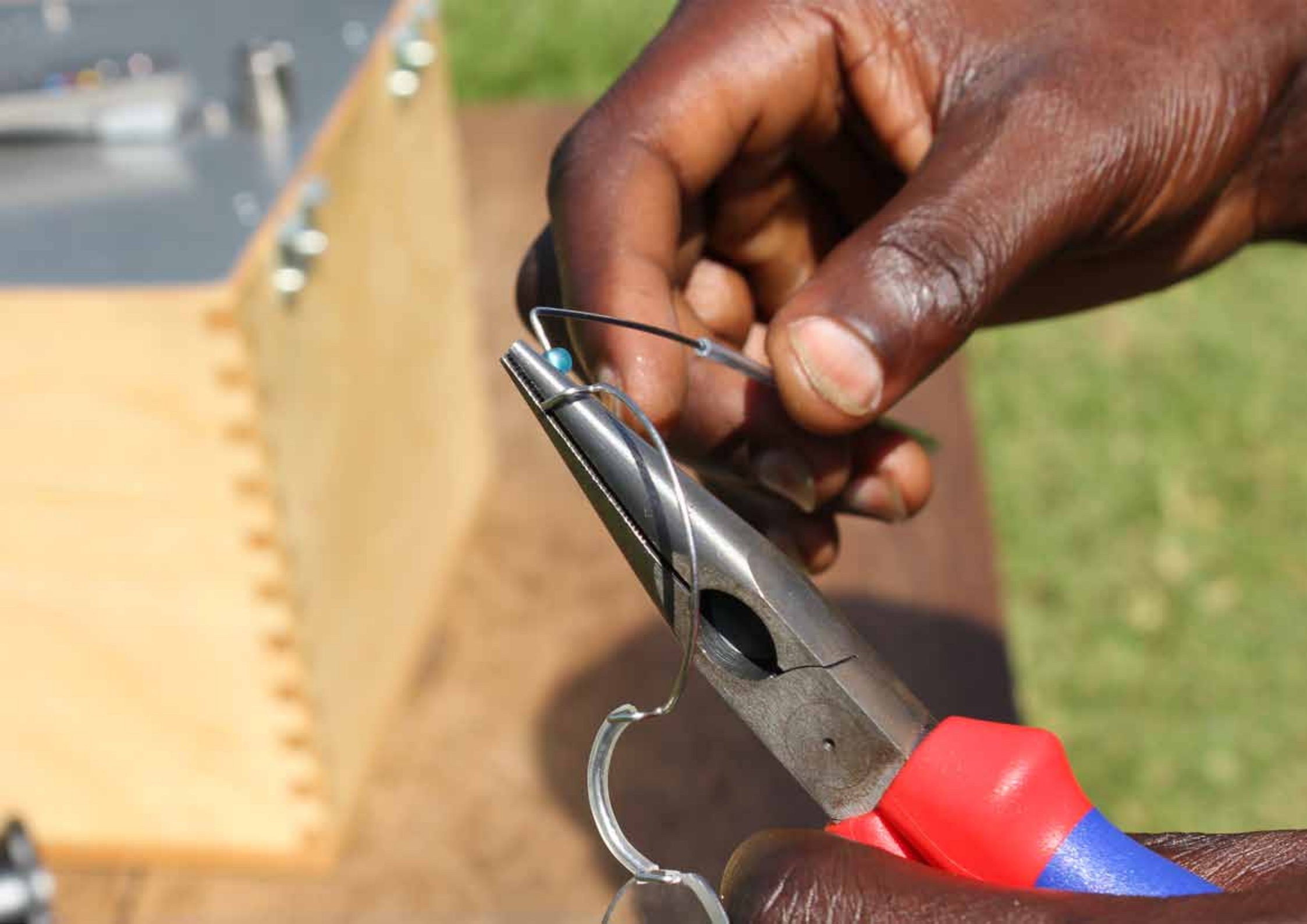


