

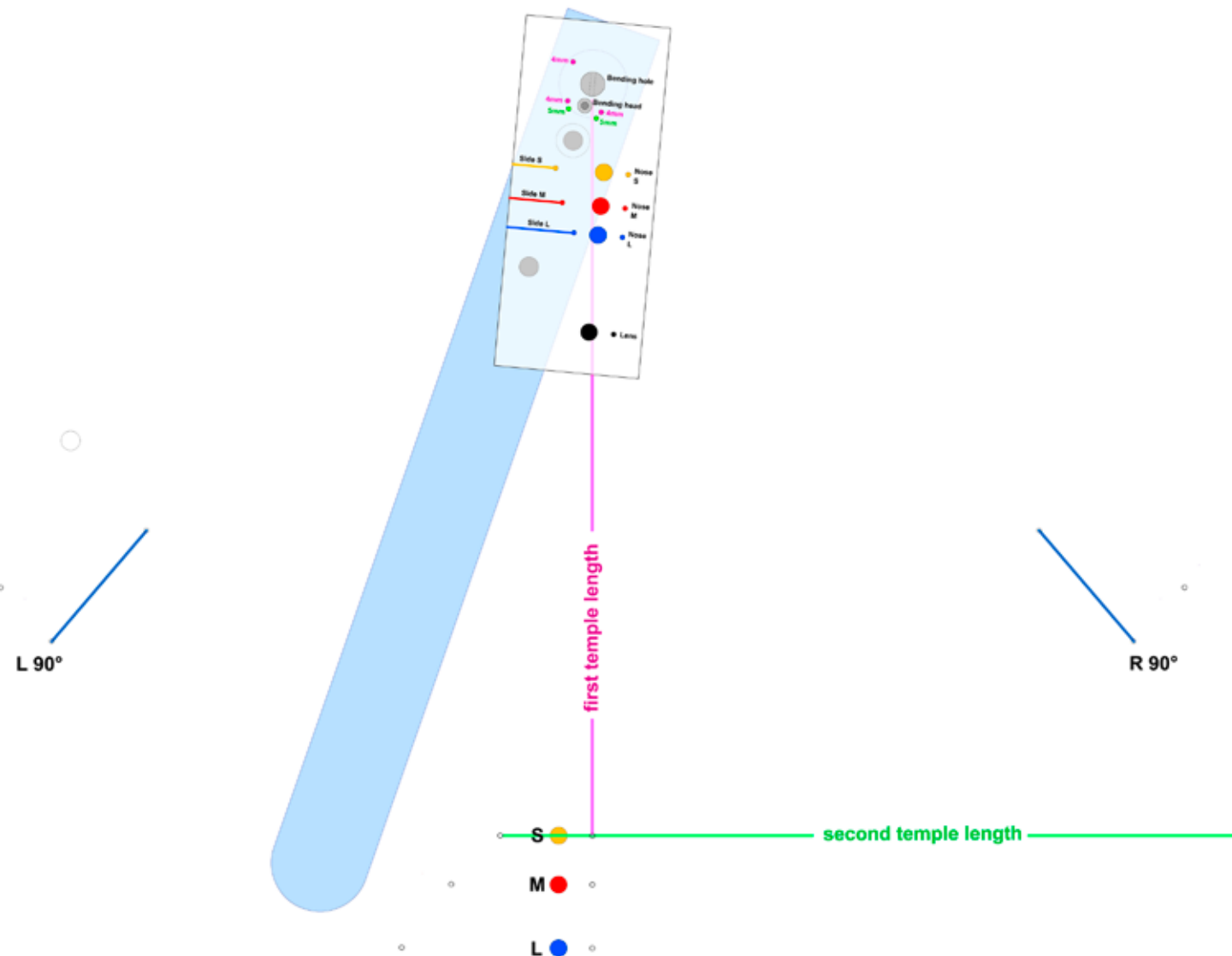


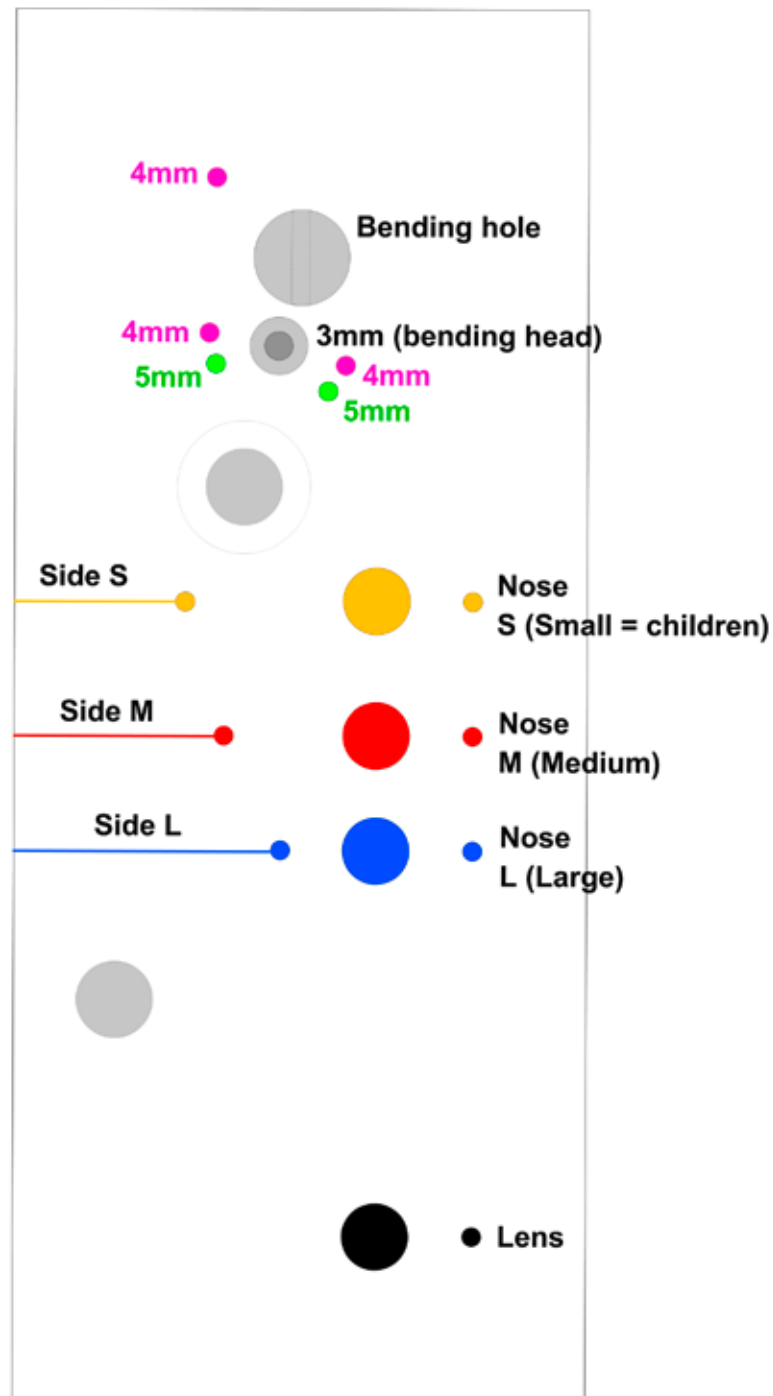
# OneDollarGlasses

## Bending Manual - Part 1

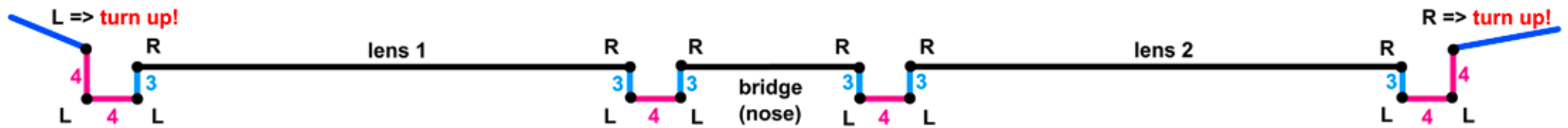


# Bending machine

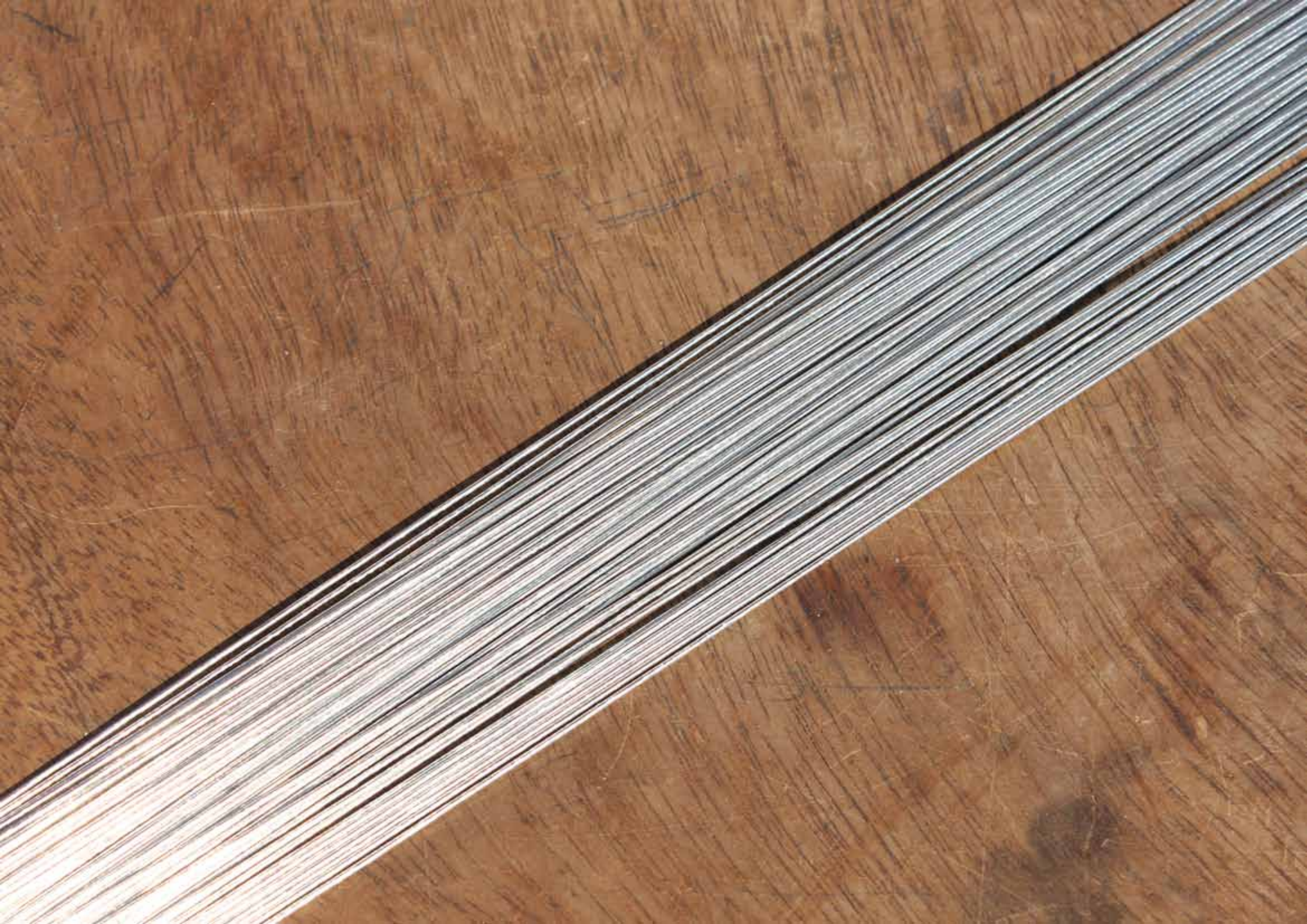




# Frame - part 1



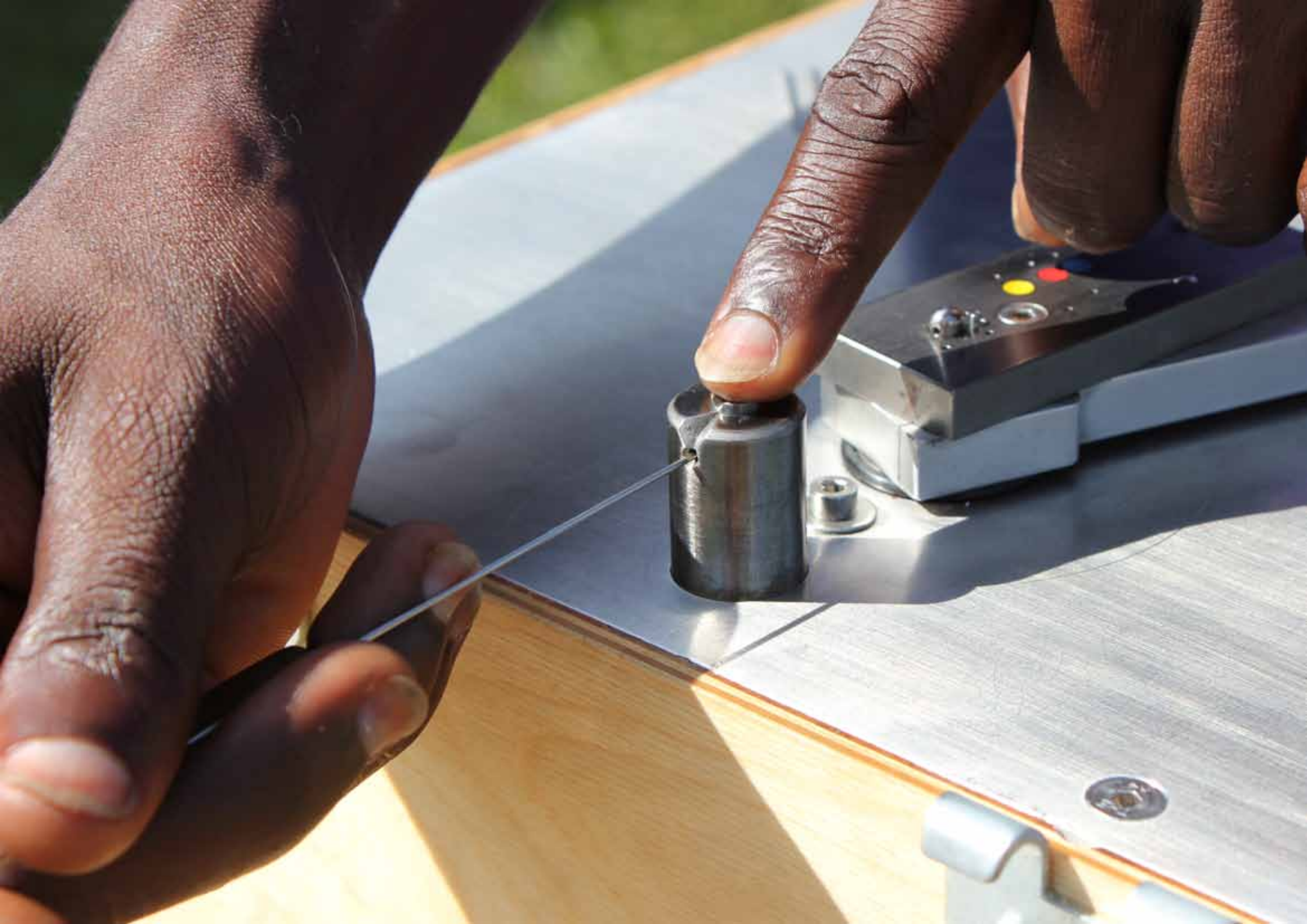






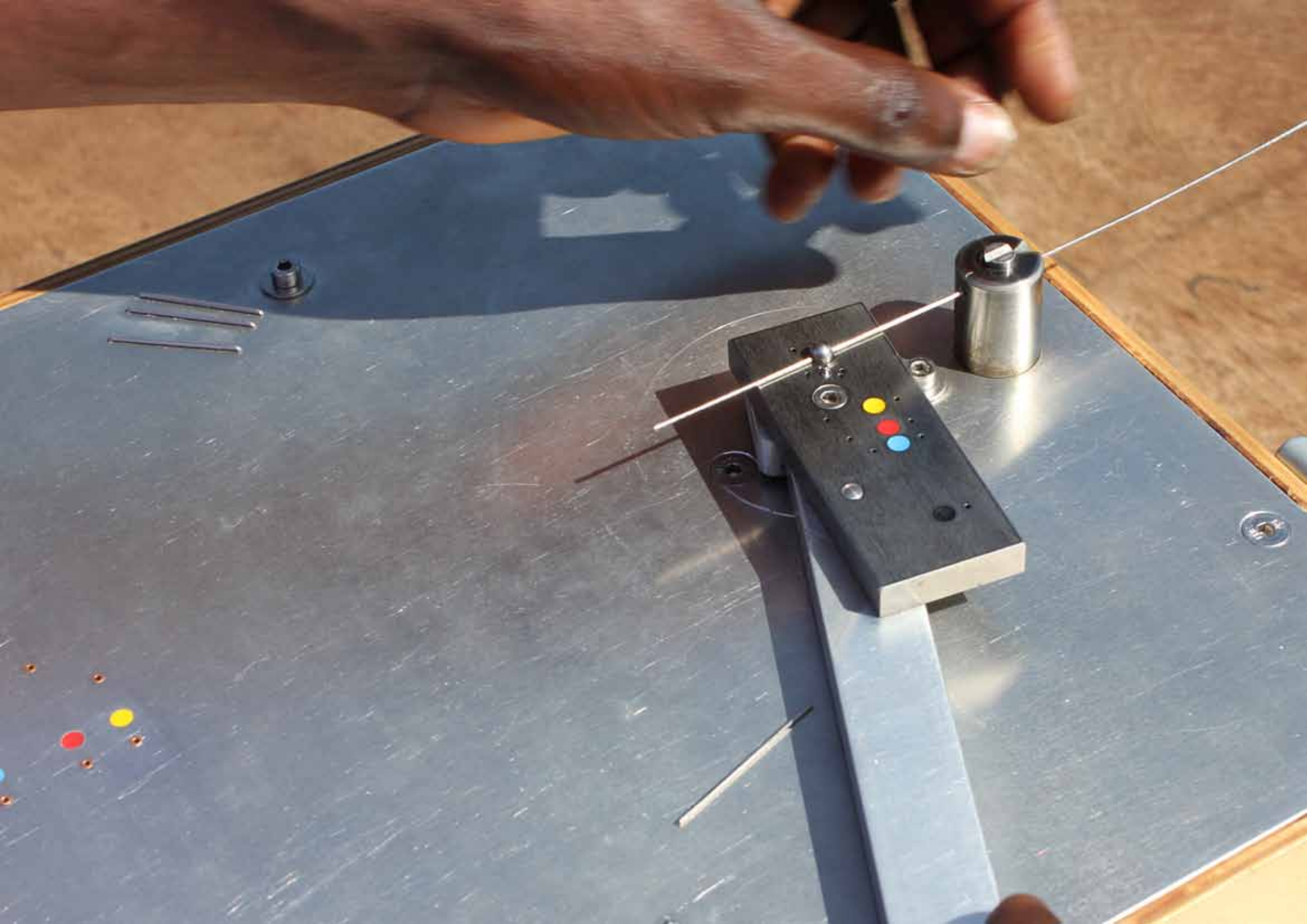




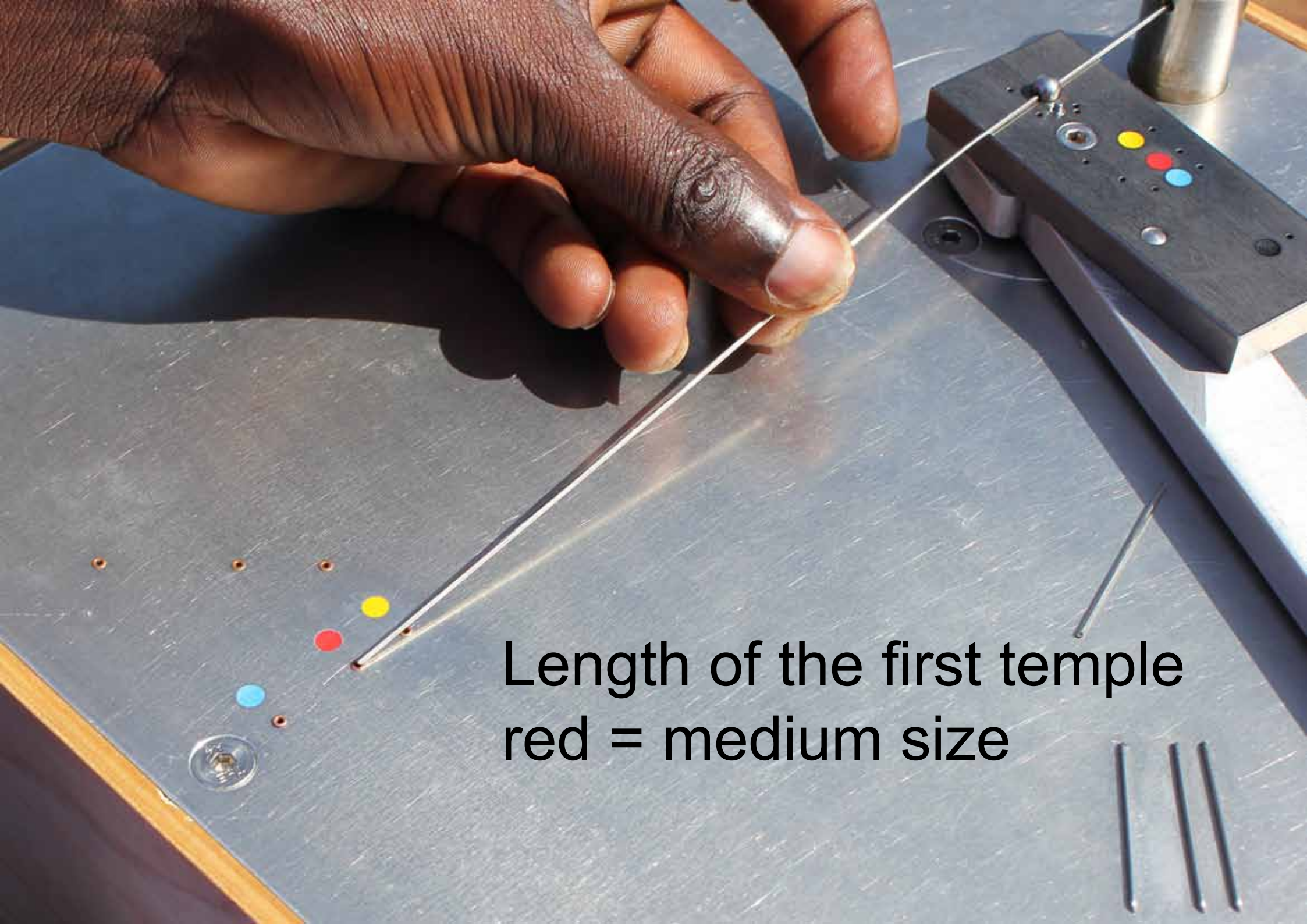






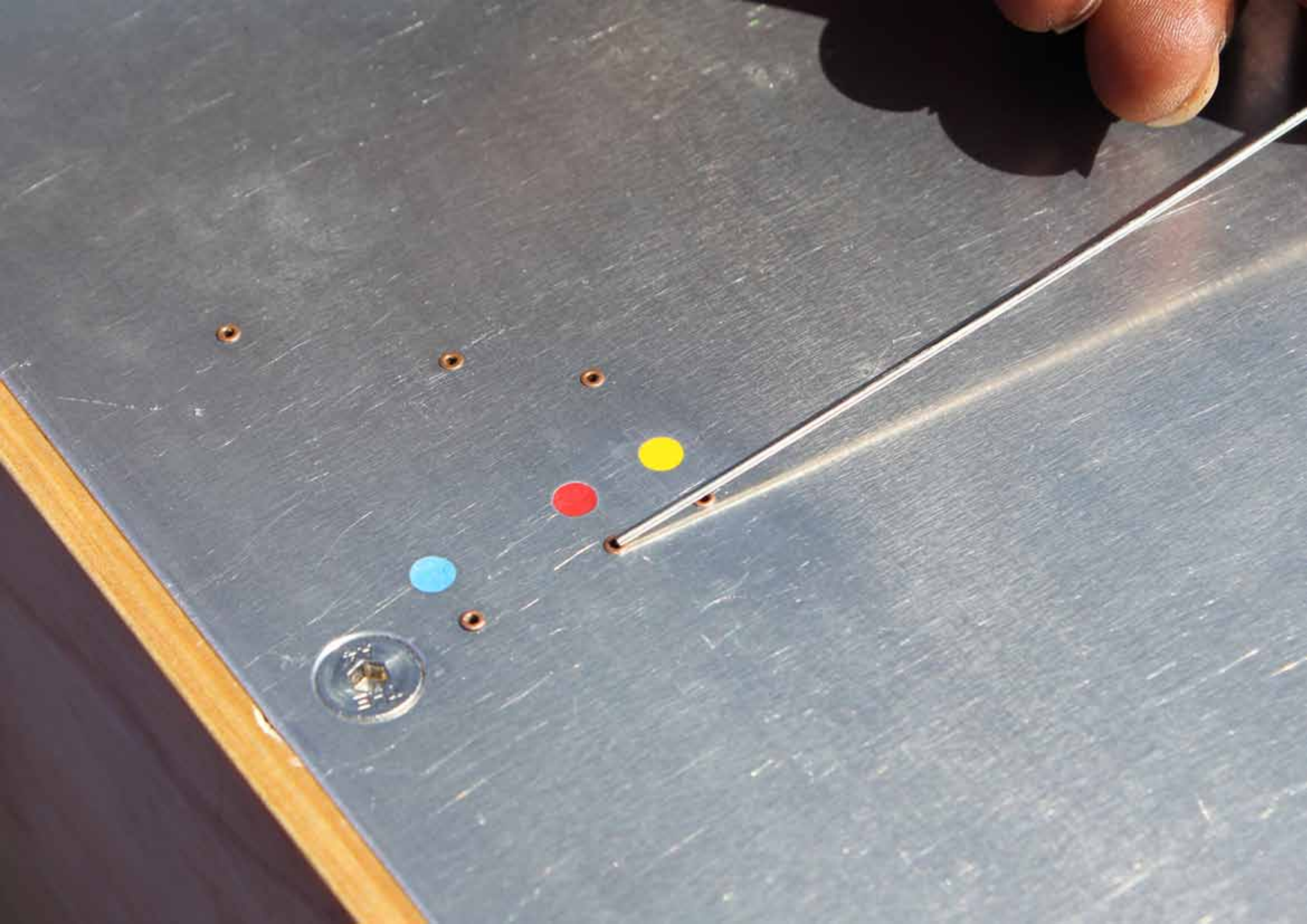






Length of the first temple  
red = medium size

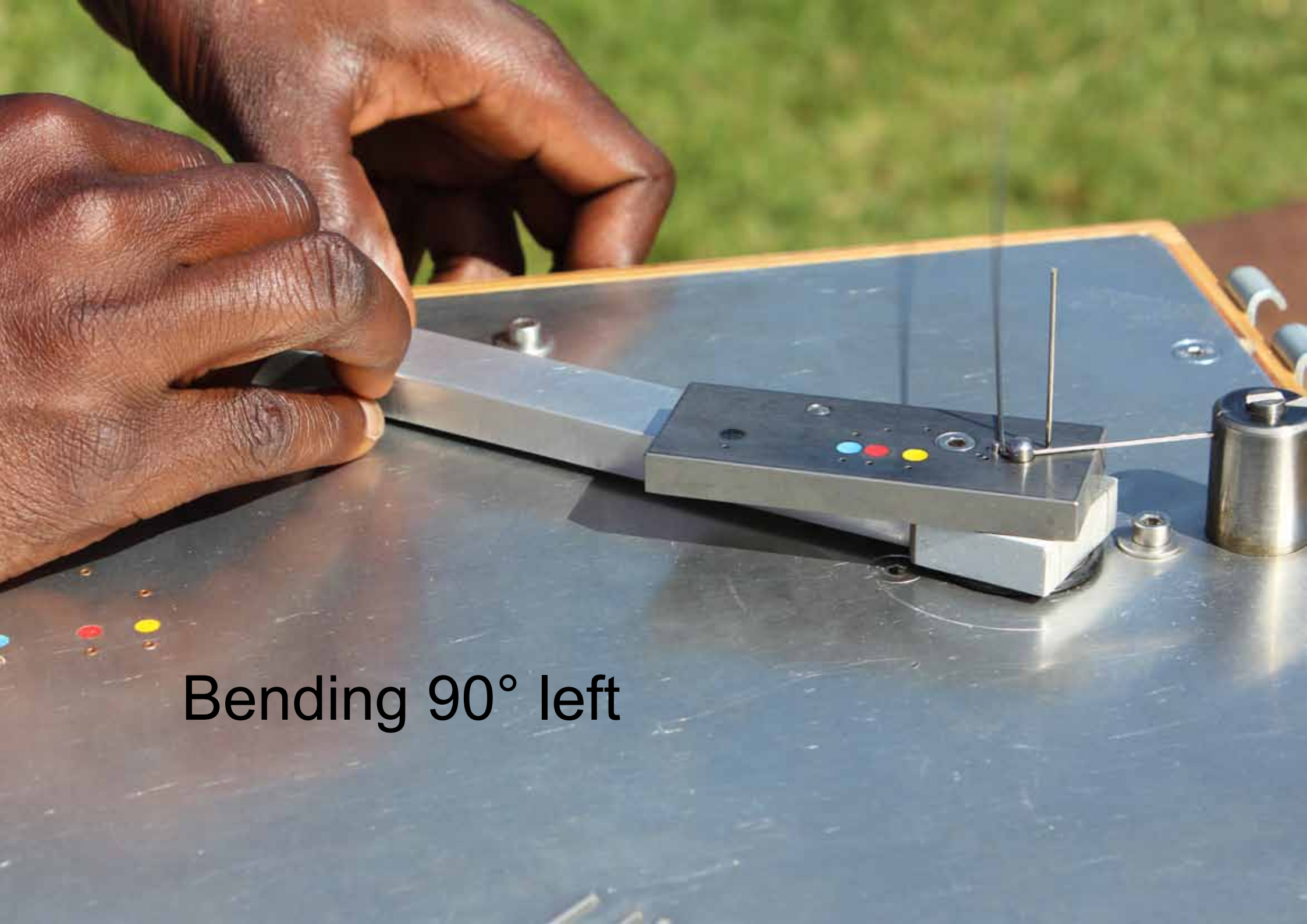






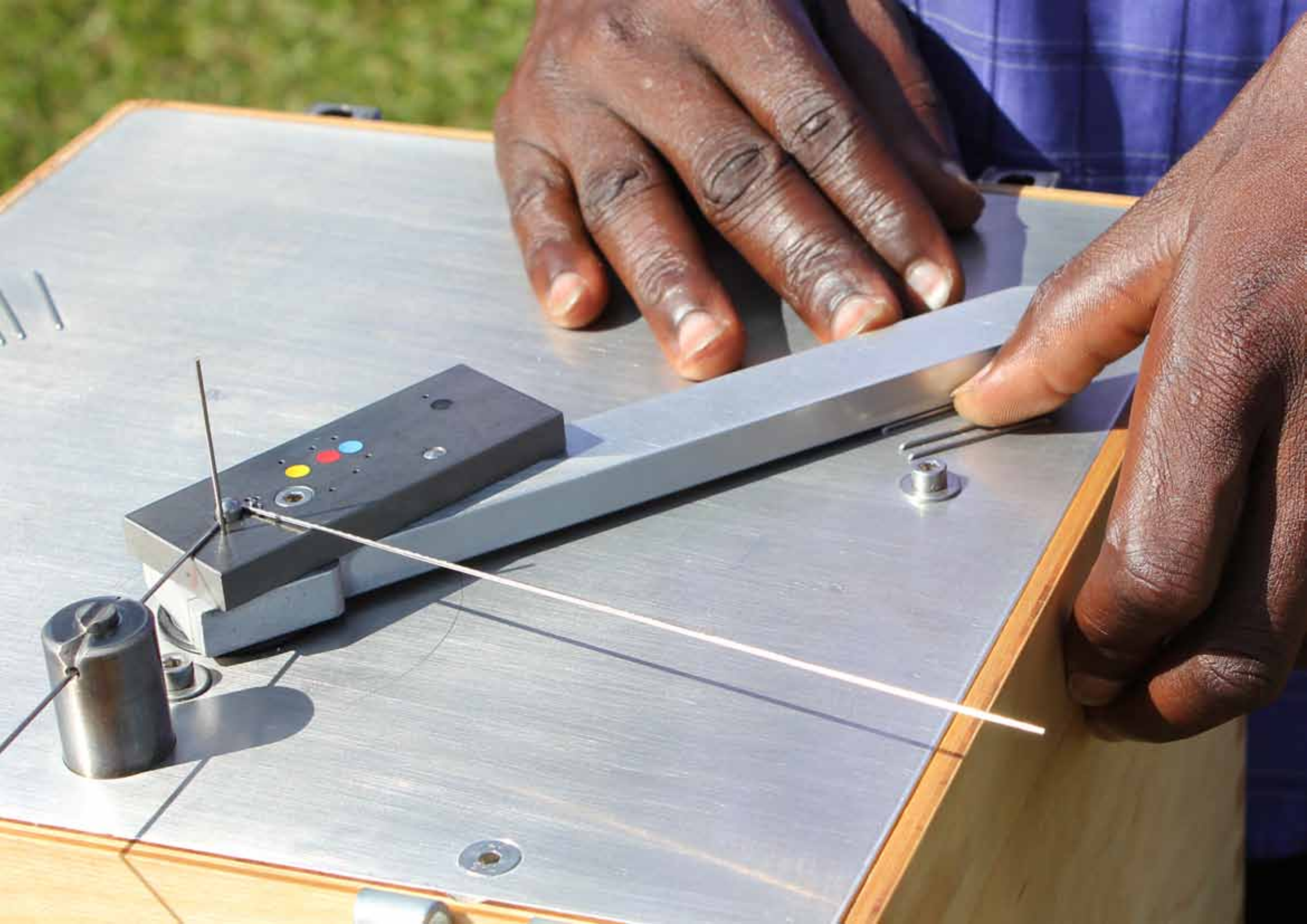


Stopping point left = L 90°  
(thumbnail left hand)

