Bending machine

L 90°

first temple length

S

M

L

R 90°

second temple length
Frame - part 1

L => turn up!

R

4

3

L

4

L

R

3

3

L

R

3

L

3

L

R

3

L

R

3

L

R

3

L

R

3

L

R => turn up!
Length of the first temple
red = medium size
Stopping point left = L 90°
(thumbnail left hand)
Bending 90° left
Measuring 4 mm by bringing 4 mm stick into the corner of the wire
Turn up 90°
Bending 90° left
Measuring 4 mm again
The stick must be exactly in the corner of the wire!
Bending 90° left
Change the position
Pull wire back from behind
Bring 3 mm bending head into last corner
Bending right
Put the stick into black hole for the length of the first lens.
ATTENTION!
Remove Stick before bending!
Bending 90° right
Change the position
Bending 90° left
Bending 90° left
Change the position
Bending 90° right
Red hole for nose (medium size)
ATTENTION!
Remove Stick before bending!
Change the position
Bending 90° left
Always press the wire down before bending.
Bending 90° left
Changing the position
Pull the wire back from behind
Bending 90° right
Black hole for second lens
Pull wire back
ATTENTION!
Remove stick before bending!
Bending 90° right
Change the position
Bending 90° left
Pull wire back
Press wire always down before bending
Bending 90° left
Change the position
Take the other 4 mm hole!
ATTENTION!
Remove Stick before bending!
ATTENTION!
Turn up!
Bending 90° right
Pull the wire out of the machine
End of part 1