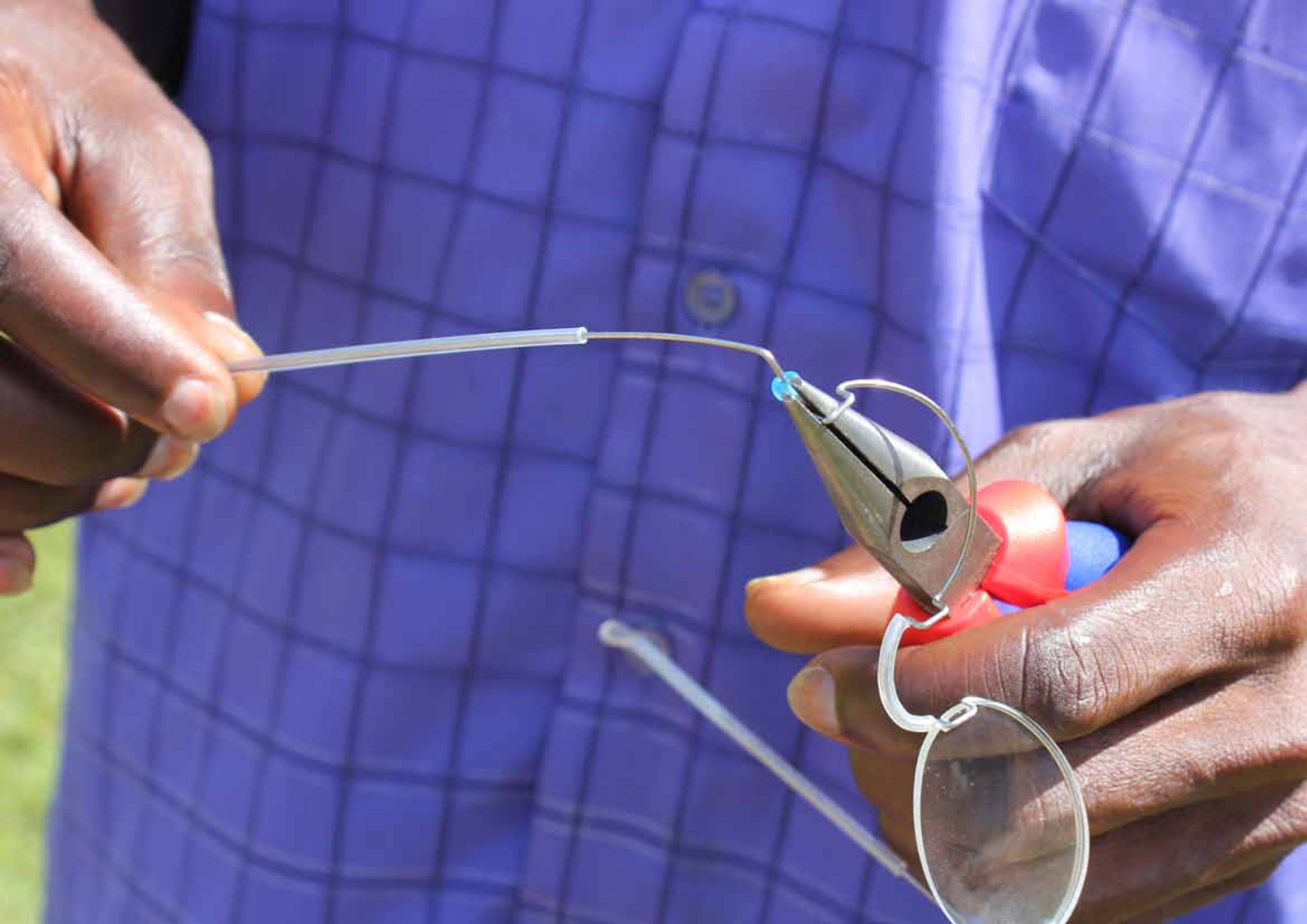
ATTENTION!  