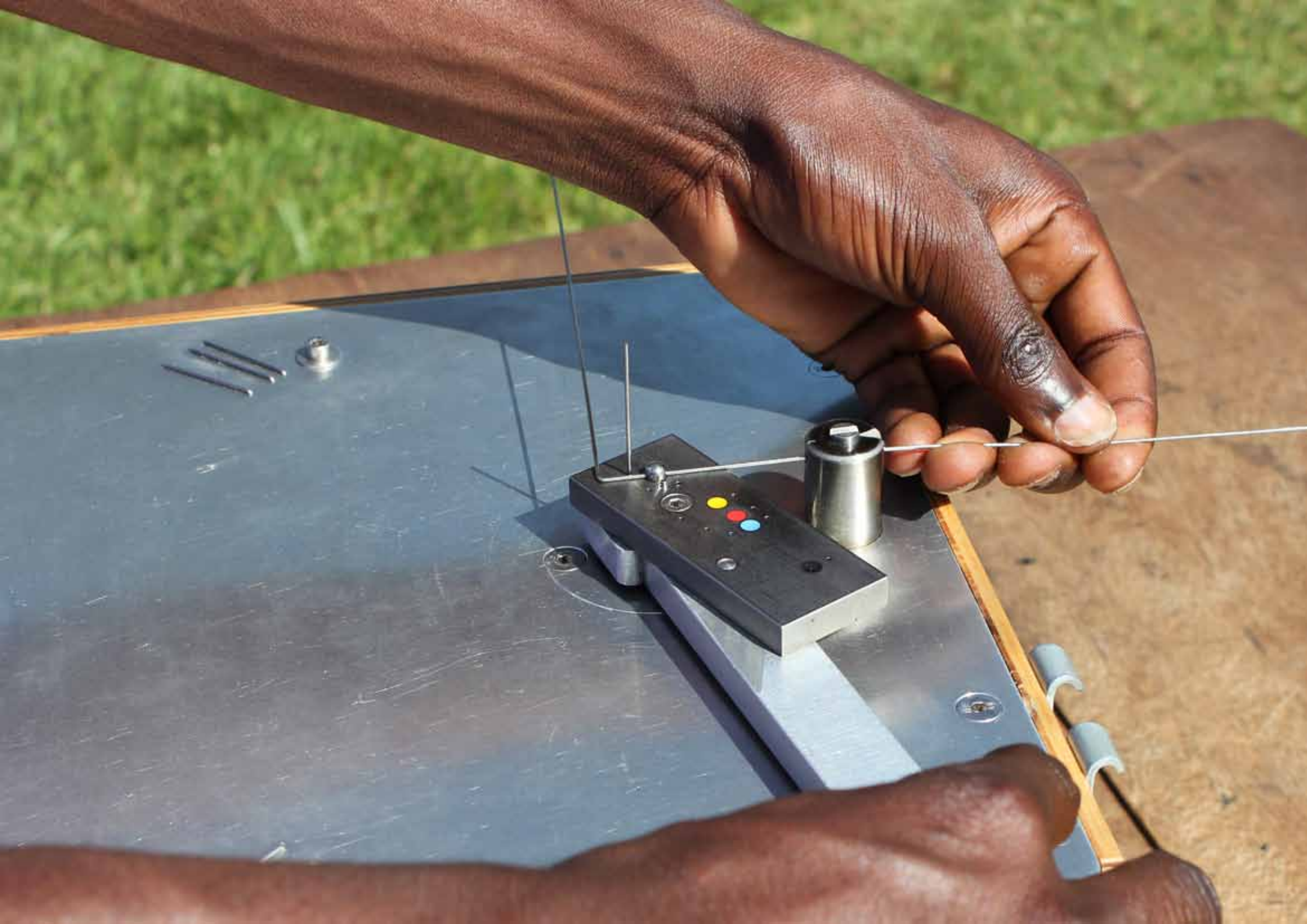


Bending 90° left

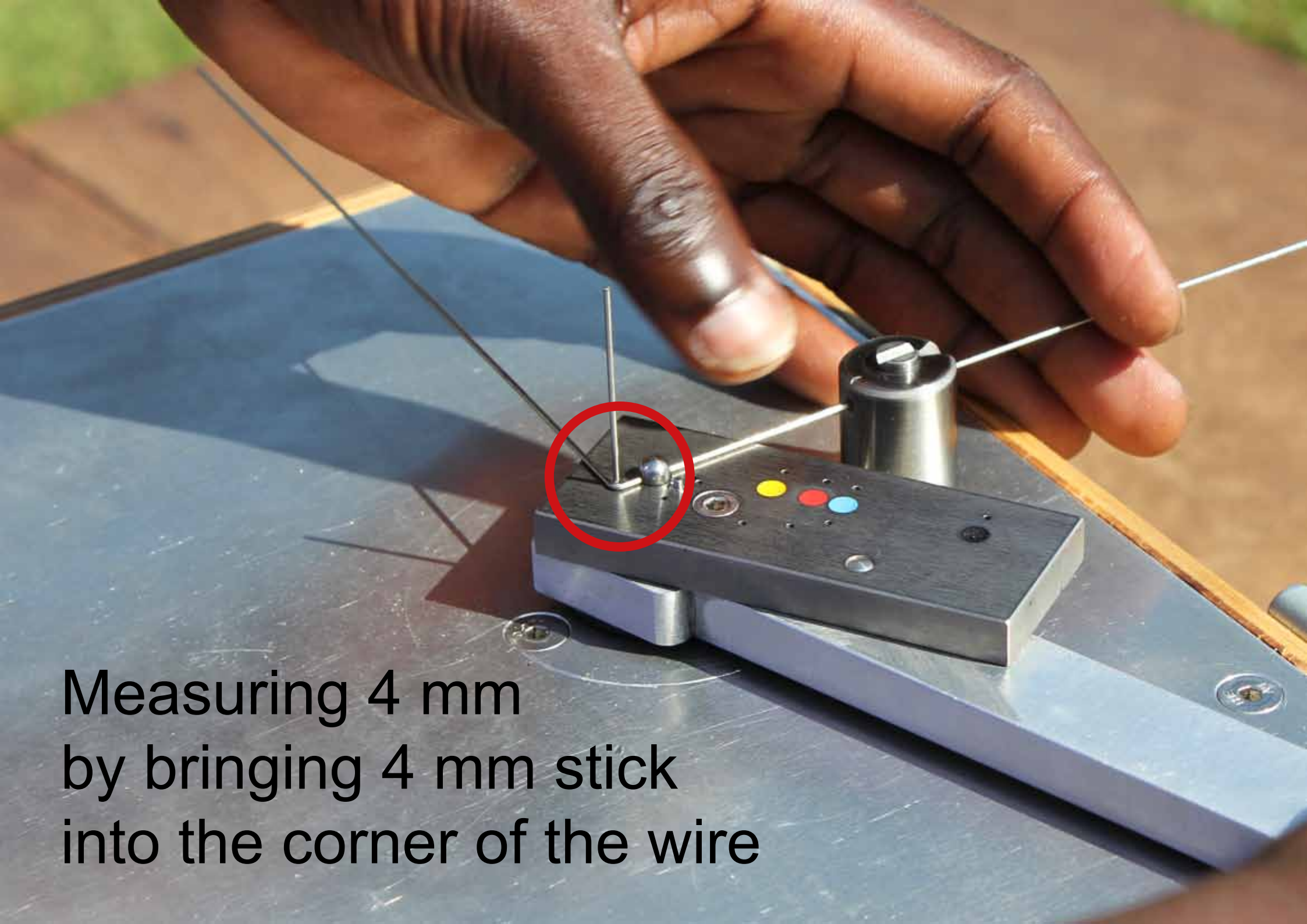












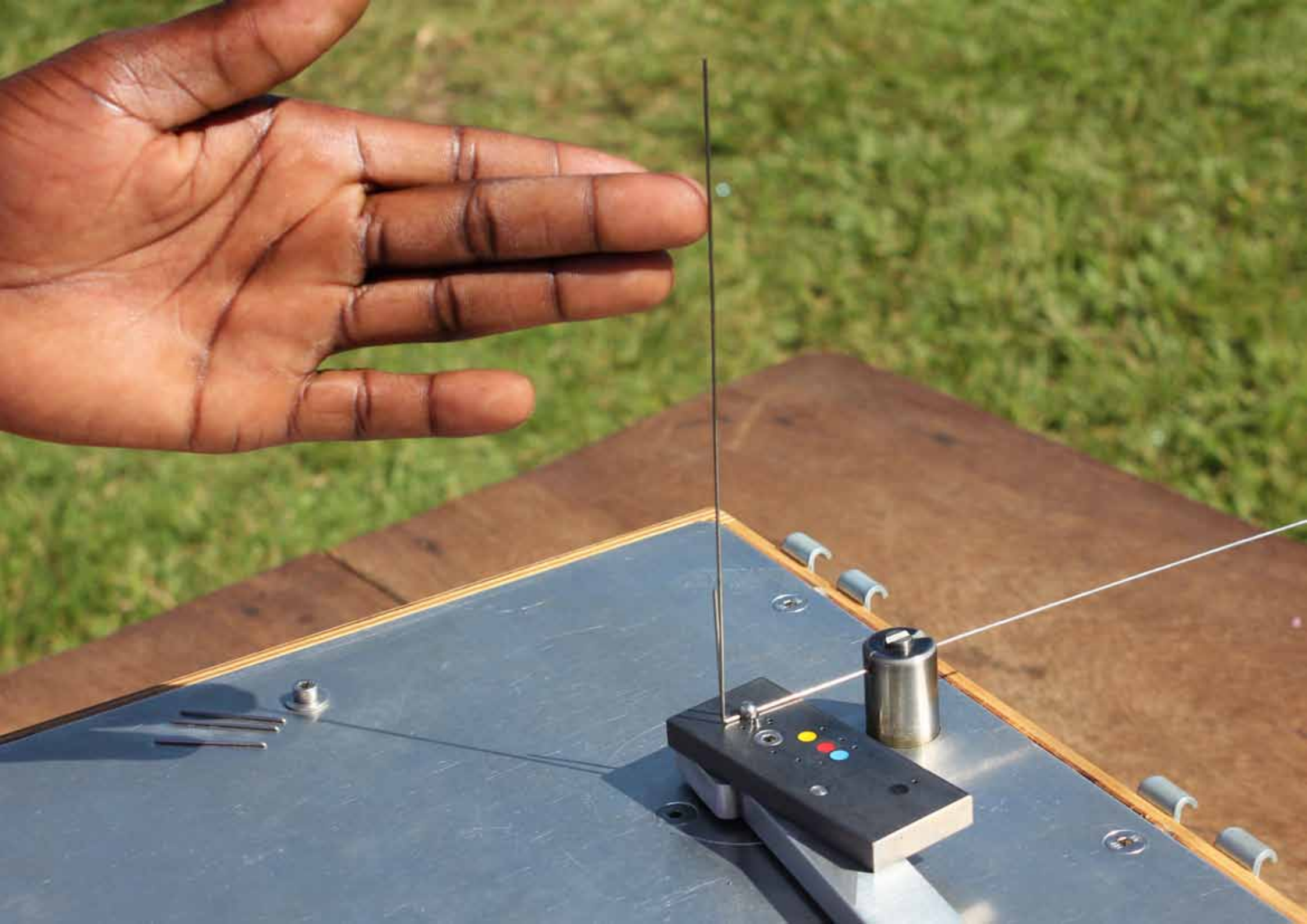
Measuring 4 mm  
by bringing 4 mm stick  
into the corner of the wire



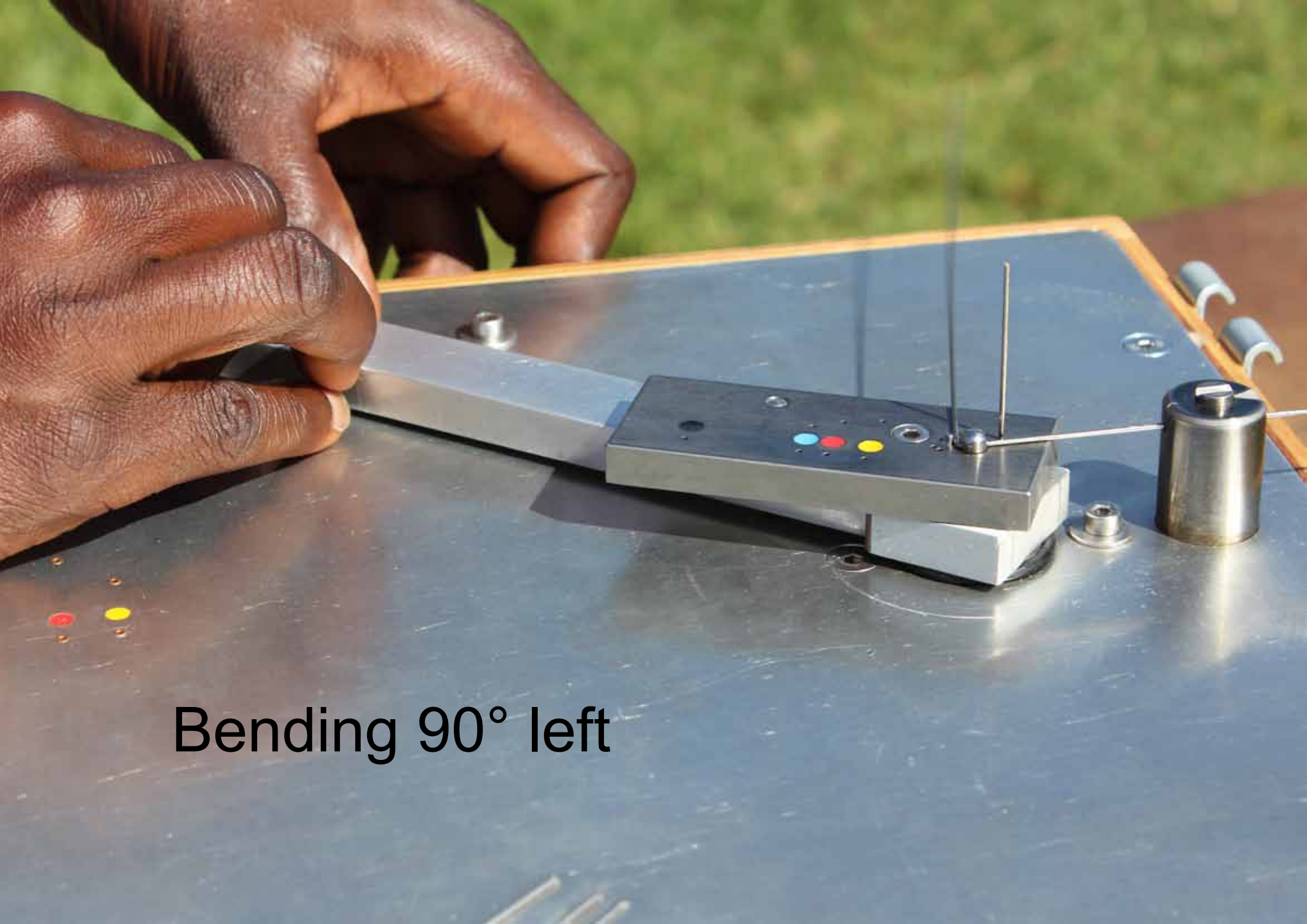


A close-up photograph showing a person's hand holding a thin, straight metal wire. The wire is positioned vertically, with its lower end just above a mechanical assembly. The assembly is mounted on a flat, brushed metal plate. It includes a cylindrical component with a screw on top, a small black rectangular block with three colored dots (yellow, red, blue), and a thin metal rod. The background is a blurred green lawn. The text "Turn up 90°" is overlaid on the image.

Turn up 90°







Bending  $90^\circ$  left



Measuring  
4 mm again



The stick must be  
exactly in the corner  
of the wire!

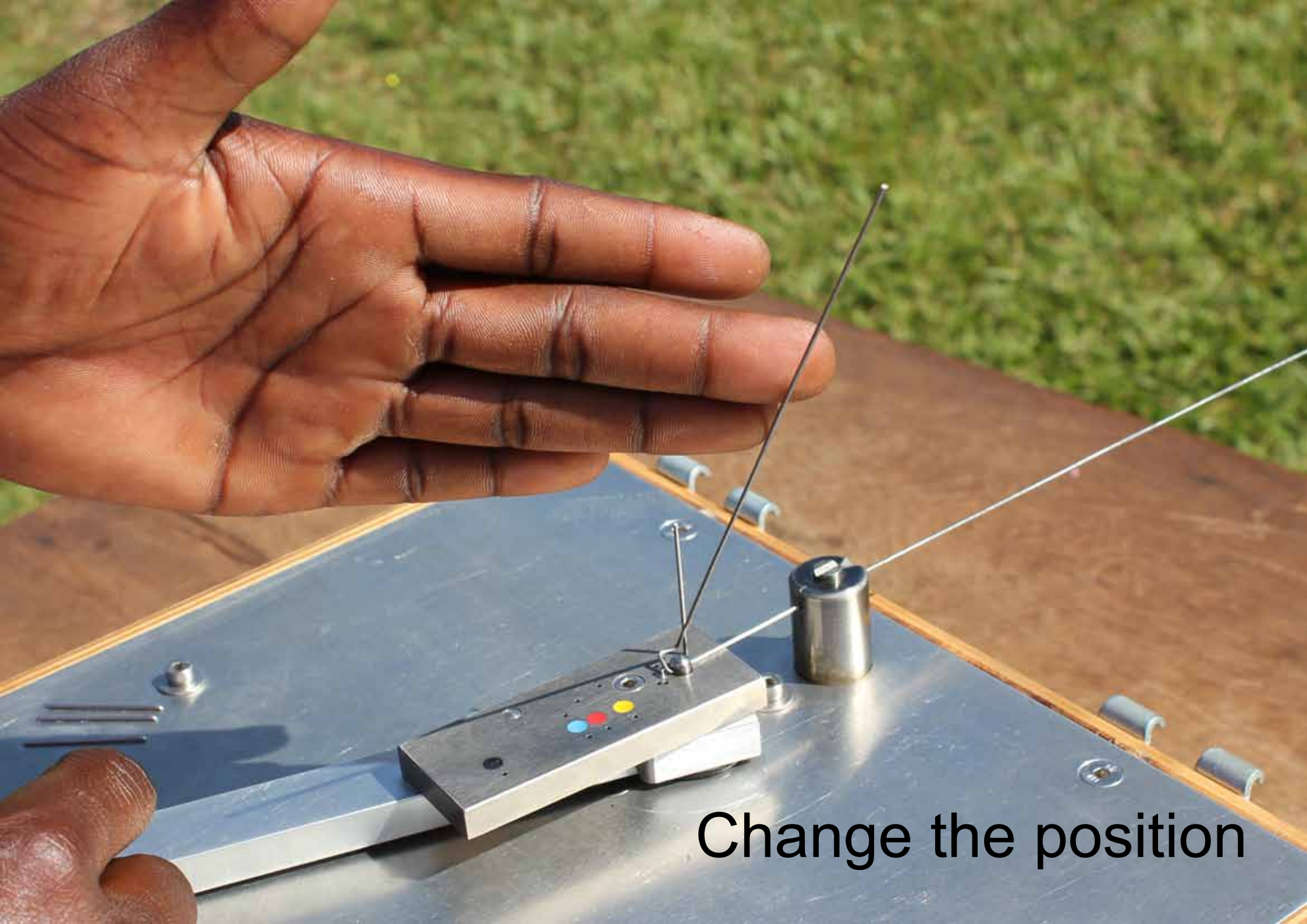




Bending 90° left

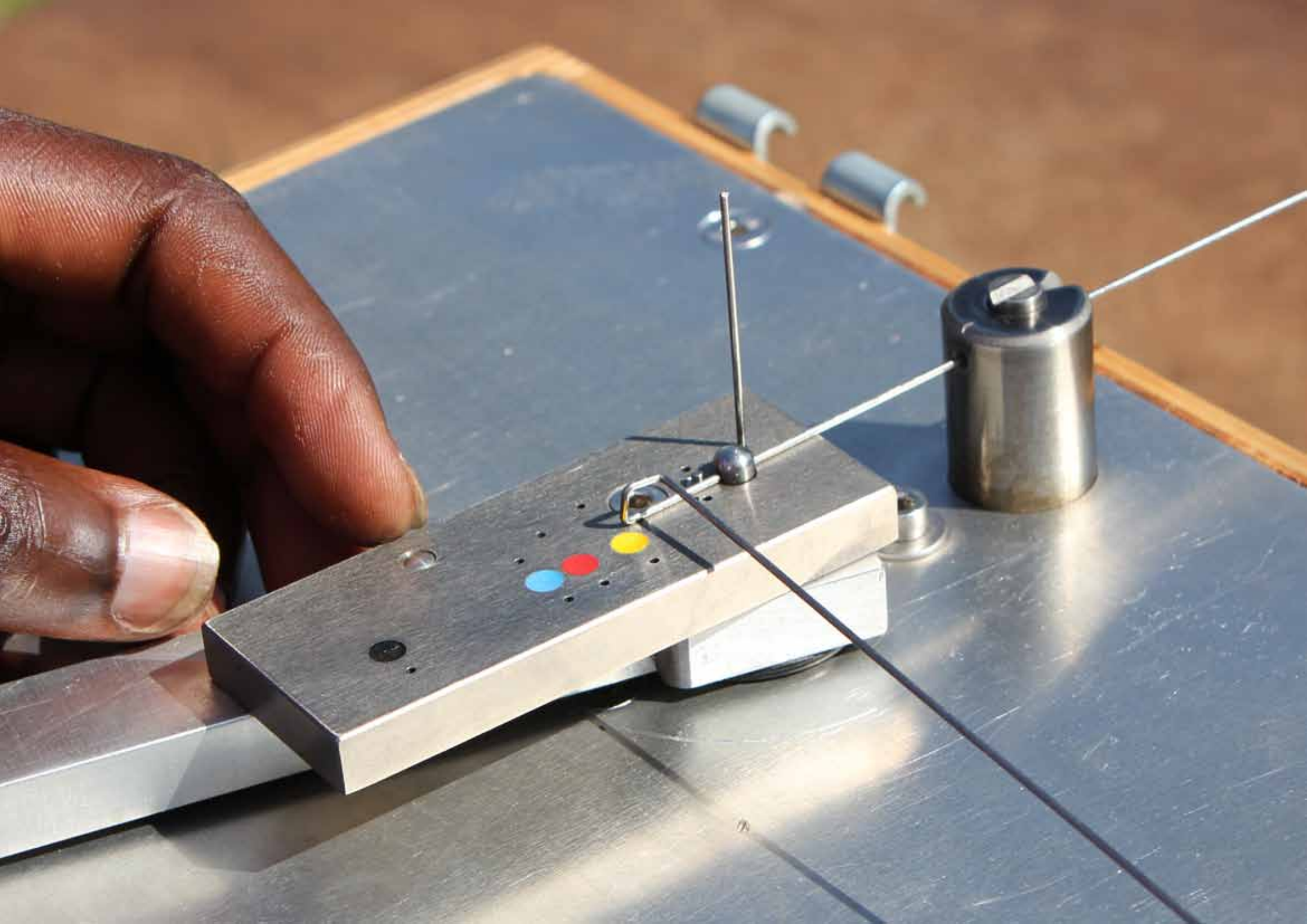


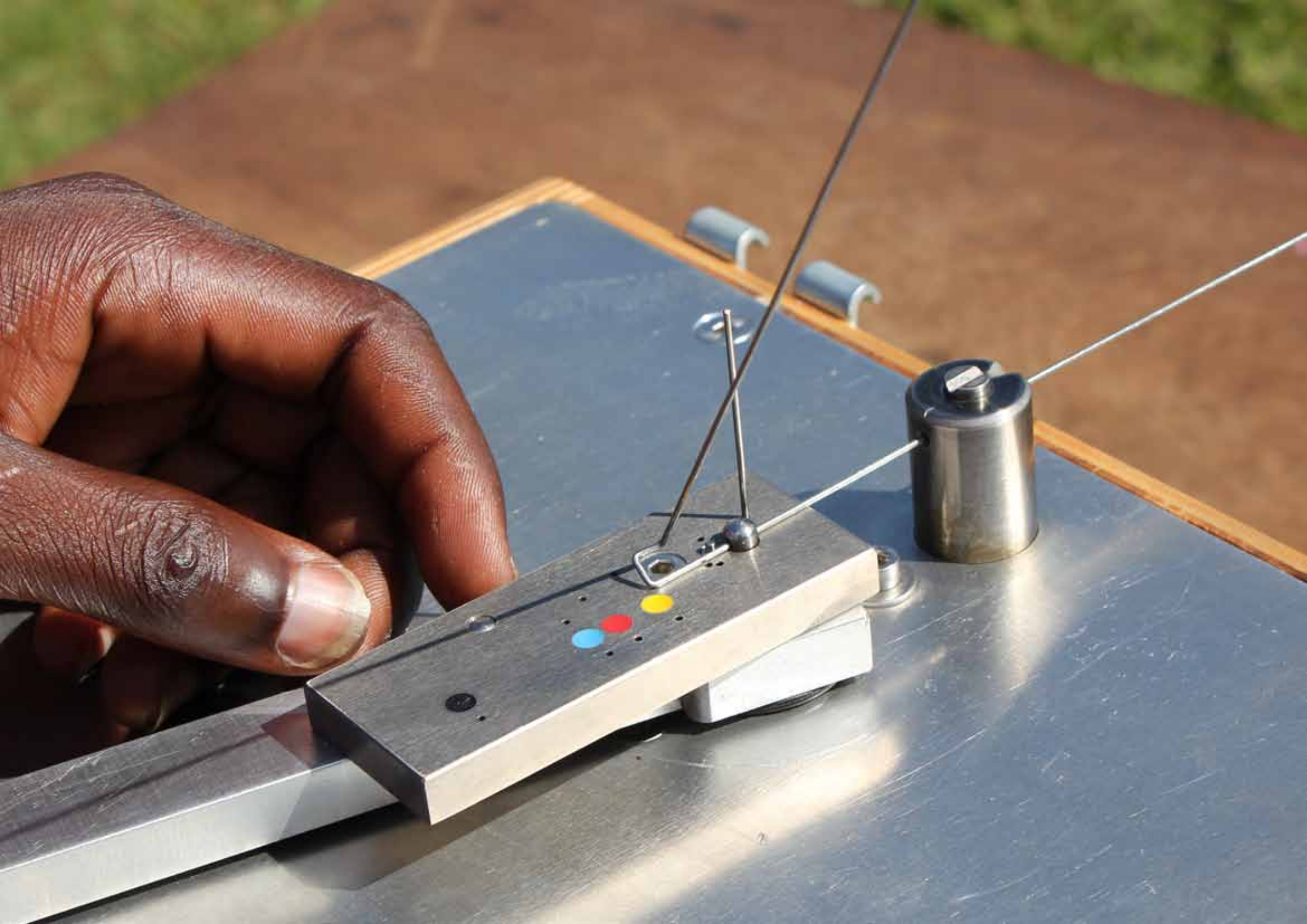




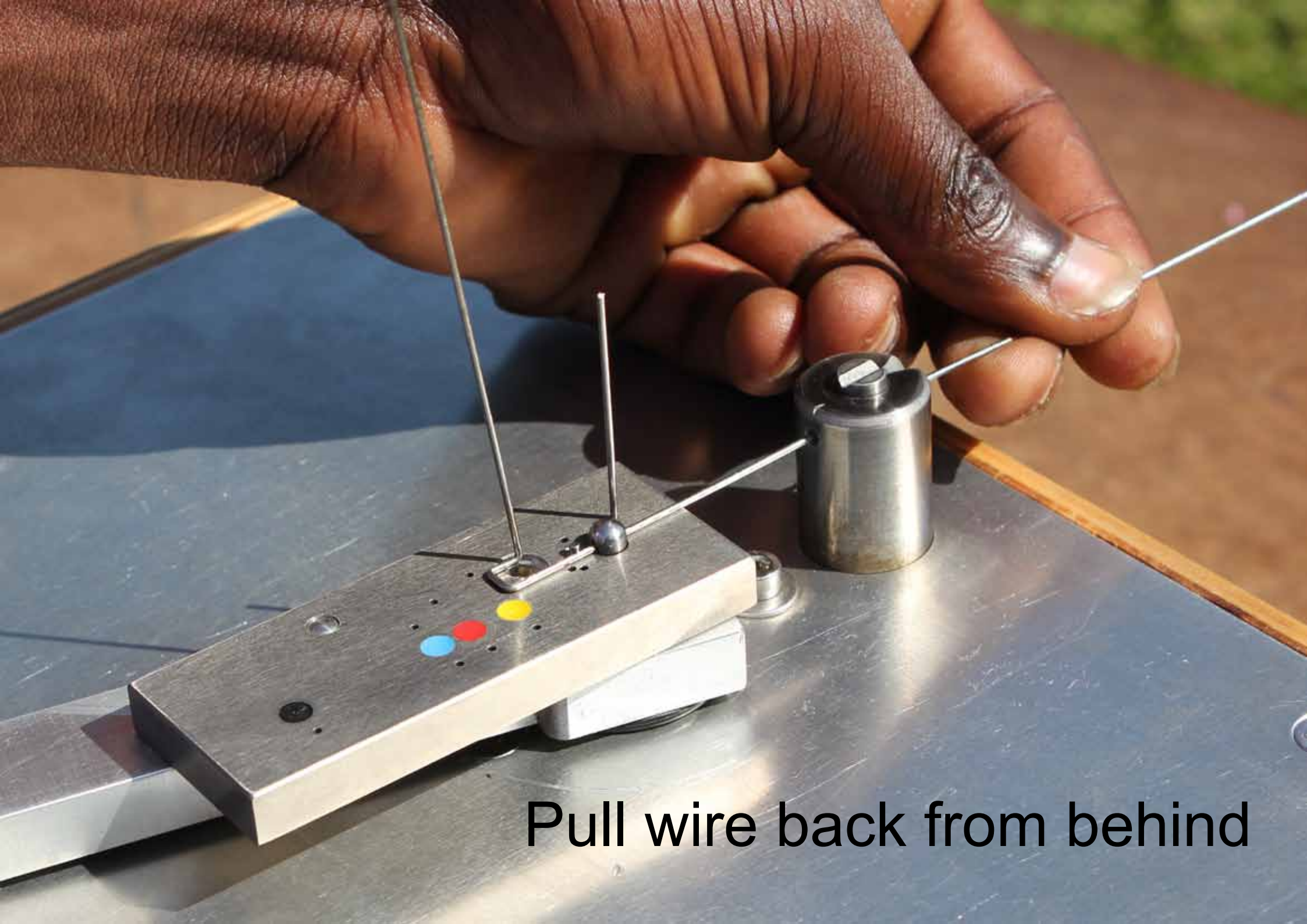
Change the position





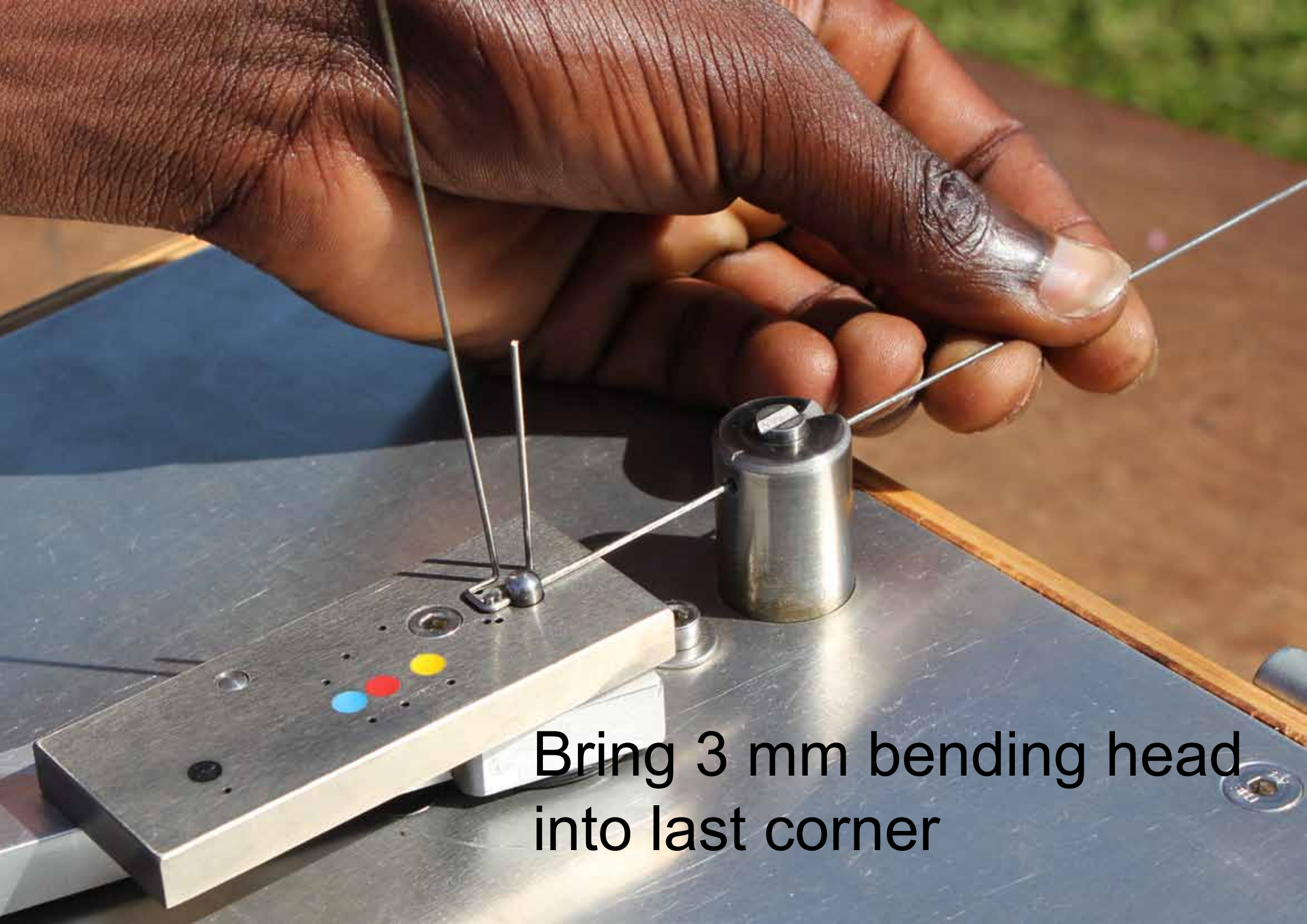






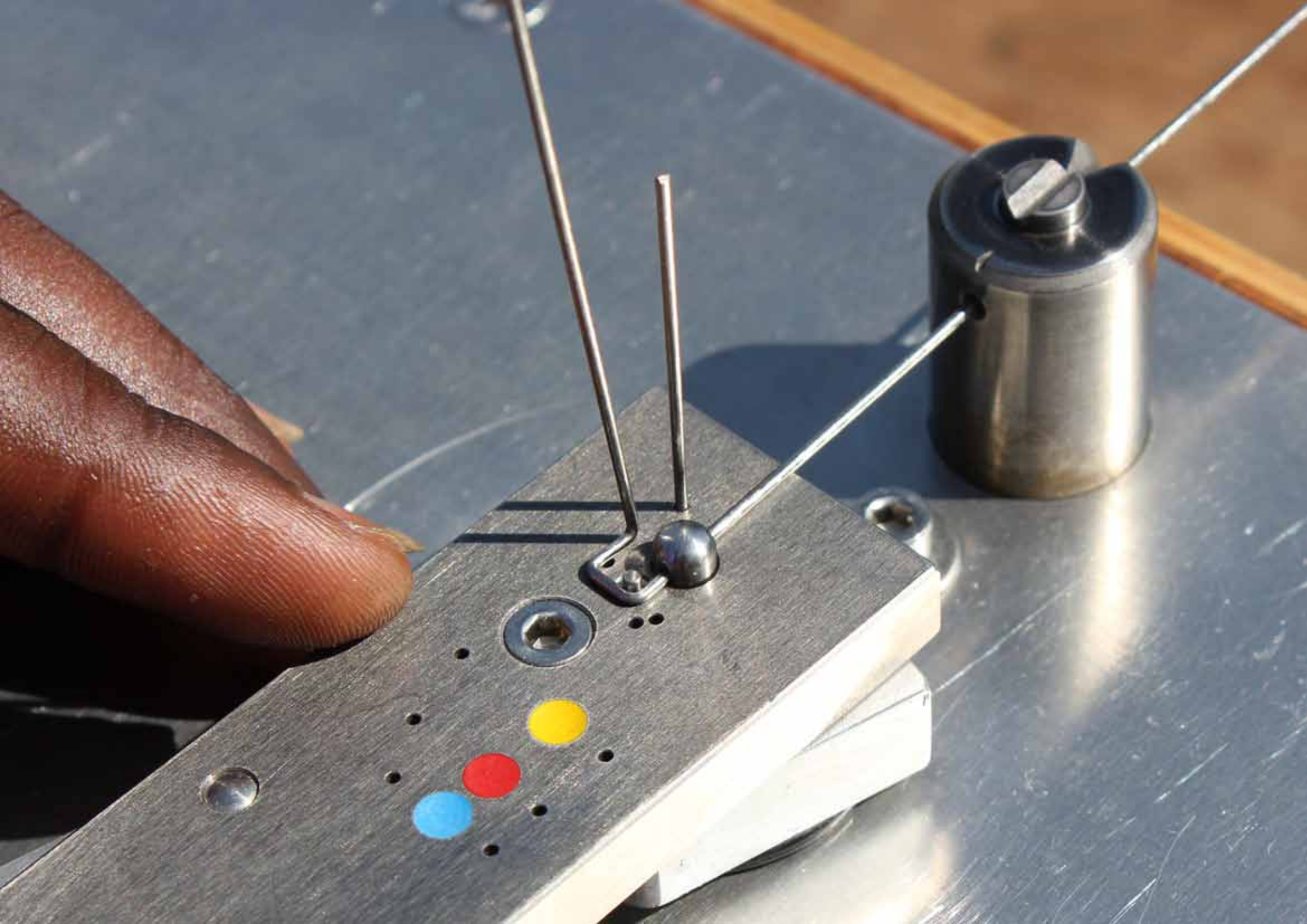
Pull wire back from behind

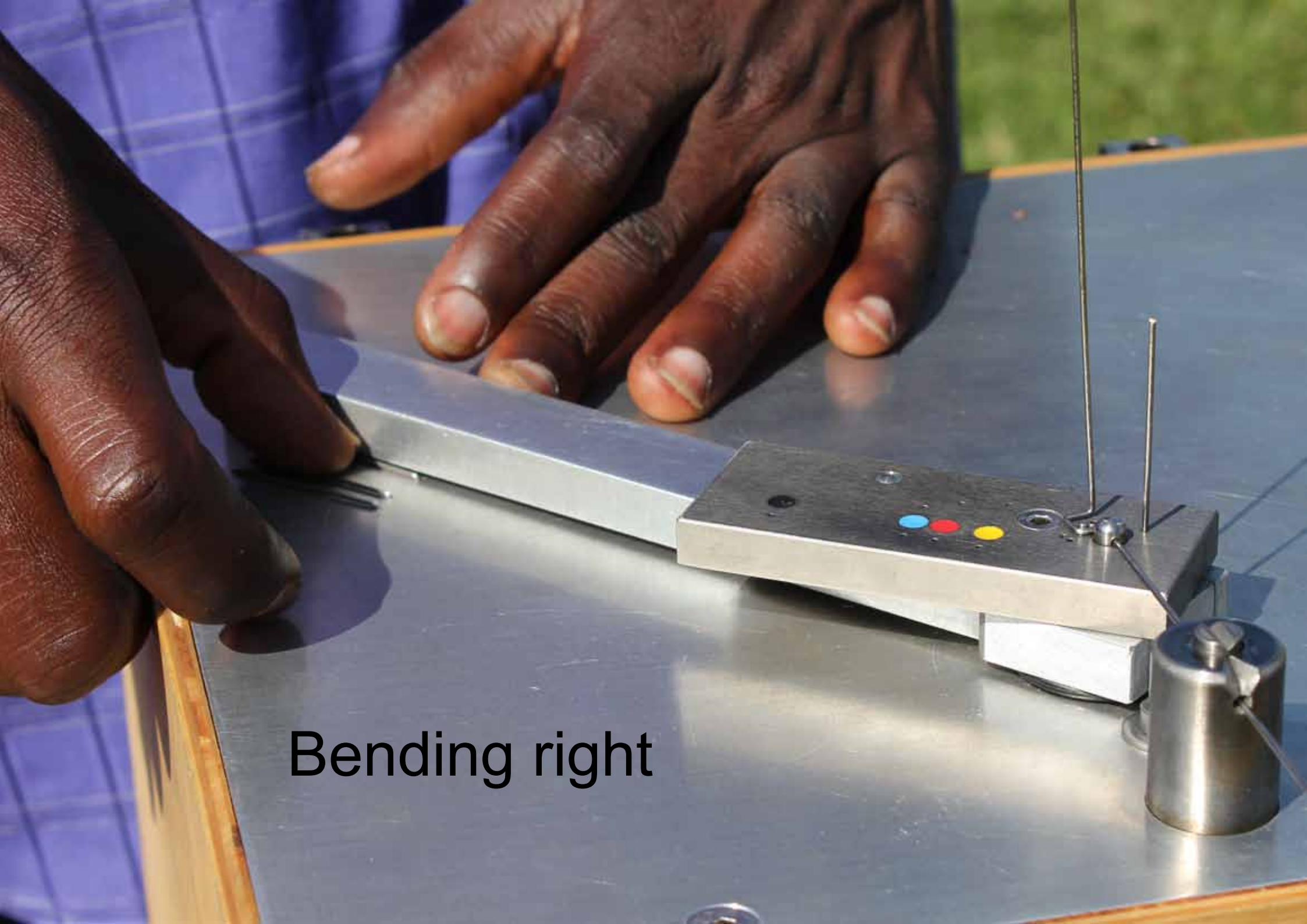




Bring 3 mm bending head  
into last corner







Bending right

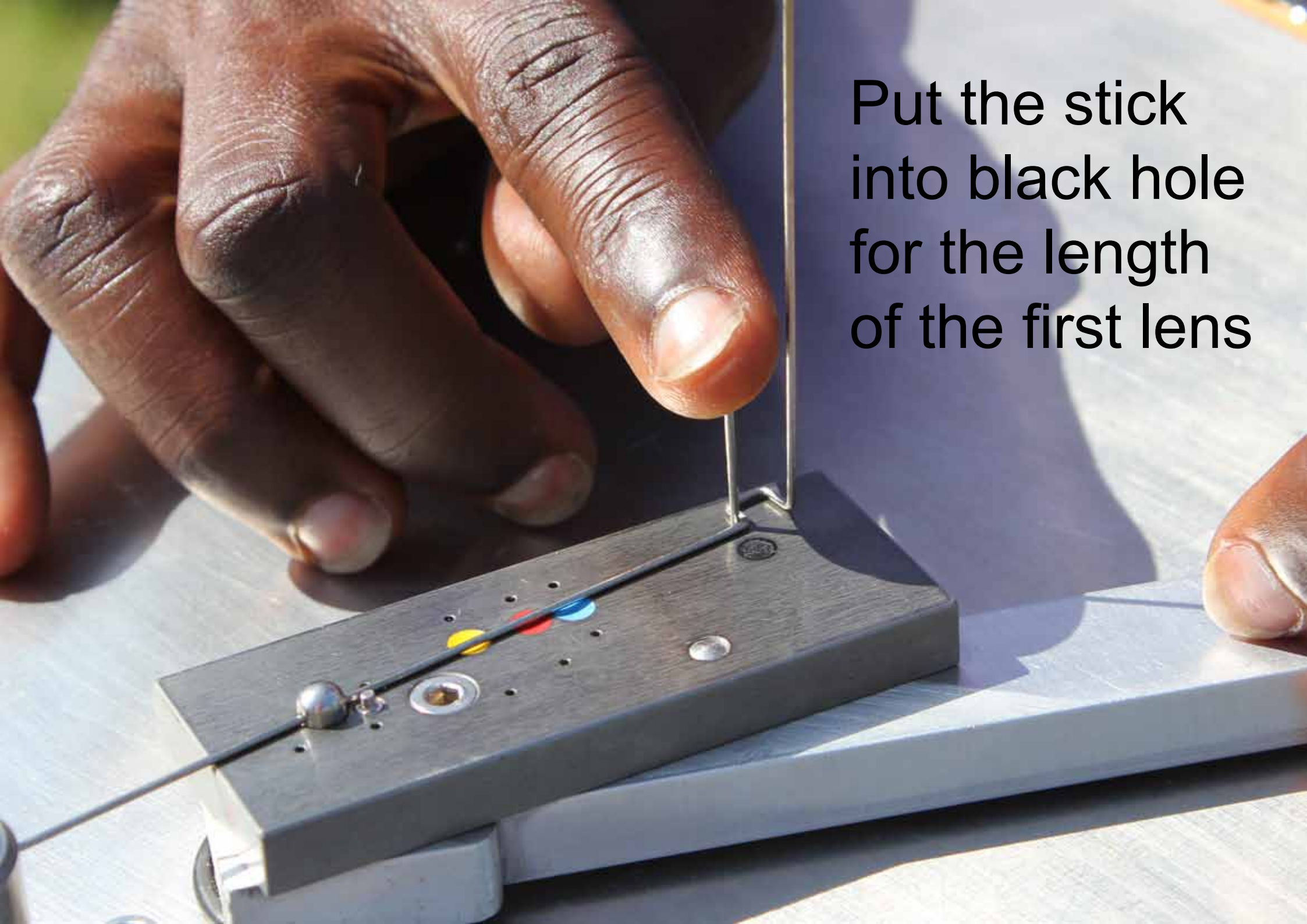








Put the stick  
into black hole  
for the length  
of the first lens



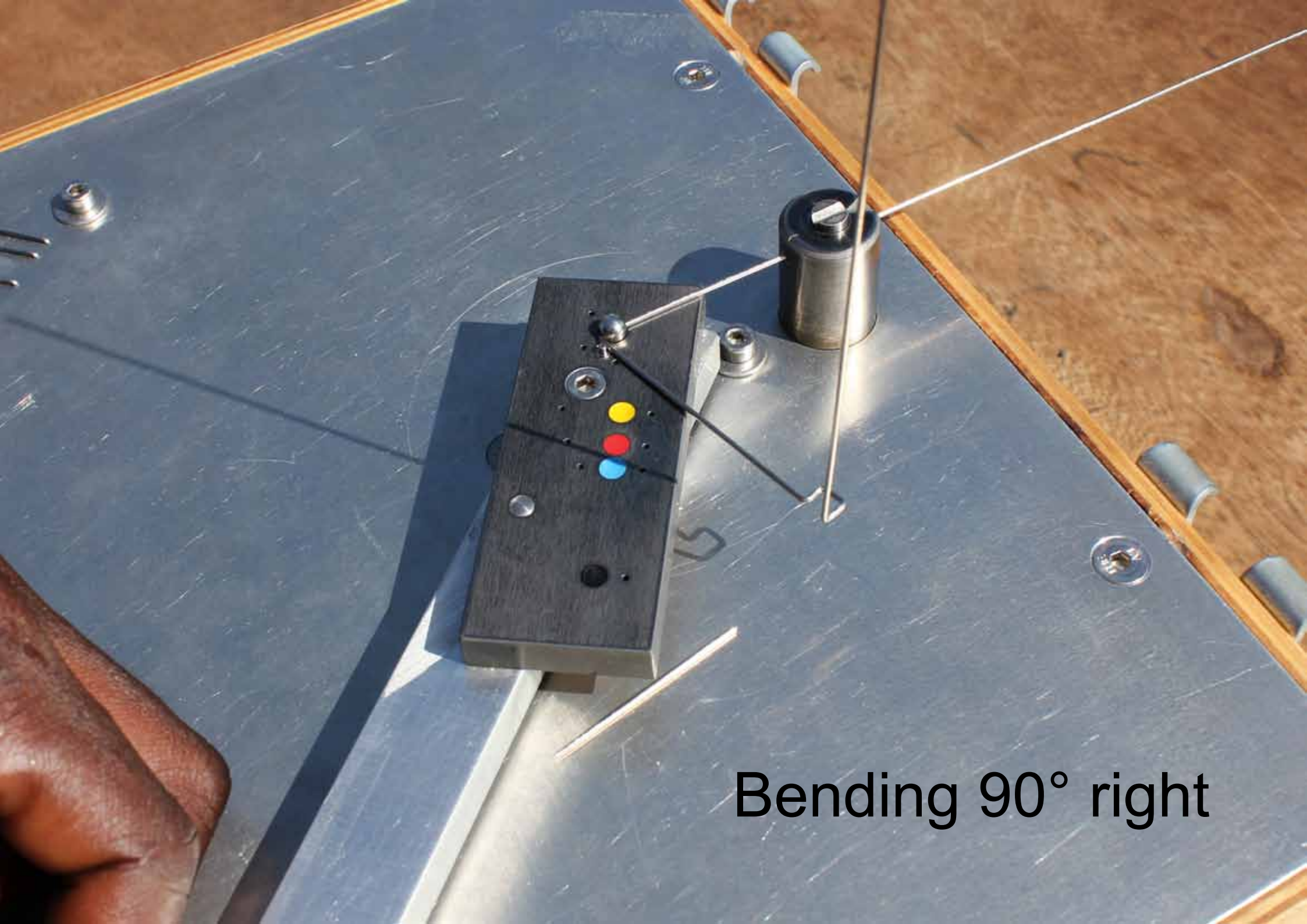


**ATTENTION!**

Remove Stick before bending!