These temples are  
not parallel yet





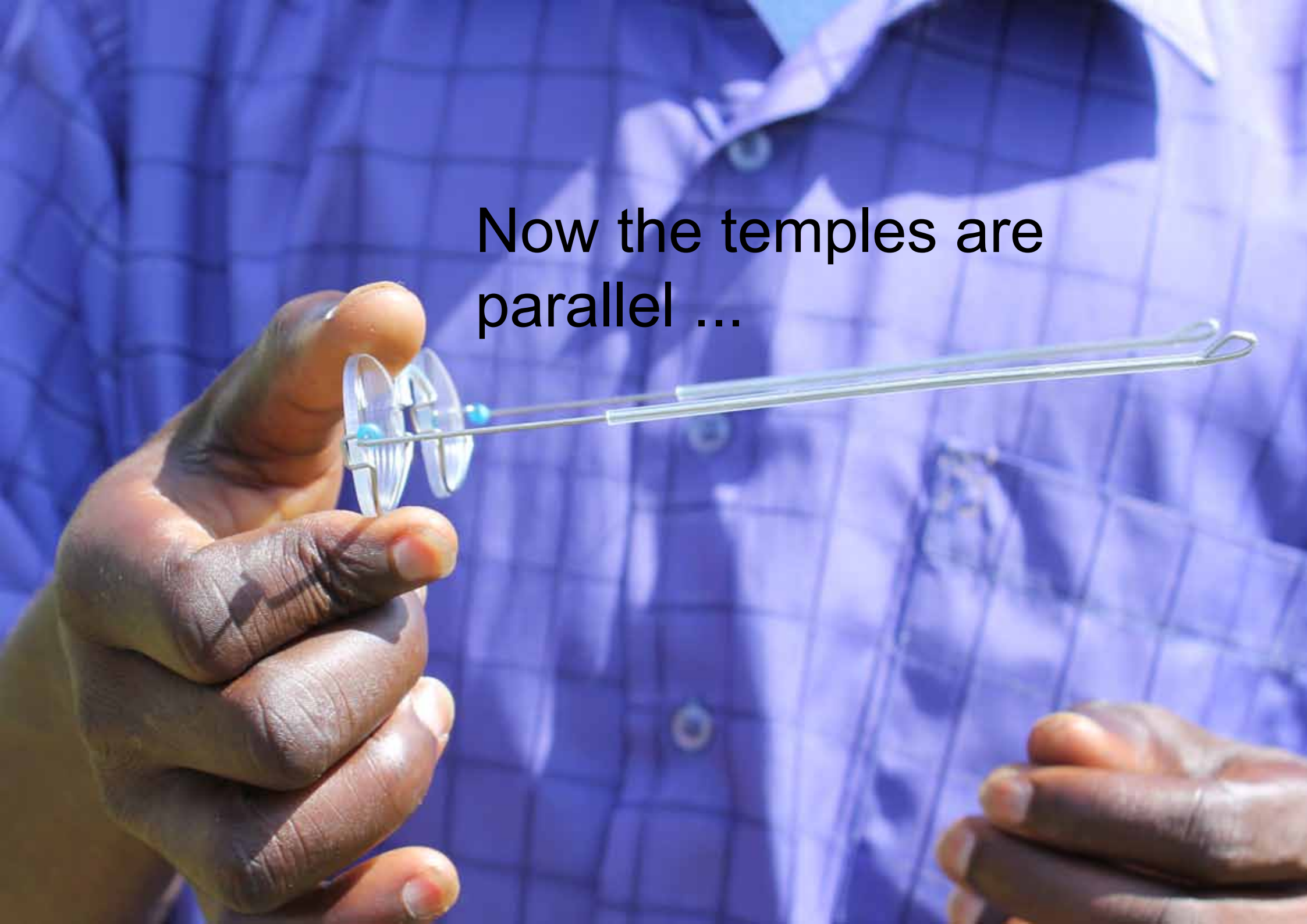








Now the temples are parallel ...



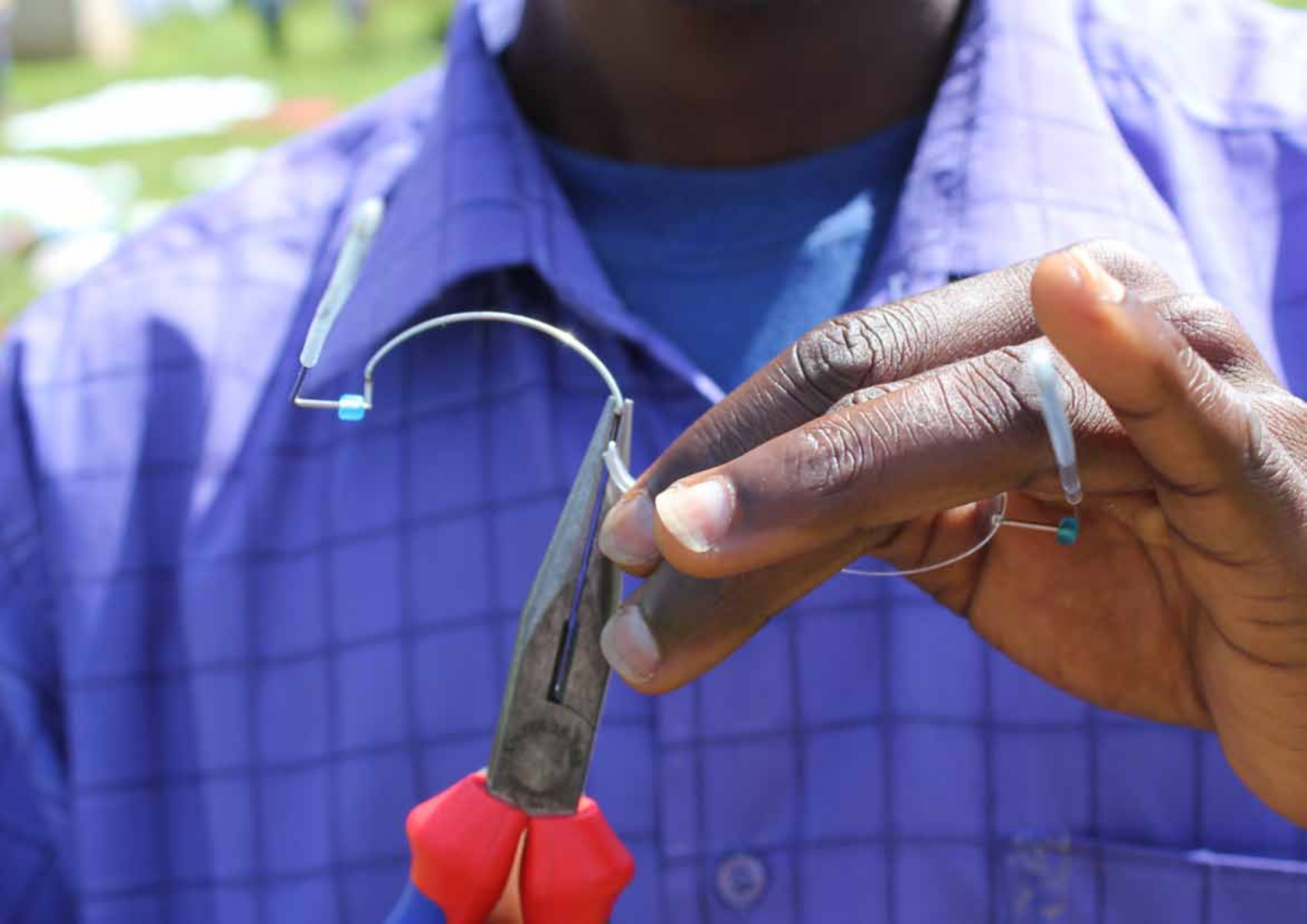
... and the surfaces of  
the lenses are also  
parallel



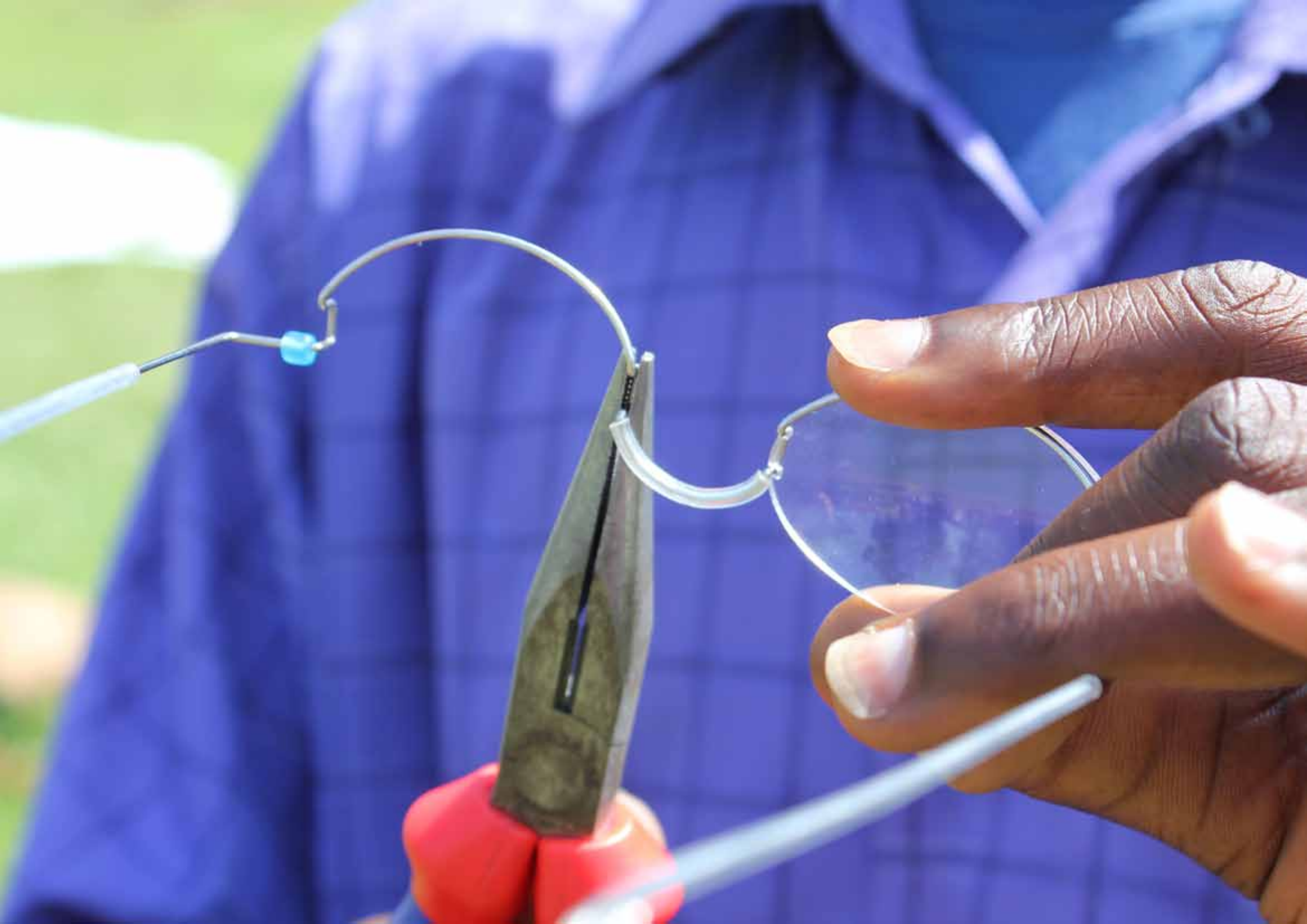




**ATTENTION!**  
Here is a small step  
at the bridge!





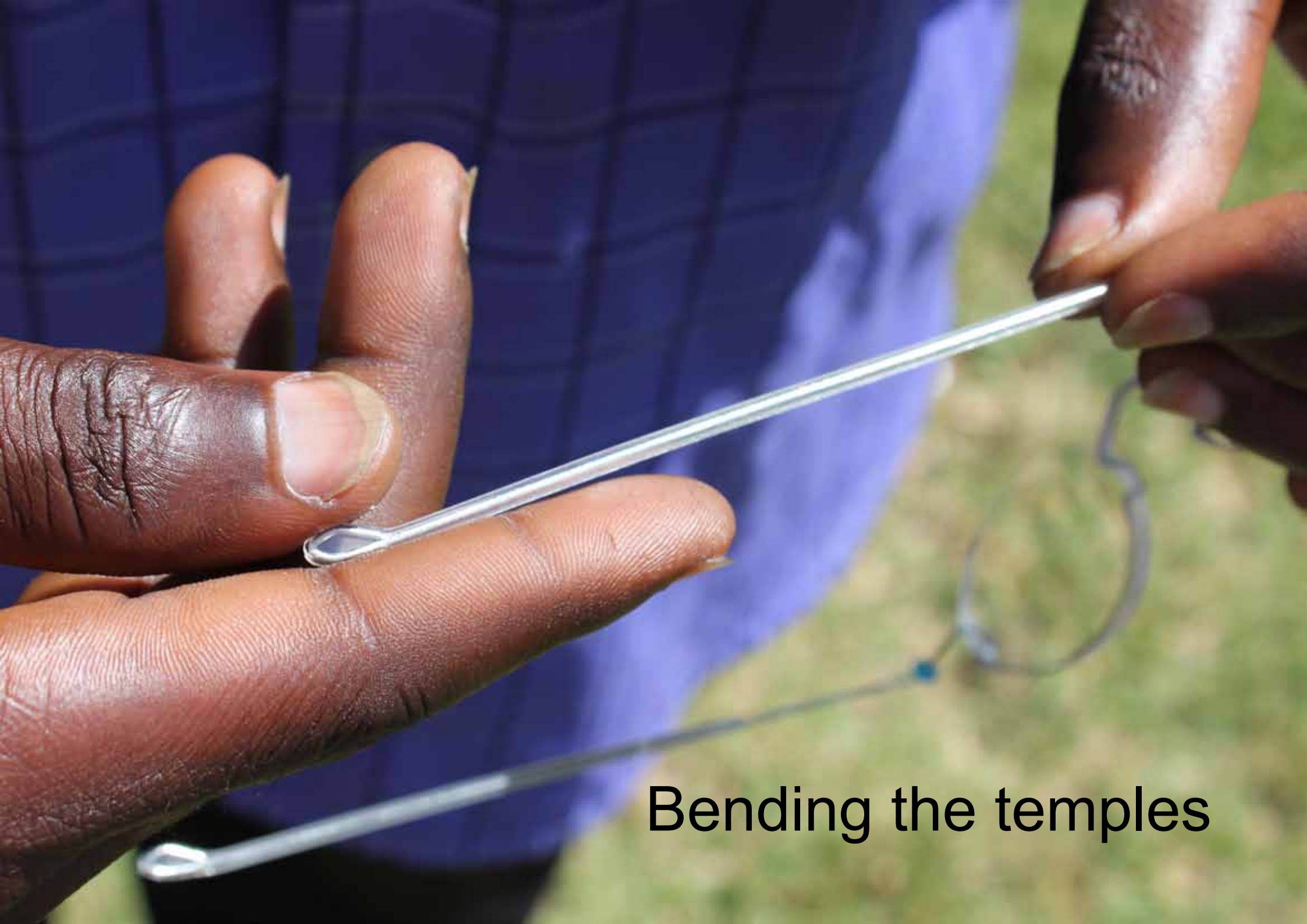