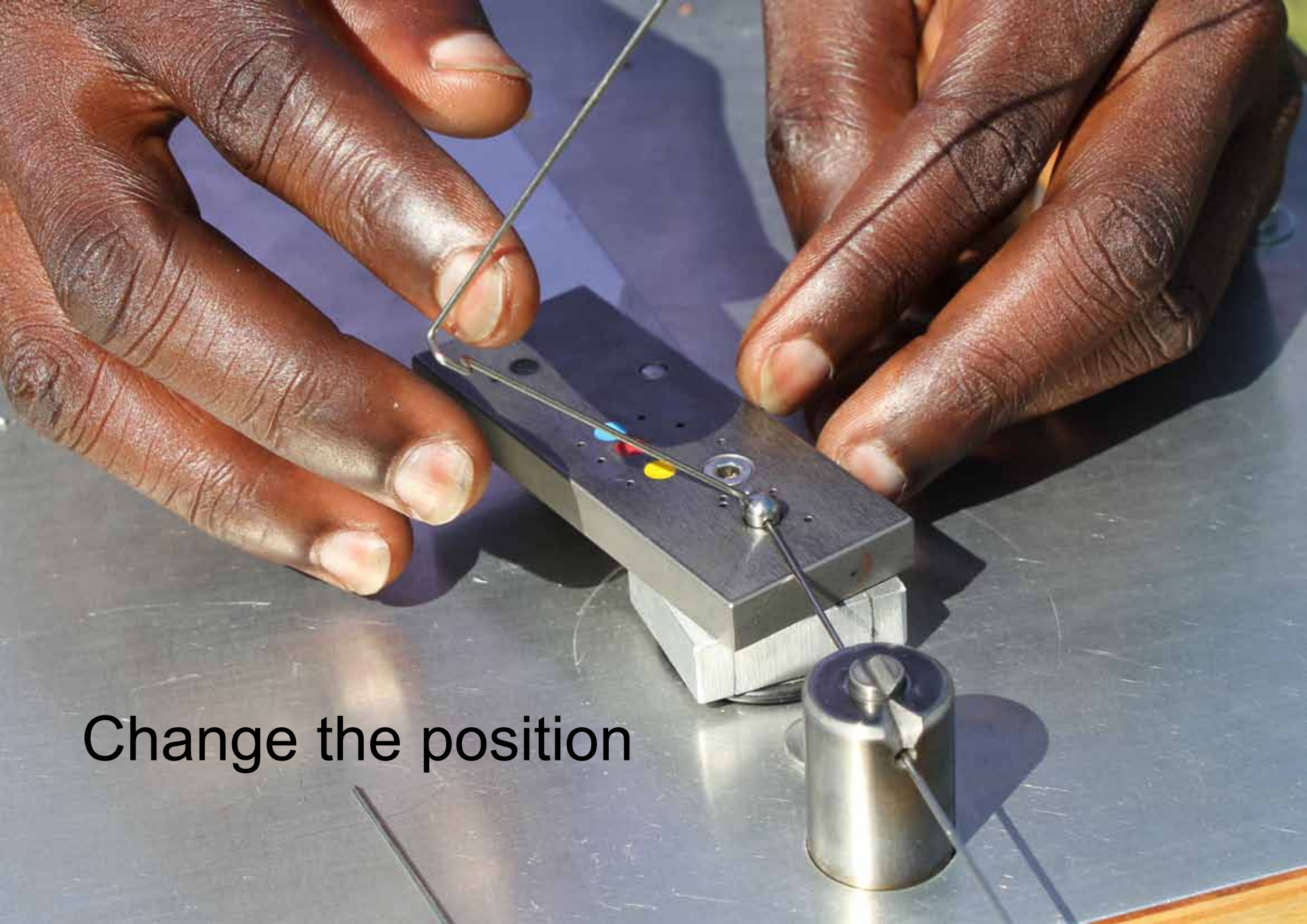






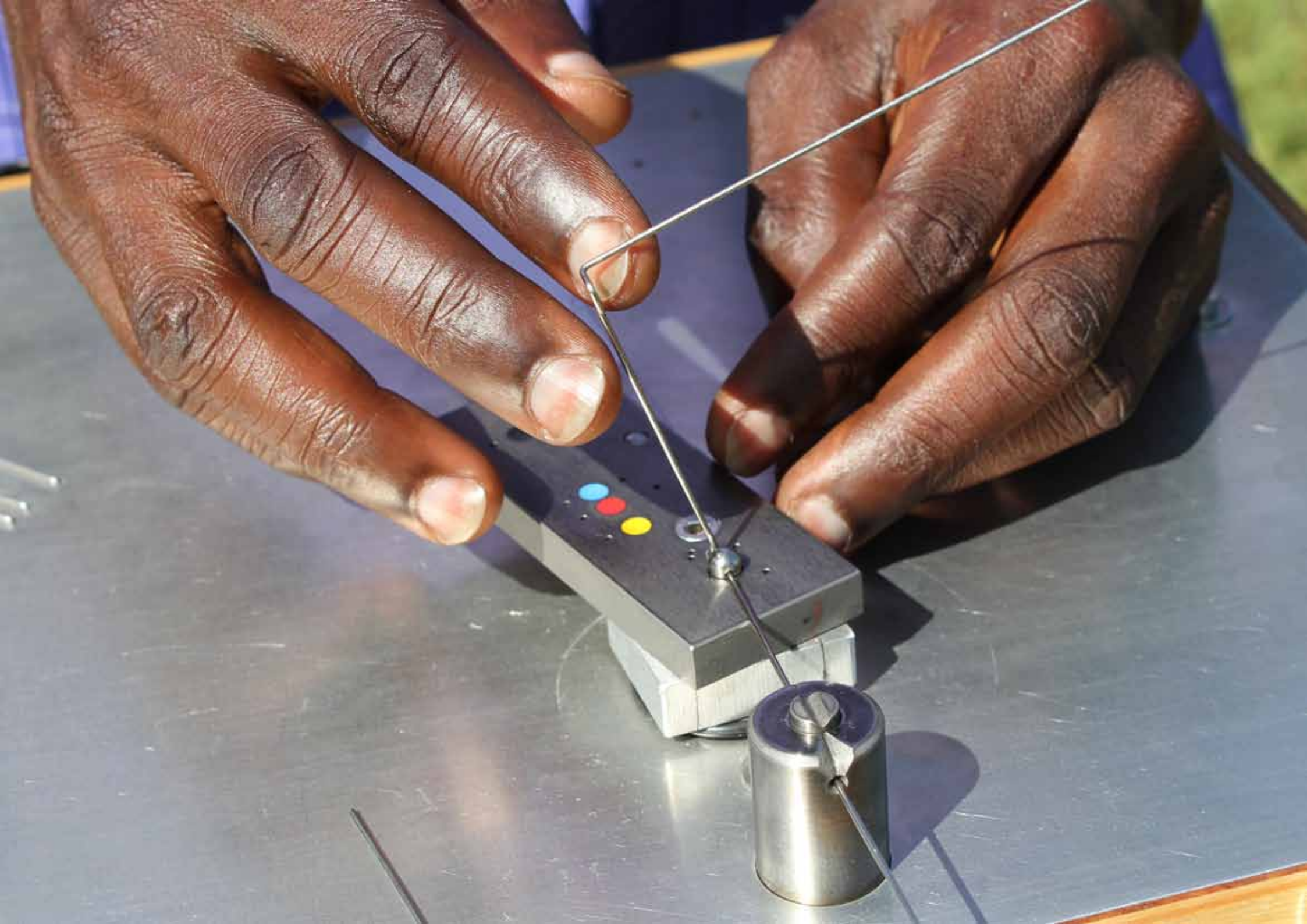
Bending 90° right



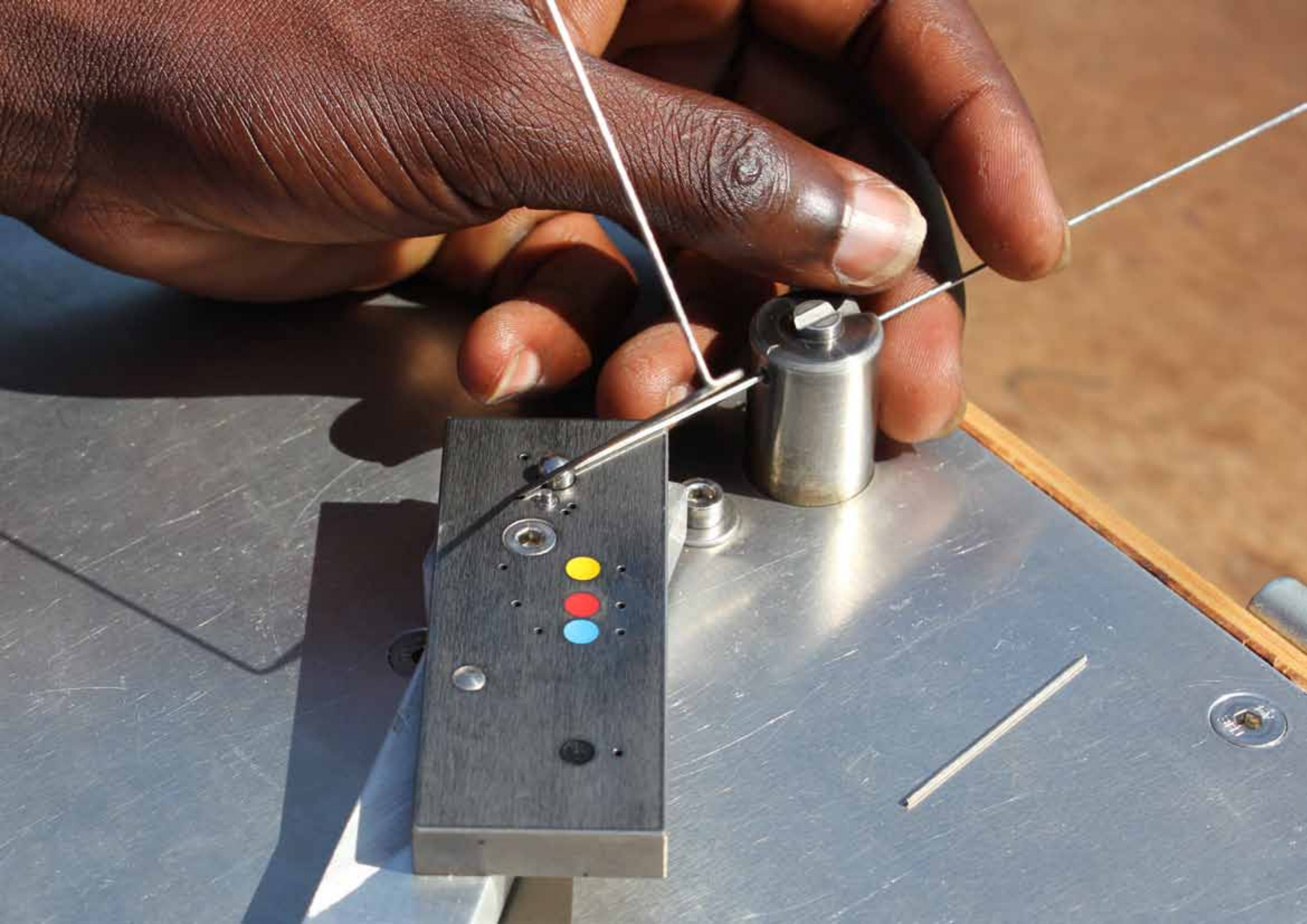


Change the position

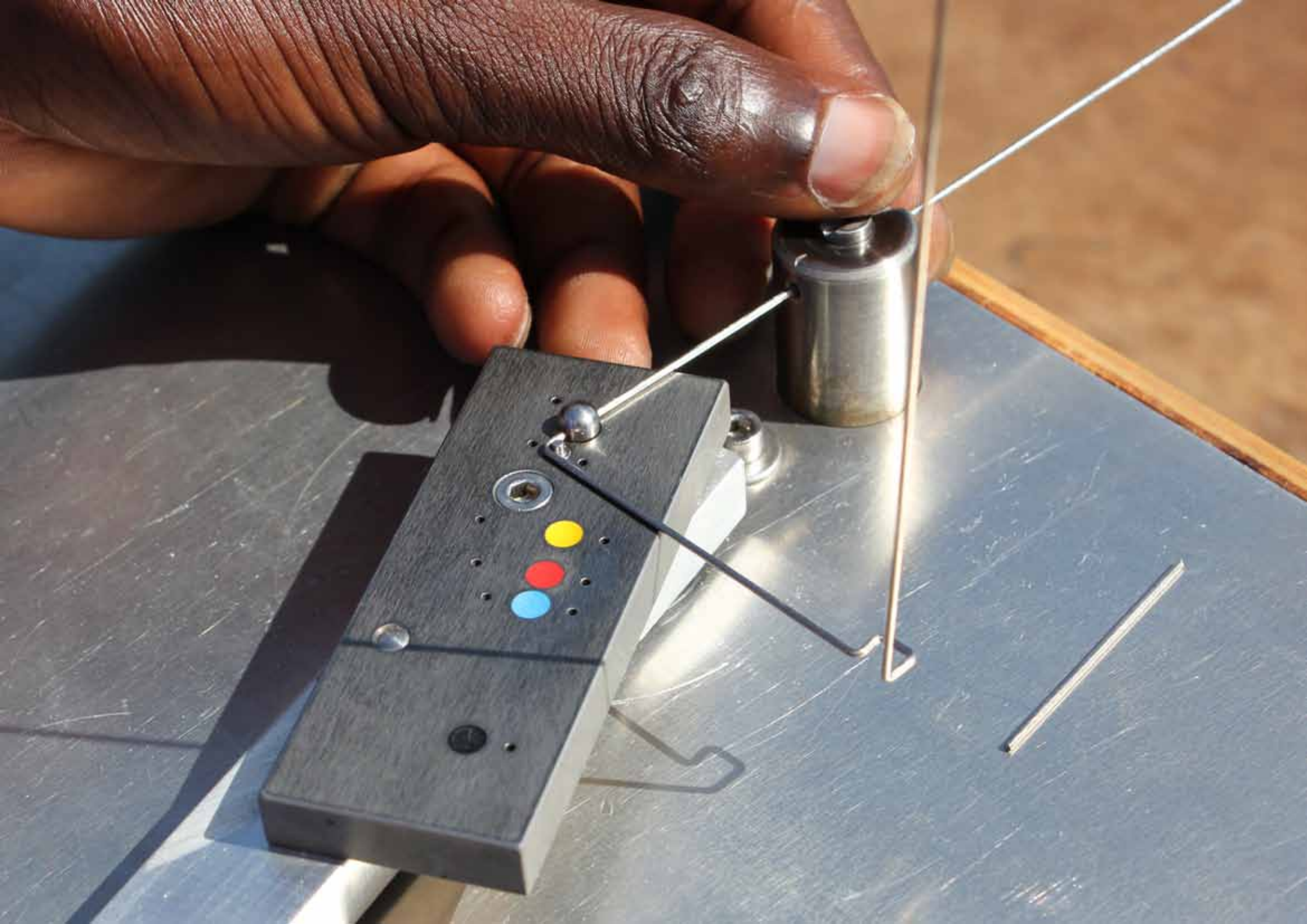




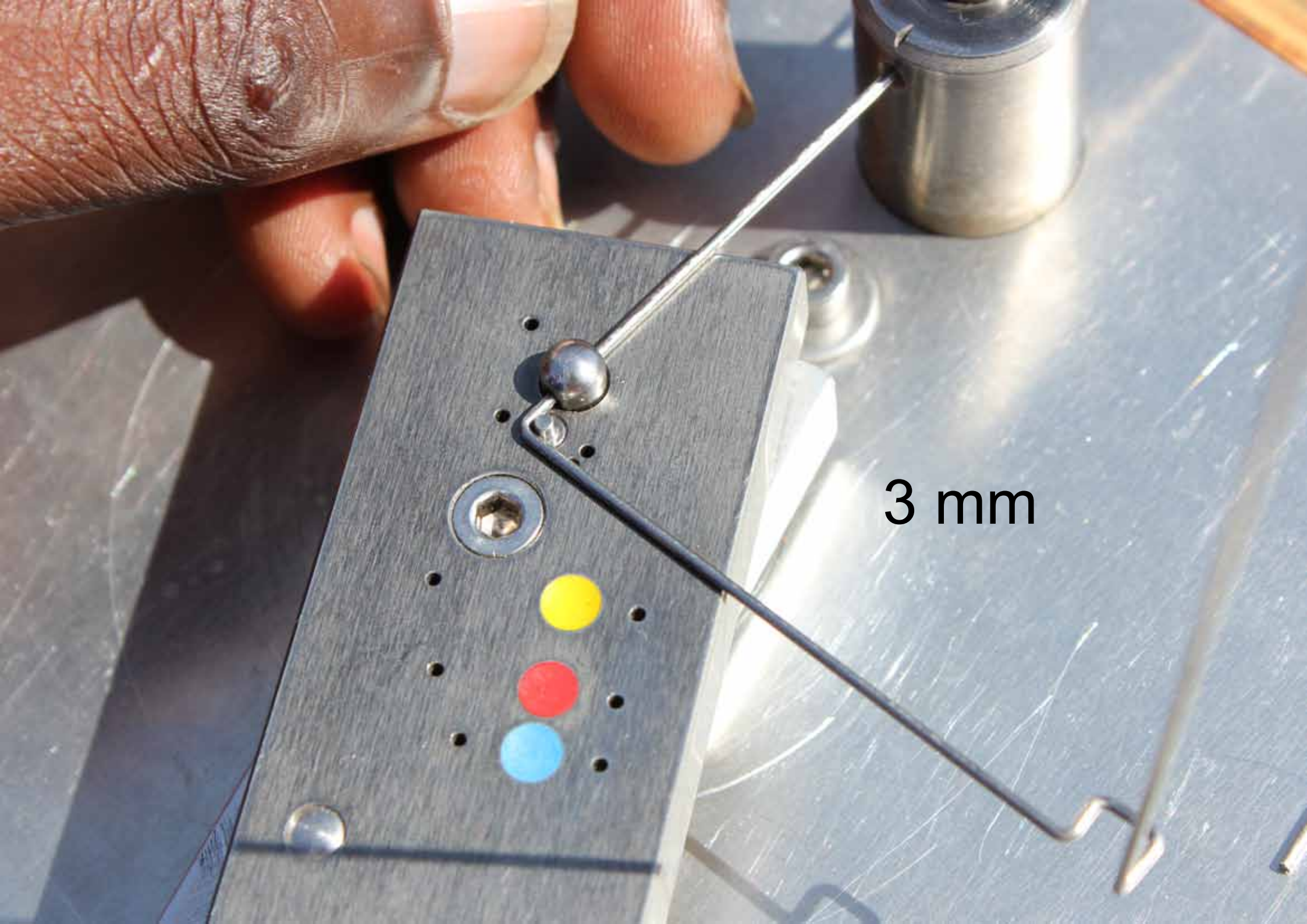








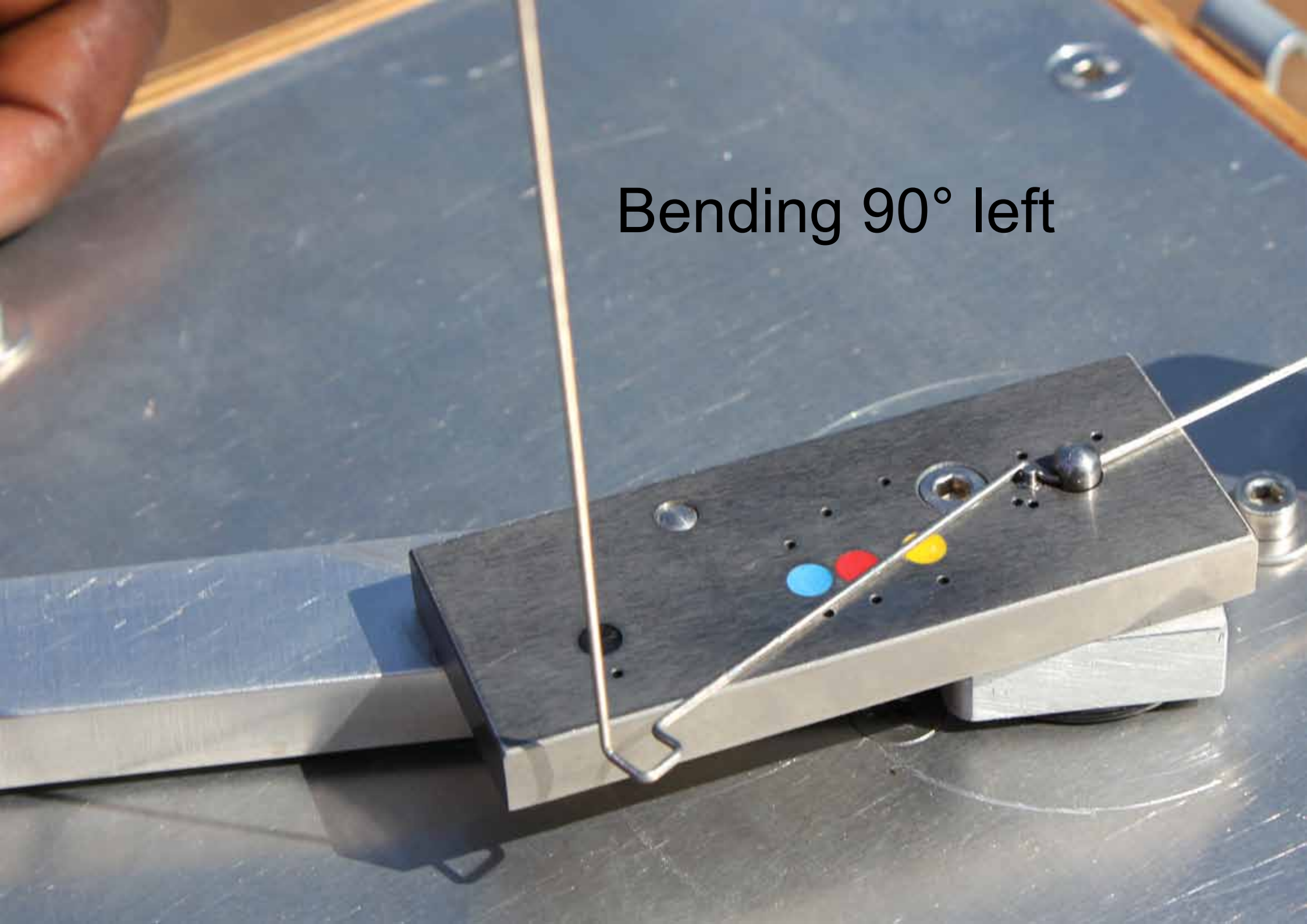


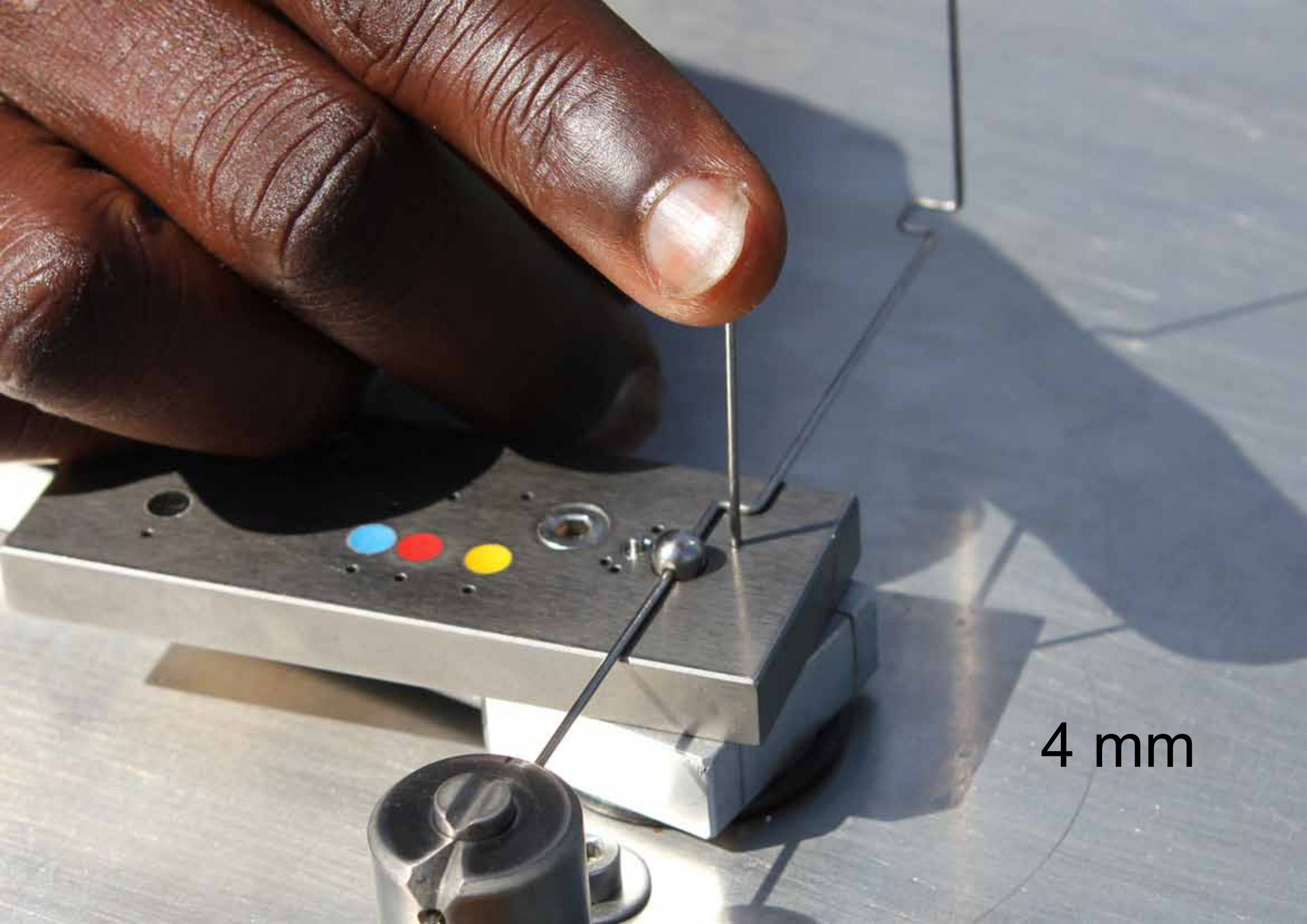


3 mm



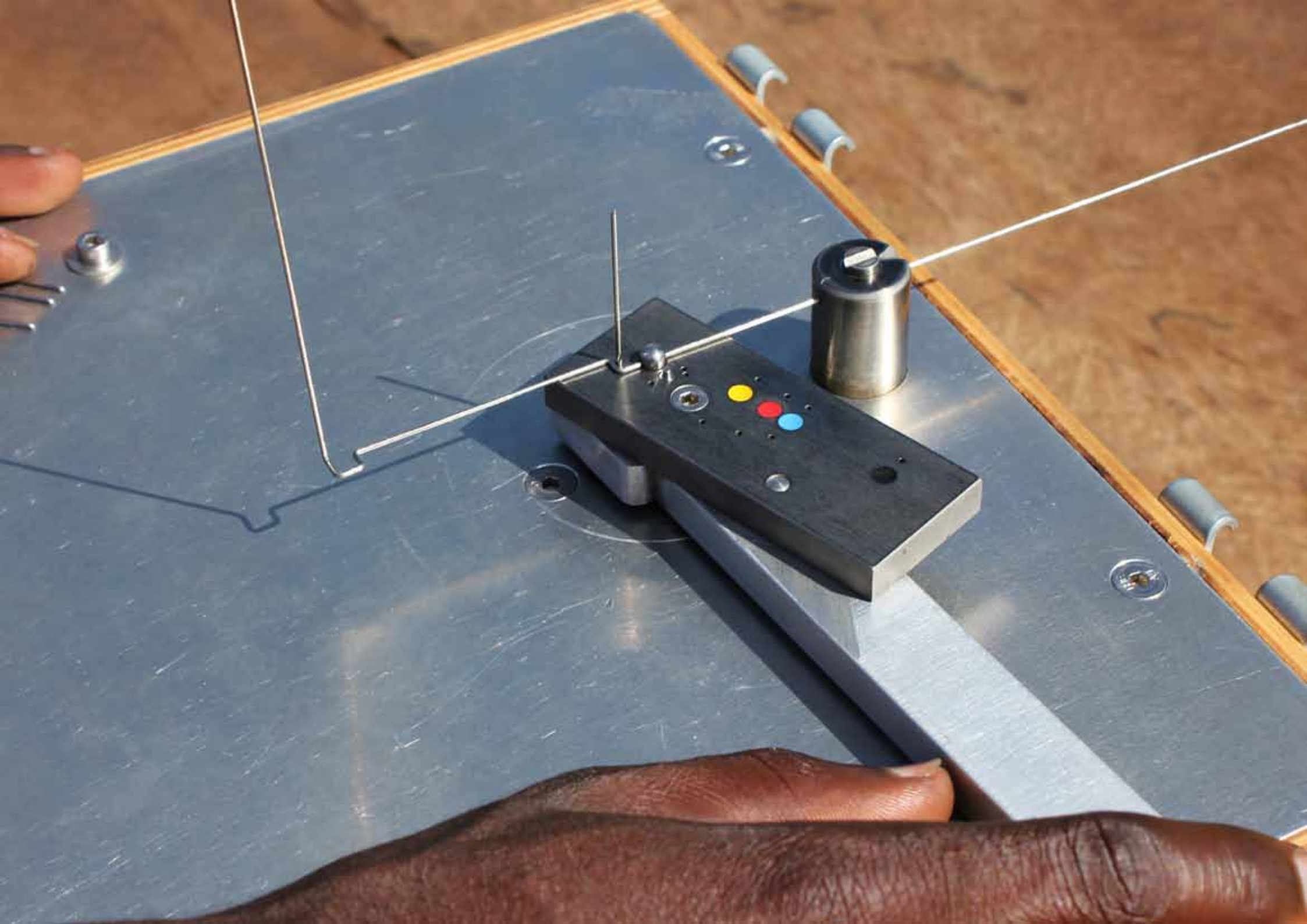
Bending 90° left

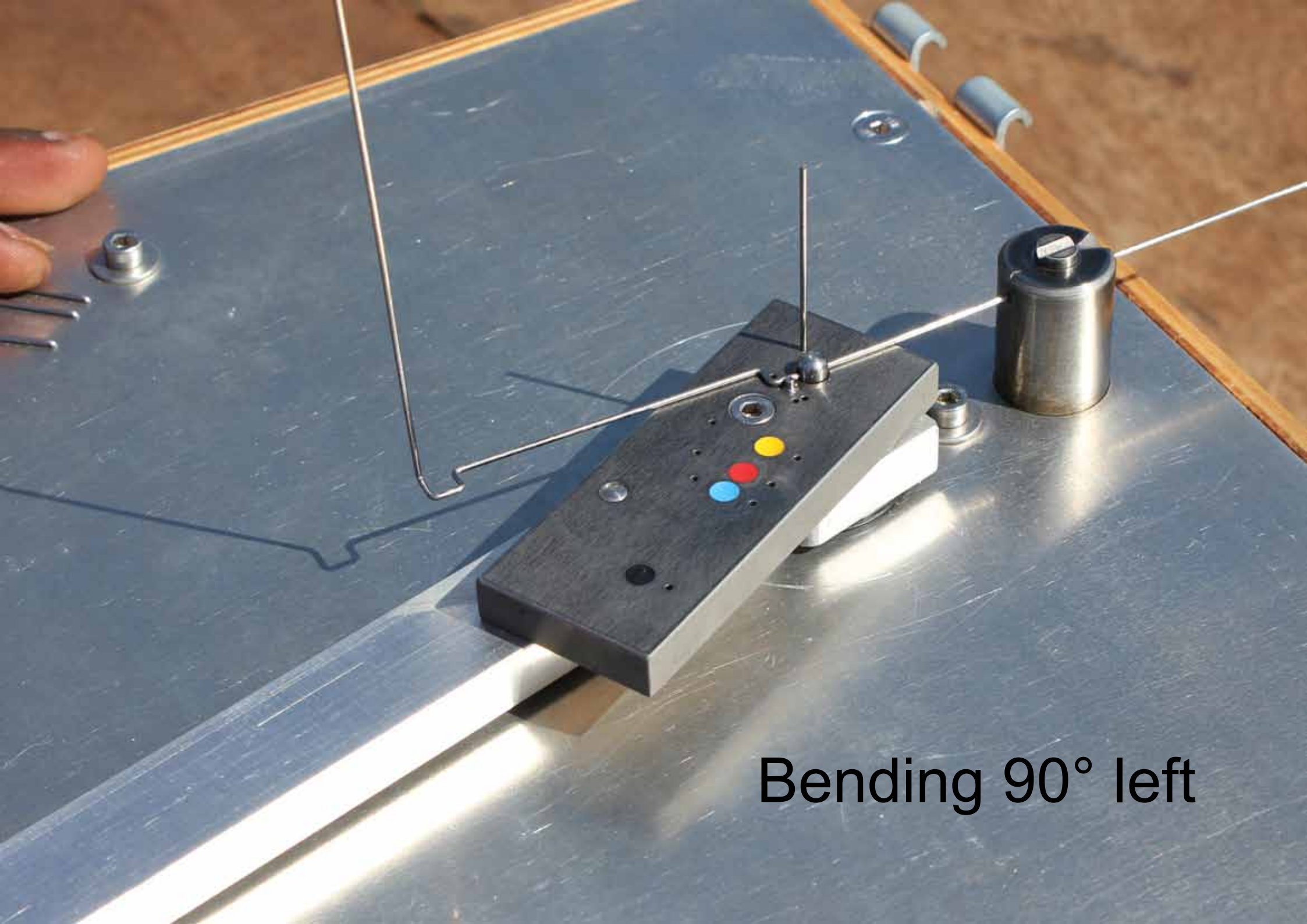




4 mm

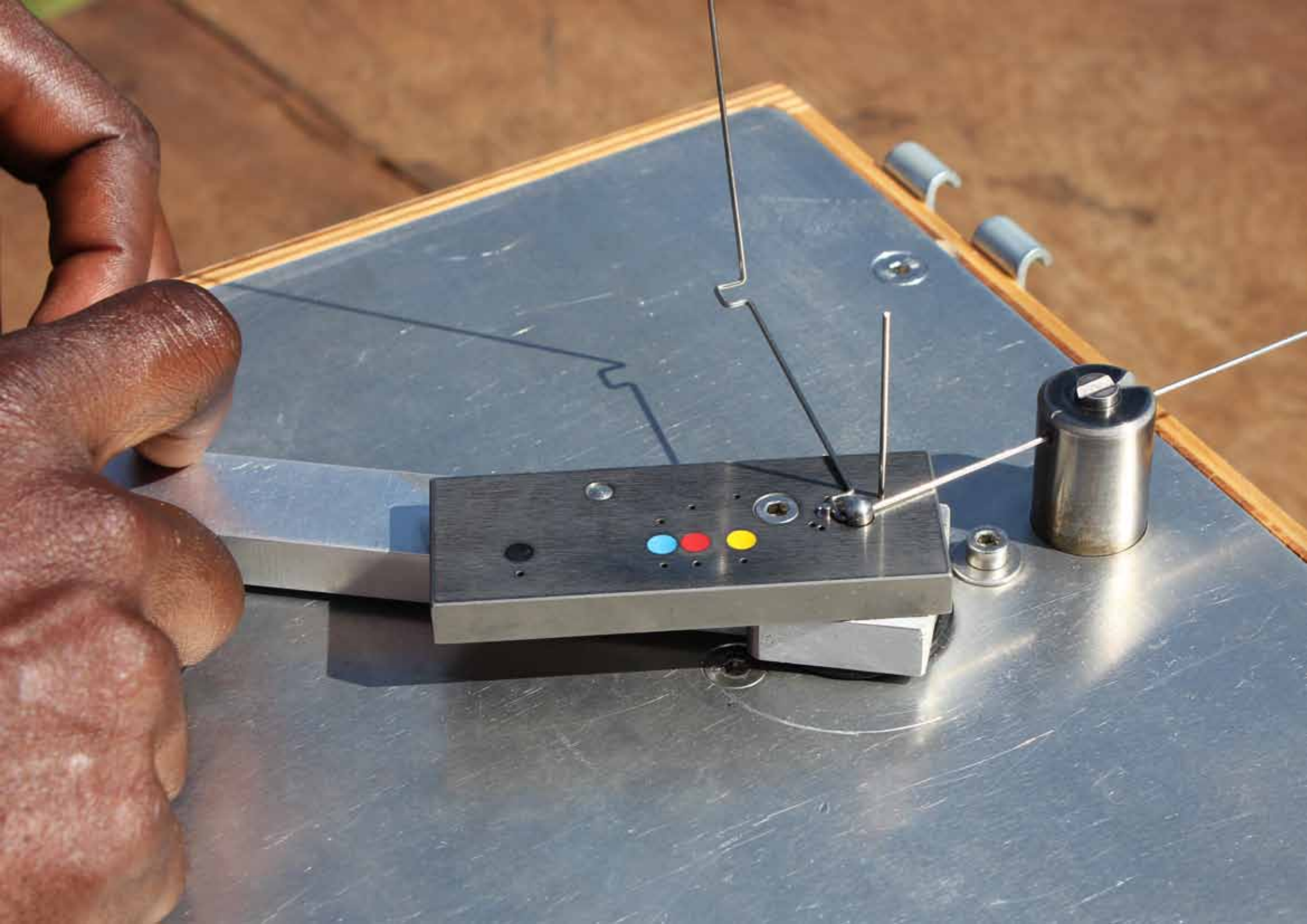


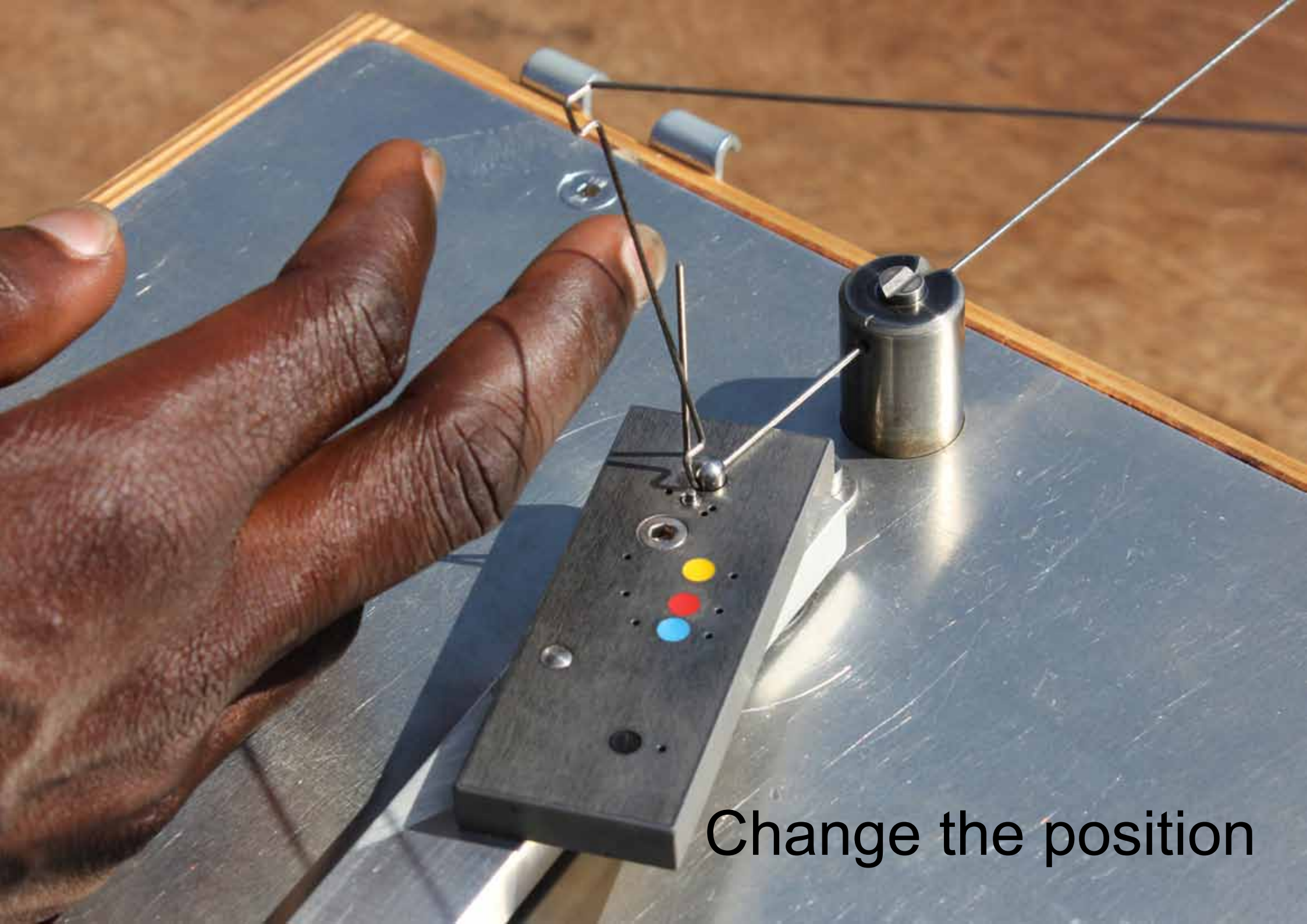




Bending 90° left

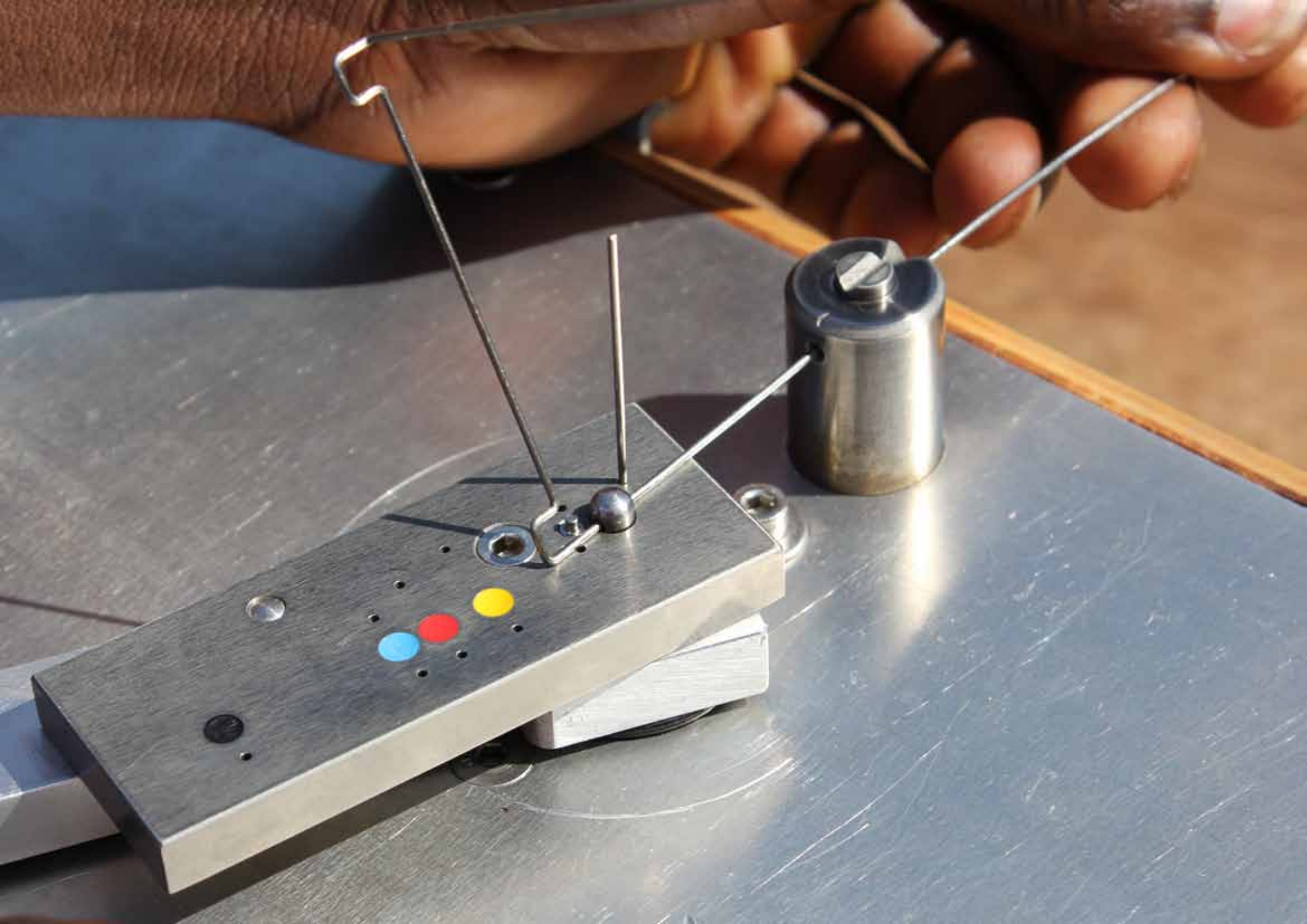


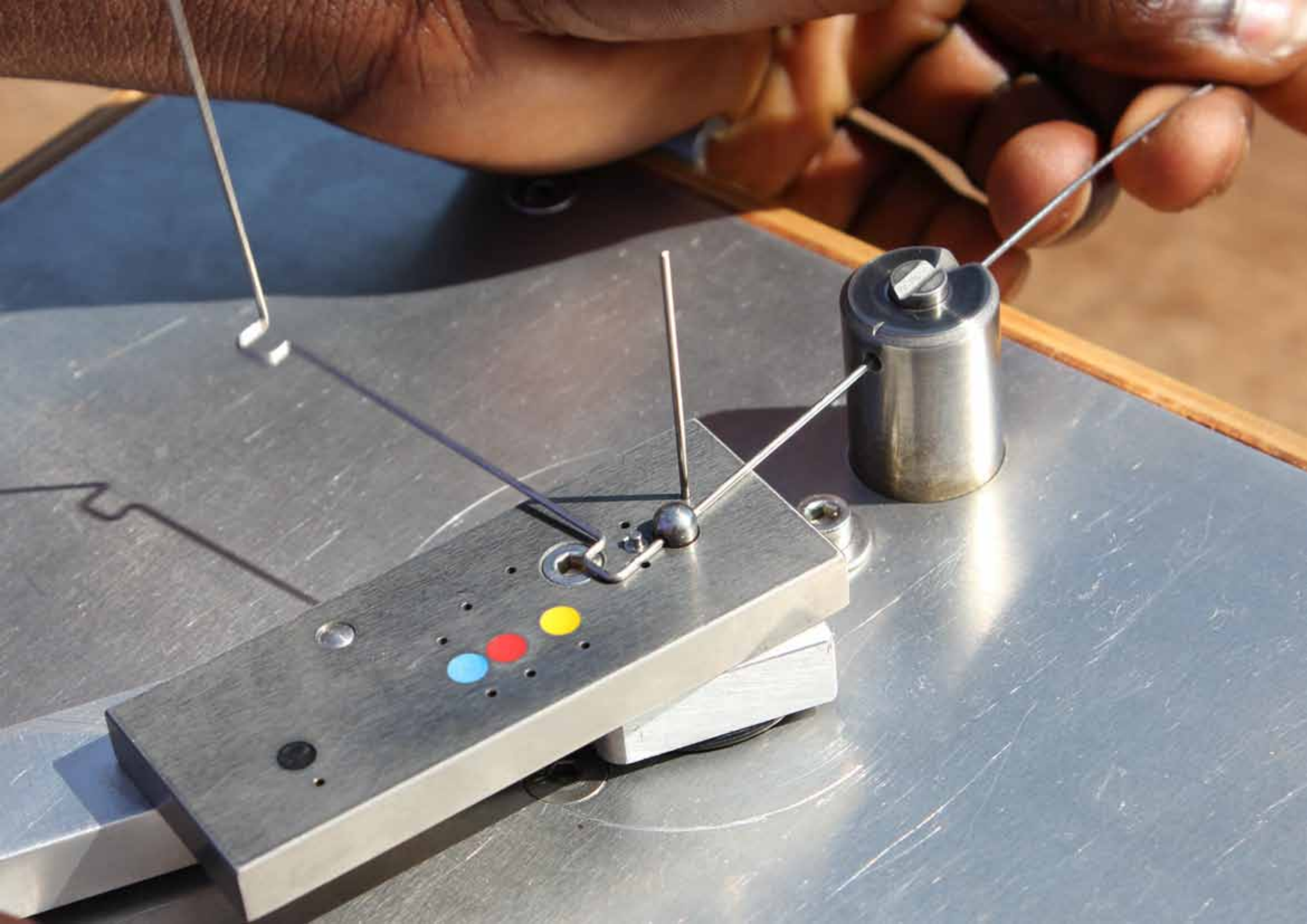




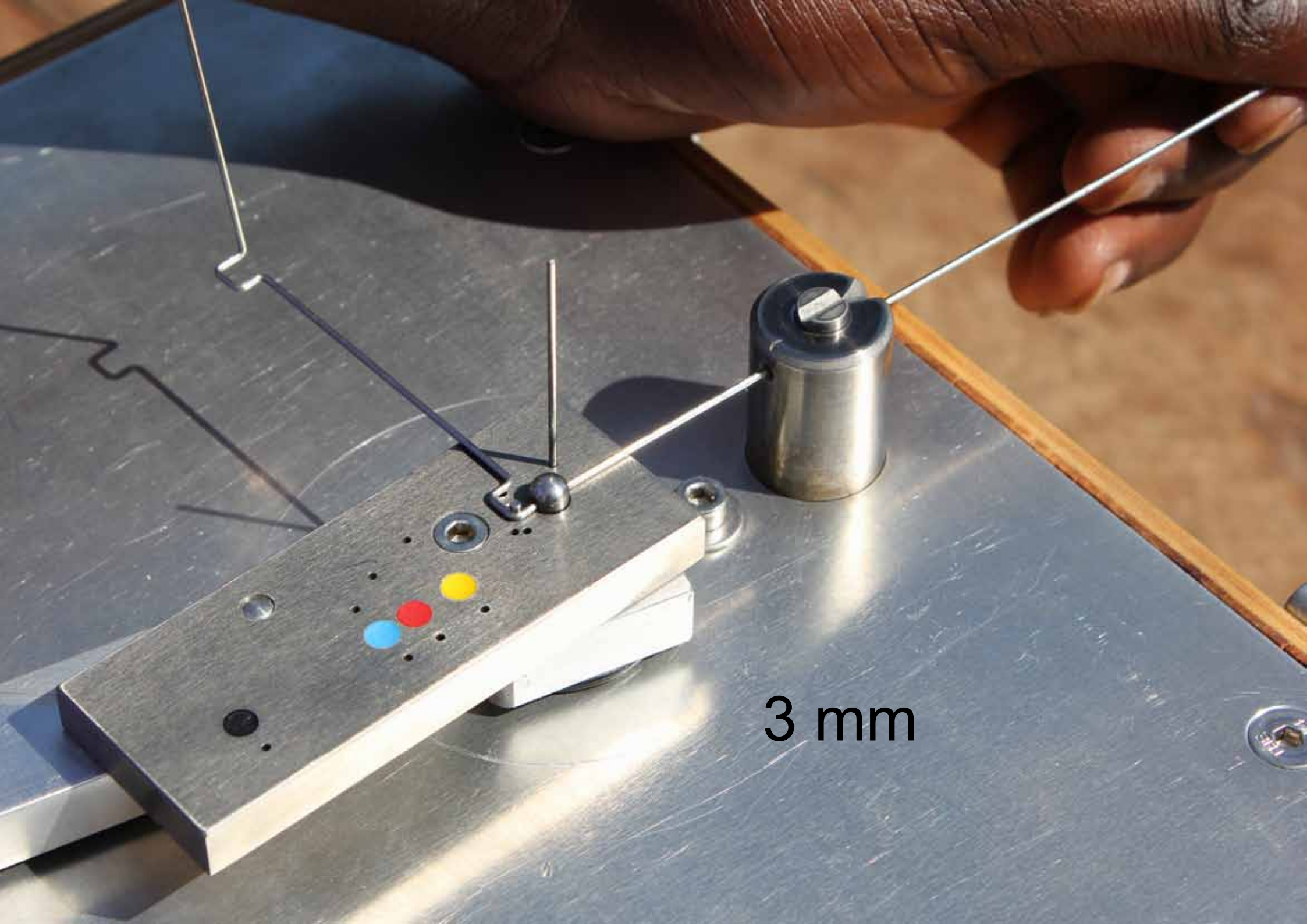
Change the position



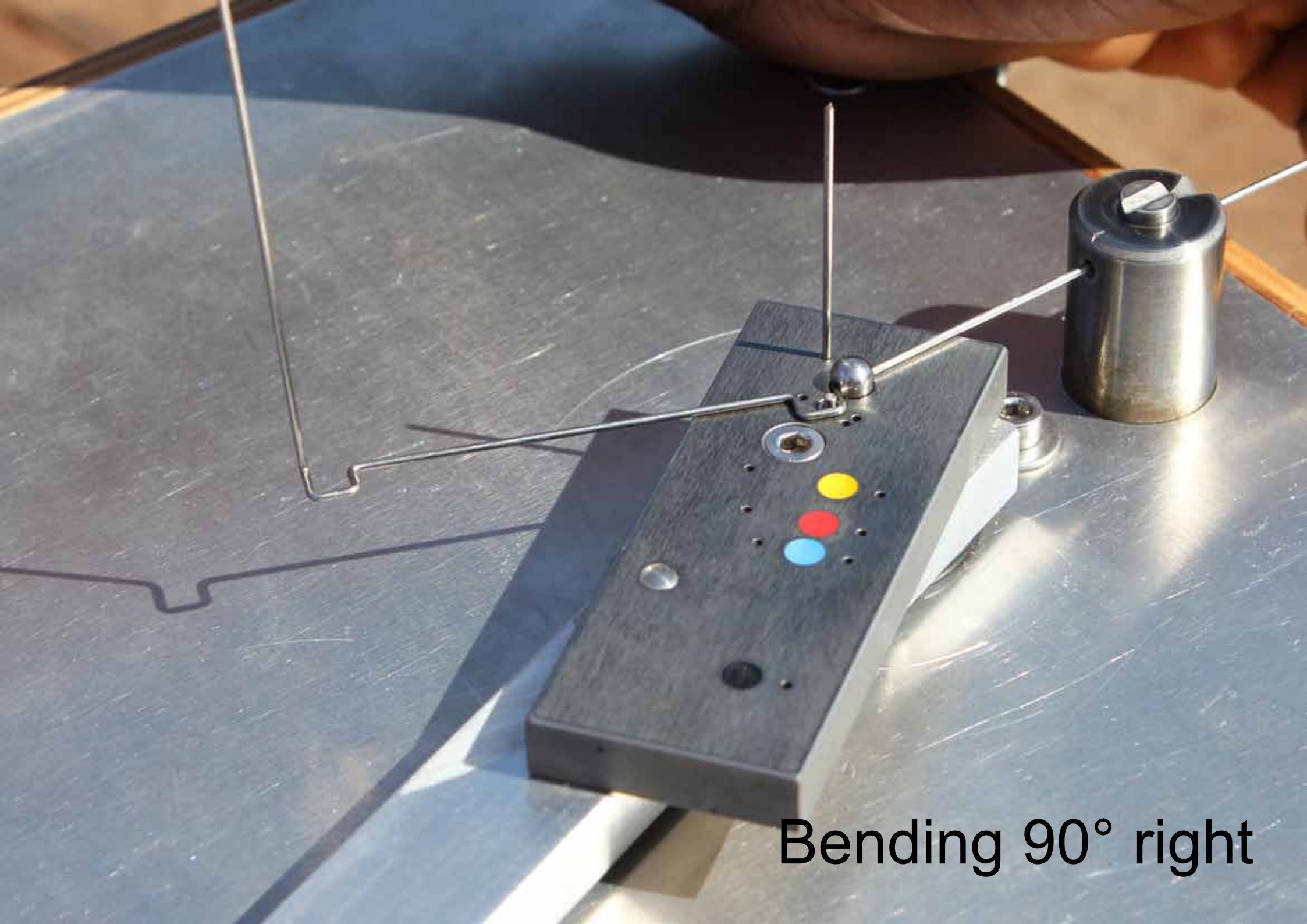






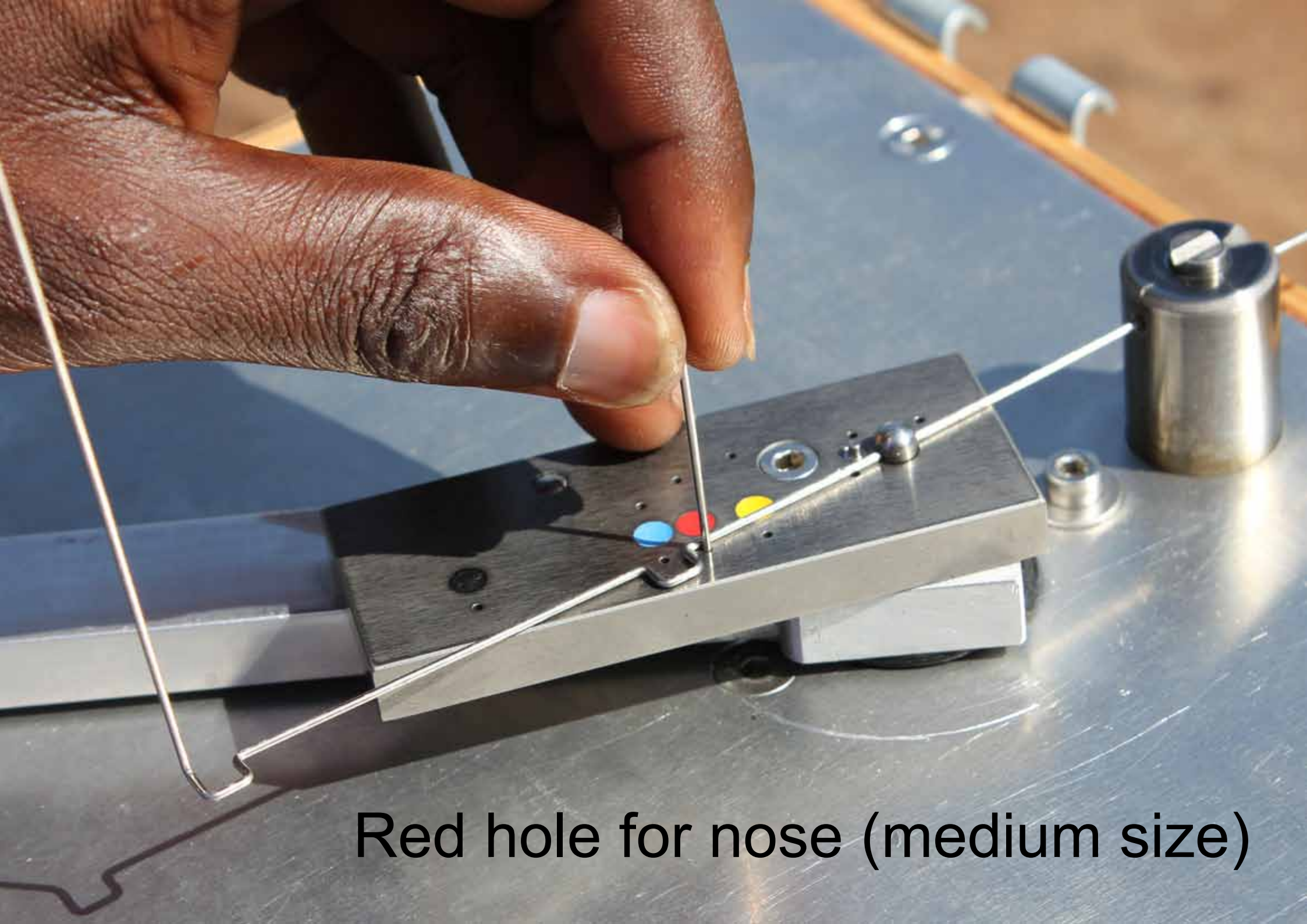


3 mm

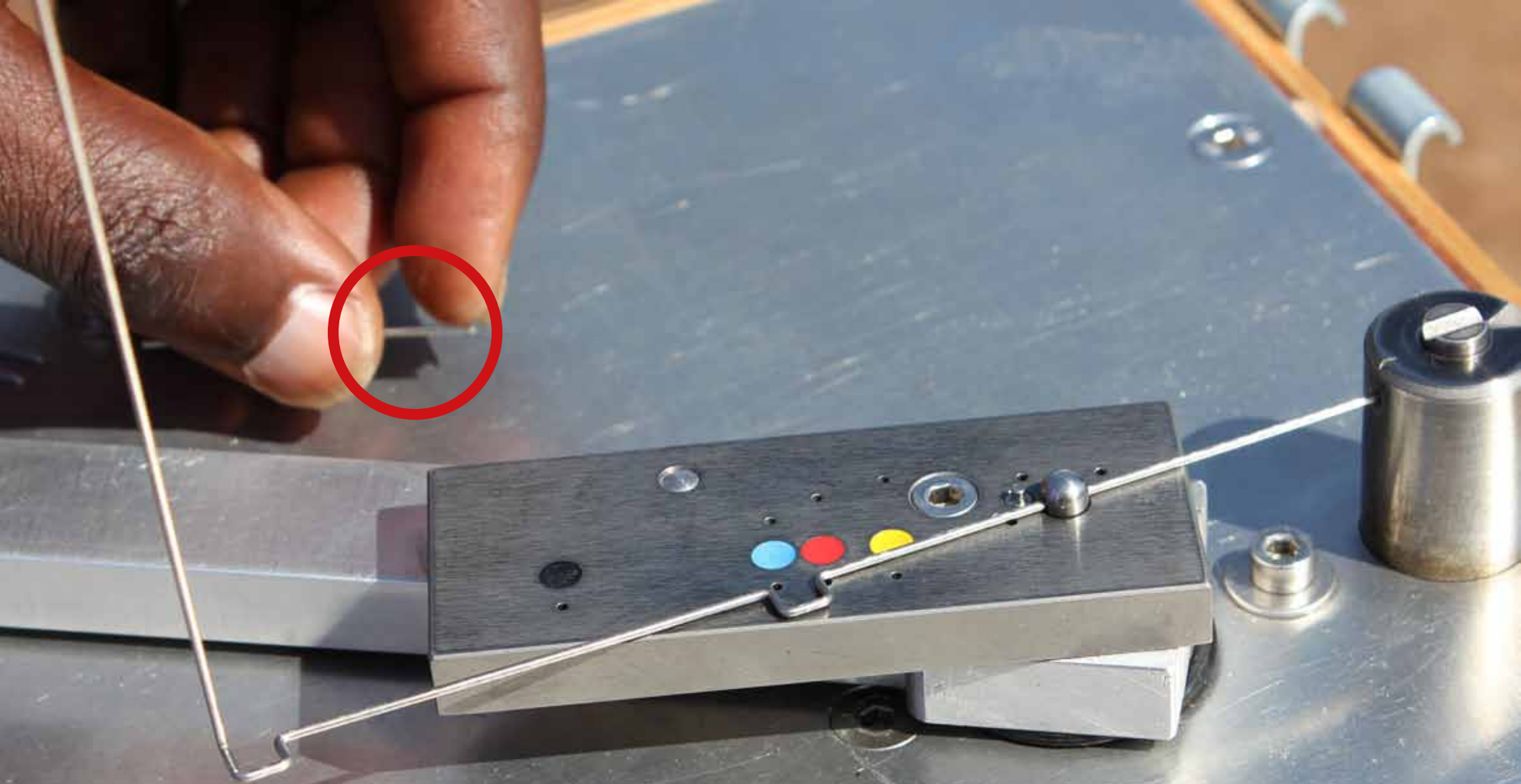


Bending 90° right



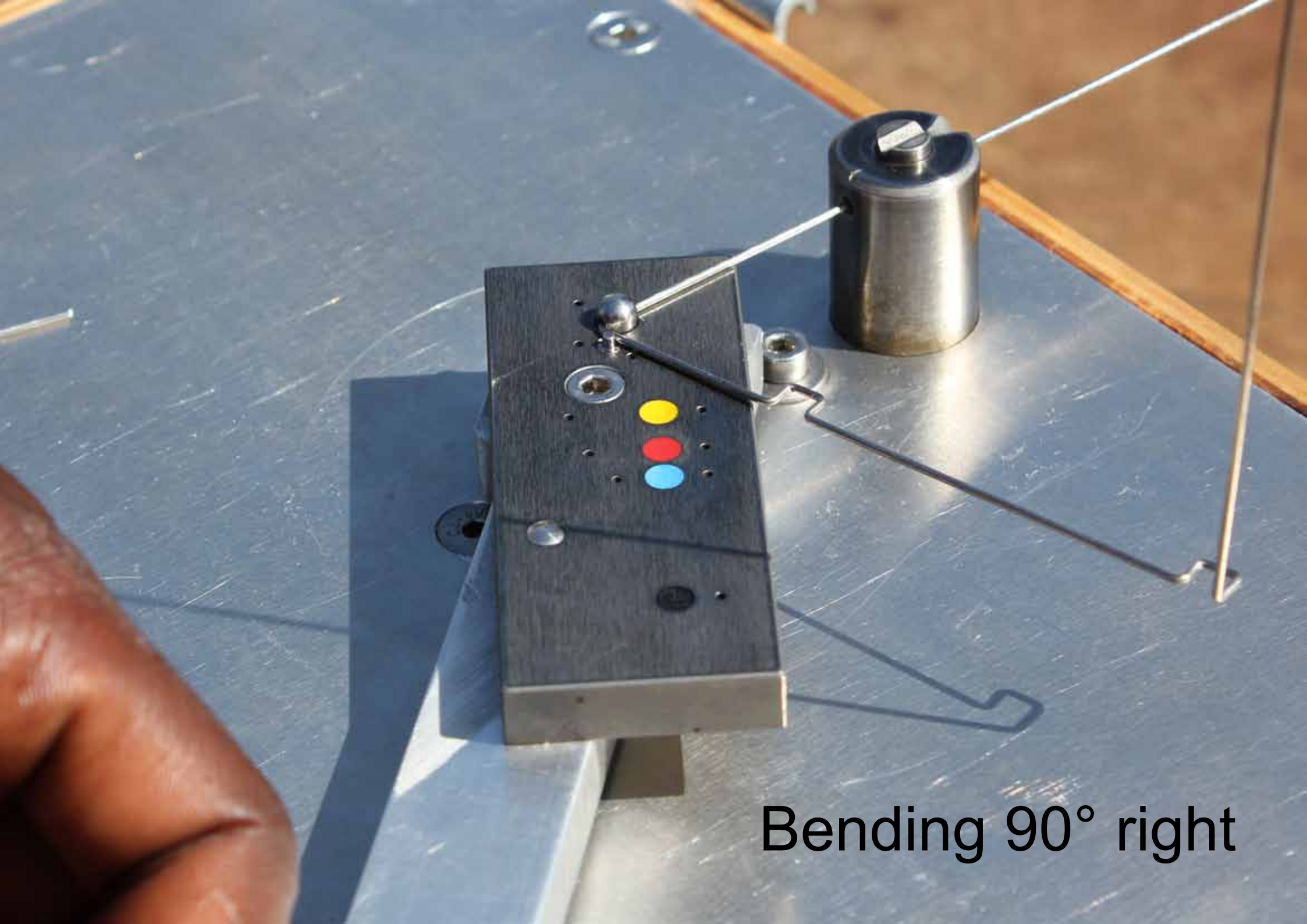


Red hole for nose (medium size)