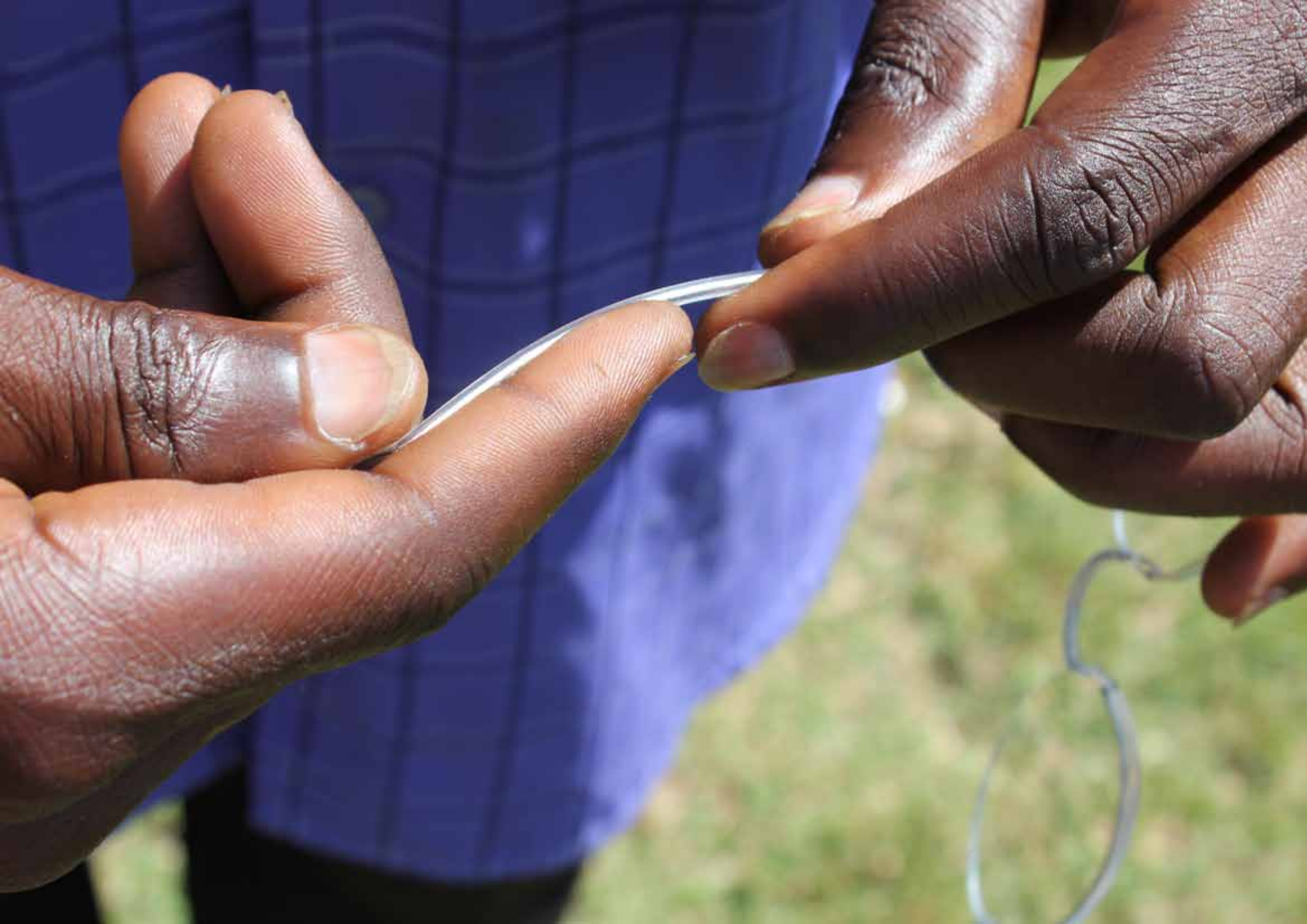
A dental bridge model is shown, consisting of two curved, translucent, yellowish-brown sections connected by a central metal bridge. The bridge is supported by a thin metal wire frame. Two small, light blue, cylindrical components are attached to the wire frame, one on each side of the bridge. The background is a solid blue color.