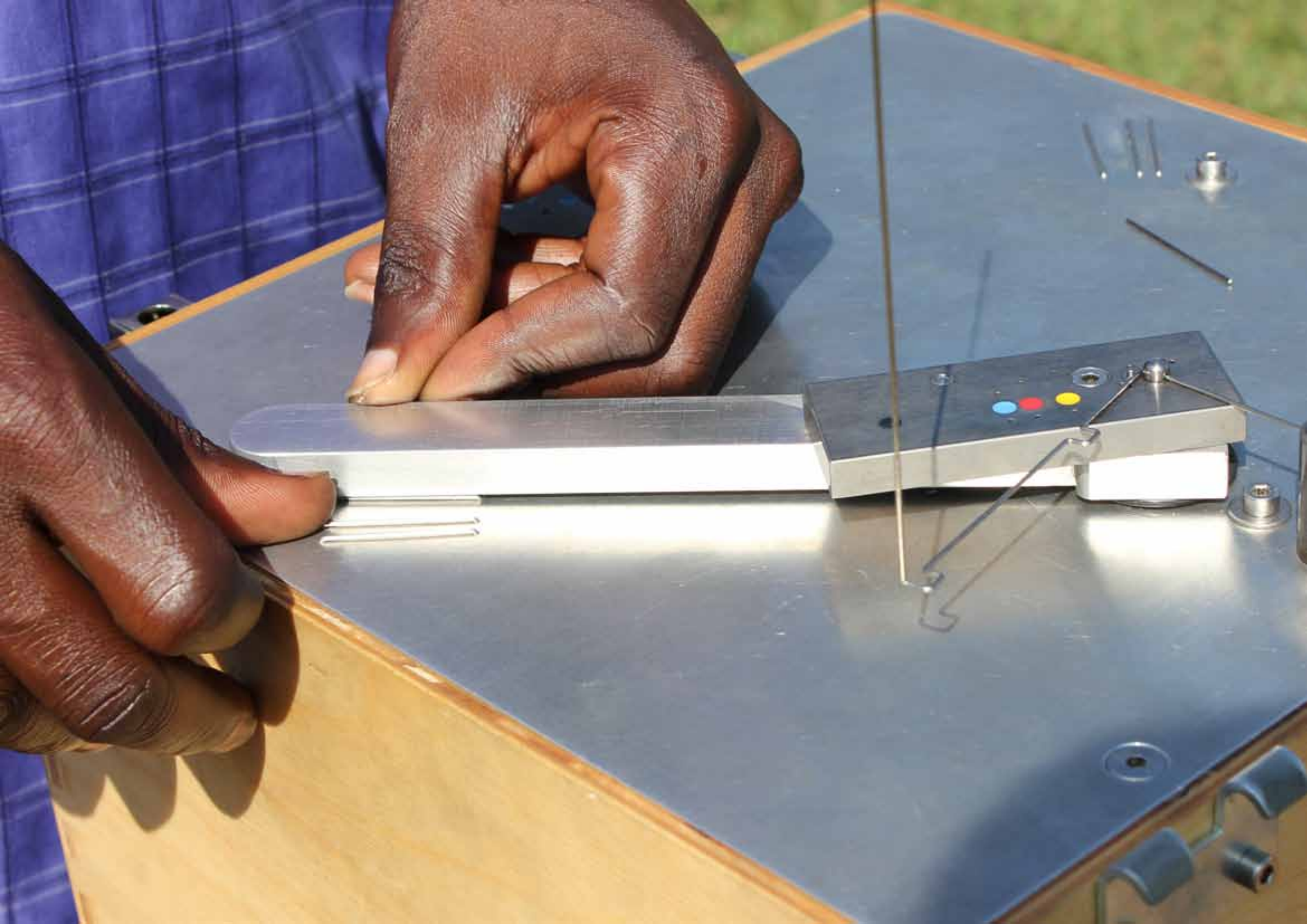


**ATTENTION!**  
Remove Stick before bending!

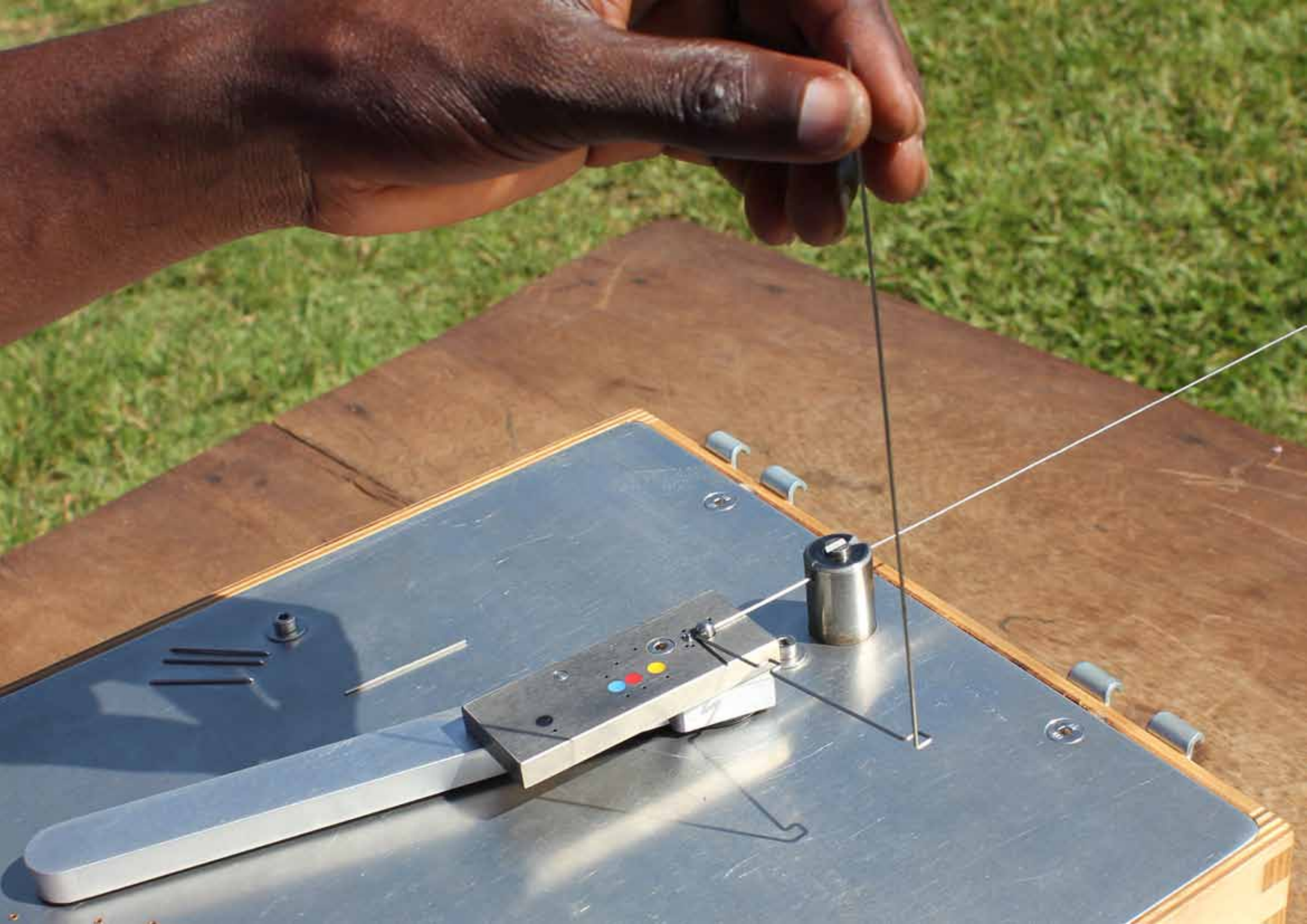




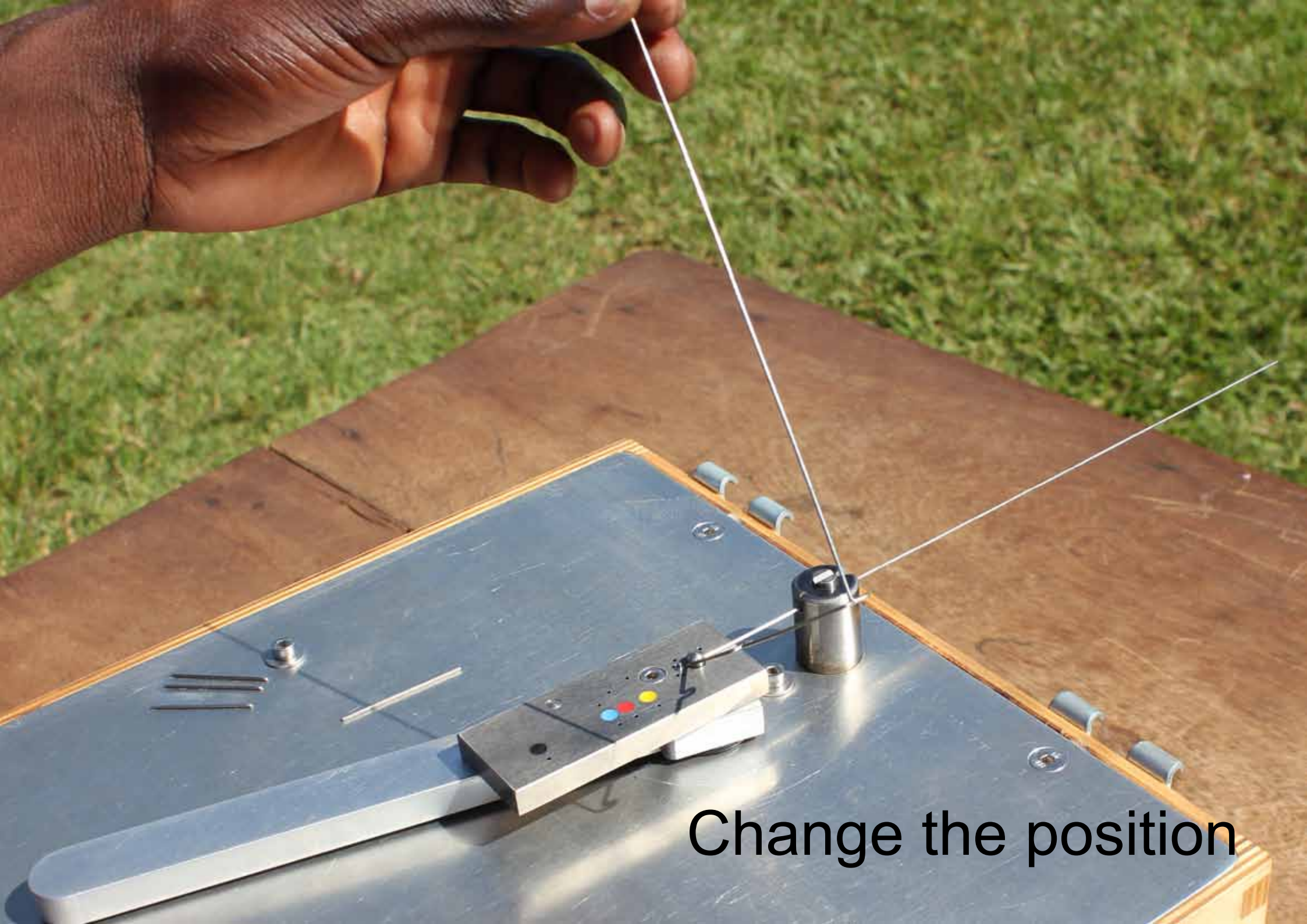
Bending 90° right





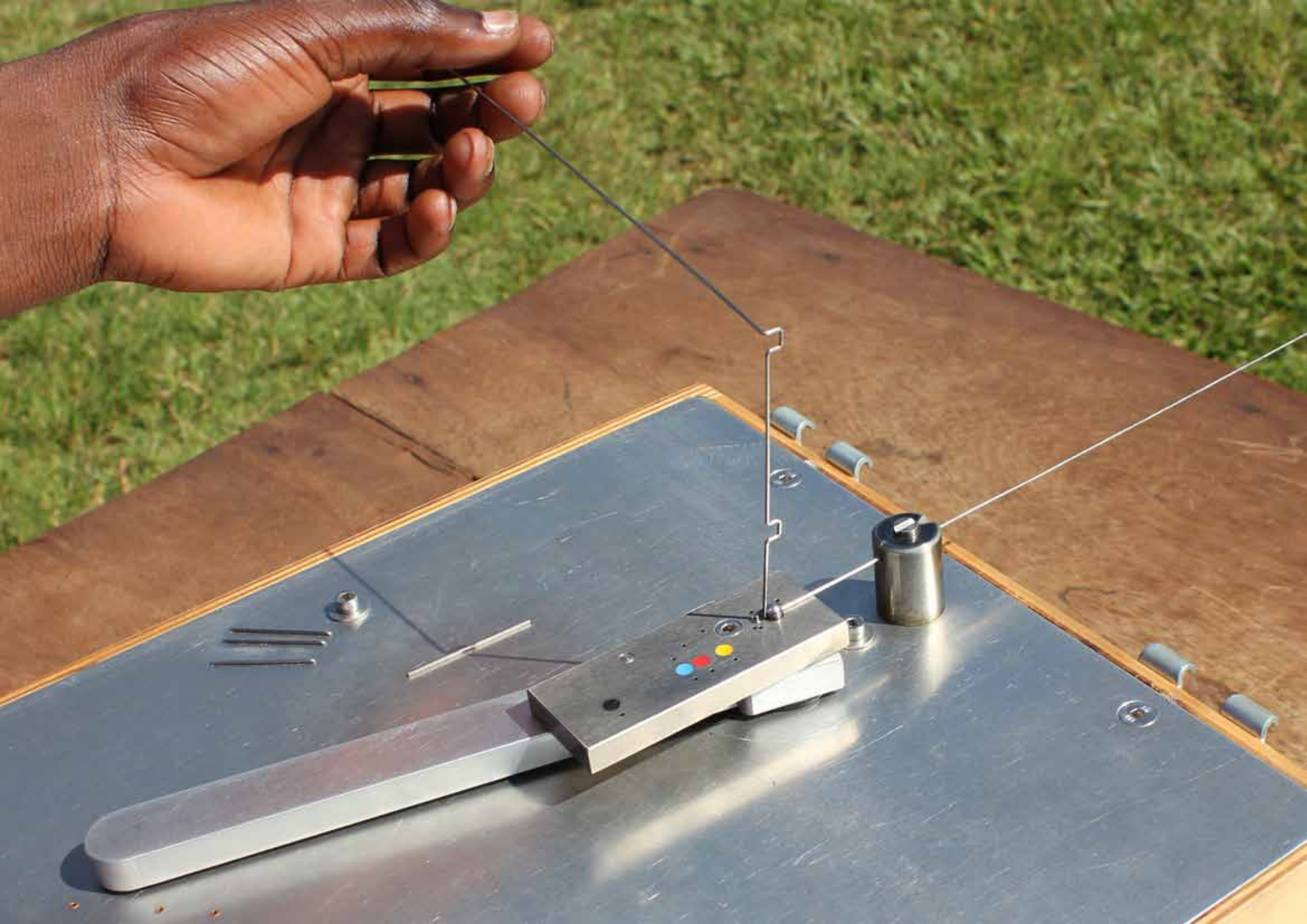






Change the position





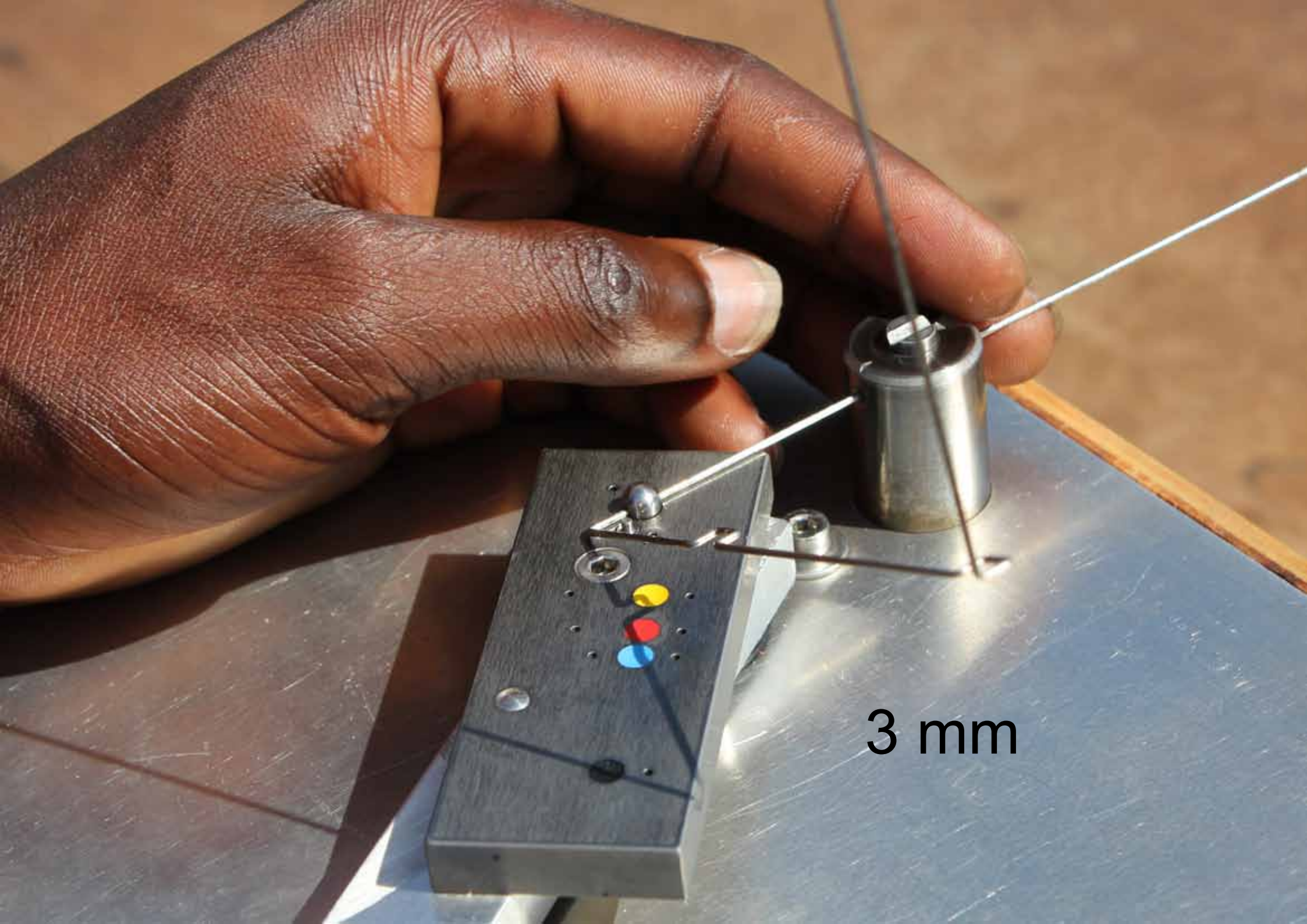










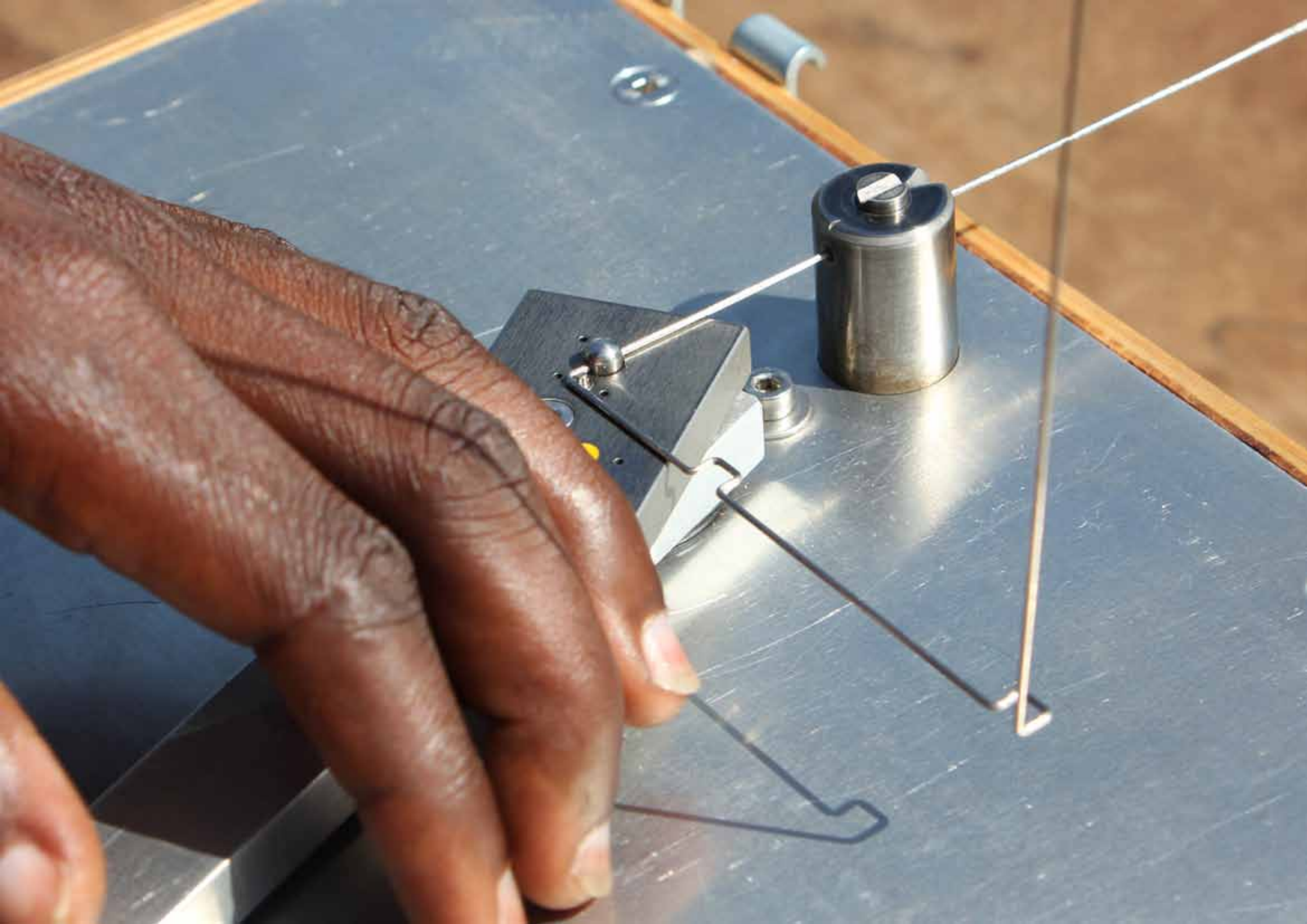


3 mm

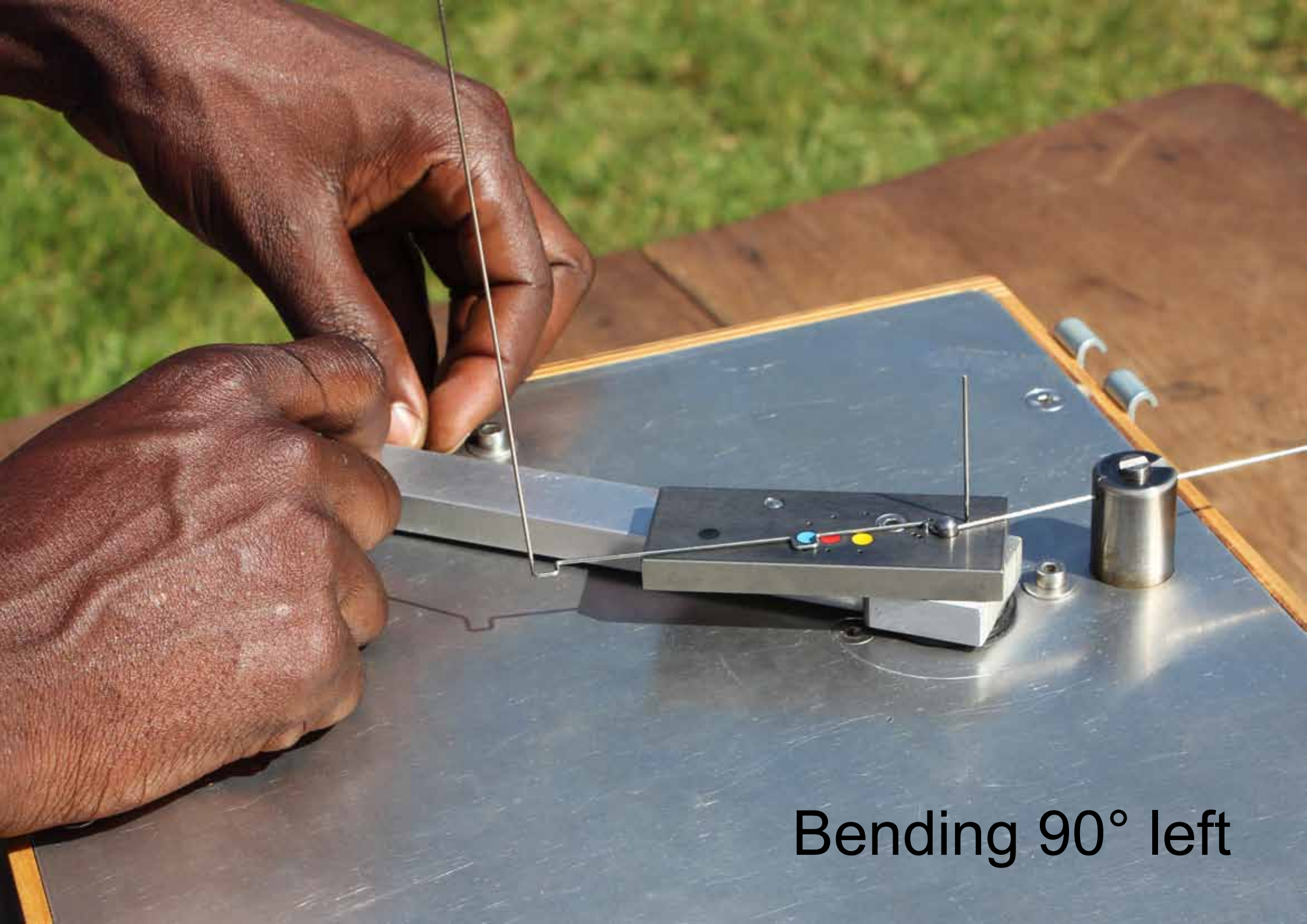






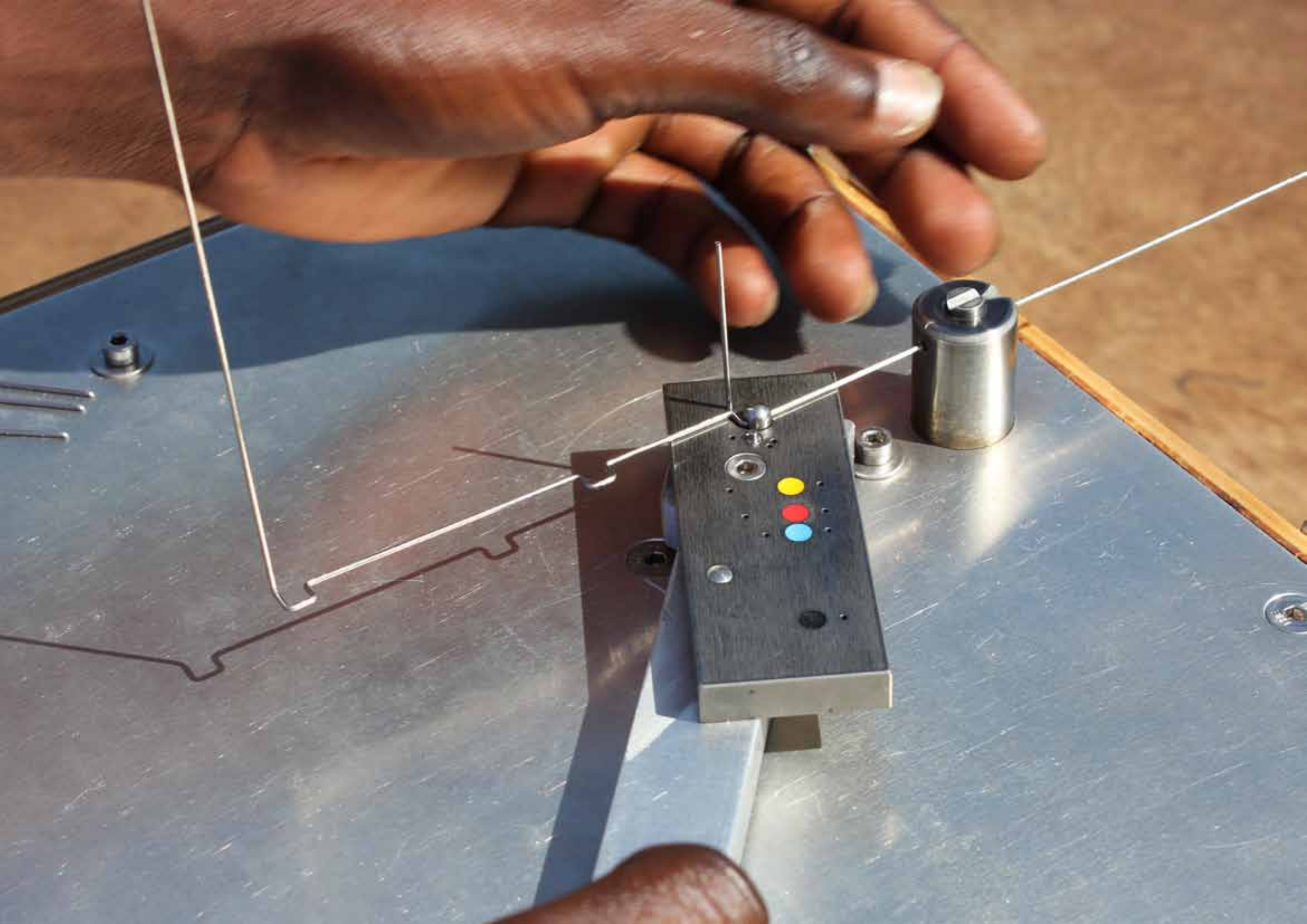




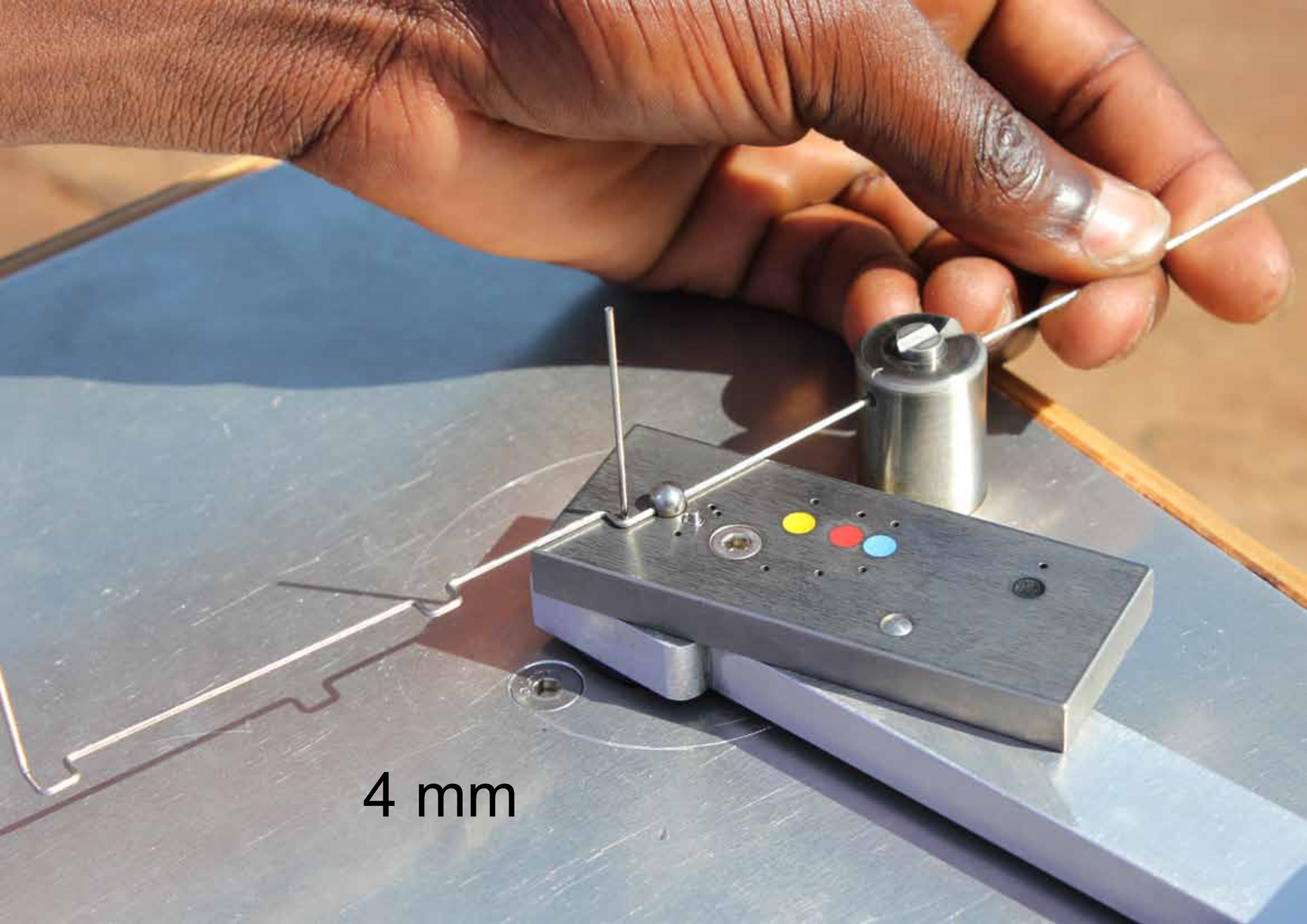


Bending 90° left



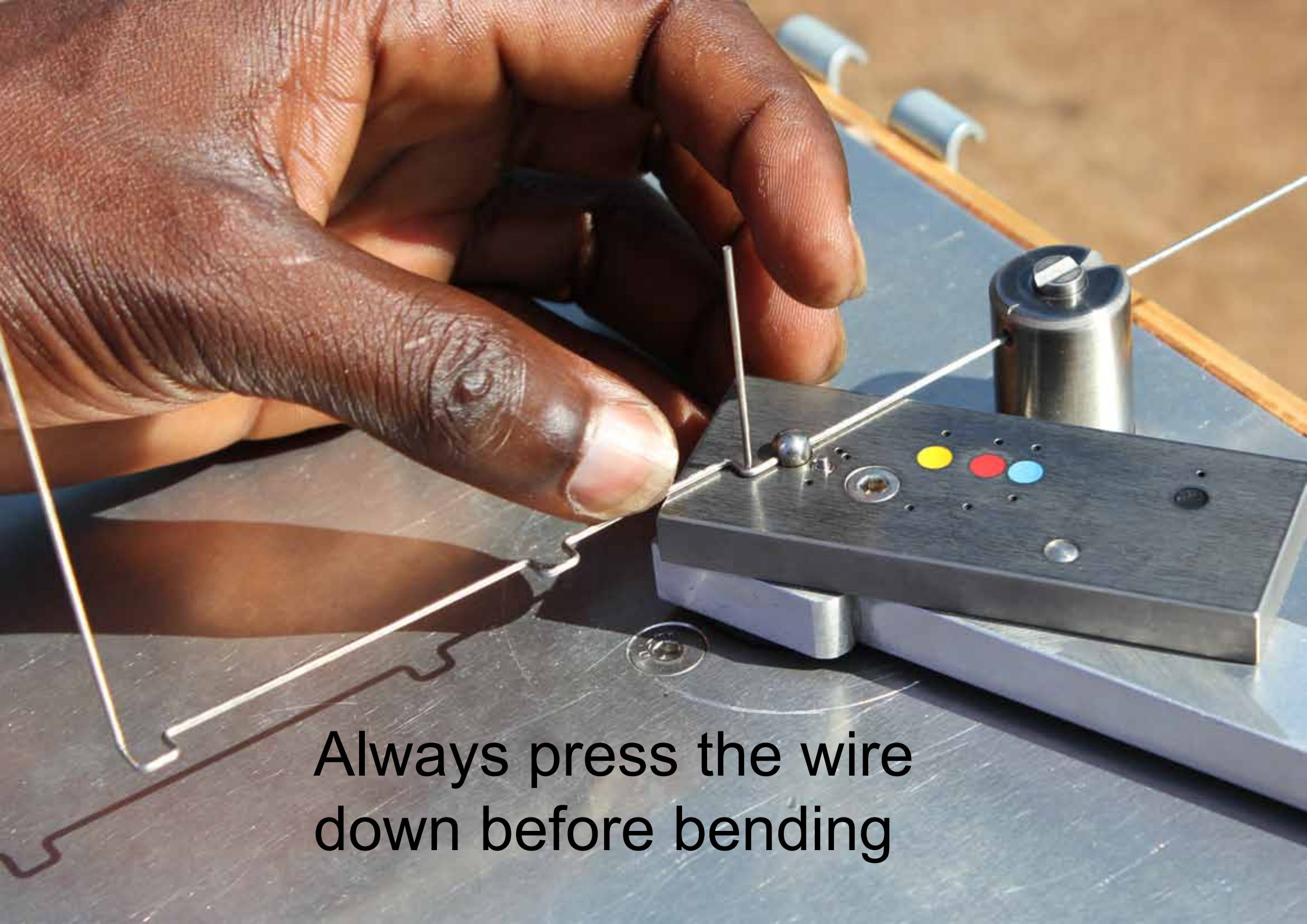






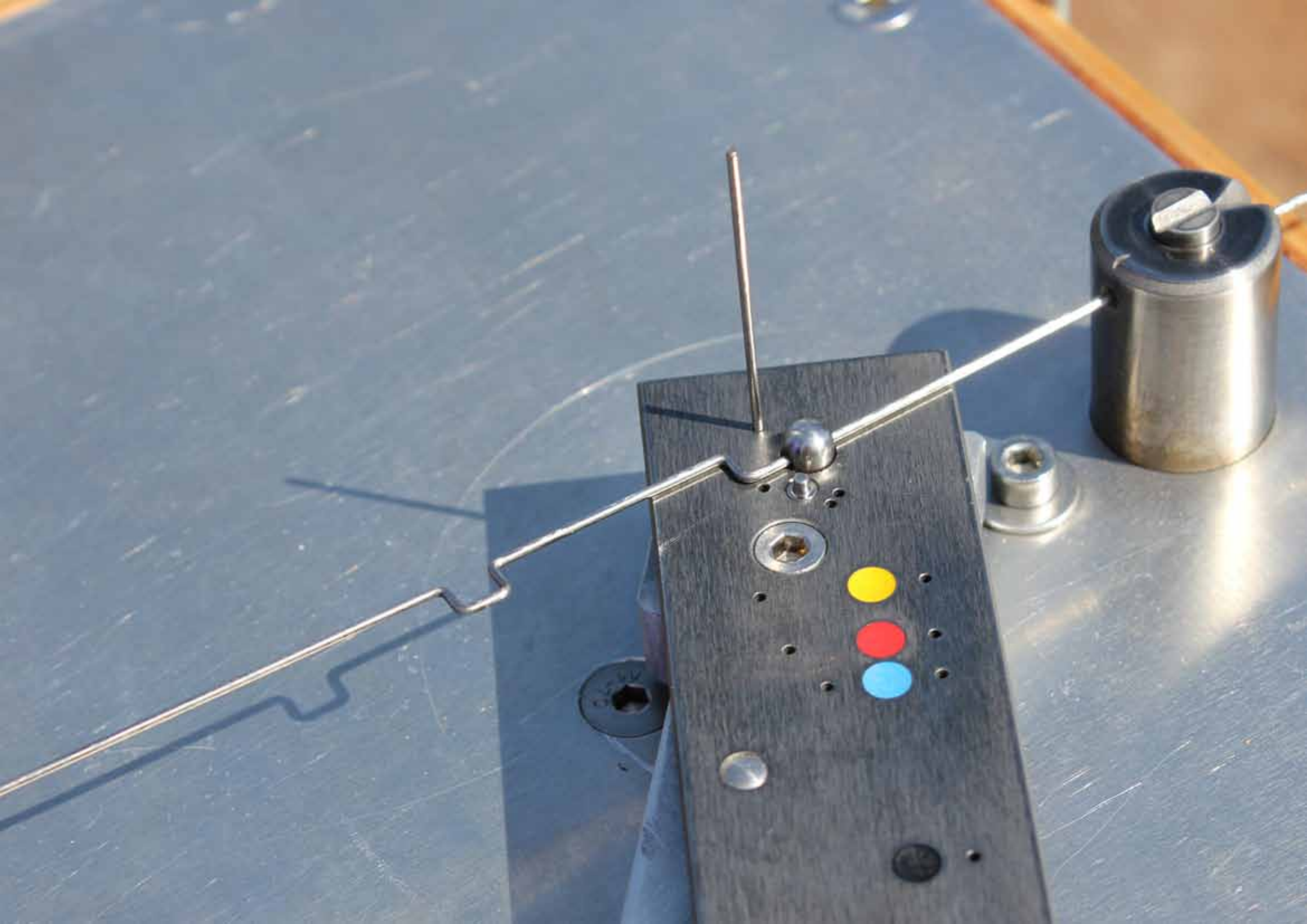
4 mm





Always press the wire  
down before bending





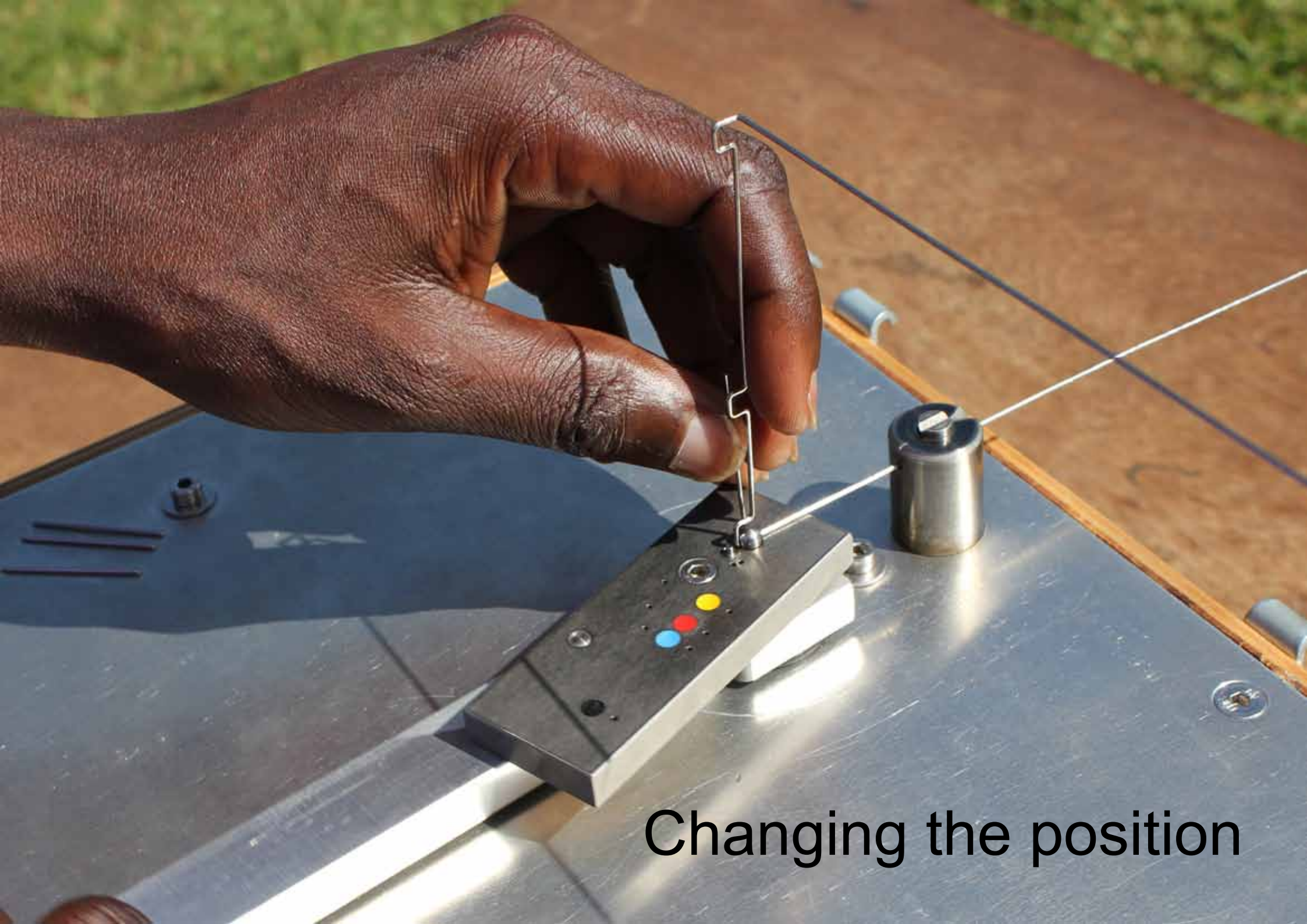






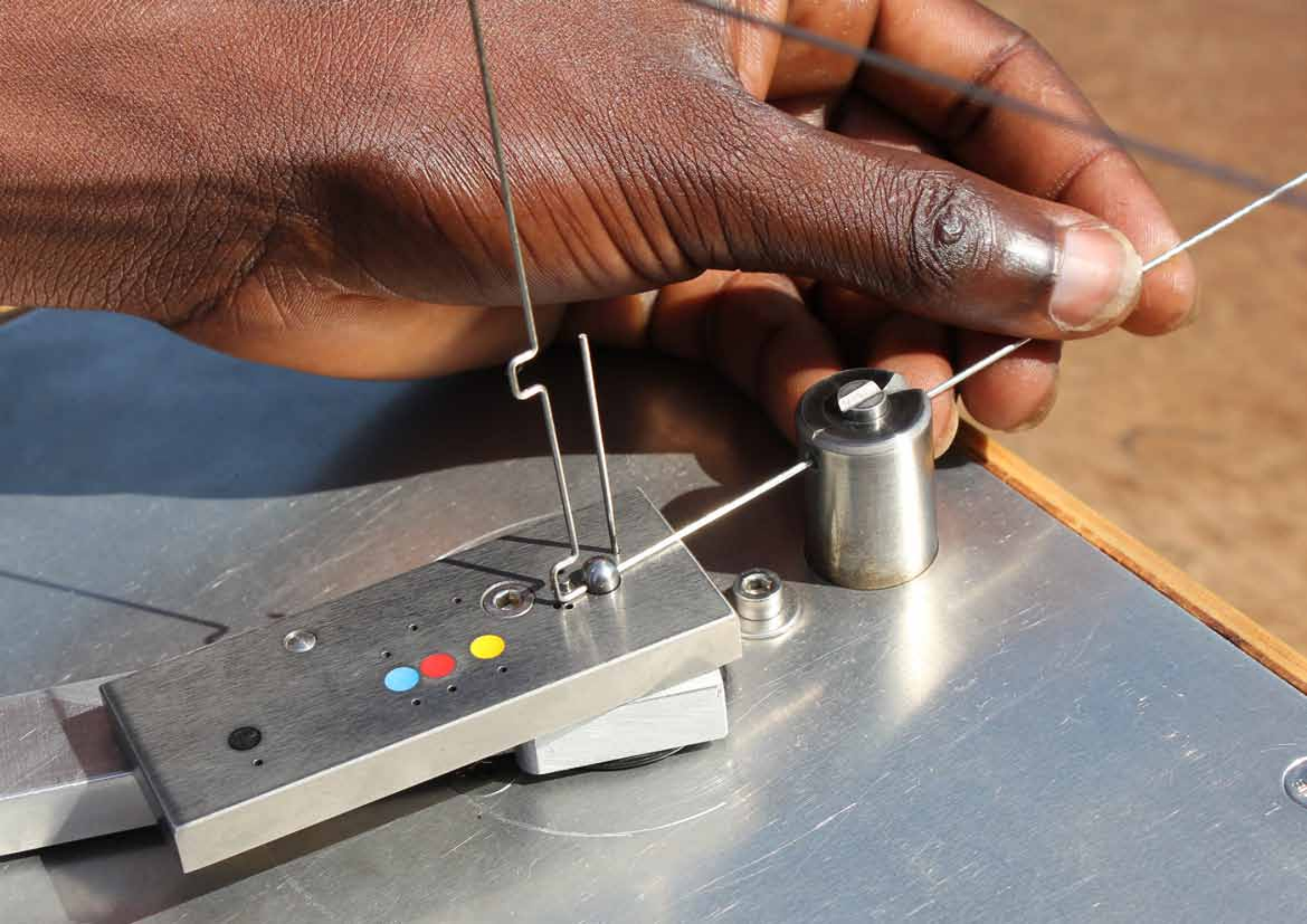
Bending 90° left



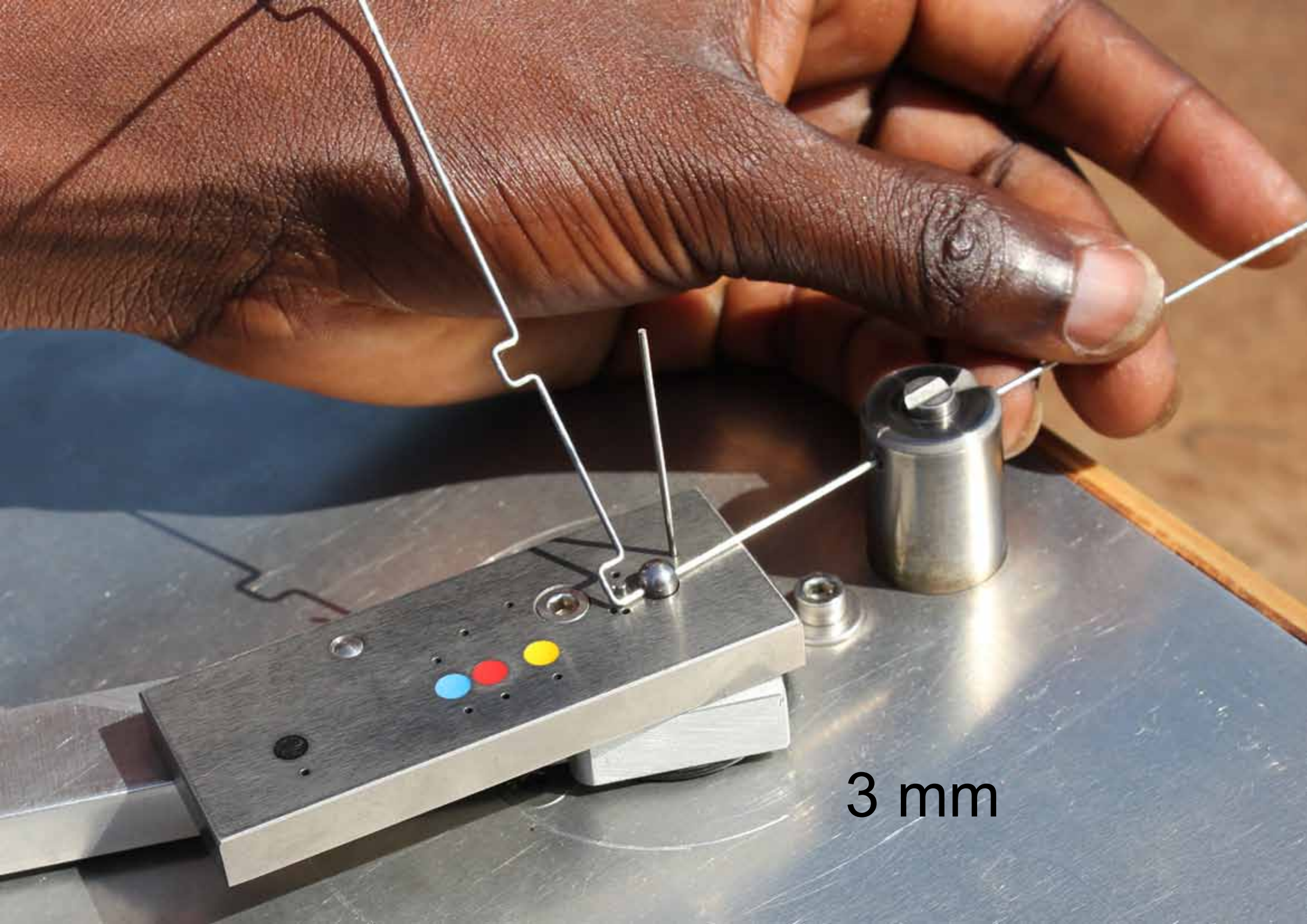


Changing the position



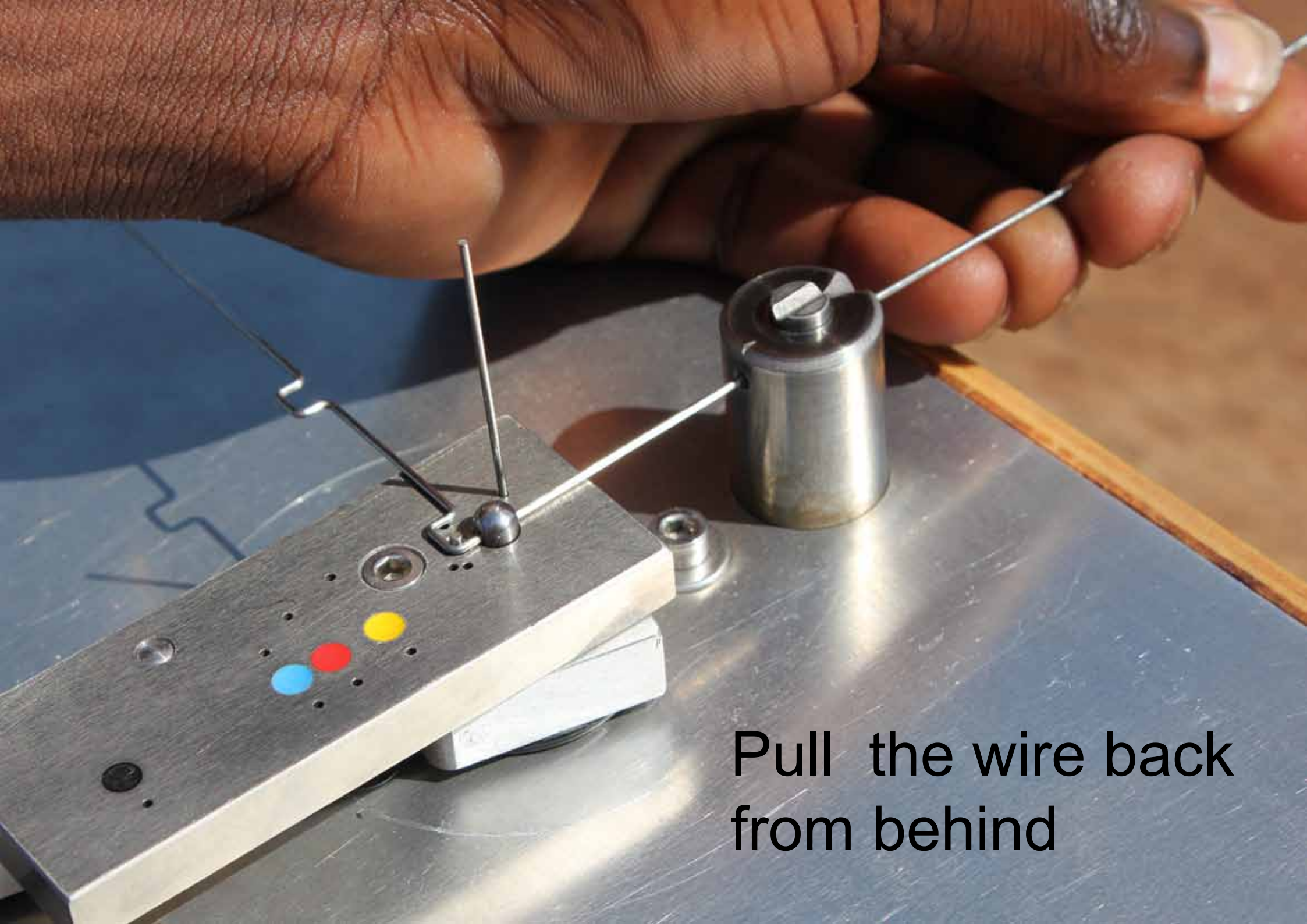






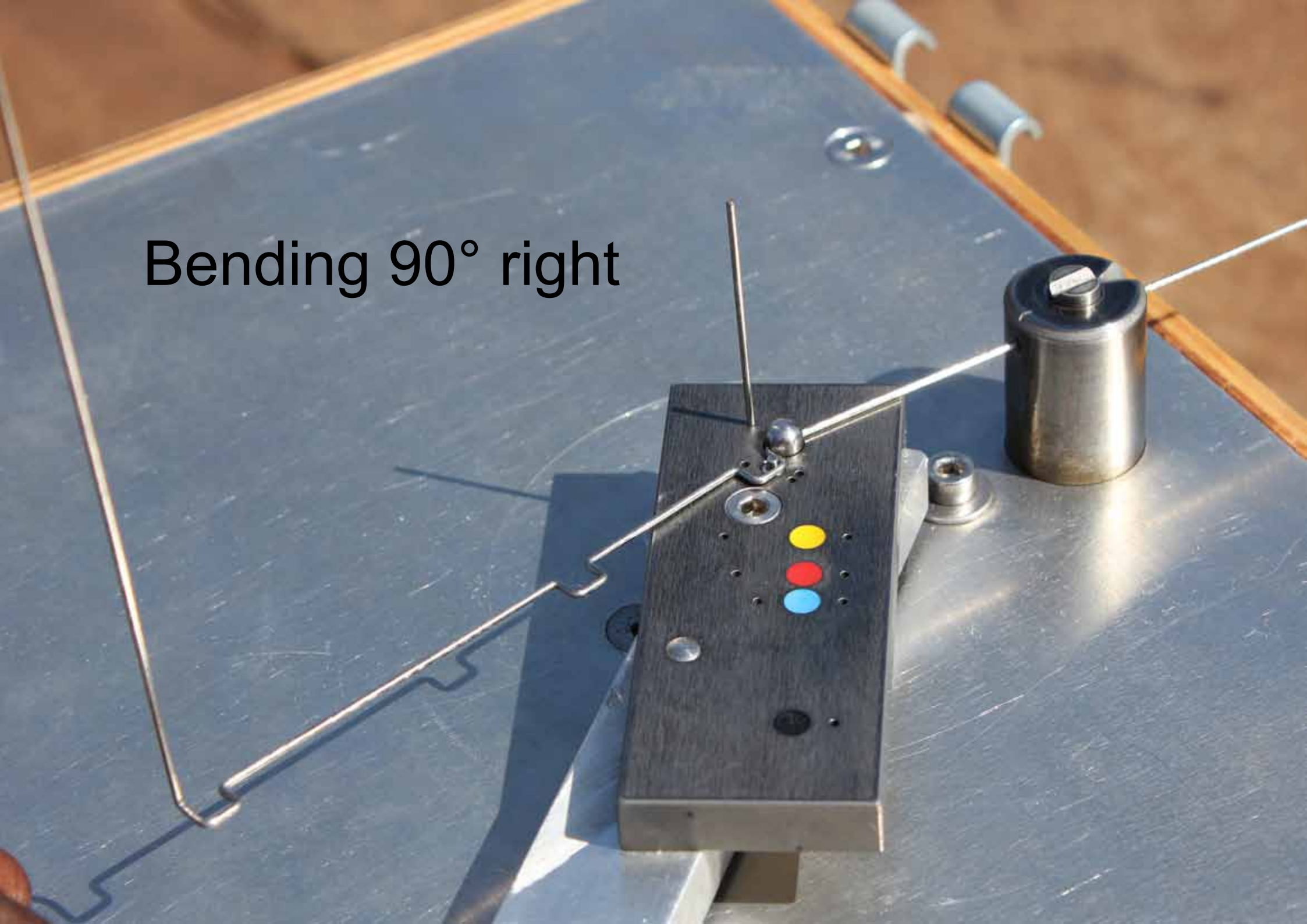
3 mm





Pull the wire back  
from behind

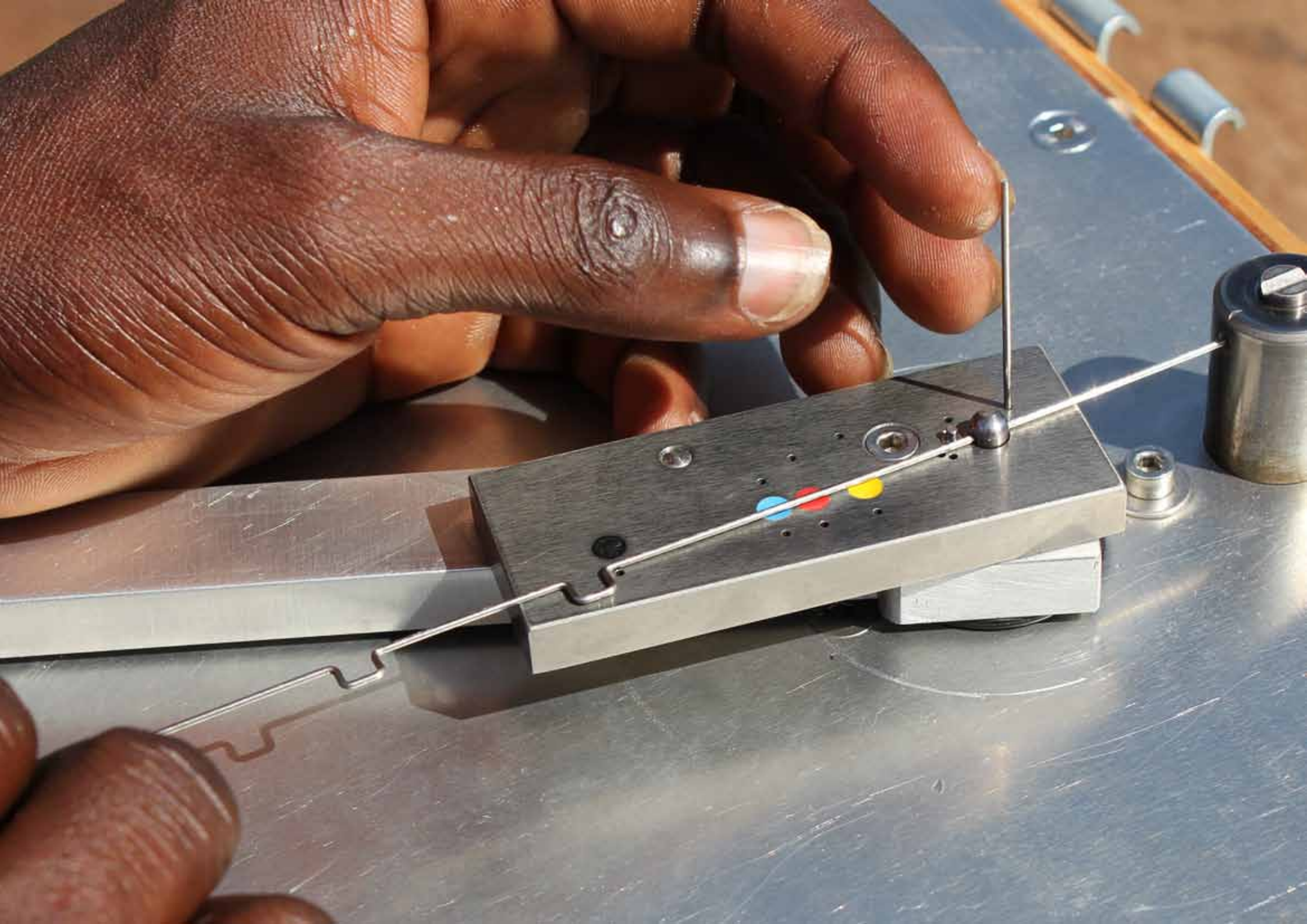
Bending 90° right



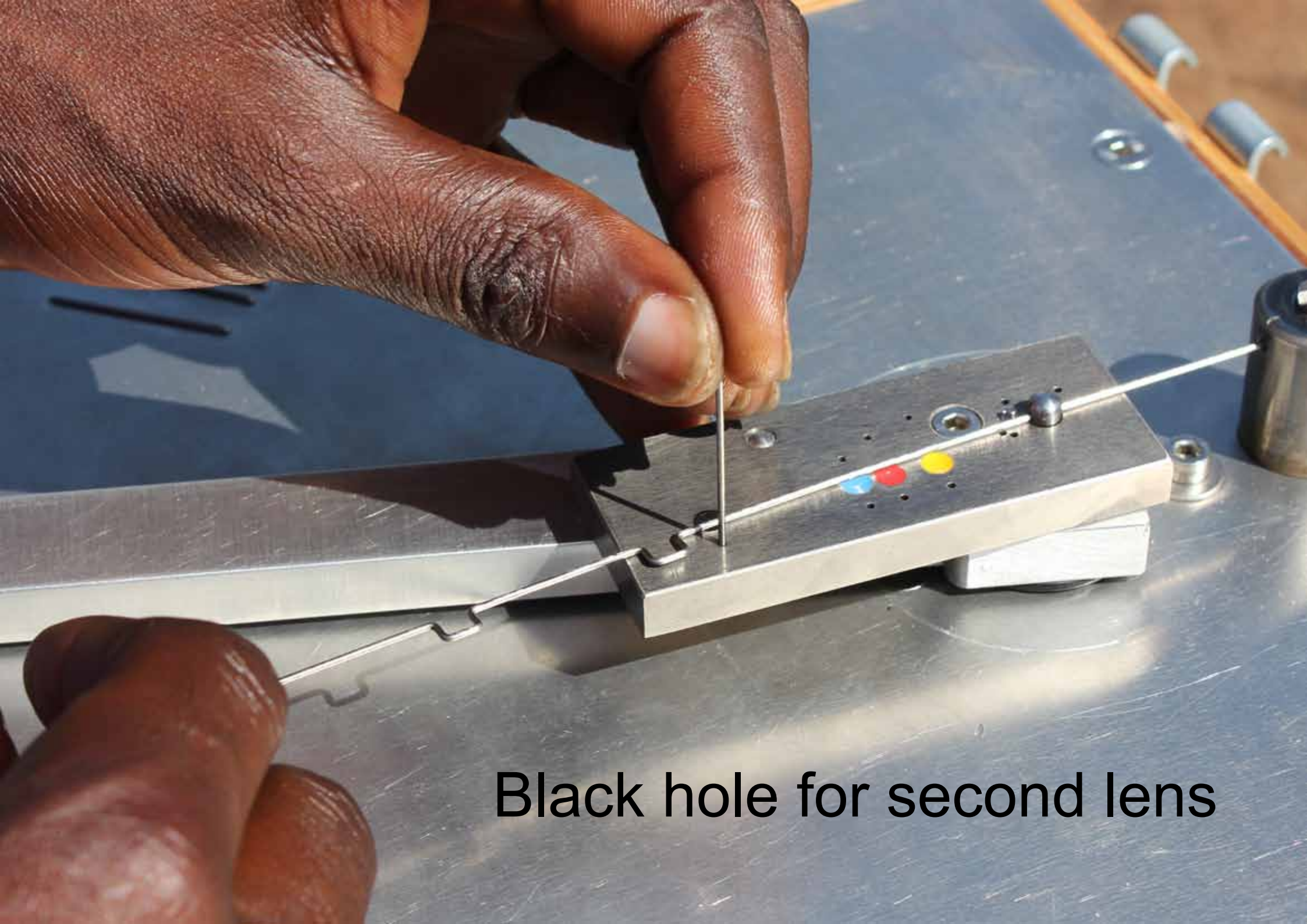






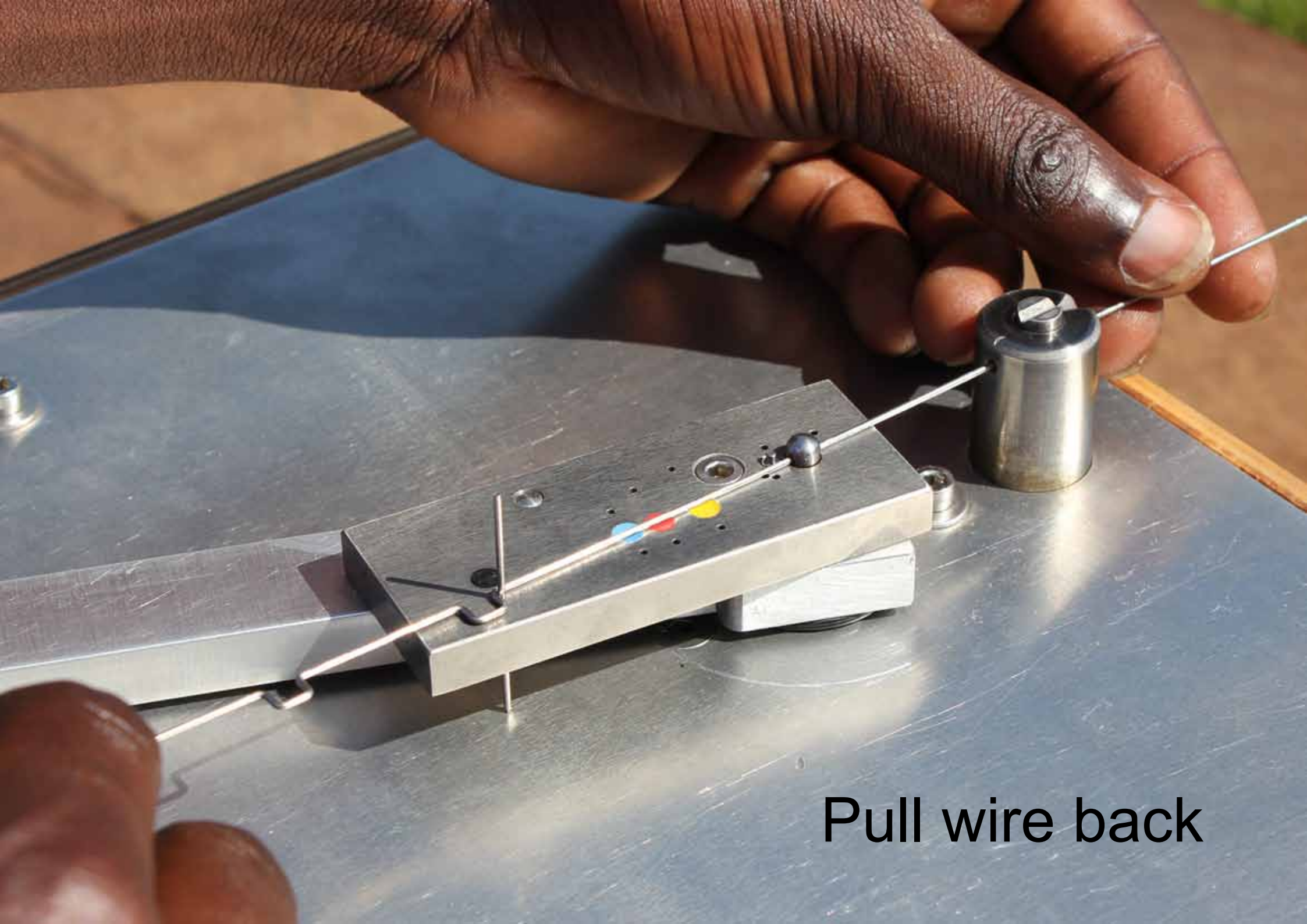






Black hole for second lens



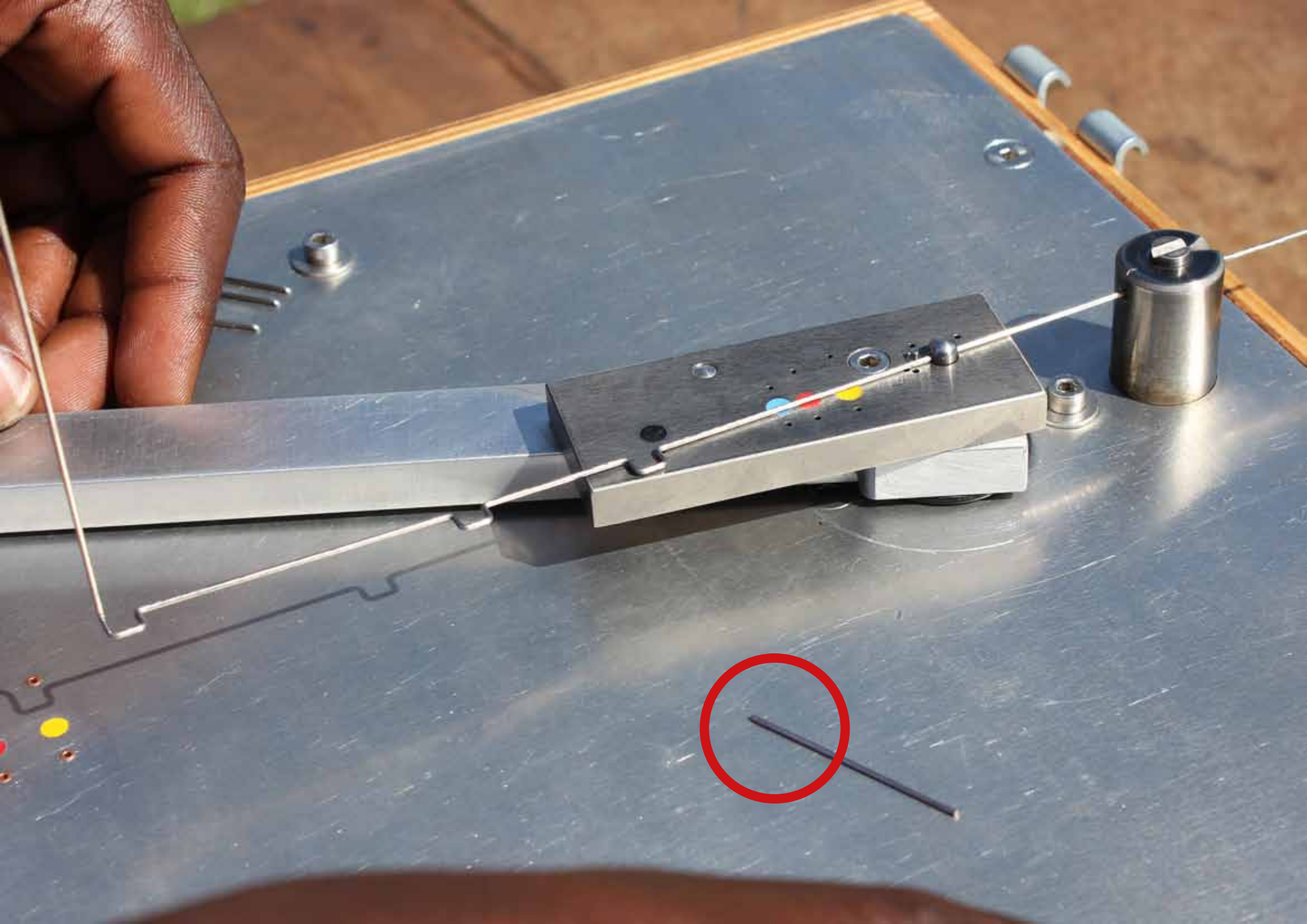


Pull wire back

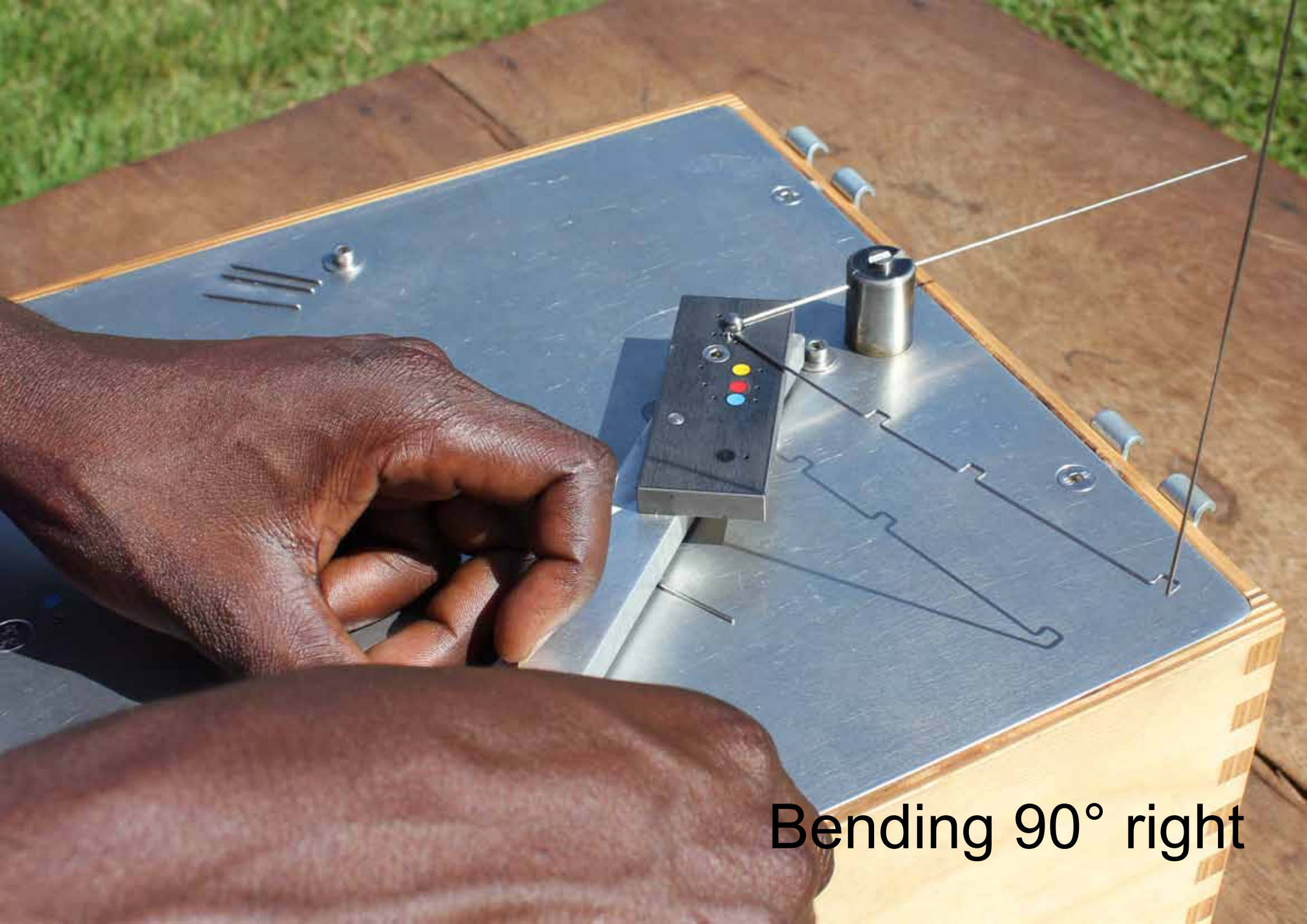




**ATTENTION!**  
Remove stick before bending!

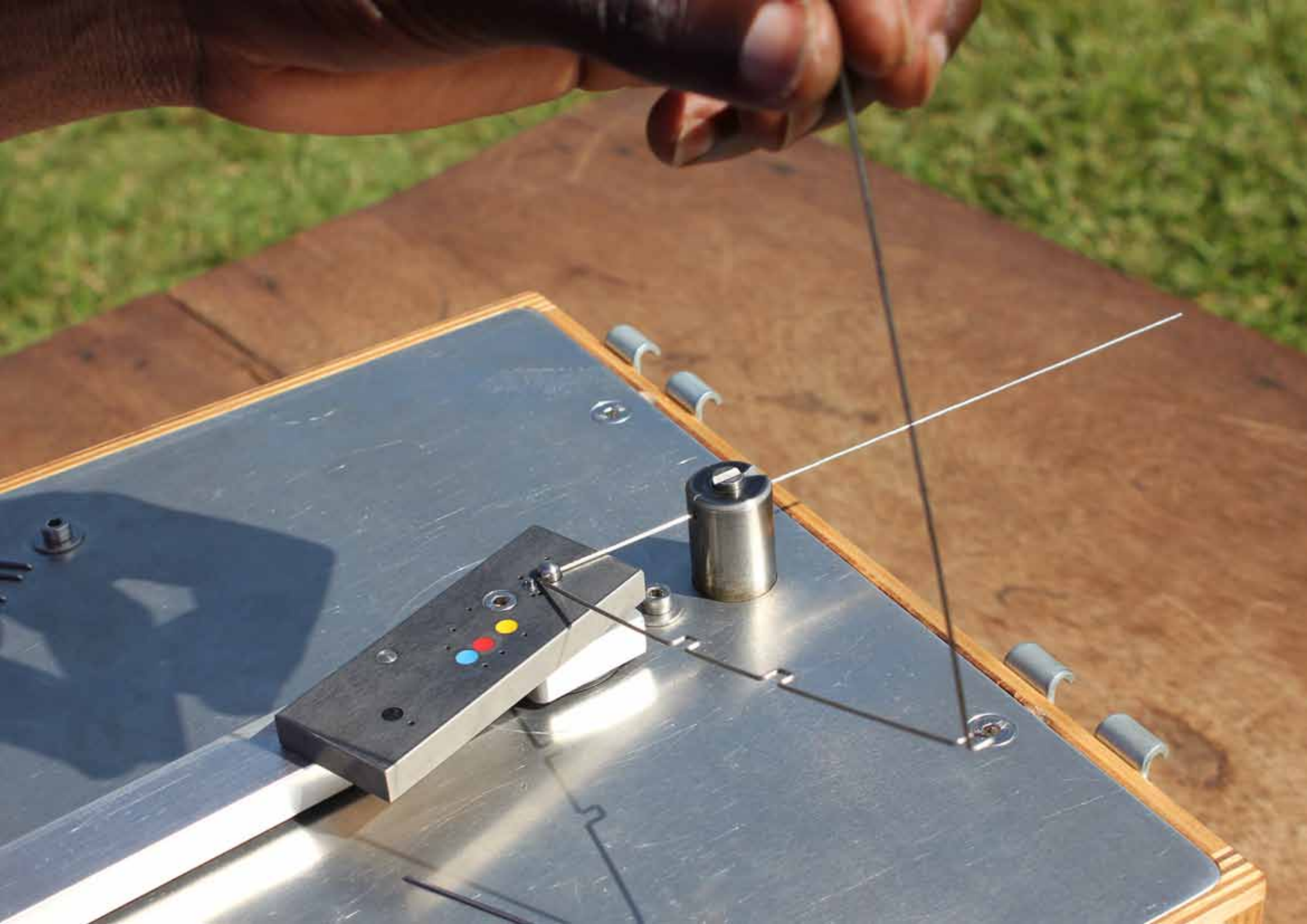




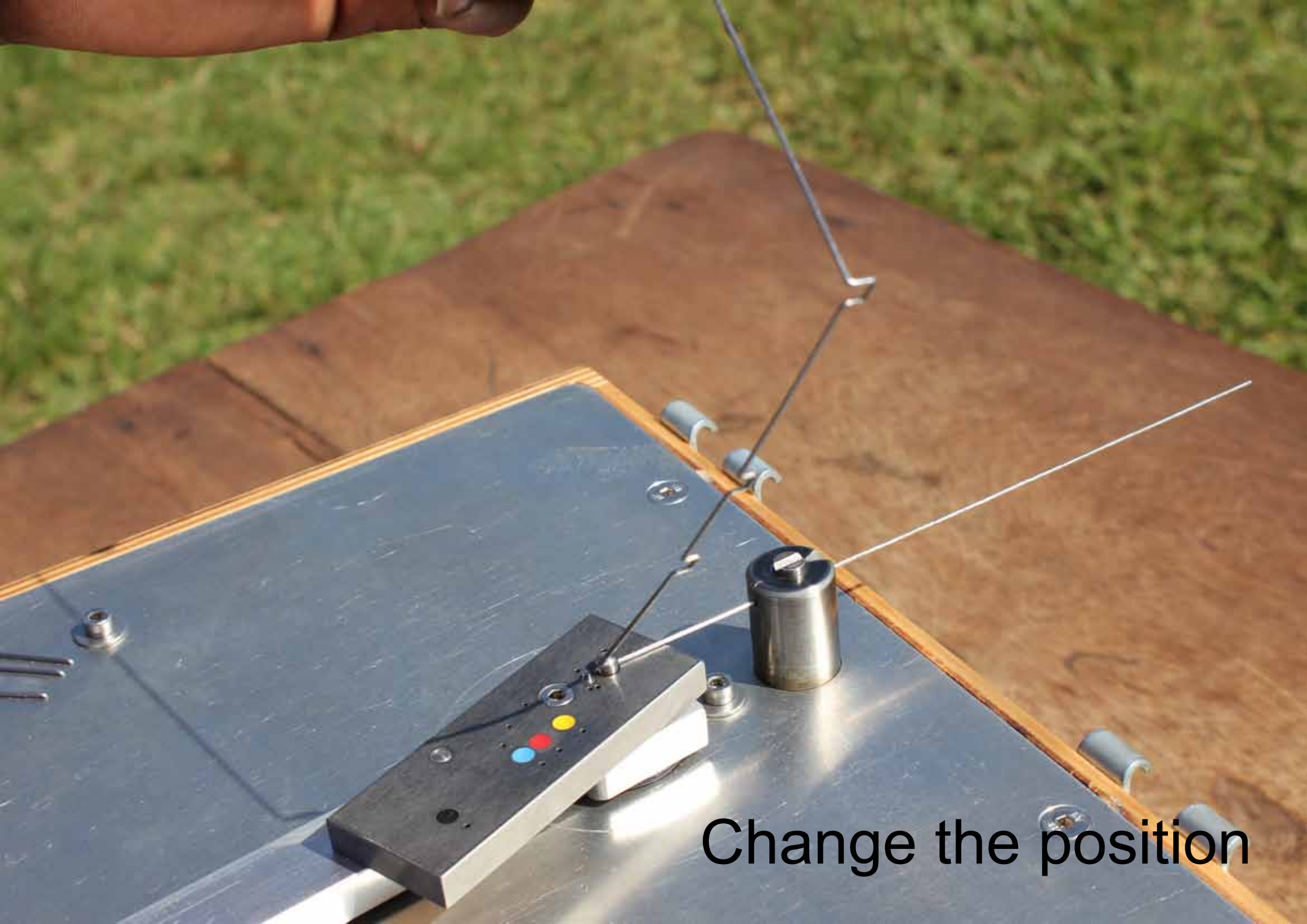


Bending 90° right

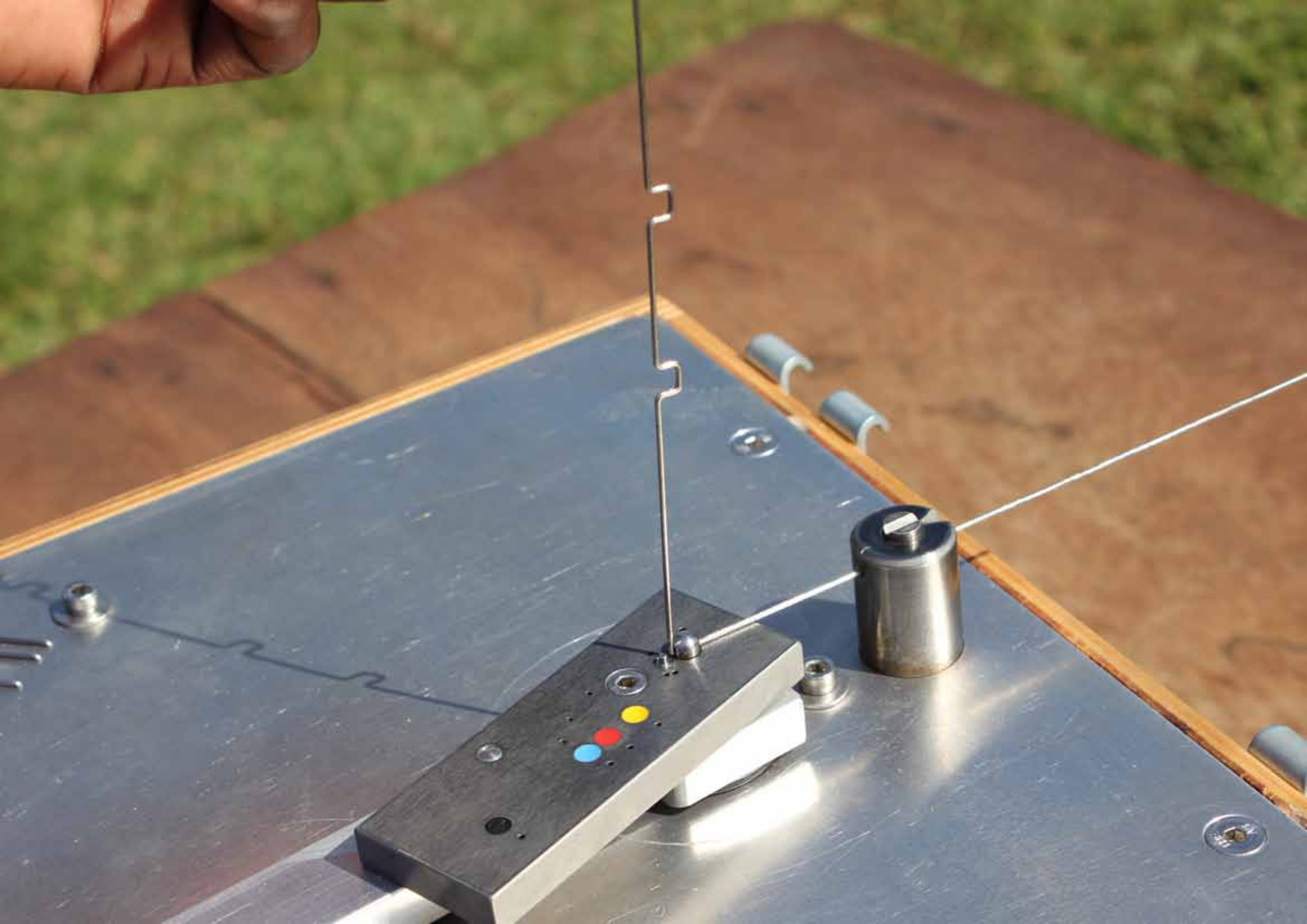




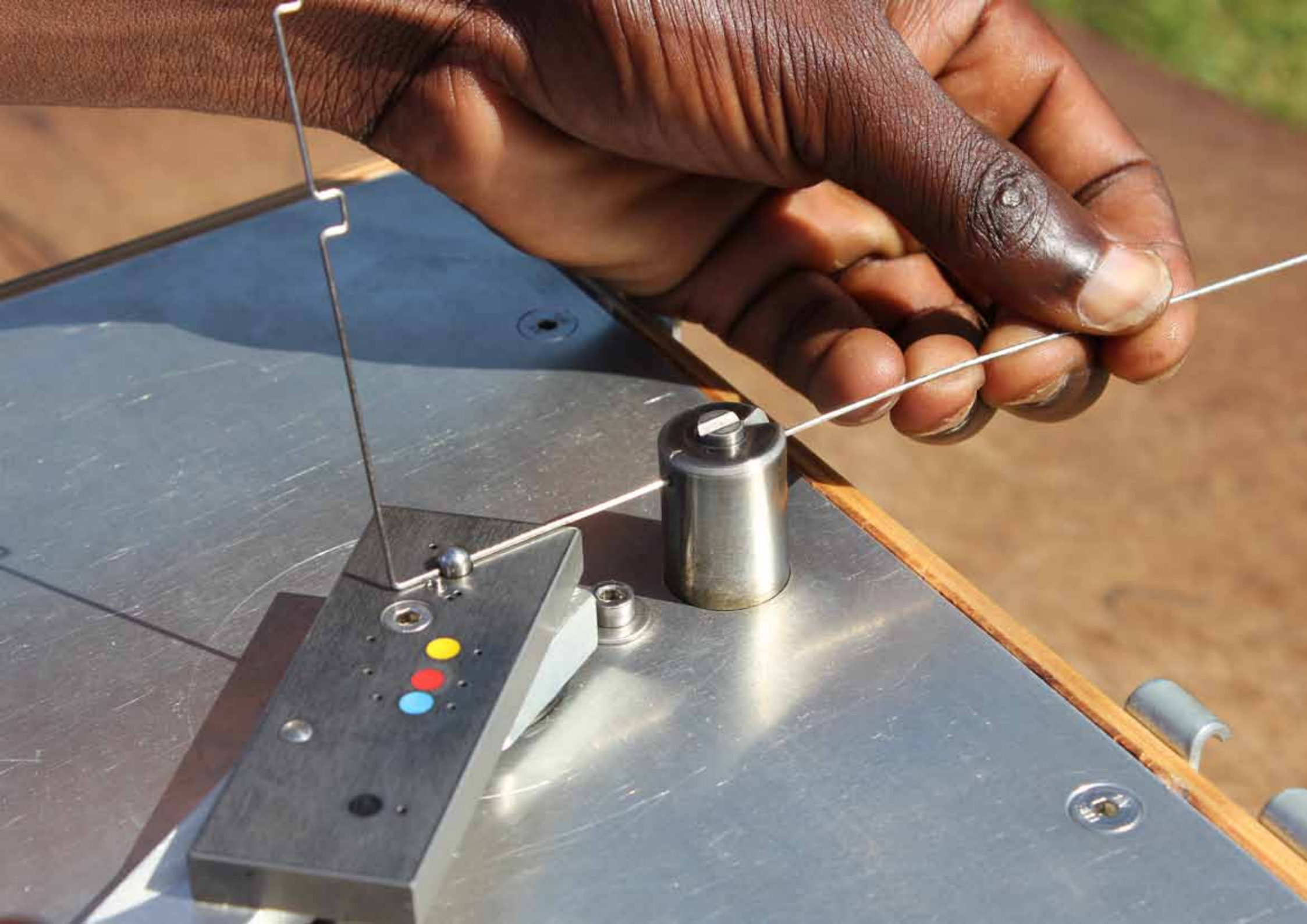