Now the bridge is OK!



Bending the temples



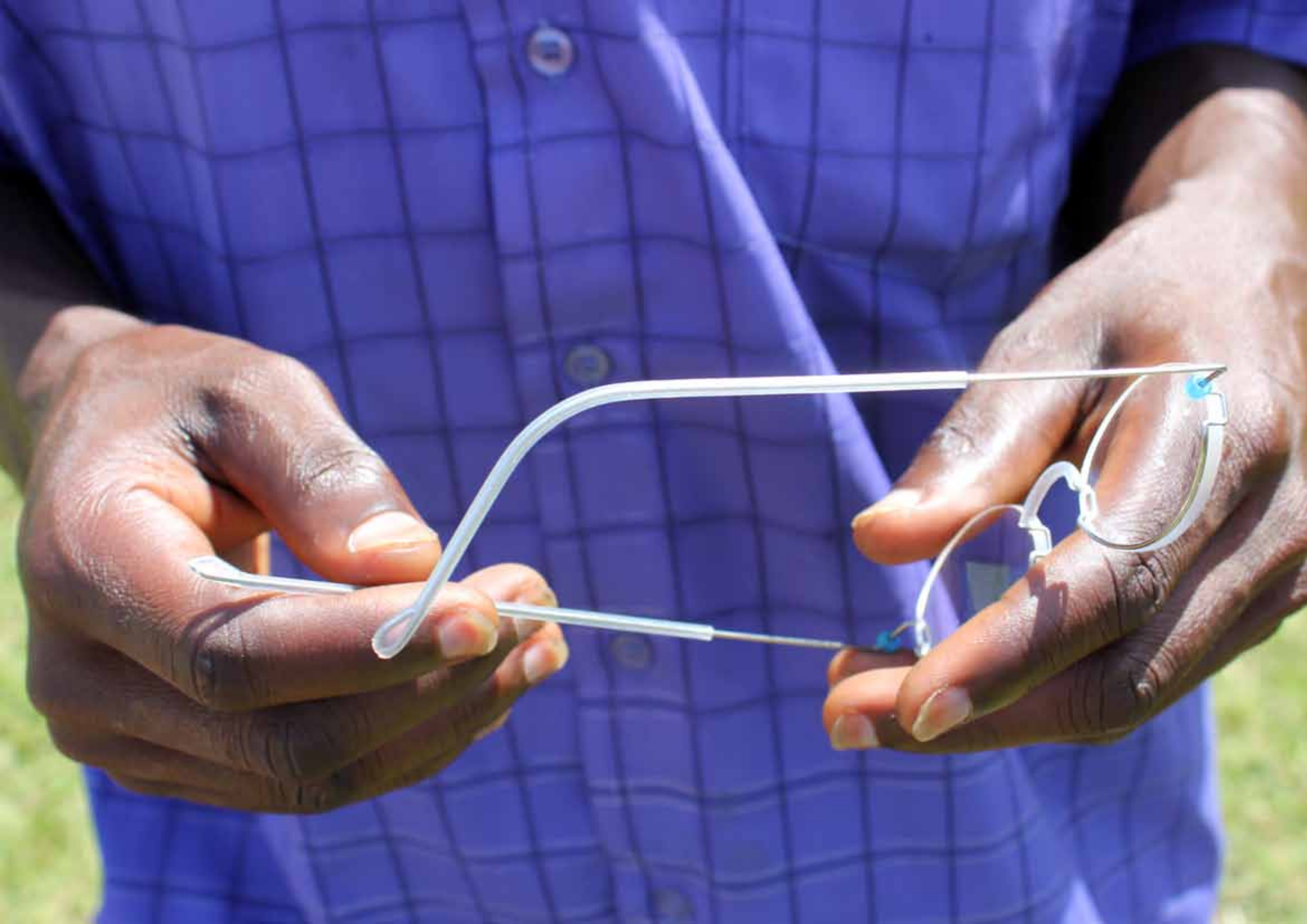






Bend in a round  