Change the position





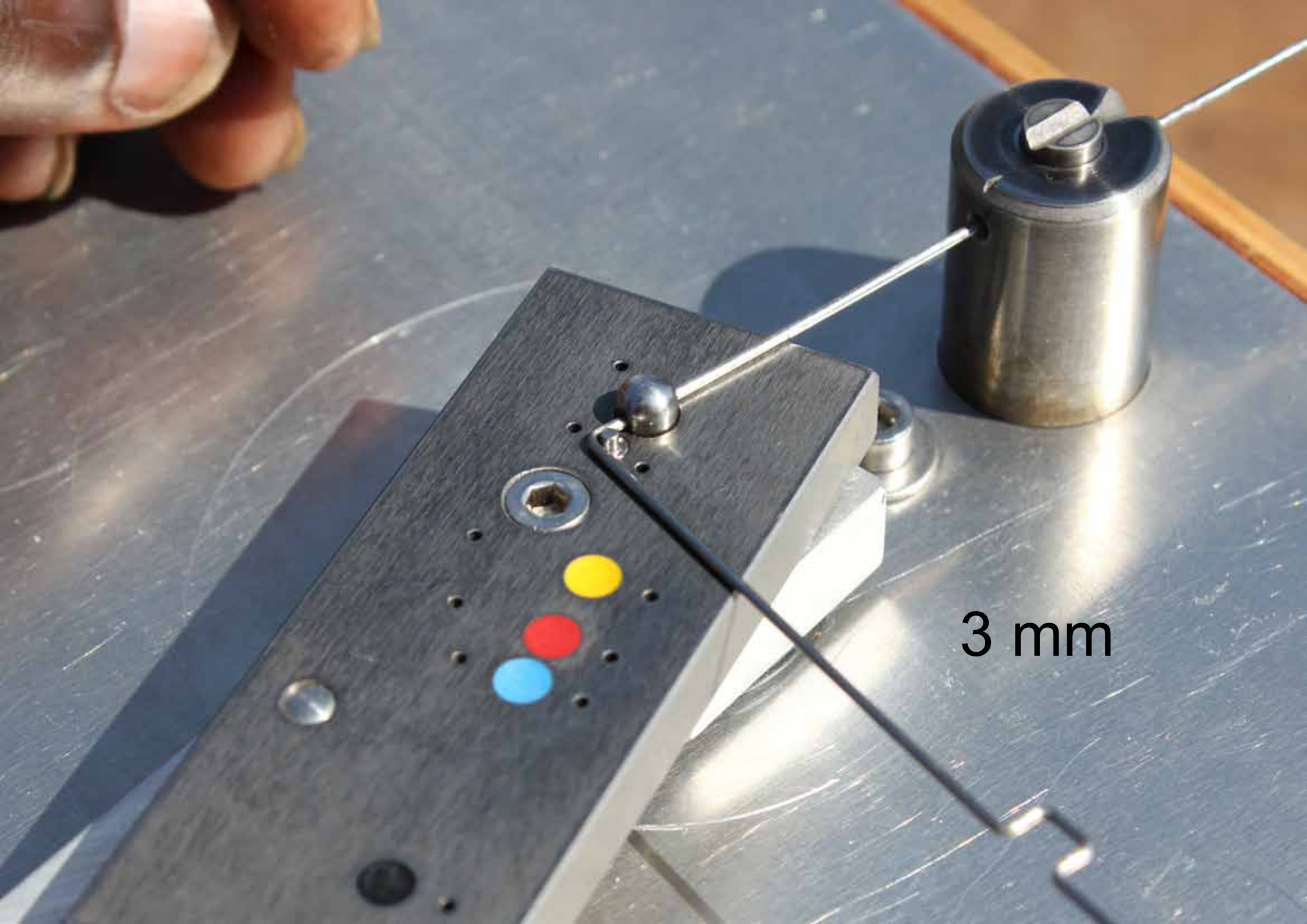






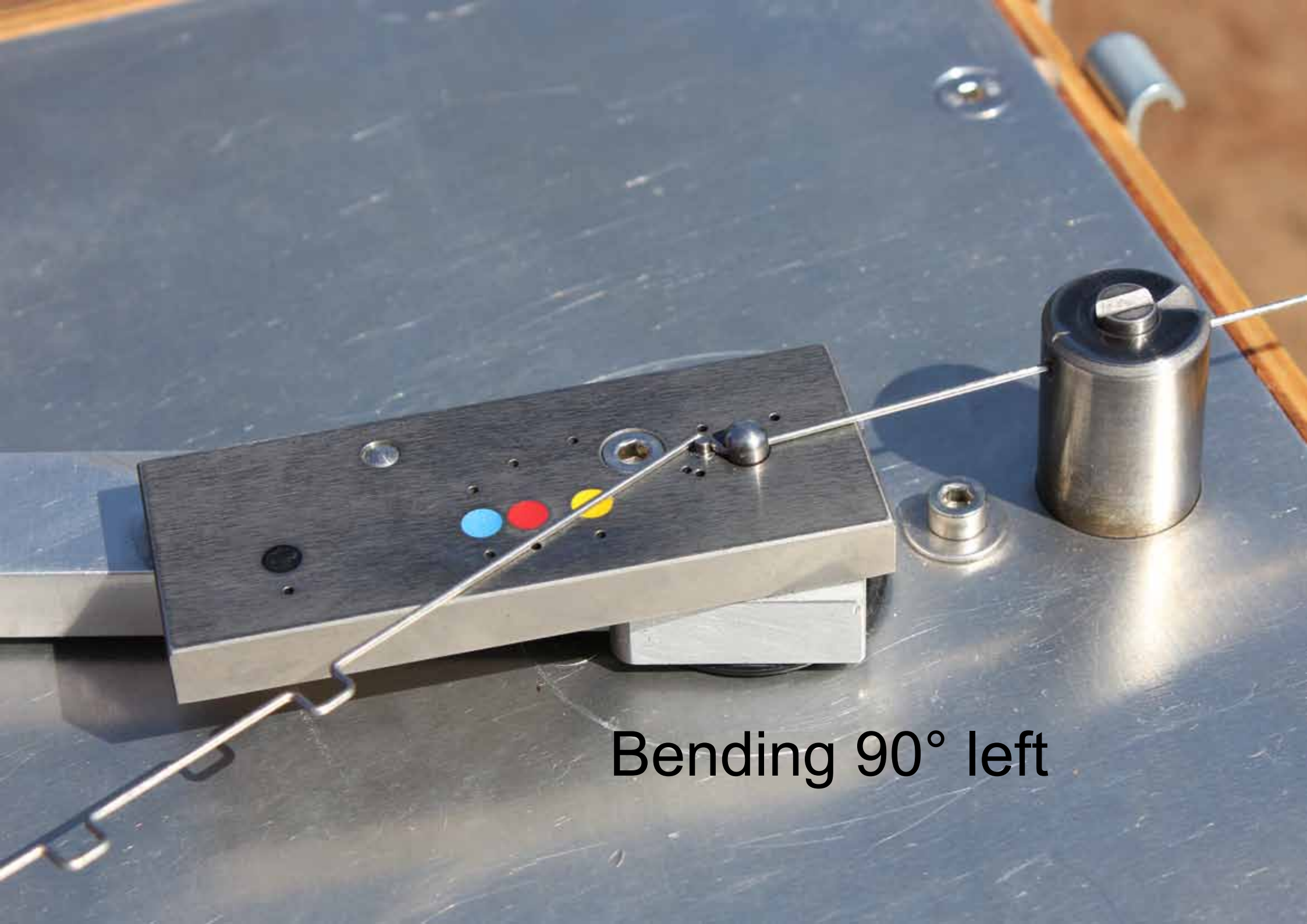




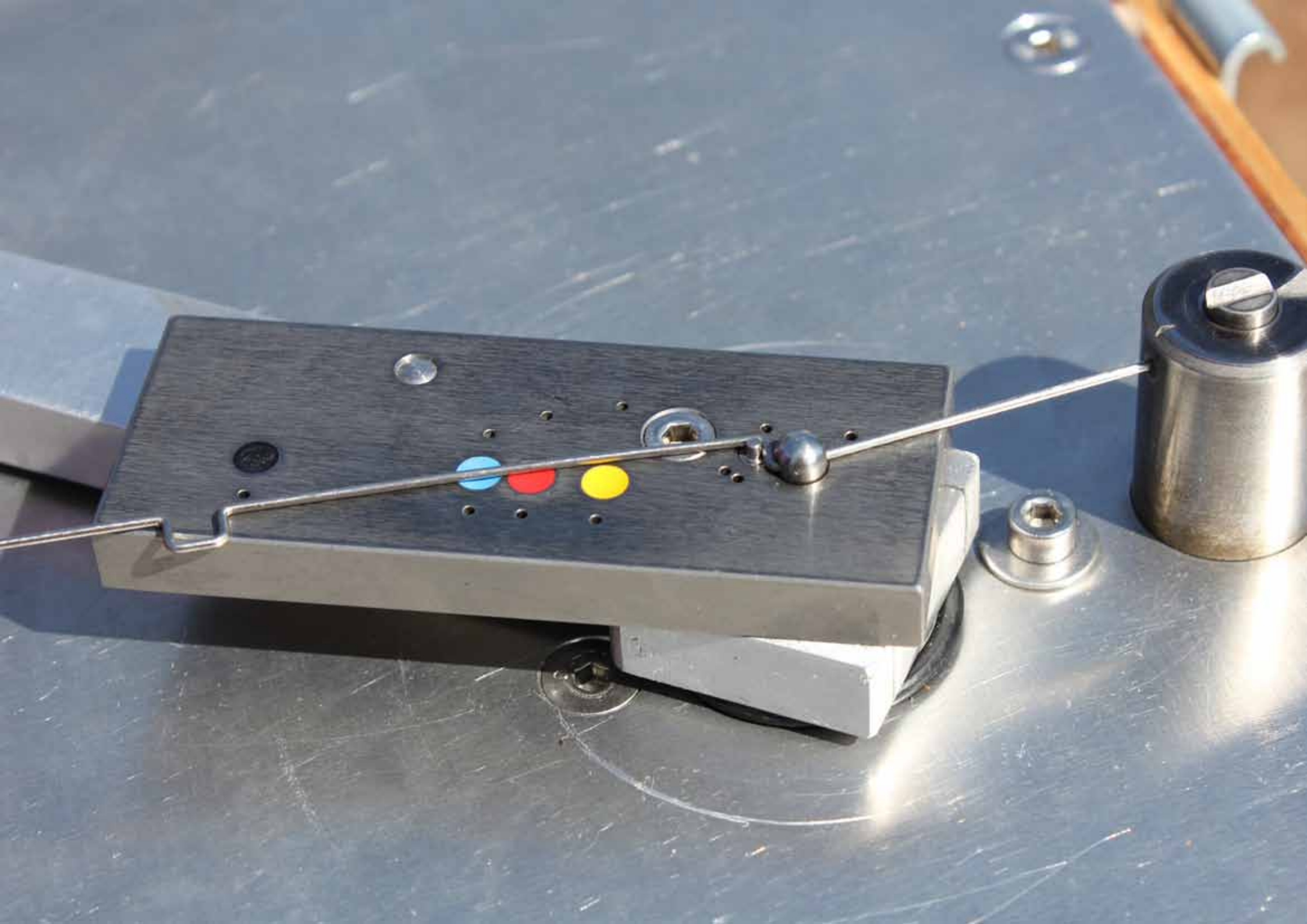


3 mm

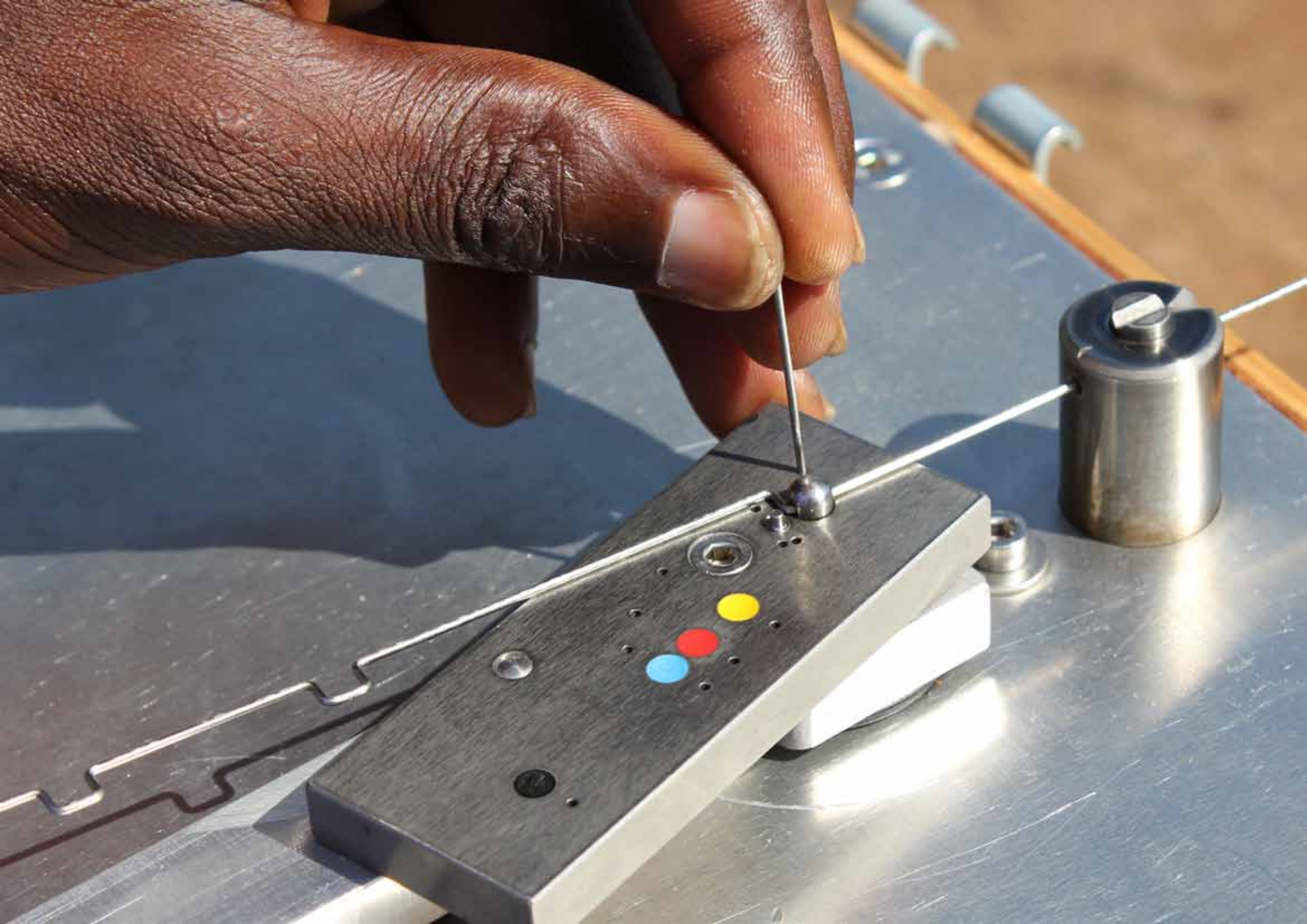




Bending 90° left

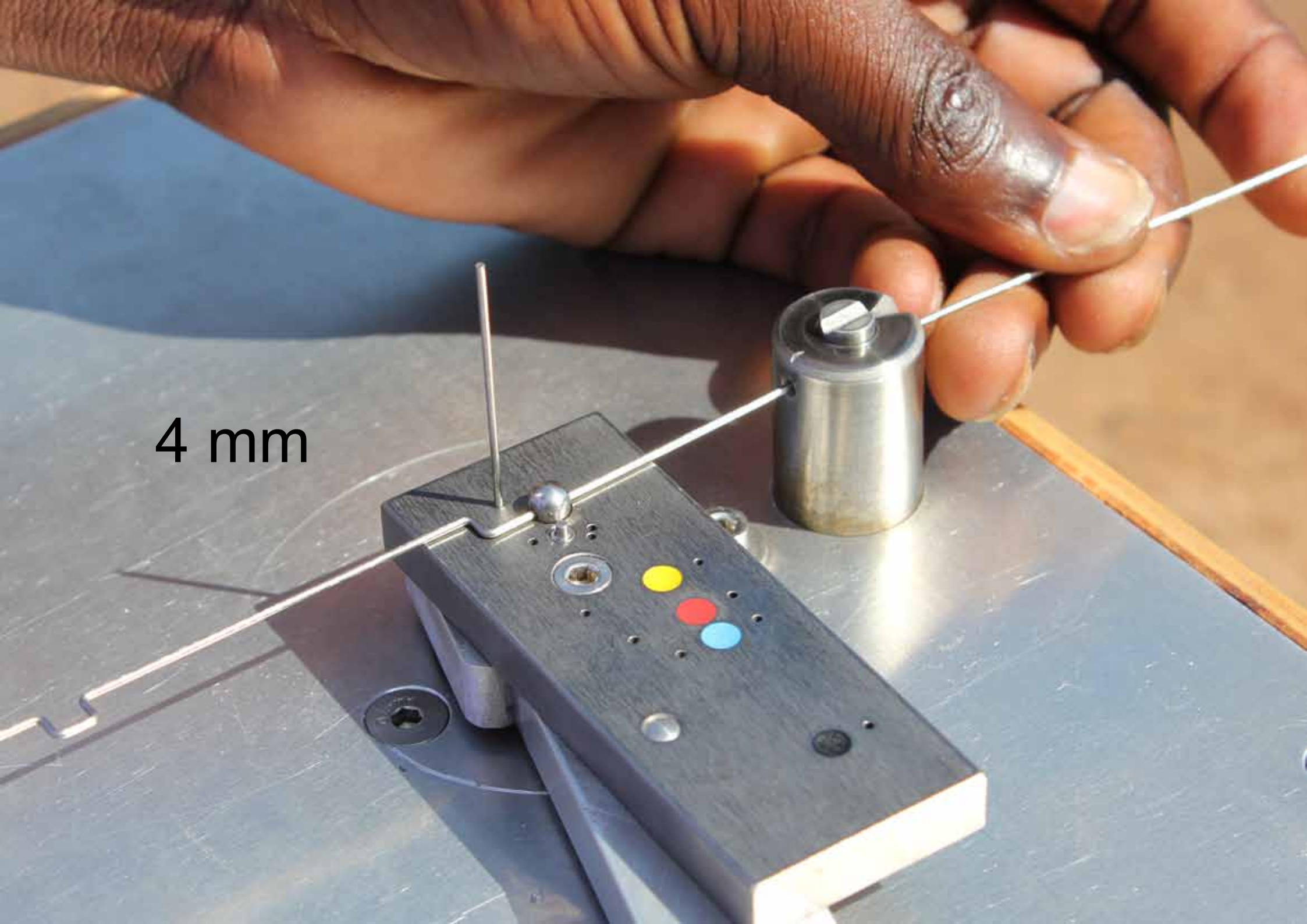




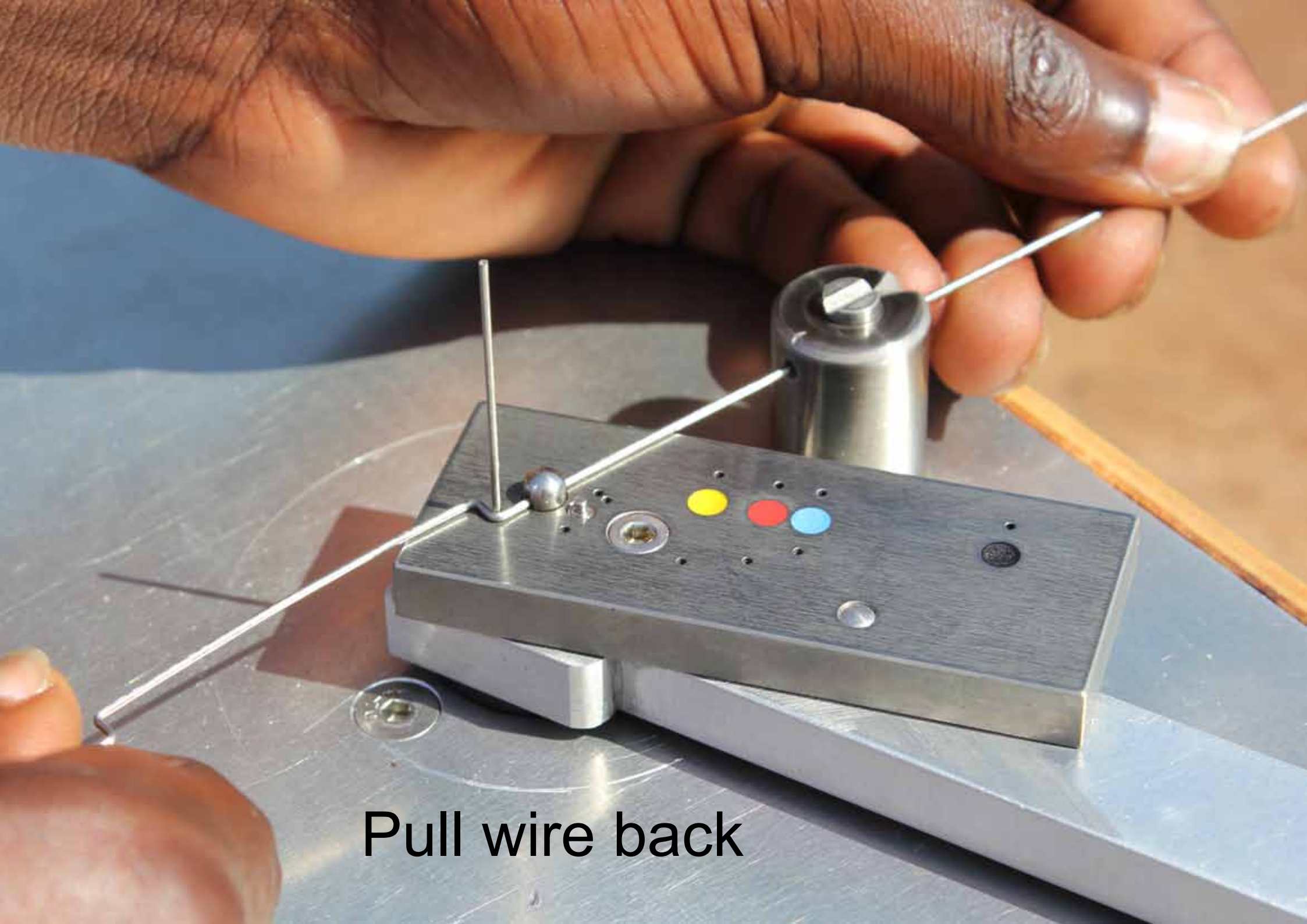




4 mm





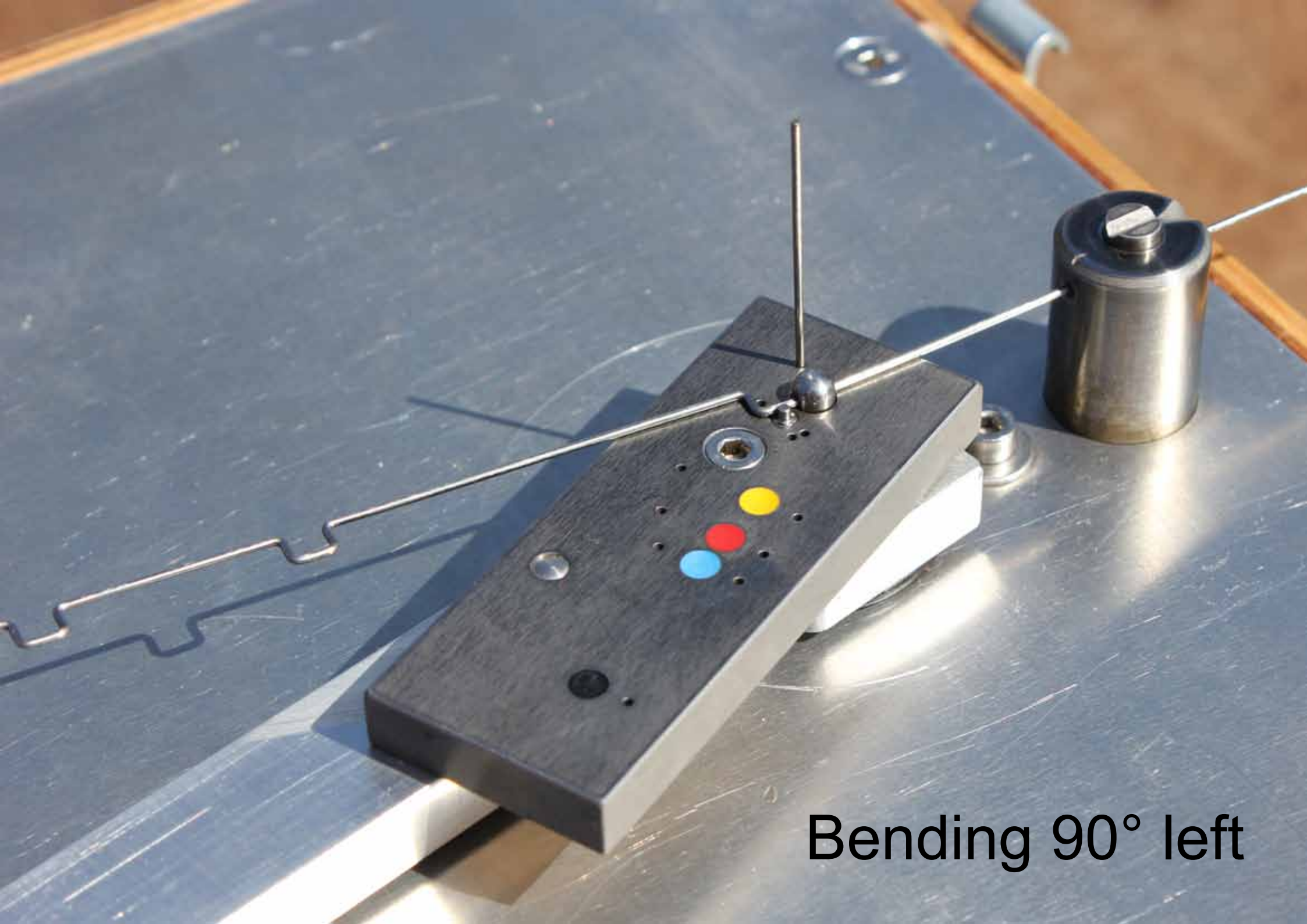


Pull wire back

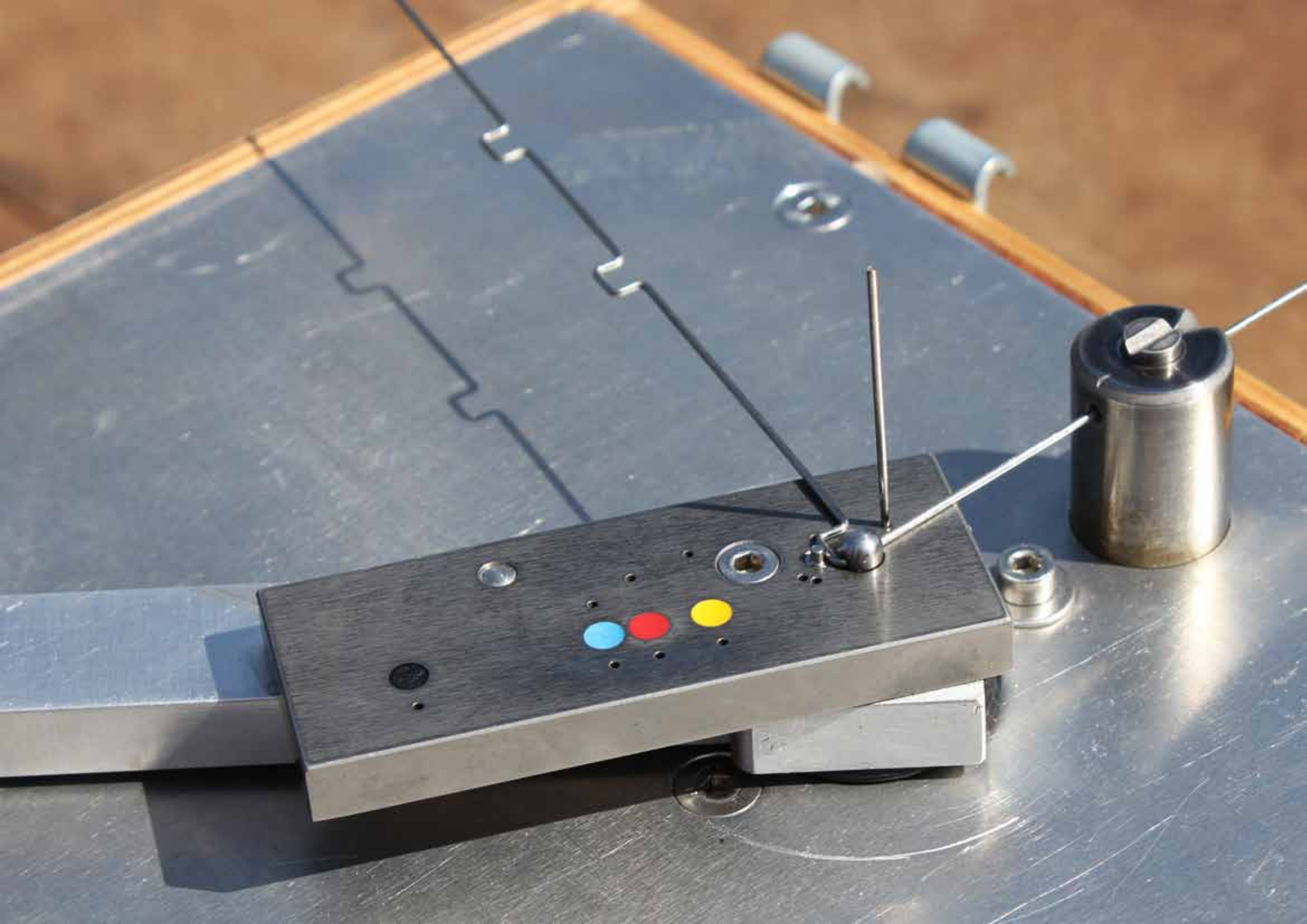


Press wire always  
down before bending

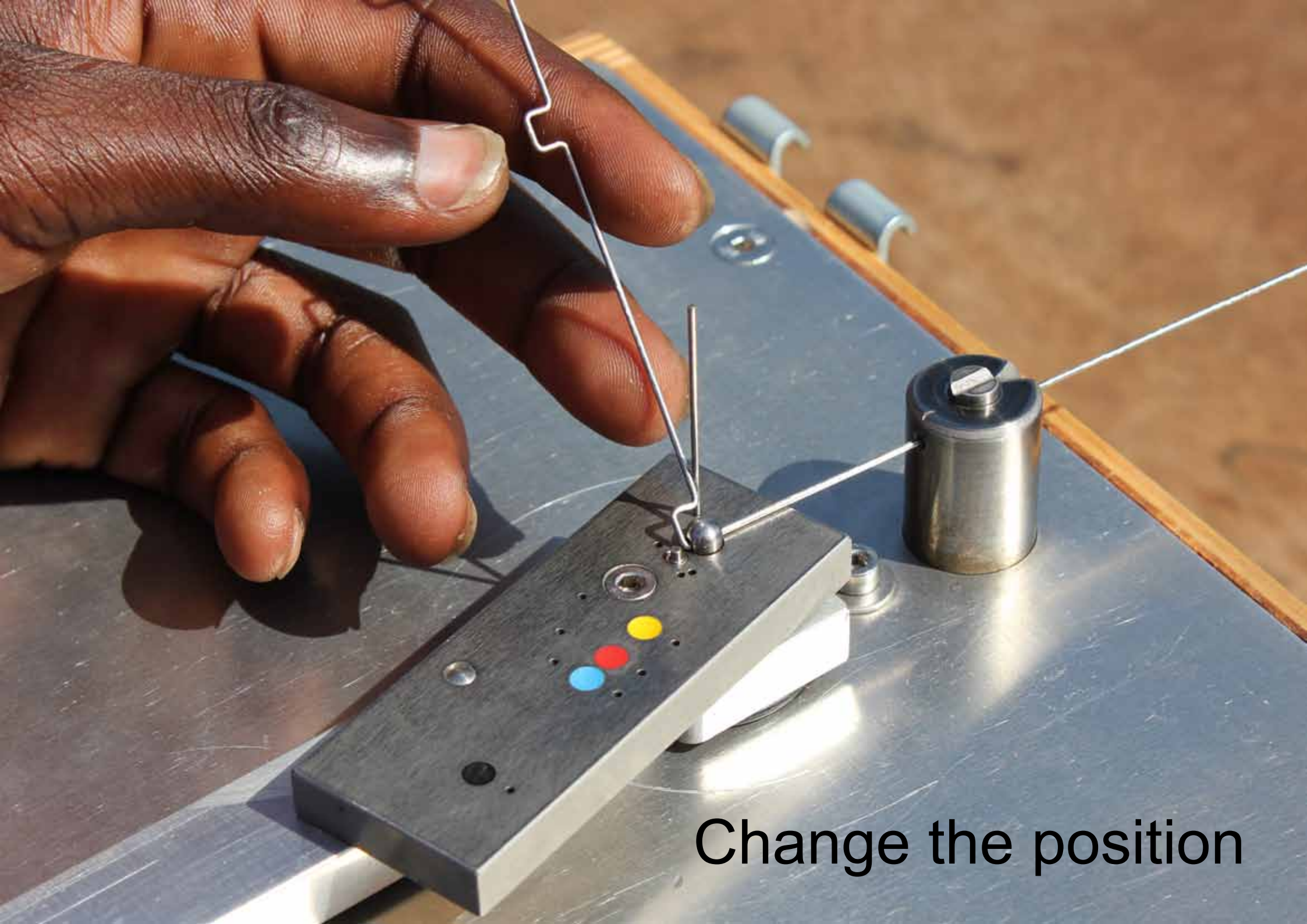




Bending 90° left

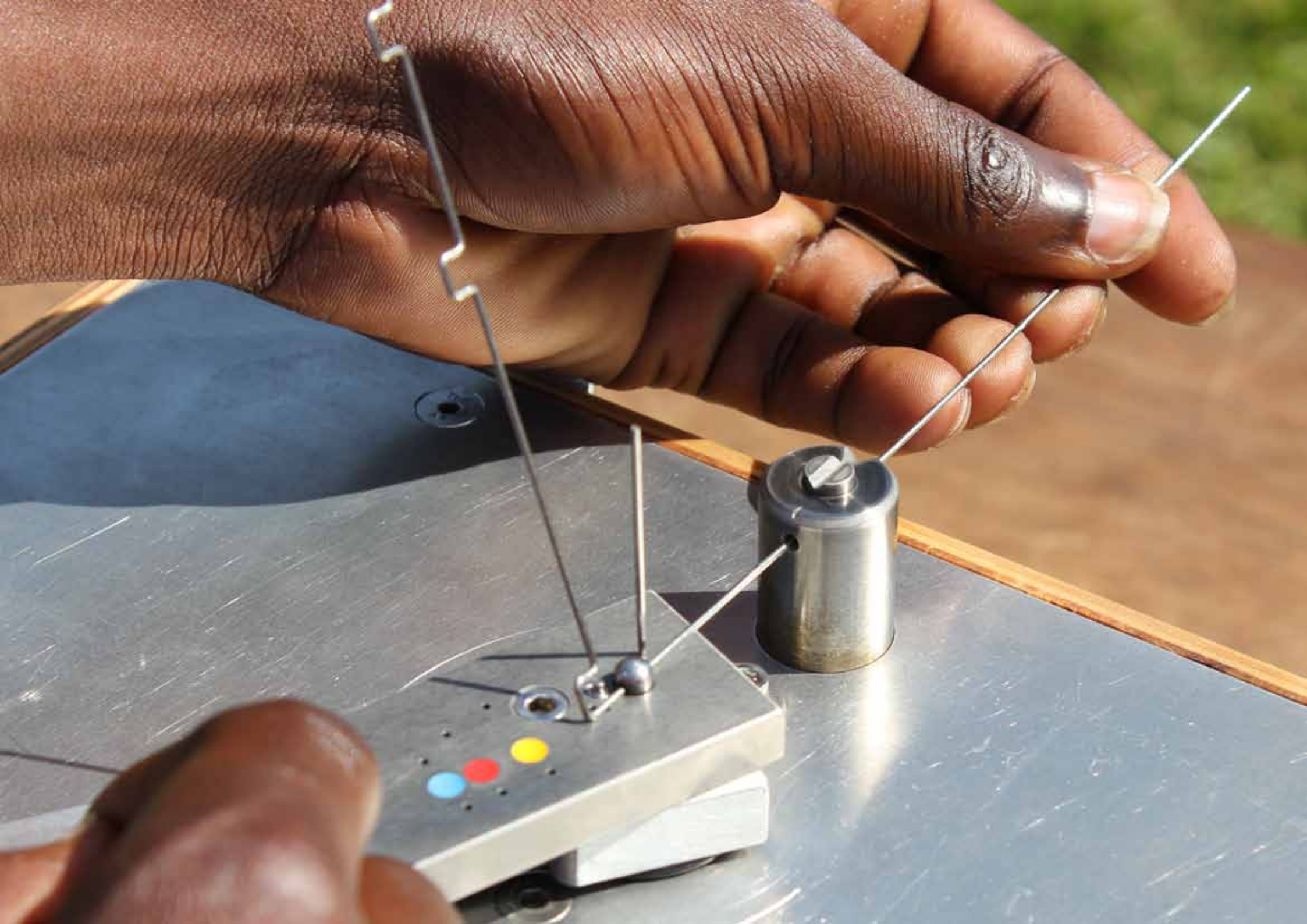




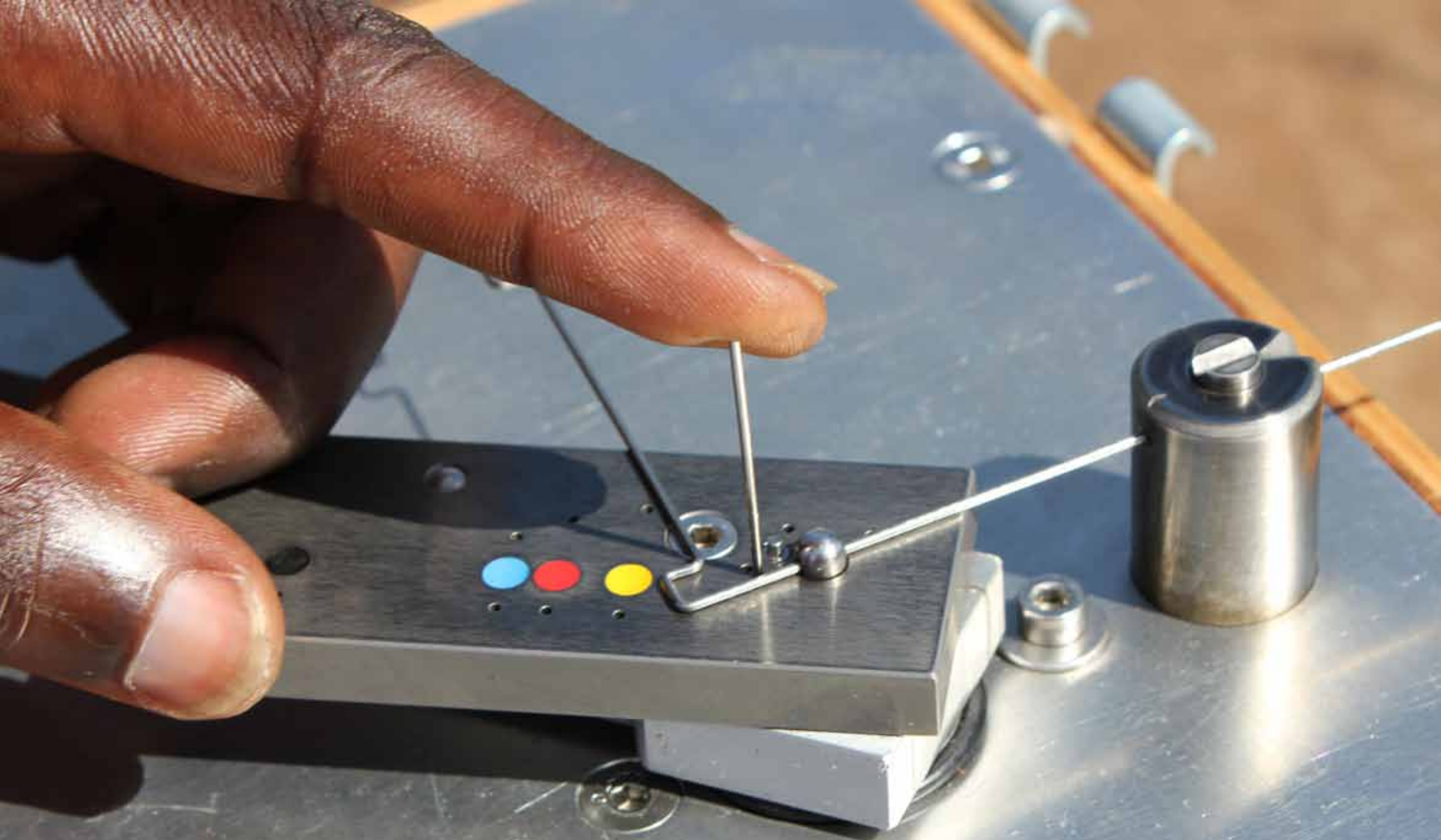


Change the position









Take the other 4 mm hole!







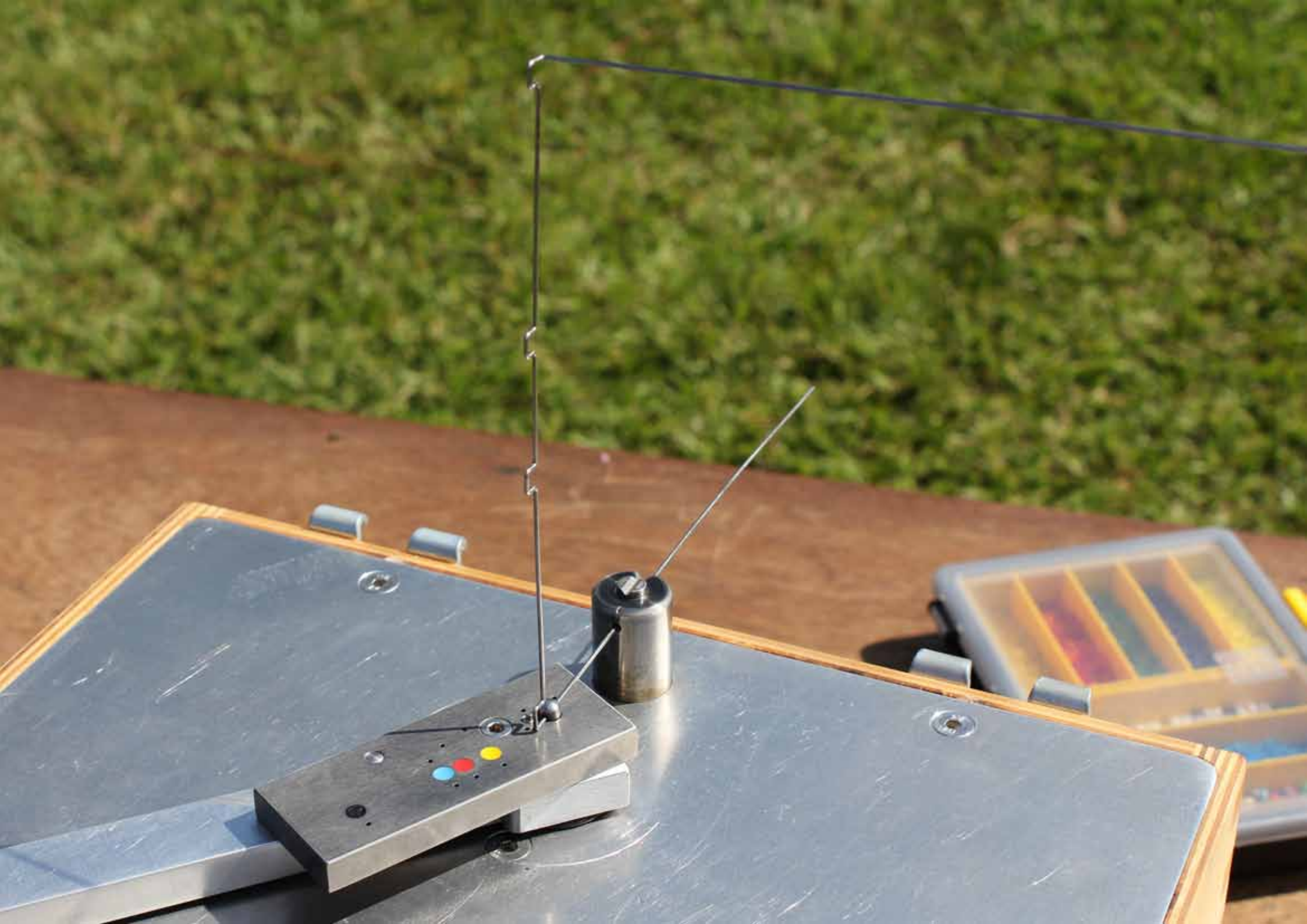
**ATTENTION!**  
Remove Stick before bending!





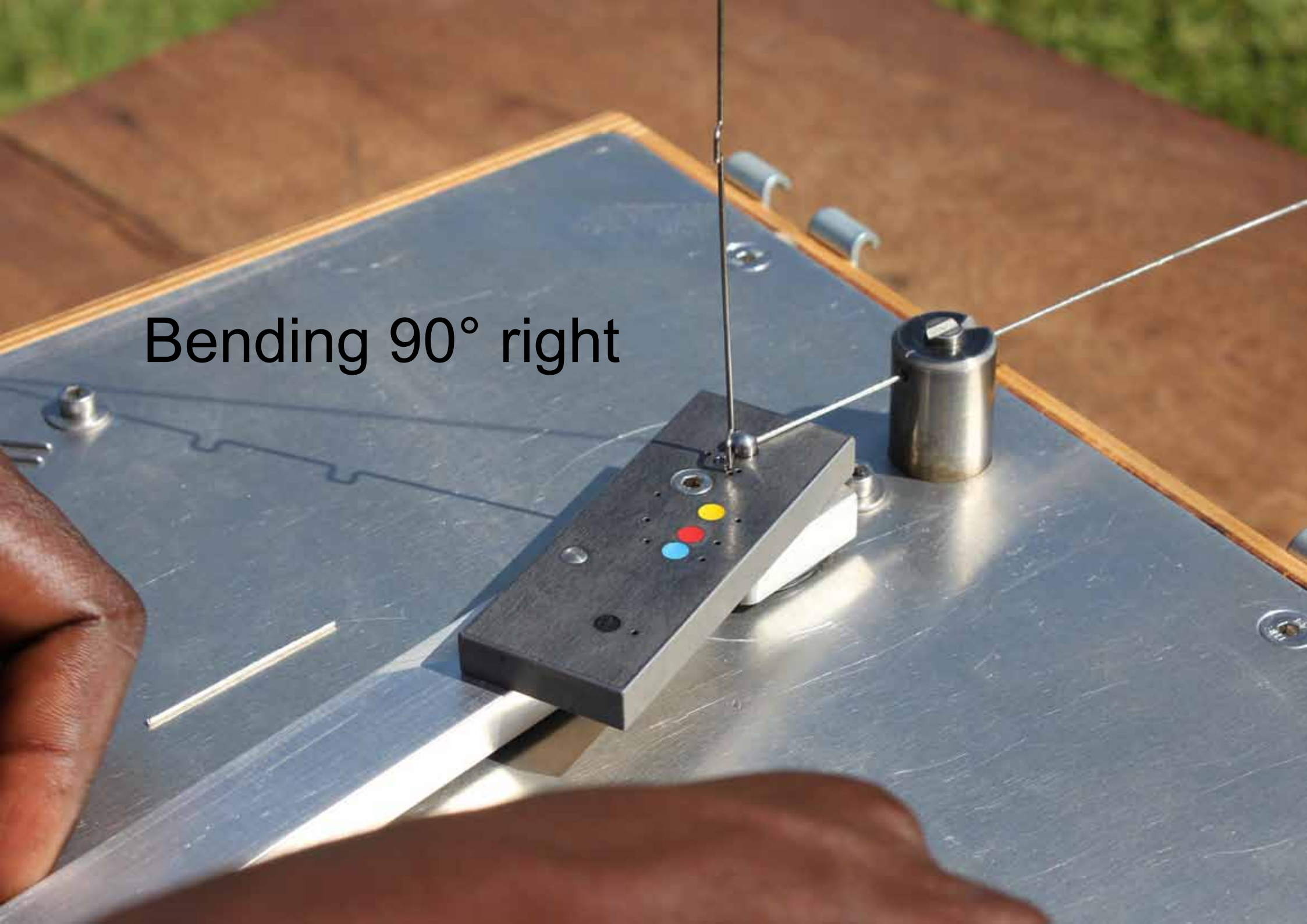
A close-up photograph of a person's hand holding a thin, vertical wire. The wire is positioned over a metal plate. On the plate, there is a small electronic component with three colored dots (blue, red, yellow) and a battery. The background is a blurred green field.

**ATTENTION!**  
Turn up!

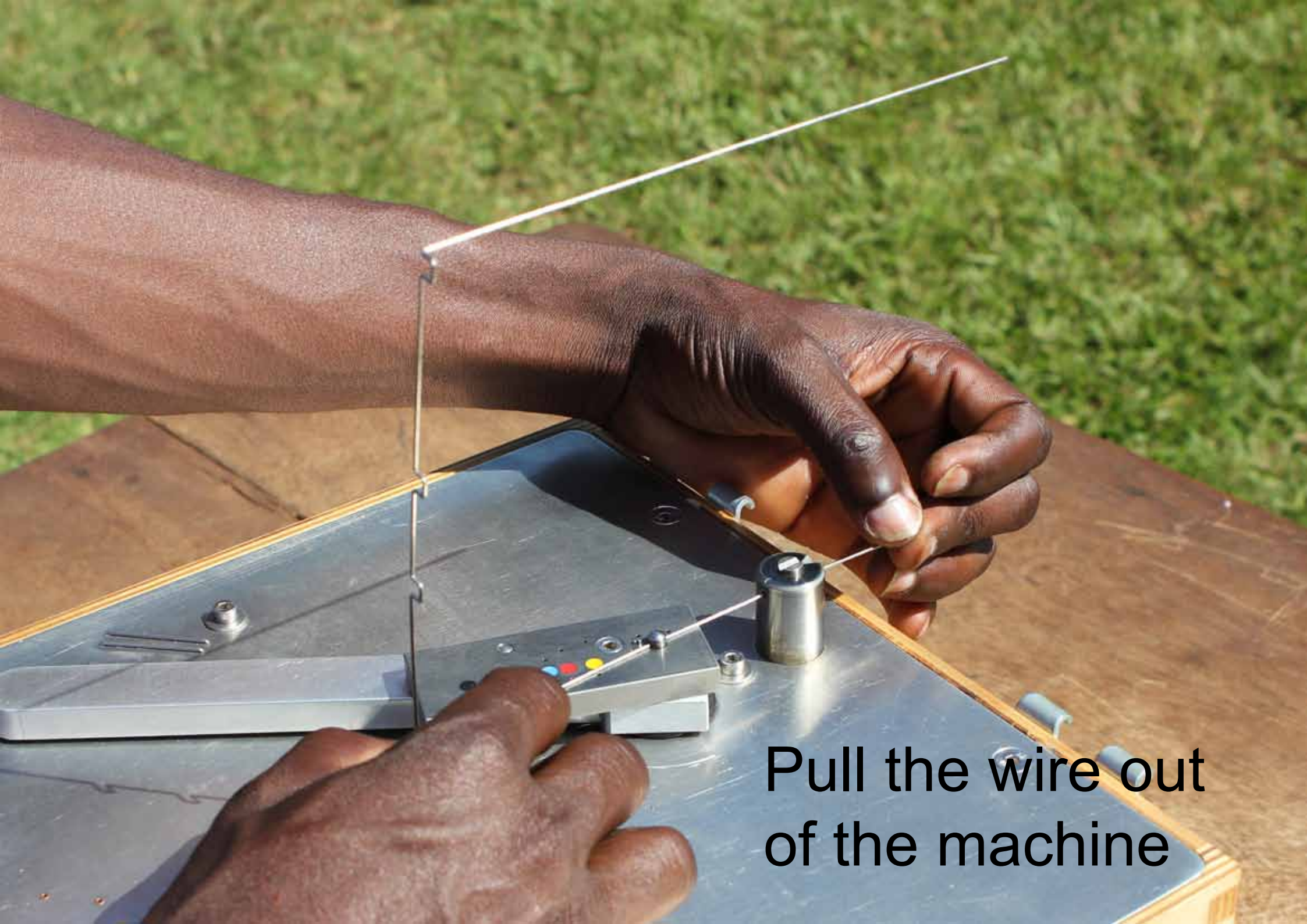




Bending 90° right

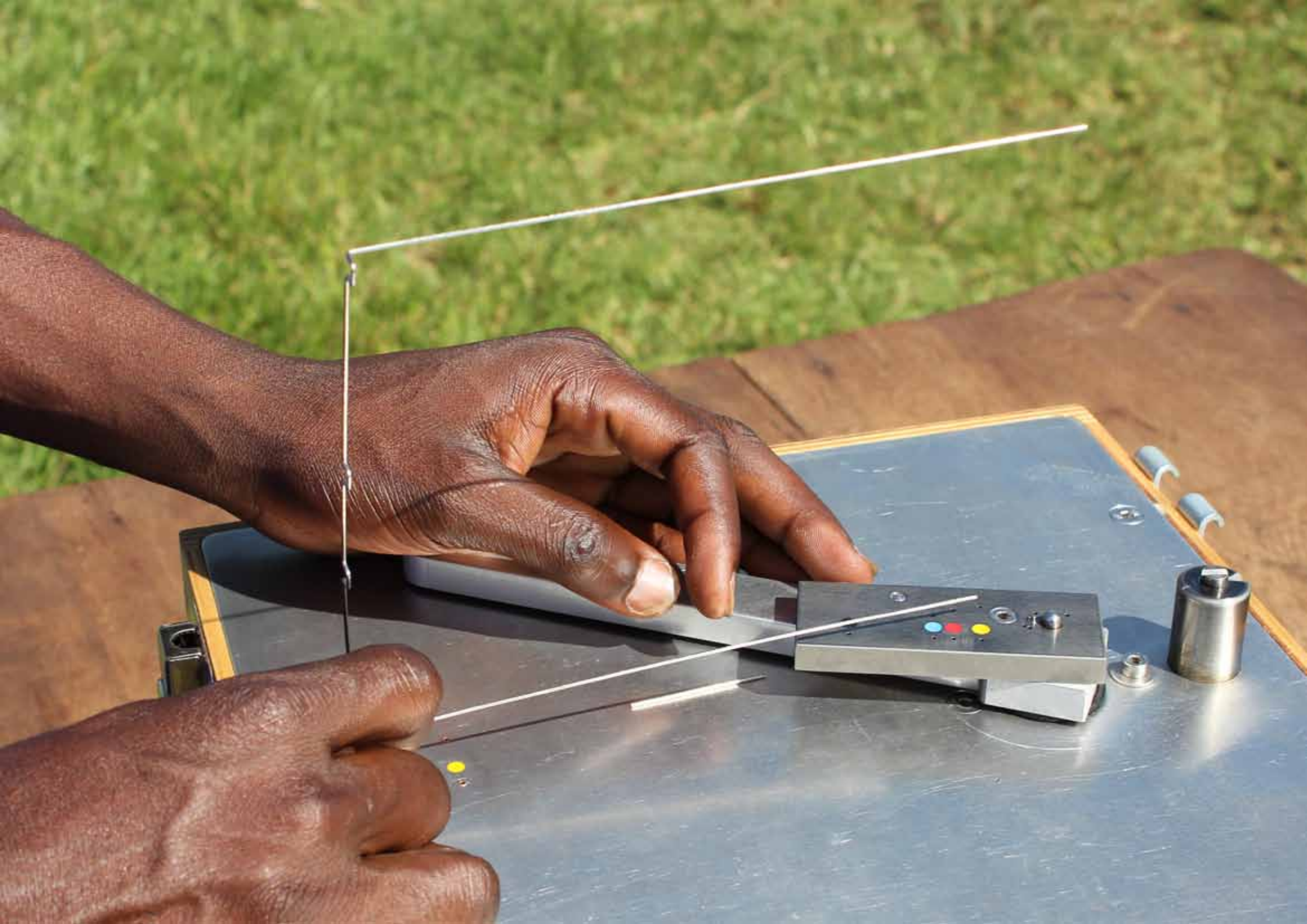






Pull the wire out  
of the machine







A thin metal wire is bent into a rectangular shape on a wooden surface. The wire has small loops at the corners and along the bottom edge. The text "End of part 1" is centered in the upper half of the image.

End of part 1