shape like the ear



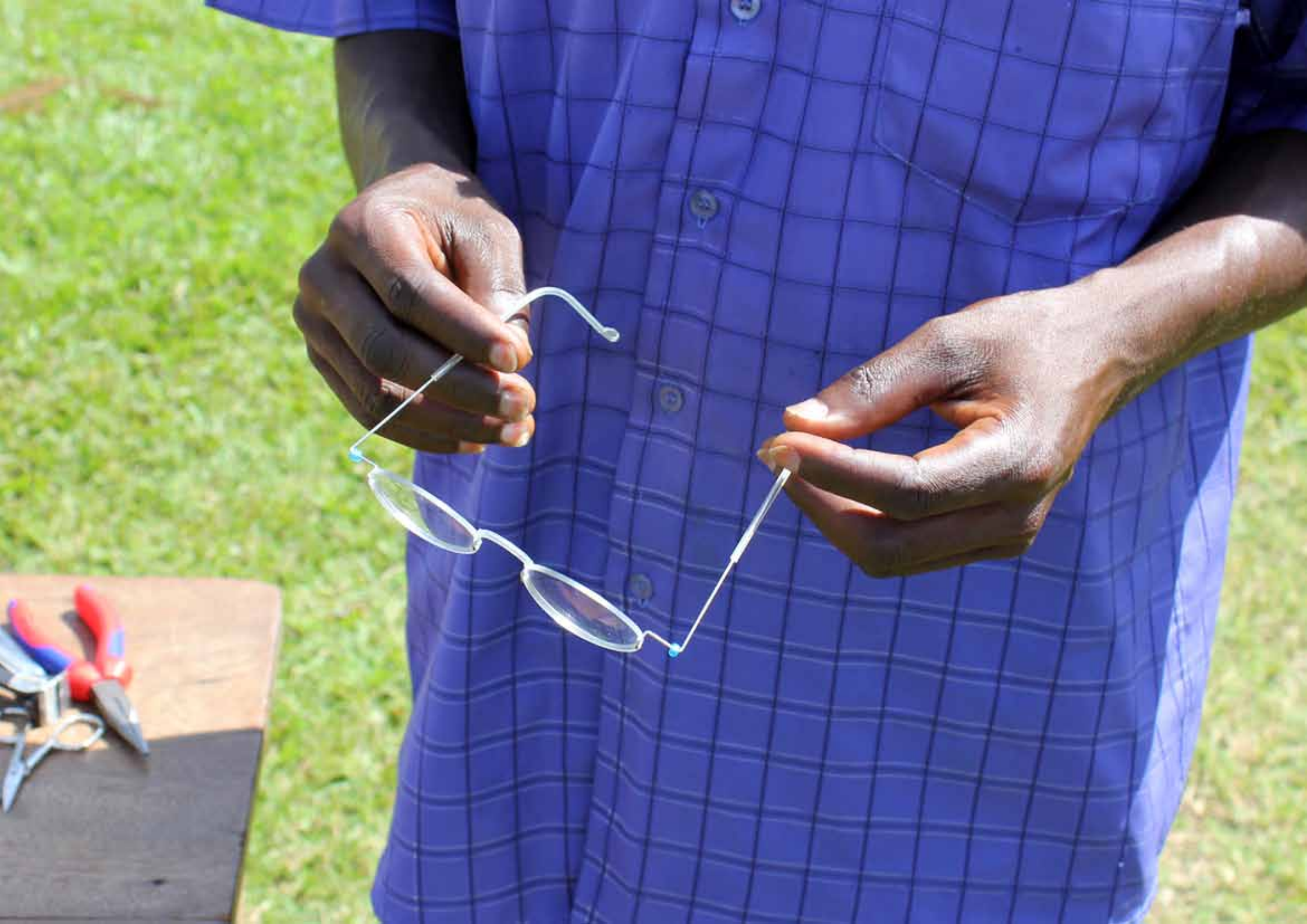
























End of part 2